

TITLE : MV270QHM-NF2**Product Specification****Ver.P2****BEIJING BOE Display TECHNOLOGY CO. LTD**

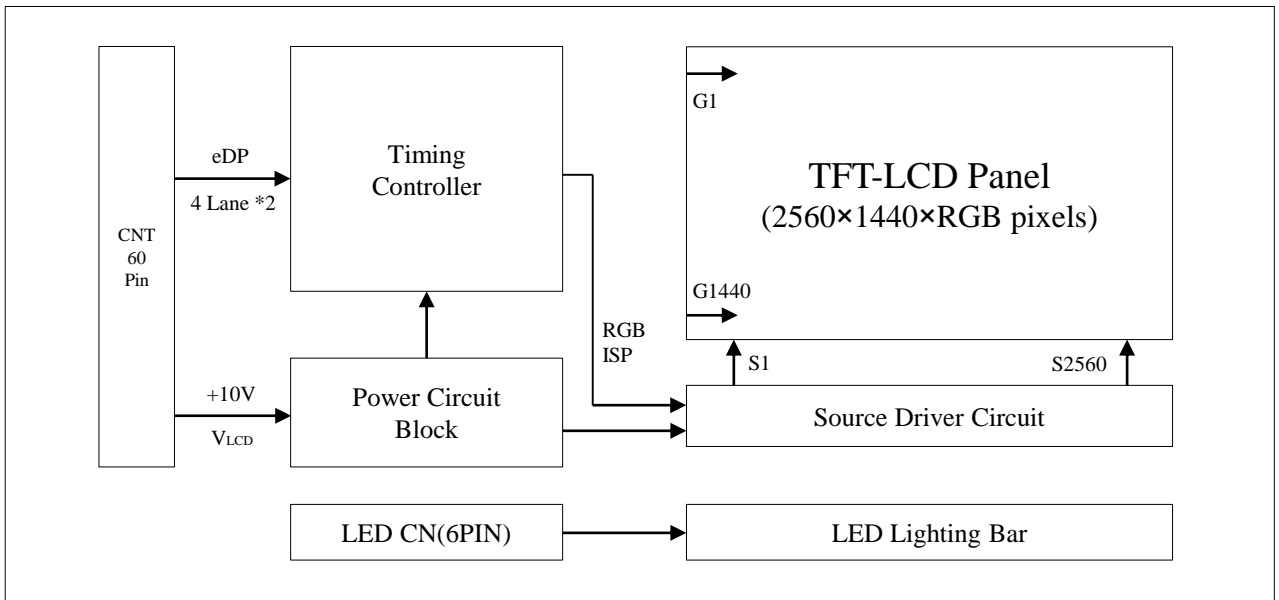
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1.0 GENERAL DESCRIPTION

1.1 Introduction

MV270QHM-NF2 is a color active matrix TFT LCD module using amorphous silicon TFT's (Thin Film Transistors) as an active switching devices. This module has a 27 inch diagonally measured active area with QHD resolutions (2560 horizontal by 1440 vertical pixel array). Each pixel is divided into RED, GREEN, BLUE dots which are arranged in vertical stripe and this module can display 1.07G colors. The TFT-LCD panel used for this module is adapted for a low reflection and higher color type.



1.2 Features

- 2*4 Lanes eDP Interface with 5.4Gbps Link Rates
- High-speed response
- 10-bit (8+FRC) color depth, display 1.07G colors
- High luminance and contrast ratio, low reflection and wide viewing angle
- DE (Data Enable) only
- RoHS/Halogen Free
- CEC/CEL2 compliant
- Gamma Correction
- Reverse type
- Compatible with sRGB Matching Ratio 99% typ.
- Compatible with Low Blue Light with TUV certificate

1.3 Application

- Desktop Type of PC & Workstation Use
- Slim-Size Display for Stand-alone Monitor
- Display Terminals for Control System
- Monitors for Process Controller

1.4 General Specification

The followings are general specifications at the model MV270QHM-NF2.

<Table 1. General Specifications>

| Parameter | Specification | Unit | Remarks |
|---------------------|-------------------------------------|--------|-------------------------|
| Active area | 596.736(H) × 335.664(V) | mm | |
| Number of pixels | 2560(H) × 1440(V) | pixels | |
| Pixel pitch | 0.2331(H) × 0.2331(V) | mm | |
| Pixel arrangement | RGB Vertical stripe | - | |
| Display colors | 1.07G | colors | |
| Display mode | Normally Black | - | |
| Dimensional outline | 608.8(H) × 355.1(V) × 15.2(D) typ | mm | Detail refer to drawing |
| Weight | 2260 | g | |
| Surface Treatment | Anti-glare, 3H | - | |
| Back-light | Down edge side 1-LED Light bar Type | - | |

2.0 ABSOLUTE MAXIMUM RATINGS

The followings are maximum values which, if exceed, may cause faulty operation or damage to the unit. The operational and non-operational maximum voltage and current values are listed in Table 2.

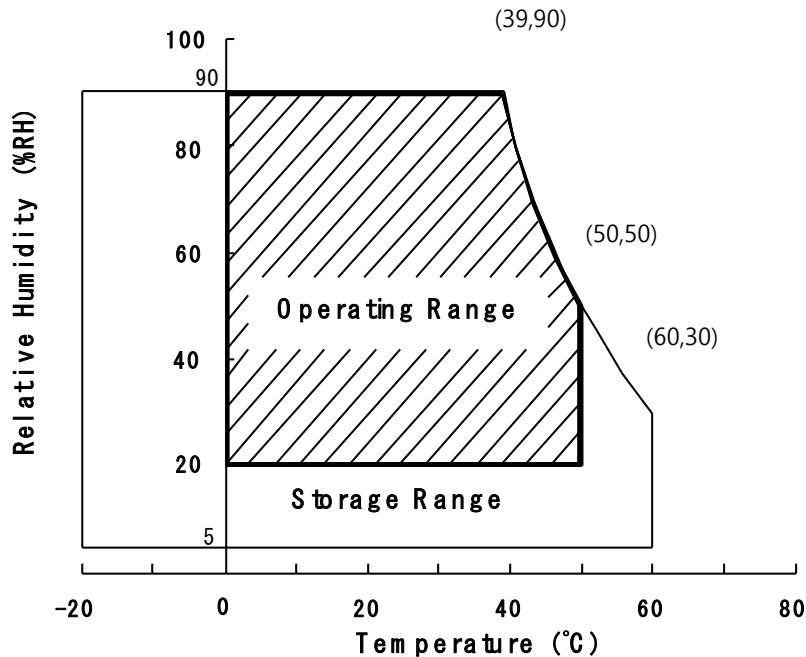
< Table 2. Absolute Maximum Ratings >

[VSS=GND=0V]

| Parameter | Symbol | Min. | Max. | Unit | Remarks |
|-----------------------|----------|---------|--------------|------|------------|
| Power Supply Voltage | V_{DD} | -0.3 | 11.0 | V | Ta = 25 °C |
| Logic Supply Voltage | V_{IN} | VSS-0.3 | $V_{DD}+0.3$ | V | |
| Operating Temperature | T_{OP} | 0 | +50 | °C | 1) |
| Storage Temperature | T_{ST} | -20 | +60 | °C | 1) |

Note : 1) Temperature and relative humidity range are shown in the figure below.

Wet bulb temperature should be 39 °C max. and no condensation of water.



3.2 Backlight Unit

<Table4. LED Backlight Unit (@320nit min/@400nit typ)>

| Parameter | | Min. | Typ. | Max. | Unit | Remarks |
|---|------|--------|-------|-------|------|-----------|
| LED Light Bar Input Voltage Per Input Pin | VPIN | 25.2 | 27 | 28.8 | V | Duty 100% |
| LED Light Bar Input Current Per Input Pin | IPIN | 124 | 130 | 136 | mA | Note1,2, |
| LED Power Consumption | PBL | 25.0 | 28.08 | 31.34 | W | Note 3 |
| LED Life-Time | - | 30,000 | - | - | Hrs | Note 4 |

LED bar consists of 72LED packages,8 strings(parallel)*9packages(serial)

Note1: There are one light bar ,and the specified current is input LED chip 100% duty current

Note2: The sense current of each input pin is 130mA

Note3: $PBL=8 \text{ Input pins} \times V_{PIN} \times I_{PIN}$

Note4: The lifetime is determined as the time at which luminance of LED become 50% of the initial brightness or not normal lighting at $I_{PIN}=130\text{mA}$ on condition of continuous operating at $25 \pm 2 \text{ }^\circ\text{C}$

<Table5. LED Backlight Unit (\geq @450nit typ.)>

| Parameter | | Min. | Typ. | Max. | Unit | Remarks |
|---|------|------|------|------|------|-----------|
| LED Light Bar Input Voltage Per Input Pin | VPIN | 25.2 | 27 | 28.8 | V | Duty 100% |
| LED Light Bar Input Current Per Input Pin | IPIN | 139 | 146 | 153 | mA | Note 1 |
| MDL peak brightness | - | - | 450 | - | nit | |

4.0 OPTICAL SPECIFICATION

4.1 Overview

The test of Optical specifications shall be measured in a dark room (ambient luminance ≤ 1 lux and temperature = $25 \pm 2^\circ\text{C}$) with the equipment of Luminance meter system (Goniometer system and TOPCONE PR730) and test unit shall be located at an approximate distance 50cm from the LCD surface at a viewing angle of θ and Φ equal to 0° . We refer to $\theta_{\Phi=0}$ ($=\theta_3$) as the 3 o'clock direction (the "right"), $\theta_{\Phi=90}$ ($=\theta_{12}$) as the 12 o'clock direction ("upward"), $\theta_{\Phi=180}$ ($=\theta_9$) as the 9 o'clock direction ("left") and $\theta_{\Phi=270}$ ($=\theta_6$) as the 6 o'clock direction ("bottom"). While scanning θ and/or Φ , the center of the measuring spot on the Display surface shall stay fixed. The measurement shall be executed after 30 minutes warm-up period. VDD shall be 10.0V +/-10% at 25°C . Optimum viewing angle direction is 6 'clock.

4.2 Optical Specifications

[VDD = 10.0V, Frame rate = 60Hz, Clock = 120.8MHz, $I_{BL} = 1040\text{mA}$, $T_a = 25 \pm 2^\circ\text{C}$]

| Parameter | | Symbol | Condition | Min. | Typ. | Max. | Unit | Remark |
|----------------------------|------------|---------------|--|-------|-------|-------|-------------------|--------|
| Viewing Angle range | Horizontal | Θ_3 | CR > 10 | 85 | 89 | - | Deg. | Note 1 |
| | | Θ_9 | | 85 | 89 | - | Deg. | |
| | Vertical | Θ_{12} | | 85 | 89 | - | Deg. | |
| | | Θ_6 | | 85 | 89 | - | Deg. | |
| Luminance Contrast ratio | | CR | | 700 | 1000 | | | Note 2 |
| Luminance of White | | Y_w | | 320 | 400 | - | cd/m ² | Note 3 |
| White luminance uniformity | | ΔY | | 75 | - | - | % | Note 4 |
| Reproduction of color | White | W_x | $\Theta = 0^\circ$ (Center) Normal Viewing Angle | 0.283 | 0.313 | 0.343 | - | Note 5 |
| | | W_y | | 0.299 | 0.329 | 0.359 | - | |
| | Red | R_x | | 0.630 | 0.660 | 0.690 | - | |
| | | R_y | | 0.305 | 0.335 | 0.365 | - | |
| | Green | G_x | | 0.279 | 0.309 | 0.339 | - | |
| | | G_y | | 0.589 | 0.619 | 0.649 | - | |
| | Blue | B_x | | 0.111 | 0.141 | 0.171 | - | |
| | | B_y | | 0.019 | 0.049 | 0.079 | - | |
| Response Time | GTG | T_g | | - | 5.x | 11 | ms | Note 6 |
| Cross Talk | | CT | | - | - | 2.0 | % | Note 7 |

Note :

- Viewing angle is the angle at which the contrast ratio is greater than 10. The viewing are determined for the horizontal or 3, 9 o'clock direction and the vertical or 6, 12 o'clock direction with respect to the optical axis which is normal to the LCD surface.
- Contrast measurements shall be made at viewing angle of $\theta = 0^\circ$ and at the center of the LCD surface. Luminance shall be measured with all pixels in the view field set first to white, then to the dark (black) state. (See FIGURE 1 shown in Appendix) Luminance Contrast Ratio (CR) is defined mathematically.

$$CR = \frac{\text{Luminance when displaying a white raster}}{\text{Luminance when displaying a black raster}}$$

- Center Luminance of white is defined as the LCD surface. Luminance shall be measured with all pixels in the view field set first to white. This measurement shall be taken at the locations shown in FIGURE 2 for a total of the measurements per display.
- The White luminance uniformity on LCD surface is then expressed as :
 $\Delta Y = (\text{Minimum Luminance of 9points} / \text{Maximum Luminance of 9points}) * 100$
 (See FIGURE 2 shown in Appendix).
- The color chromaticity coordinates specified in Table 5. shall be calculated from the spectral data measured with all pixels first in red, green, blue and white. Measurements shall be made at the center of the panel.
- Response time Tg is the average time required for display transition by switching the input signal as below table and is based on Frame rate fV =165 Hz to optimize. Each time in below table is defined as appendix Figure 3and shall be measured by switching the input signal for “any level of gray(bright)”and “any level of gray(dark)”.

| Measured Response Time | | Target | | | | |
|------------------------|-----|--------|----|-----|-----|-----|
| | | 0 | 63 | 127 | 191 | 255 |
| Start | 0 | | | | | |
| | 63 | | | | | |
| | 127 | | | | | |
| | 191 | | | | | |
| | 255 | | | | | |

- Cross-Talk of one area of the LCD surface by another shall be measured by comparing the luminance (Y_A) of a 25mm diameter area, with all display pixels set to a gray level, to the luminance (Y_B) of that same area when any adjacent area is driven dark. (See FIGURE 4 shown in Appendix).

5.0 INTERFACE CONNECTION.

5.1 Electrical Interface Connection

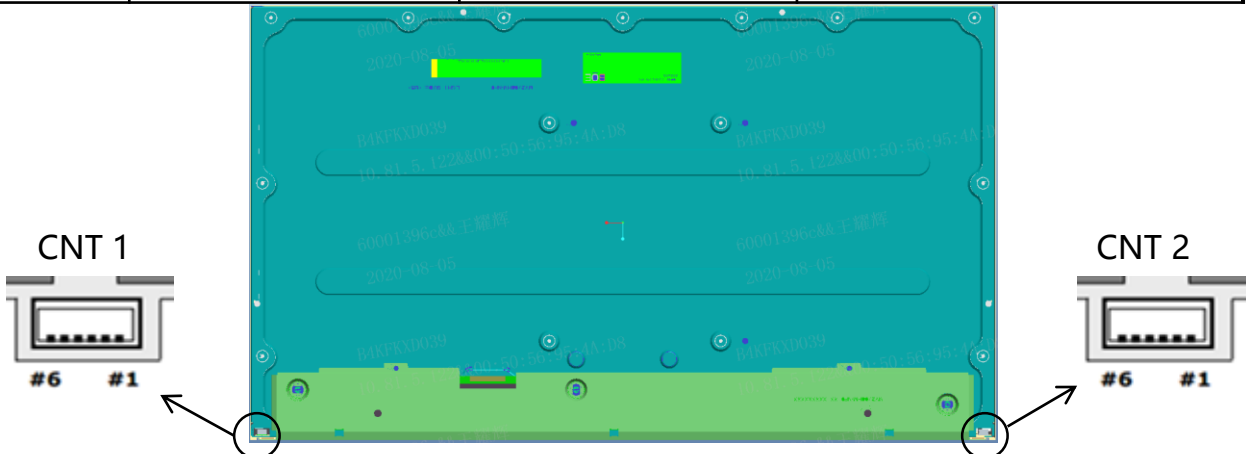
5.1.1 LED Light Bar

LED connector : 10035WS-H06D manufactured by YEONHO or 3712K-Q06M-00R manufactured by Entery or EQUIVALENT

< Table 5. LED Light Bar >

| | Pin No | Symbol | Description |
|------|--------|--------|-------------------------------|
| CNT1 | 1 | IRLED1 | LED current sense for string1 |
| | 2 | IRLED2 | LED current sense for string2 |
| | 3 | VLED | LED power supply |
| | 4 | VLED | LED power supply |
| | 5 | IRLED3 | LED current sense for string3 |
| | 6 | IRLED4 | LED current sense for string4 |

| | Pin No | Symbol | Description |
|------|--------|--------|-------------------------------|
| CNT2 | 1 | IRLED1 | LED current sense for string1 |
| | 2 | IRLED2 | LED current sense for string2 |
| | 3 | VLED | LED power supply |
| | 4 | VLED | LED power supply |
| | 5 | IRLED3 | LED current sense for string3 |
| | 6 | IRLED4 | LED current sense for string4 |



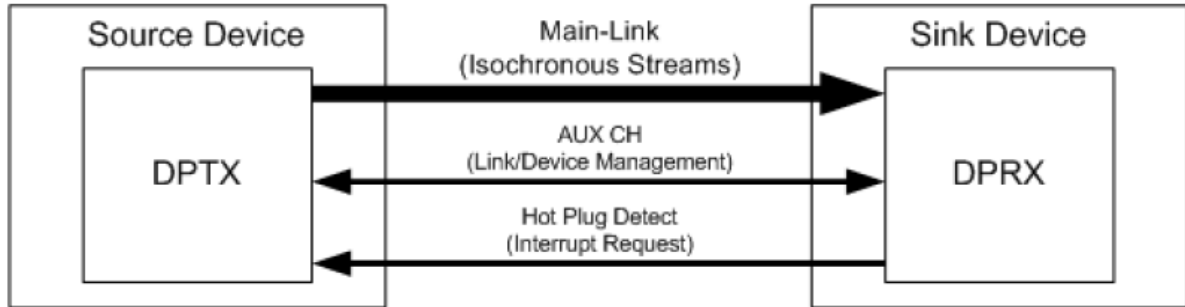
5.2 Electrical Interface Connection

- CN1 Module Side Connector : 20525-060E-01 or Equivalent

| No. | Symbol | Description | No. | Symbol | Description |
|-----|-----------|---|-----|-----------|--|
| 1 | GND | Ground | 31 | DP0_L1_N | Master Component Signal for Main Link 1 |
| 2 | VDD | Power Supply +10.0V | 32 | GND | Ground |
| 3 | VDD | Power Supply +10.0V | 33 | DP0_L2_P | Master True Signal for Main Link 2 |
| 4 | VDD | Power Supply +10.0V | 34 | DP0_L2_N | Master Component Signal for Main Link 2 |
| 5 | VDD | Power Supply +10.0V | 35 | GND | Ground |
| 6 | VDD | Power Supply +10.0V | 36 | DP0_L3_P | Master True Signal for Main Link 3 |
| 7 | VDD | Power Supply +10.0V | 37 | DP0_L3_N | Master Component Signal for Main Link 3 |
| 8 | VDD | Power Supply +10.0V | 38 | GND | Ground |
| 9 | VDD | Power Supply +10.0V | 39 | DP1_L0_P | Slave True Signal for Main Link 0 |
| 10 | GND | Ground | 40 | DP1_L0_N | Slave Component Signal for Main Link 0 |
| 11 | GND | Ground | 41 | GND | Ground |
| 12 | GND | Ground | 42 | DP1_L1_P | Slave True Signal for Main Link 1 |
| 13 | GND | Ground | 43 | DP1_L1_N | Slave Component Signal for Main Link 1 |
| 14 | GND | Ground | 44 | GND | Ground |
| 15 | GND | Ground | 45 | DP1_L2_P | Slave True Signal for Main Link 2 |
| 16 | GND | Ground | 46 | DP1_L2_N | Slave Component Signal for Main Link 2 |
| 17 | GND | Ground | 47 | GND | Ground |
| 18 | GND | Ground | 48 | DP1_L3_P | Slave True Signal for Main Link 3 |
| 19 | NC | No Connection (I2C serial interface for LCM) | 49 | DP1_L3_N | Slave Component Signal for Main Link 3 |
| 20 | NC | No Connection (I2C serial interface for LCM) | 50 | GND | Ground |
| 21 | DP0_HPD | Master Hot Plug Detect Signal | 51 | DP1_AUX_P | Slave True Signal for Auxiliary Channel |
| 22 | DP1_HPD | Slave Hot Plug Detect Signal | 52 | DP1_AUX_N | Slave Component Signal for Auxiliary Channel |
| 23 | GND | Ground | 53 | GND | Ground |
| 24 | DP0_AUX_P | Master True Signal for Auxiliary Channel | 54 | NC | No Connection |
| 25 | DP0_AUX_N | Master Component Signal for Auxiliary Channel | 55 | NC | No Connection |
| 26 | GND | Ground | 56 | NC | No Connection |
| 27 | DP0_L0_P | Master True Signal for Main Link 0 | 57 | GND | Ground |
| 28 | DP0_L0_N | Master Component Signal for Main Link 0 | 58 | NC | No Connection |
| 29 | GND | Ground | 59 | GND | Ground |
| 30 | DP0_L1_P | Master True Signal for Main Link 1 | 60 | NC | No Connection |

5.3 eDP Interface

- eDP Data Transport Channels



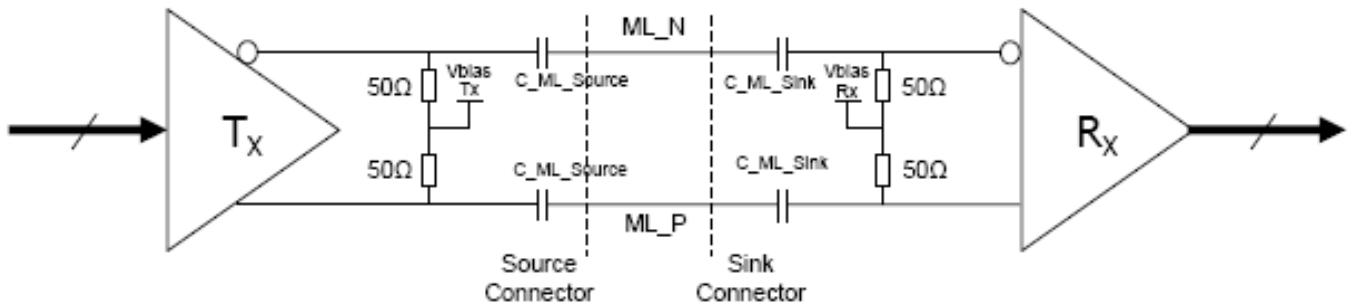
eDP Data Transport Channels

- The TCON supports 4 lane 8 bit input eDP architecture. The data mapping is shown as below:

| Lane 0 | Lane 1 | Lane 2 | Lane 3 |
|--------|--------|---------|---------|
| R0-7:0 | R1-7:0 | R2-7:0 | R3-7:0 |
| G0-7:0 | G1-7:0 | G2-7:0 | G3-7:0 |
| B0-7:0 | B1-7:0 | B2-7:0 | B3-7:0 |
| R4-7:0 | R5-7:0 | R6-7:0 | R7-7:0 |
| G4-7:0 | G5-7:0 | G6-7:0 | G7-7:0 |
| B4-7:0 | B5-7:0 | B6-7:0 | B7-7:0 |
| R8-7:0 | R9-7:0 | R10-7:0 | R11-7:0 |
| G8-7:0 | G9-7:0 | G10-7:0 | G11-7:0 |
| B8-7:0 | B9-7:0 | B10-7:0 | B11-7:0 |

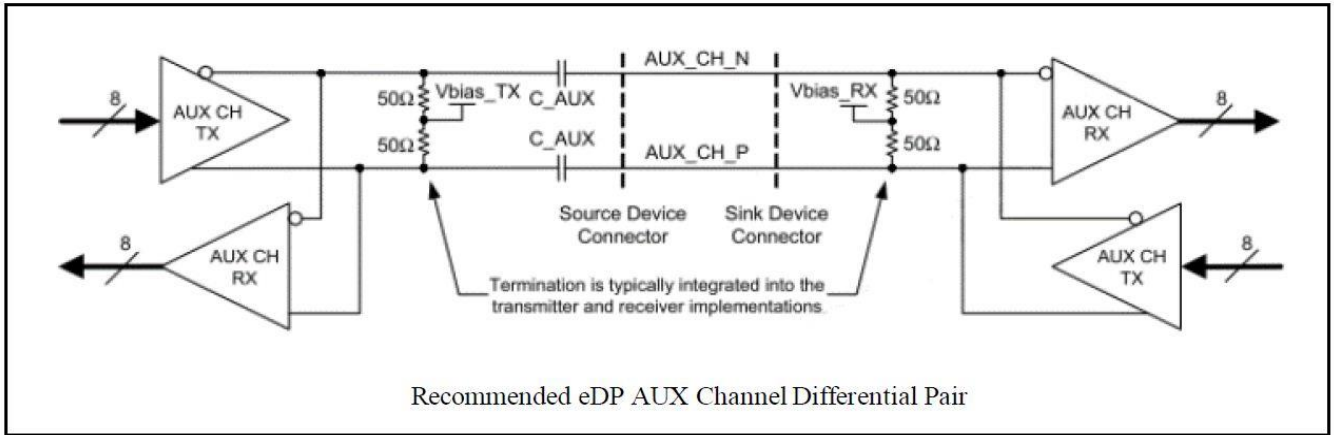
8bit RGB to a 4-Lane Main-Link Mapping

5.3.1 eDP Main Link Signal



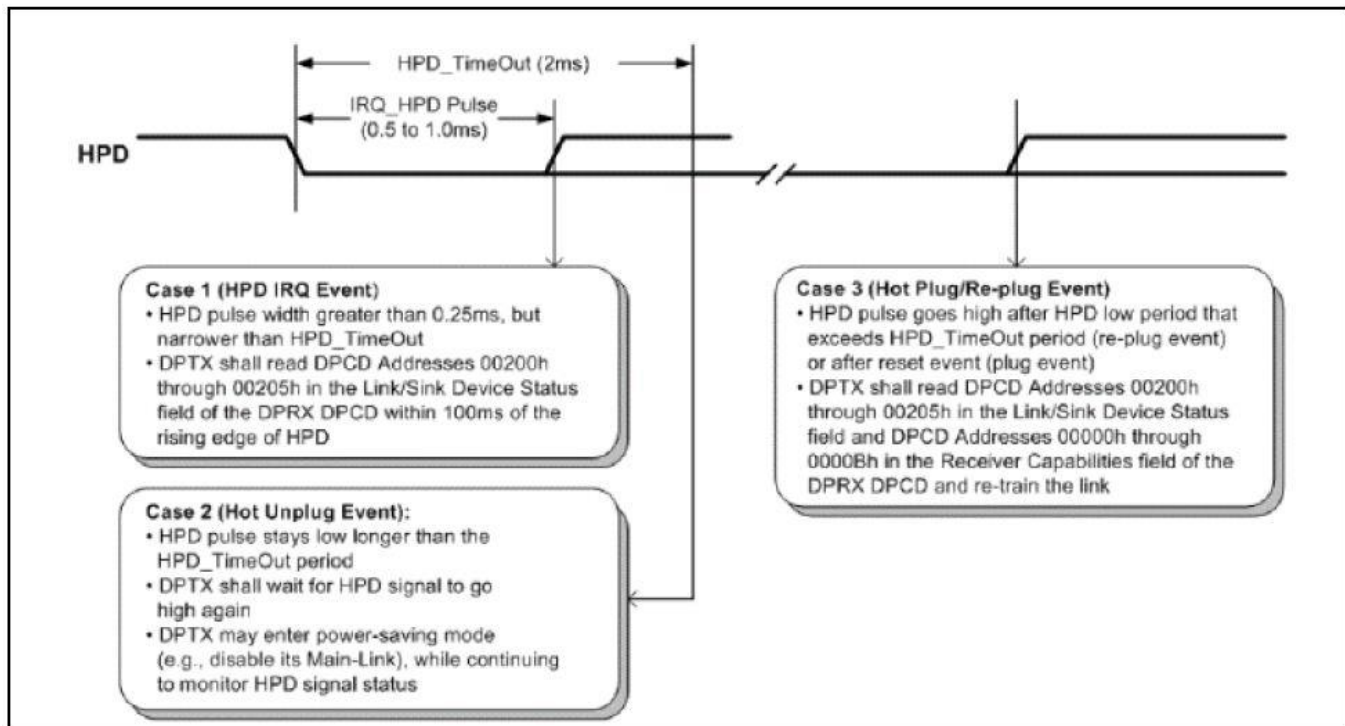
| Parameter | Symbol | Min | Typ | Max | Unit | Notes |
|---|--------------------------|------|-----|------|------|-------------|
| Unit Interval for high bit rate2(5.4Gbps/lane) | UI-HBR2 | - | 185 | - | ps | |
| Link Clock Down Spreading | Amplitude | 0 | - | 0.5 | % | |
| | Frequency | 30 | - | 33 | kHz | TBD |
| Differential peak-to-peak input voltage at package pins | $V_{RX-DIFFp-p}$ | - | - | 1.38 | V | |
| EYE width at Sink side connector | $T_{RX-EYE-CONN}$ | 0.25 | - | - | UI | TBD |
| Lane-to-Lane skew | $L_{RX-SKEWINTER_PAIR}$ | - | - | 1250 | - | TBD |
| Lane intra-pair skew | $L_{RX-SKEWINTER_PAIR}$ | - | - | 50 | ps | |
| AC Coupling Capacitor | C_{SOURCE_ML} | 75 | - | 265 | nF | Source side |

5.3.2 eDP AUX Channel Signal



| Parameter | Symbol | Min | Typ | Max | Unit | Notes |
|--|-------------------|------|-----|------|------|-------|
| AUX Unit Interval | UI | 0.4 | - | 0.6 | μs | |
| AUX Jitter at Tx IC Package Pins | T_{jitter} | - | - | 0.04 | UI | |
| AUX Jitter at Rx IC Package Pins | | - | - | 0.05 | UI | |
| AUX Peak-to-peak voltage at Connector Pins of Receiving | $V_{AUX-DIFFP-P}$ | 0.27 | - | 1.36 | V | |
| AUX Peak-to-peak voltage at Connector Pins of Transmitting | | 0.29 | - | 1.38 | V | |
| AUX DC common mode voltage | V_{AUX-CM_RX} | 0 | - | 2.0 | V | |
| | V_{AUX-CM_TX} | 0 | - | 2.0 | V | |
| AUX AC Coupling Capacitor | C_{SOURCE_ML} | 75 | - | 200 | nF | |

5.3.3 eDP HPD Signal



Case 1 (HPD IRQ Event)

- HPD pulse width greater than 0.25ms, but narrower than HPD_TimeOut
- DPTX shall read DPCD Addresses 00200h through 00205h in the Link/Sink Device Status field of the DPRX DPCD within 100ms of the rising edge of HPD

Case 2 (Hot Unplug Event):

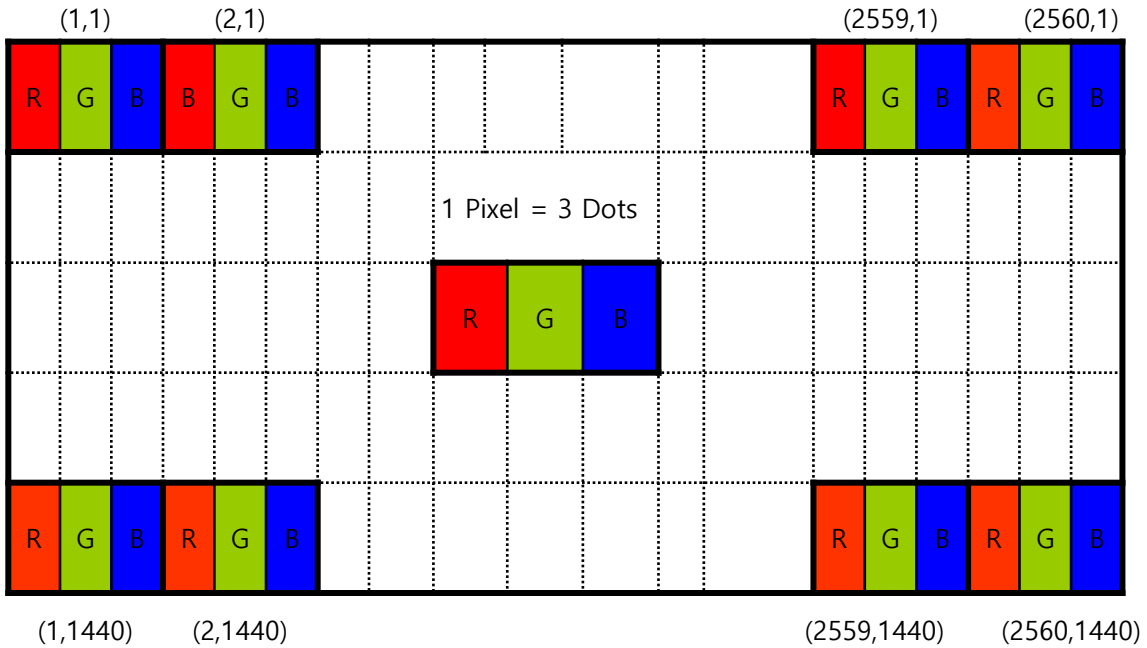
- HPD pulse stays low longer than the HPD_TimeOut period
- DPTX shall wait for HPD signal to go high again
- DPTX may enter power-saving mode (e.g., disable its Main-Link), while continuing to monitor HPD signal status

Case 3 (Hot Plug/Re-plug Event)

- HPD pulse goes high after HPD low period that exceeds HPD_TimeOut period (re-plug event) or after reset event (plug event)
- DPTX shall read DPCD Addresses 00200h through 00205h in the Link/Sink Device Status field and DPCD Addresses 00000h through 0000Bh in the Receiver Capabilities field of the DPRX DPCD and re-train the link

| Parameter | Symbol | Min | Typ | Max | Unit | Notes |
|--------------------------------|---------|------|-----|-----|------|-----------------------|
| HPD Voltage | HPD | 2.25 | - | 3.6 | V | Sink side Driving |
| HOT Plug Detection Threshold | | 2.0 | - | - | V | Source side Detecting |
| HOT Unplug Detection Threshold | | - | - | 0.8 | V | |
| HPD_IRQ Pulse Width | HPD_IRQ | 0.5 | - | 1.0 | ms | |
| HPD_TimeOut | - | 2.0 | - | - | ms | HPD Unplug Event |

5.4 Data Input Format



Display Position of Input Data (V-H)

5.5 Back-light Interface Connection

LED connector : 10035WS-H06D manufactured by YEONHO or 3712K-Q06M-00R manufactured by Entery or EQUIVALENT

| Pin | Function |
|-----|----------------------------|
| 1 | Channel 1 Current Feedback |
| 2 | Channel 2 Current Feedback |
| 3 | LED Power Supply |
| 4 | LED Power Supply |
| 5 | Channel3 Current Feedback |
| 6 | Channel4 Current Feedback |

6.0 SIGNAL TIMING SPECIFICATION

6.1 The MV270QHM-NF2 is operated by the DE only.

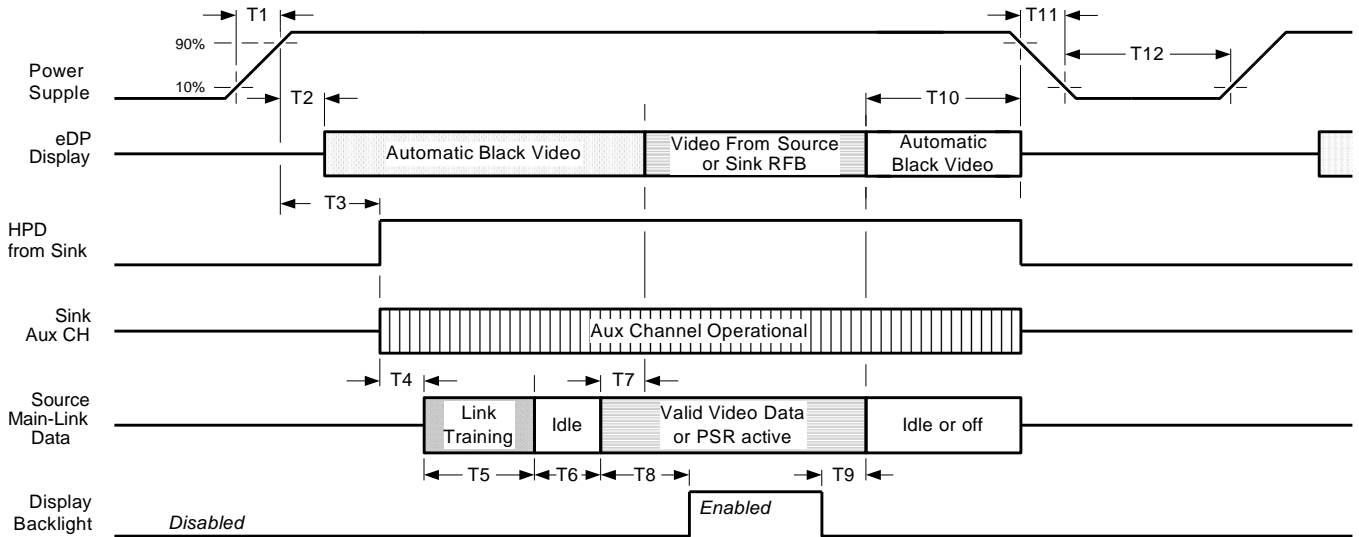
| Item | Symbols | | Min | Typ | Max | Unit | Note |
|-------|------------------|------|-------|-------|-------|------|------|
| DCLK | Period | tCLK | 2.81 | 7.72 | 9.64 | ns | |
| | Frequency | - | 103.7 | 129.6 | 360.9 | MHz | |
| Hsync | Period | tHP | 1400 | 1440 | 1480 | tCLK | |
| | Horizontal Valid | tHV | 1280 | | | tCLK | |
| | Horizontal Blank | tHB | 120 | 160 | 200 | | |
| | Frequency | fH | 72.0 | 90.0 | 247.5 | KHz | |
| Vsync | Period | tVP | 1480 | 1500 | 5370 | tHP | |
| | Vertical Valid | tVV | 1440 | | | tHP | |
| | Vertical Blank | tVB | 40 | 60 | 3930 | tHP | |
| | Frequency | fV | 48 | 60 | 165 | Hz | 2) |

Note 1 : 1). This DCLK range at last line of V-blanking should be set in 0~XXX.

2). The Vsync Frequency maximum can reach XXHz when the resolution is applied @ 1152*900, 1280*1024.

8.0 POWER SEQUENCE

To prevent a latch-up or DC operation of the LCD module, the power on/off sequence shall be as shown in below.



| Timing Parameter | Description | Required By | Limits | | Notes |
|------------------|---|-------------|--------|-------|--|
| | | | Min | Max | |
| T1 | Power rail rise time, 10% to 90% | Source | 0.5ms | 10ms | |
| T2 | Delay from Power Supply to automatic Black Video generation | Sink | 0ms | 120ms | Automatic Black Video generation prevents display noise until valid video data is received from the Source |
| T3 | Delay from Power Supply to HPD high | Sink | 0ms | 120ms | Sink AUX Channel must be operational upon HPD high |
| T4 | Delay from HPD high to link training initialization | Source | - | - | Allows for the Source to read Link capability and initialize |
| T5 | Link training duration | Source | - | - | Dependant on the Source link training protocol |
| T6 | Link idle | Source | - | - | Min accounts for required BS-Idle Pattern. Max allows for Source frame synchronization. |

8.0 POWER SEQUENCE

To prevent a latch-up or DC operation of the LCD module, the power on/off sequence shall be as shown in below.

| | | | | | |
|-----|---|--------|-------|-------|---|
| T7 | Delay from valid video data from Source to video on display | Sink | 0ms | 50ms | Max value allows for the Sink to validate video data and timing. At the end of T7, the Sink will indicate the detection of valid video data by setting the SINK_STATUS bit to logic 1 (DPCD 00205h, bit 0), and the Sink will no longer generate automatic Black Video. |
| T8 | Delay from valid video data from Source to backlight enable | Source | - | - | The Source must assure display video is stable |
| T9 | Delay from backlight disable to end of valid video data | Source | - | - | The Source must assure backlight is no longer illuminated. At the end of T9, the Sink will indicate the detection of no valid video data by setting the SINK_STATUS bit to logic 0 (DPCD 00205h, bit 0), and the Sink will automatically display Black Video. |
| T10 | Delay from end of valid video data from Source to power off | Source | 0ms | 500ms | |
| T11 | Power rail fall time, 90 to 10% | Source | - | 10ms | |
| T12 | Power off time | Source | 500ms | - | |

Notes:

1. When the power supply VDD is 0V, keep the level of input signals on the low or keep high impedance.
2. Do not keep the interface signal high impedance when power is on.
3. Back Light must be turn on after power for logic and interface signal are valid.
4. T11 decreases smoothly, there is none re-bouncing voltage.

9.0 MECHANICAL CHARACTERISTICS

9.1 Dimensional Requirements

FIGURE 5 (located in Appendix) shows mechanical outlines for the model MV270QHM-N40. Other parameters are shown in Table 8.

<Table 8. Dimensional Parameters>

| Parameter | Specification | Unit |
|---------------------|---|--------|
| Dimensional outline | 608.8(H) x 355.3(V) × 9.3(D) typ | mm |
| Weight | TBD | Kg |
| Active area | 596.736(H) × 335.664(V) | mm |
| Pixel pitch | 0.2331(H) x 0.2331(V) | mm |
| Number of pixels | 2560(H) × 1440(V)(1 pixel = R + G + B dots) | pixels |
| Back-light | Down edge side 1-LED Light bar Type | |

9.2 Mounting

See FIGURE 5 . (shown in Appendix)

9.3 Anti-Glare and Polarizer Hardness.

The surface of the LCD has an anti-glare coating to minimize reflection and a coating to reduce scratching.

9.4 Light Leakage

There shall not be visible light from the back-lighting system around the edges of the screen as seen from a distance 50cm from the screen with an overhead light level of 350lux.

10.0 RELIABILITY TEST

The Reliability test items and its conditions are shown in below.

<Table 9. Reliability Test Parameters >

| No | Test Items | Conditions | |
|----|---|---|----------------------------------|
| 1 | High temperature storage test | Ta = 60 °C, 240 hrs | |
| 2 | Low temperature storage test | Ta = -20 °C, 240 hrs | |
| 3 | High temperature & high humidity operation test | Ta = 50 °C, 80%RH, 240hrs | |
| 4 | High temperature operation test | Ta = 50 °C, 240hrs | |
| 5 | Low temperature operation test | Ta = 0°C, 240hrs | |
| 6 | Thermal shock | Ta = -20 °C ↔ 60 °C (0.5 hr), 100 cycle | |
| 7 | Vibration test (non-operating) | Frequency | Random, 10 ~ 300 Hz, 30 min/Axis |
| | | Gravity\ AMP | 1.5 Grms |
| | | Period | X, Y, Z 30 min |
| 8 | Shock test (non-operating) | Gravity | 50G |
| | | Pulse width | 11msec, sine wave |
| | | Direction | ±X, ±Y, ±Z Once for each |
| 9 | Electro-static discharge test | Air : 150 pF, 330Ω, 15 KV Contact : 150 pF, 330Ω, 8 KV | |

11.0 HANDLING & CAUTIONS

(1) Cautions when taking out the module

- Pick the pouch only, when taking out module from a shipping package.

(2) Cautions for handling the module

- As the electrostatic discharges may break the LCD module, handle the LCD module with care. Peel a protection sheet off from the LCD panel surface as slowly as possible.
- As the LCD panel and back - light element are made from fragile glass material, impulse and pressure to the LCD module should be avoided.
- As the surface of the polarizer is very soft and easily scratched, use a soft dry cloth without chemicals for cleaning.
- Do not pull the interface connector in or out while the LCD module is operating.
- Put the module display side down on a flat horizontal plane.
- Handle connectors and cables with care.

(3) Cautions for the operation

- When the module is operating, do not lose CLK, ENAB signals. If any one of these signals is lost, the LCD panel would be damaged.
- Obey the supply voltage sequence. If wrong sequence is applied, the module would be damaged.

(4) Cautions for the atmosphere

- Dew drop atmosphere should be avoided.
- Do not store and/or operate the LCD module in a high temperature and/or humidity atmosphere. Storage in an electro-conductive polymer packing pouch and under relatively low temperature atmosphere is recommended.

(5) Cautions for the module characteristics

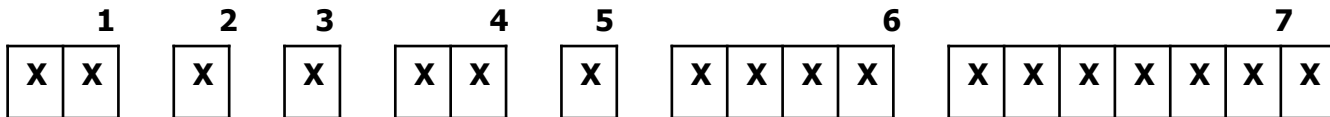
- Do not apply fixed pattern data signal to the LCD module at product aging.
- Applying fixed pattern for a long time may cause image sticking.

(6) Other cautions

- Do not disassemble and/or re-assemble LCD module.
- Do not re-adjust variable resistor or switch etc.
- When returning the module for repair or etc., Please pack the module not to be broken. We recommend to use the original shipping packages.

12.0 PRODUCT SERIAL NUMBER

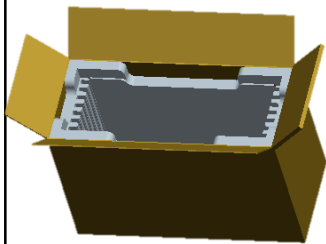
| | | |
|--|-------------------|---|
| MV270QHM-NF2 | B4 |  |
| XXXX  XXXXXXXXXXXXXXXXXXXXX | | |
| P/N: XXXXXXXXXXXX | FRU: XXXXXXXXXXXX |   MADE IN CHINA |
|  XXXXXXXXXXXXXXXXXXXXX | | |



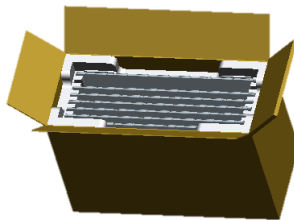
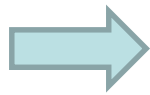
- 1. Control Number
- 2. Rank / Grade
- 3. Line Classification
- 4. Year (2001 : 01, 2002 : 02, ...)
- 5. Month (1,2,3, ... , 9, X, Y, Z)
- 6. Internal Use
- 7. Serial Number

13.0 Packing

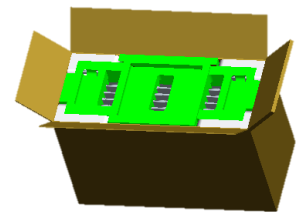
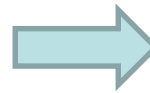
13.1 Packing Order



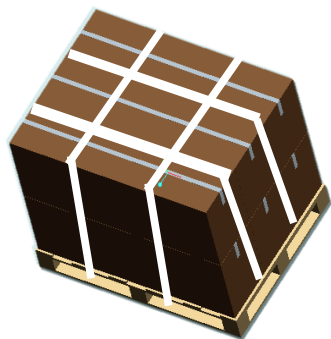
Put 1 EPO bottom into the inner box.



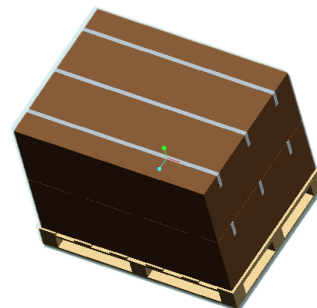
Put each module into a PE bag.
Insert 7Pcs MDL into each box.



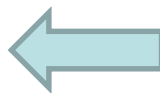
Put 1 EPO cover in and seal the box.



Place paper corners and wrap film around the boxes.
Pack with 4 packing belts.



Put the boxes on the pallet (12ea boxes per pallet)

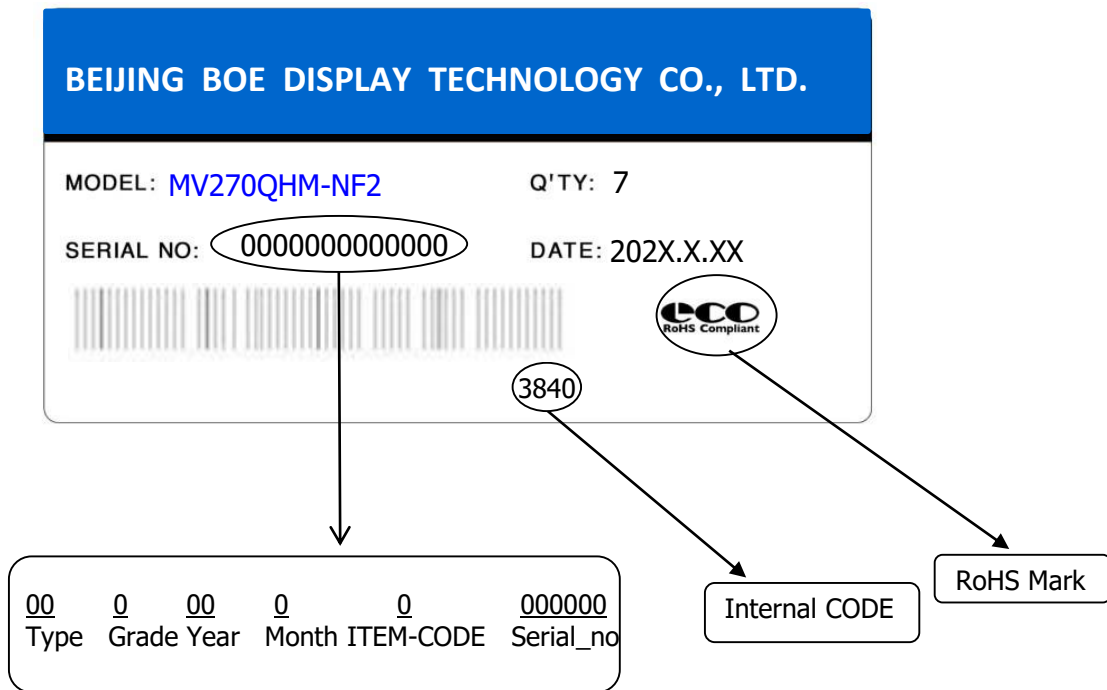


13.2 Packing Specification and Note

- Box Dimension : 687mm(L) × 289mm(W) × 461mm(H)
- Package Quantity in one Box : 7 pcs

13.3 Box label

- Label Size : 110 mm (L) × 55 mm (W)
- Contents
Model : MV270QHM-NF2
Q`ty : Module 7Q`ty in one box
Serial No. : Box Serial No. See next page for detail description.
Date : Packing Date
FG Code : FG Code of Product



14.0 APPENDIX

Figure 1. Measurement Set Up

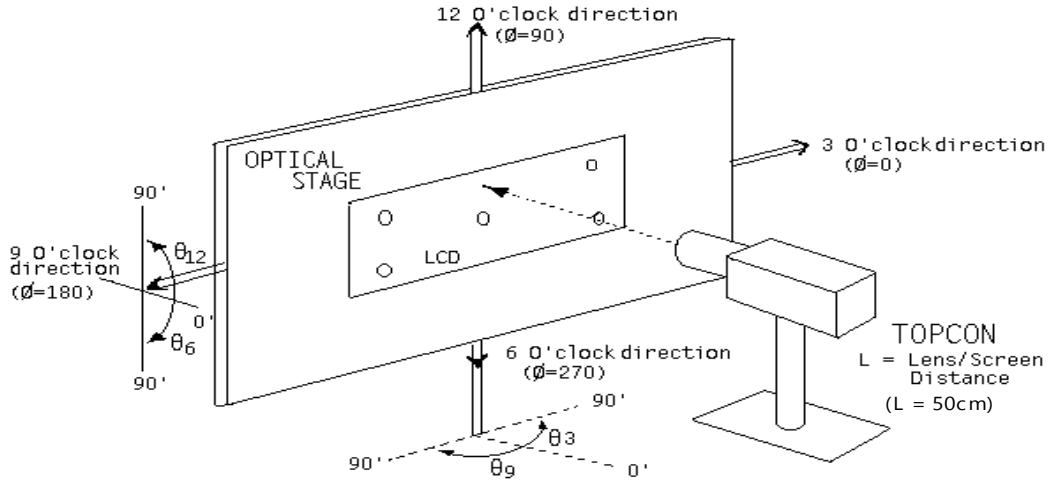


Figure 2. White Luminance and Uniformity Measurement Locations (9 points)

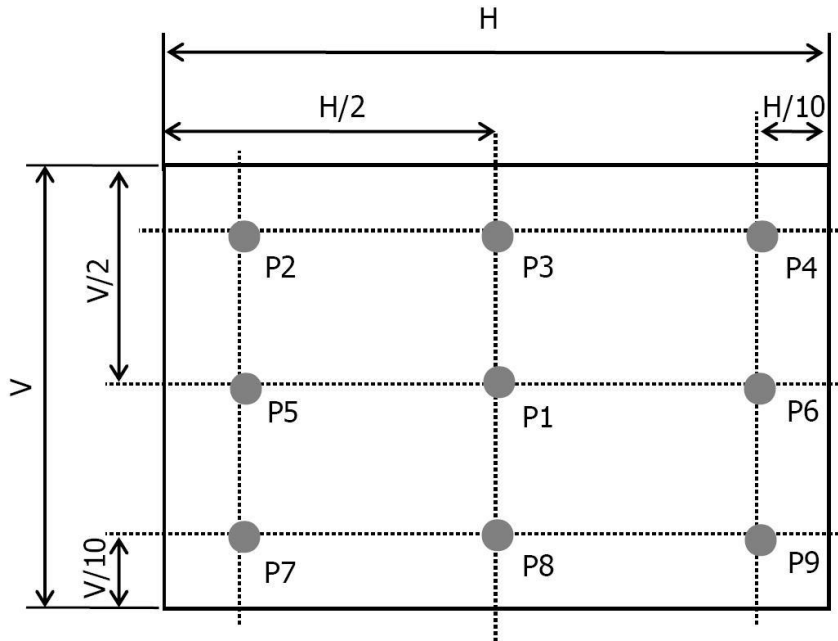
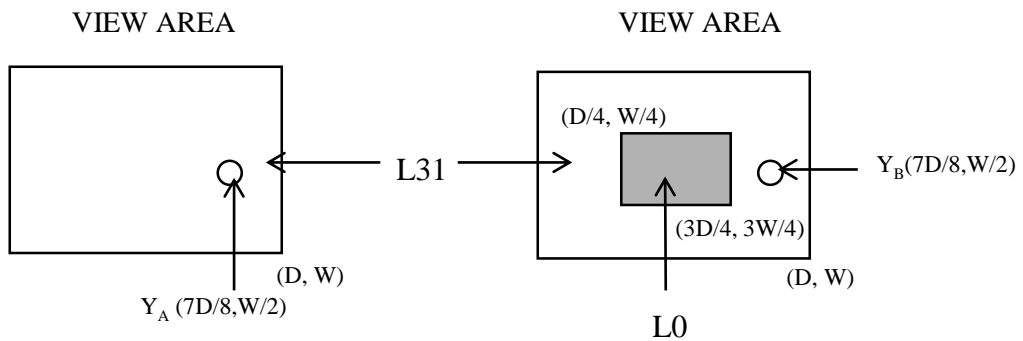


Figure 3. Response Time Testing

| Measured Response Time | | Target | | | | |
|------------------------|-----|--------|----|-----|-----|-----|
| | | 0 | 63 | 127 | 191 | 255 |
| Start | 0 | | | | | |
| | 63 | | | | | |
| | 127 | | | | | |
| | 191 | | | | | |
| | 255 | | | | | |

Figure 4. Cross Modulation Test Description



$$\text{Cross-Talk (\%)} = \left| \frac{Y_B - Y_A}{Y_A} \right| \times 100$$

Where: Y_A = Initial luminance of measured area (cd/m²)

Y_B = Subsequent luminance of measured area (cd/m²)

The location measured will be exactly the same in both patterns

Figure 5. TFT-LCD Module Outline Dimensions (Front view)

