

| (| V |) | Preliminary Specifications |
|---|---|---|-----------------------------------|
| 1 | , | ١ | Final Specifications |

| Module | 22.9 Inch All In One Monitor |
|------------|------------------------------|
| Model Name | G229HAF02.0 |

| | | lia lei | 1 |
|--------------------------|--------------|---------------|--|
| Customer | Date | Approved by | Date |
| | or PROMATO | Crystal Hsieh | 2019. 02. 19 |
| Checked & Approved by | Date | Prepared by | Date |
| | AUO CE | HsinYin Lee | 2019. 02. 19 |
| Customer's sig | gn back page | | Business Division / ics corporation |



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Record of Revision

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1 Operating Precautions

- 1) Since front polarizer is easily damaged, pay attention not to scratch it.
- 2) Be sure to turn off power supply when inserting or disconnecting from input connector.
- 3) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- 4) When the monitor surface is soiled, wipe it with absorbent cotton or other soft cloth.
- 5) Since the monitor is made of glass, it may break or crack if dropped or bumped on hard surface.
- 6) Since CMOS LSI is used in this module, take care of static electricity and insure human earth when handling.
- 7) Do not open or modify the monitor Assembly.
- 8) In case if a monitor has to be put back into the packing container slot after it was taken out from the container, do not press the center of LED light bar edge. Instead, press at the far ends of the LED light bar edge softly.
 Otherwise the monitor may be damaged.
- 9) At the insertion or removal of the Signal Interface Connector, be sure not to rotate nor tilt the Interface Connector of the TFT Module.
- 10) After installation of the monitor into an enclosure, do not twist nor bend the monitor even momentarily. While designing the enclosure, it should be taken into consideration that no bending/twisting forces are applied to the monitor from outside. Otherwise the monitor may be damaged.
- 11) Small amount of materials having no flammability grade is used in the monitor. The monitor should be supplied by power complied with requirements of Limited Power Source (IEC60950-1 or UL60950-1), or be applied exemption.
- 12) Micro USB only support read Image/Video files, don't connector 5V of USB from another host like PC ,mobile phone



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2 General Description

This specification applies to the 22.9 inch wide color a-Si TFT-LCD All In One monitor G229HAF02.0. The screen format is intended to support the resolution $1920(H) \times 165(V)$) and 16.7M colors.

2.1 Display Characteristics

The following items are characteristics summary on the table under 25 °C condition:

| | Model | G229HAF02.0 | | |
|---------|-------------------------------|---|--|--|
| | LCD Size | 22.9 inch | | |
| | Light Source | LED . | | |
| | Active Area | 578.88(H) x 49.7475(V) mm | | |
| | Resolution | 1920 x 165 | | |
| | Pixel Pitch | 301.5 x 301.5 | | |
| | Aspect Ratio | 12:1 | | |
| Panel | Brightness (typ.) | 700 cd/m ² | | |
| | Contrast Ratio (typ.) | 1000:1 | | |
| | Response Time | 25ms (Tr+Tf) | | |
| | Viewing Angle | 89 / 89 / 89 / 89 degree | | |
| | Light Life | 50,000 hrs (min.) | | |
| | Panel Surface | Anti-Glare type, 3H, Haze 25% | | |
| | Color gamut | 72% NTSC | | |
| | Display Color | 8bit, 16.7M | | |
| _ | Power supply | AC 100V-240V, 50-60Hz, 1A (typ.) | | |
| Power | Power consumption (Watt@100V) | 12W (typ.) | | |
| | I/O_Signal input | Micro USB x 1 (mouse or RJ45 dongle) | | |
| | I/O_Signal output | Micro HDMI x 1 | | |
| | I/O_External Control Wireless | Debug USB port for repair | | |
| Display | Dimension (Lx W x D) | 587.08 x 62.05 x 16.5 mm | | |
| | Weight(Net) | 700g (typ.) | | |
| | Border width (U/D/R/L) | 3.4 / 8.9 / 4.1 / 4.1 mm | | |
| | Painting | Black | | |
| | Wall Mounting | M3 *4mm / Pitch 190mm | | |
| | Language | English /French/ German/ Spanish/ Traditional Chinese/ Simplified Chinese/ Japanese | | |
| | OS | Android 8.1 | | |



G229HAF02.0

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| | | the state of the s |
|-------------|---------------------|--|
| | Operation Temp | 0°C ~50°C |
| | Storage Temp | -20°C ~ 60°C |
| Environment | Operating Humidity | 5% ~ 80% RH |
| | Storage Humidity | 5% ~ 80% RH |
| | Display Orientation | Landscape |
| A | Power cable | 3 in 1 (US/JPN/TW) x1 |
| Accessory | Adaptor | 12V, 3A x 1 |



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2.2 Optical Characteristics

Use Only The optical characteristics are measured under stable conditions at 25 °C:

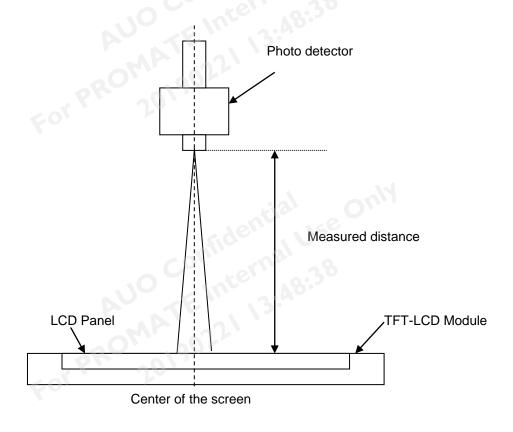
| Item | Unit | Conditions | Min. | Тур. | Max. | Note | |
|--------------------------|----------------------|--|----------|----------|-------|------|--|
| Viewing Angle | [degree] | Horizontal (Right) CR >10 (Left) | 79 79 | 89 89 | - | | |
| Viewing Angle | [degree] | Vertical (Up) CR > 10 (Down) | 79 79 | 89 89 | - | 2 | |
| Contrast ratio | | Normal Direction | 800 | 1000 | - | 3 | |
| | | Raising Time (T _r) | - | 13 | - | | |
| Response Time | [msec] | Falling Time (T _f) | - | 12 | - | 4 | |
| | | Raising + Falling | 1 ce O | 25 | 30 | | |
| | | Red x | 0.593 | 0.643 | 0.693 | | |
| | | Red y | 0.287 | 0.337 | 0.387 | | |
| | NUO | Green x | 0.257 | 0.307 | 0.357 | | |
| Color / Chromaticity | ROMA 20 | Green y | 0.550 | 0.600 | 0.650 | | |
| Coordinates (CIE1931) | | Blue x | 0.100 | 0.150 | 0.200 | 5 | |
| For P | | Blue y | 0.014 | 0.064 | 0.114 | | |
| | | White x | 0.263 | 0.313 | 0.363 | | |
| | | White y | 0.279 | 0.329 | 0.379 | | |
| Central Luminance | [cd/m ²] | | 560 | 700 | - | 6 | |
| Luminance Uniformity | [%] | tial | 70 | 75 | - | 7 | |
| Color Gamut | % | elge, 11 |)5° | 72 | - | | |
| | AUO ROMP | Confidence of the Confidence o | | | | | |



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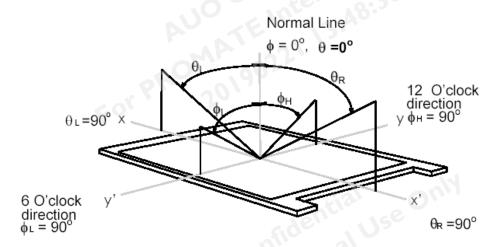
Note 1: Measurement method

The monitor should be stabilized at given temperature for 30 minutes to avoid abrupt temperature change during measuring (at surface 35oC). In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 30 minutes in a stable, windless and dark room.



Note 2: Definition of viewing angle measured by ELDIM (EZ Contrast 88)

Viewing angle is the measurement of contrast ratio \geq 10, at the screen center, over a 180° horizontal and 180° vertical range (off-normal viewing angles). The 180° viewing angle range is broken down as follows; 90° (θ) horizontal left and right and 90° (θ) vertical, high (up) and low (down). The measurement direction is typically perpendicular to the display surface with the screen rotated about its center to develop the desired measurement viewing angle.



Note 3: Contrast ratio is measured by TOPCON SR-3



G229HAF02.0

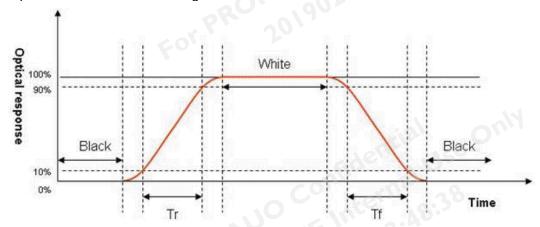
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Brightness on the "White" state

Brightness on the "Black" state

Note 4: Definition of Response time measured by Westar TRD-100A

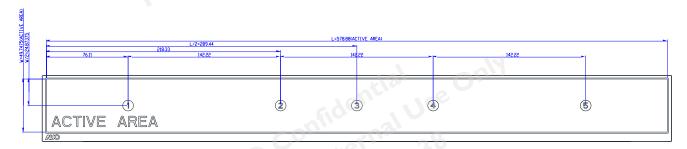
The output signals of photo detector are measured when the input signals are changed from "White" to "Black" (falling time) and from "Black" to "White" (rising time), respectively. The response time interval is between 10% and 90% of amplitudes. Please refer to the figure as below.



Note 5: Color chromaticity and coordinates (CIE) is measured by TOPCON SR-3

Note 6: Central luminance is measured by TOPCON SR-3

Note 7: Luminance uniformity of these 5 points is defined as below and measured by TOPCON SR-3



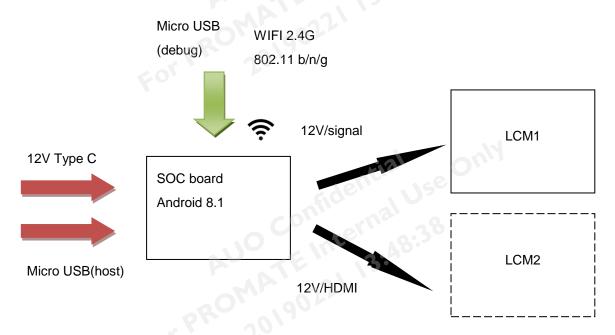
Uniformity = $\frac{\text{Minimum Luminance in 9 points (1-5)}}{\text{Maximum Luminance in 9 Points (1-5)}}$



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3 Functional Block Diagram

The following diagram shows the functional block of the 22.9 inch wide color a-Si TFT-LCD All In One Monitor G229HAF02.0.



12V Type C Port Support:

- (1) System Power Supply: 12V
- (2) Accessory package have 36W adapter to dual panel application ,if using another device by not verification it's can't guarantee all of certification list as product specification of G229HAF02.0.

Micro USB Host Port Support:

- (1) Wired USB Mouse
- (2) Wireless USB Mouse (need android driver apk)
- (3) USB to RJ45 Dongle (need android driver apk) must use the ASIX AX88772B chip set for dongle function
- (4) Don't plug portable HDD directly without extend power supply.

Note for (1)~(3): External USB OTG Cable is needed.

(5) USB flash drive must be FAT32 format.

Micro USB Debug Port Support:

- (1) Software Download
- (2) Debugging

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| 4 Absolute Maximum Ratings 4.1 Absolute Ratings of Monitor | | | | | | | | |
|--|--------|------|-----|--------|------------|--|--|--|
| Item | Symbol | Min | Max | Unit | Conditions | | | |
| Logic/LCD Drive Voltage | VDD | -0.3 | +16 | [Volt] | | | | |
| Logic/LCD Drive Voltage | VHDMI | -0.3 | 7 | [Volt] | | | | |
| Micro USB | VBUS1 | -0.3 | 7 | [Volt] | | | | |
| Micro USB(debug) | VBUS2 | -0.3 | 7 | [Volt] | Note1 | | | |

Note1: The micro USB for debug is using by engniering purpose, it's not release for normal user ,so the mechanical outline no relation hole for decoration.

4.2 Absolute Ratings of Environment

| Item | Symbol | Min. | Max. | Unit | Conditions |
|-----------------------|--------|------|------|-------|------------|
| Operating Temperature | TOP | 0 | 50 | [°C] | |
| Operation Humidity | НОР | 5 | 80 | [%RH] | N-4- 0 0 4 |
| Storage Temperature | TST | -20 | 60 | [°C] | Note 3 & 4 |
| Storage Humidity | HST | 5 | 80 | [%RH] | |

Note 1: With in Ta (25 °C)

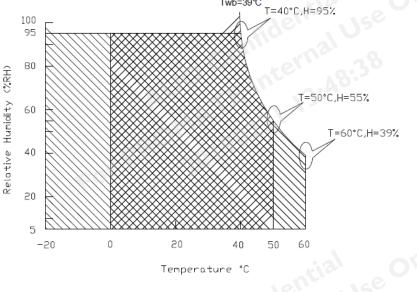
Note 2: Permanent damage to the device may occur if exceeding maximum values

Note 3: For quality perfermance, please refer to AUO IIS(Incoming Inspection Standard).

.cimperat **Note 4**: Operation Temperature +60°C is defined as panel surface temperature.



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Operating Range S

Storage Range KXXXX





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5 Electrical Characteristics

5.1 Set Module

5.1.1 Power Specification

Input power specifications are as follows:

| Symbol | Parameter | Min | Тур | Max | Unit | Conditions |
|--------|---|------|---------|------|----------|---|
| VDD | Logic/LCD Drive Voltage | 10 | 12 | 13.2 | [Volt] | +/-10% |
| IDD | Input Current | - | 1.0 | 1.2 | [A] | VDD= 12V, All White Pattern At 60Hz, |
| PDD | VDD Power | - | 12 | 14.4 | [Watt] | VDD=12V, All White Pattern At 60Hz |
| IRush | Inrush Current | .,;0 | Collina | TBD | [A] | Note 1 |
| VDDrp | Allowable Logic/LCD Drive Ripple Voltage | OMA | 277 | 300 | [mV] p-p | VDD= 12V, All White Pattern At 60Hz |

Note: Turn On delay time less than 10 seconds at input voltage is 100-240Vac

HDMI Port +5V output power specifications are as follows:

| | ı | | | -41 | | T |
|---------|---|------|-------|------|----------|---|
| Symbol | Parameter | Min | Тур | Max | Unit | Conditions |
| VHDMI | Logic/Drive Voltage | 4.75 | 5 | 5.25 | [Volt] | +/-5% |
| IHDMI | Output Current | OMA | 00221 | 0.2 | [A] | HDMI Mode, All White Pattern at 60Hz |
| PVHDMI | HDMI Power | 20 | - | 1.05 | [Watt] | HDMI Mode, All White Pattern at 60Hz |
| IRush | Inrush Current | - | - | 0.6 | [A] | |
| VHDMIrp | Allowable Logic/Drive Ripple Voltage | - | - | 300 | [mV] p-p | Data link with a HDMI Monitor |



| 3 Host Po | rt +5V output power sp | pecification | | antial | | |
|-----------|---|--------------|-----|--------|----------|-----------------------------|
| Symbol | Parameter | Min | Тур | Max | Unit | Conditions |
| VBUS1 | Logic/Drive Voltage | 4.75 | 5 | 5.25 | [Volt] | +/-5% |
| IBUS1 | Output Current | O | 1.0 | 1.2 | [A] | Connected with a USB Device |
| PVBUS1 | USB Power | - | | 6.3 | [Watt] | Connected with a USB Device |
| IRush | Inrush Current | - | - | 4 | [A] | |
| VBUS1rp | Allowable Logic/Drive Ripple Voltage | - | - | 300 | [mV] p-p | Data link with a USB Devi |

USB Debug Port +5V Input power specifications are as follows:

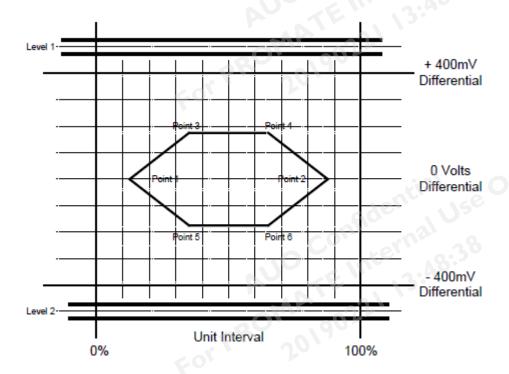
| VBUS2 Logic/Drive Voltage 4.75 5 5.25 [Volt] +/-5% IBUS2 Input Current - 0.001 0.01 [A] Connected with a x86 PC PVBUS2 USB Power - - 0.0525 [Watt] Connected with a x86 PC IRush Inrush Current - - 0.1 [A] VBUS2rp Allowable Logic/Drive Ripple Voltage - - 300 [mV] p-p Data link with a x86 PC | IBUS2 Input Current - 0.001 PVBUS2 USB Power | 0.01 | [A] | Connected with a x86 PC |
|---|--|--------|----------|-------------------------|
| PVBUS2 USB Power 0.0525 [Watt] Connected with a x86 PC | PVBUS2 USB Power | 0.0525 | | |
| IPush Inrush Current 0.4 [A] | IPush Inrush Current | | [Watt] | Connected with a x86 PC |
| IRush Inrush Current 0.1 [A] VBUS2rp Allowable Logic/Drive Ripple Voltage 300 [mV] p-p Data link with a x86 PC | IRush Inrush Current VBUS2rp Allowable Logic/Drive Ripple Voltage | 0.4 | | |
| VBUS2rp Allowable Logic/Drive Ripple Voltage 300 [mV] p-p Data link with a x86 PC | VBUS2rp Allowable Logic/Drive Ripple Voltage | 0.1 | [A] | 3 |
| PROMATE Interna. 13:48:38 | AUO CONTE INT | 300 | [mV] p-p | Data link with a x86 PC |
| | | 13:48° | .38 | |



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| | AU OF | | | rial | | |
|------------|--|-------------|----------------|------------------|----------|---------------------------------|
| 1.2 Signa | al Electrical Characteristic | cs | | | | |
| naracteris | tics of USB HOST Port are | as follows | infic inter | | | |
| Symbol | Parameter | Min | Тур | Max | Unit | Conditions |
| VTH | Differential Input High | 201, | | | ., | VICM = 1.6V |
| V 111 | Threshold | - | | +525 | mV | Note 1 |
| VTL | Threshold Differential Input Low Threshold | -525 | | +525 | mV mV | Note 1 VICM = 1.6V Note 1 |
| | Differential Input Low | -525 175 | - | +525 - 525 | | VICM = 1.6V |

Note 1: USB Host Port, Transmit Waveform Requirement.

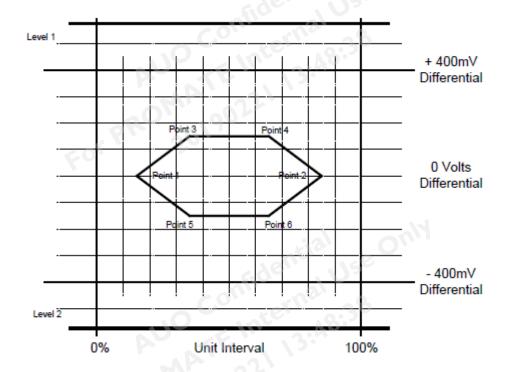




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| | ics of USB Debug Port are a | | S CORPOR | RATION | | |
|--------|---|------|----------|--------|-------|-------------------------------------|
| Symbol | Parameter | Min | Тур | Max | Units | Condition |
| VTH | Differential Input High Threshold | -11 | | +575 | -mV | VICM = 1.6V Note 2 |
| VTL | Differential Input Low Threshold | -575 | 024 | - | mV | VICM = 1.6V Note 2 |
| VID | Input Differential Voltage | 150 | - | 575 | mV | Note 2 |
| VICM | Differential Input Common Mode Voltage | | 1.6 | | V | VTH-VTL = 1.15V (max) <i>Note</i> 2 |

Note 2: USB Debug Port, Receiver Sensitivity Requirements





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Signal Characteristic

6.1 Pixel Format Image

Following figure shows the relationship between input signal and LCD pixel format.

| | | 1 | | | 2 | | | | | | | | | | 1 | 91 | 9 | 19 | 920 |) |
|----------|---|---|---|---|---|---|-----|---|---|----------|----------|--|----|----|-----|-----|---|----|-----|---|
| 1st Line | R | G | В | R | G | В | Y P | R | | | 20 | | | | R | G | В | R | G | В |
| | | - | | | | | | | | | - | | | | | - | | | - | |
| | | | | | | | | | | | | | | | | - | | | | |
| | | | | | | | | | | | | | | | | | 1 | | | |
| | | • | | | • | | | | | | | | | | | . (| | | . e | |
| | | | | | | | | | | | | | | | | | | | 7 | |
| | | : | | | | | | | | | | | | | N.Y | | | | 8 | |
| | | • | | | • | | | | _ | <u> </u> | <u> </u> | | 11 | | | | X | • | • | |
| 165 Line | R | G | В | R | G | В | | | | - | | | | .\ | R | G | В | R | G | В |

1



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6.2 Signal Description- USB pin define

The module using one USB Host Port and one USB Debug Port , The Host USB Port support both Micro A and Micro B Connector.

Pin definitions of USB HOST Port are as follows:

6.2.1 Signal Description- USB HOST Port

Pin definitions of USB HOST Port are as follows:

| PIN# | SIGNAL NAME | I/O | DESCRIPTION |
|------|-------------|-----|---|
| 1 | VBUS1 | РО | + 5V Power Output |
| 2 | DM | В | Data - |
| 3 | DP | В | Data + |
| 4 | ID | I | USB ID pin permit distinction of host connection from slave connection. |
| 5 | GND | G | Signal Ground |

| | 5 | GND | G | Signal Ground |
|---------|----------|------------------|---------------|------------------|
| | | | | |
| 6.2.2 5 | Signal [| Description- USE | B Debug Po | ort |
| Pin def | initions | of USB Debug Po | ort are as fo | llows: |
| | PIN# | SIGNAL NAME | I/O | DESCRIPTION |
| | 1 | VBUS2 | PI | + 5V Power Input |
| | 2 | DM | В | Data - |
| | 3 | DP | В | Data + |
| | 4 | - | - | None |
| | 5 | GND | G | Signal Ground |

Note1: Start from right side







Micro-B



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6.3 LCM Timing Characteristics

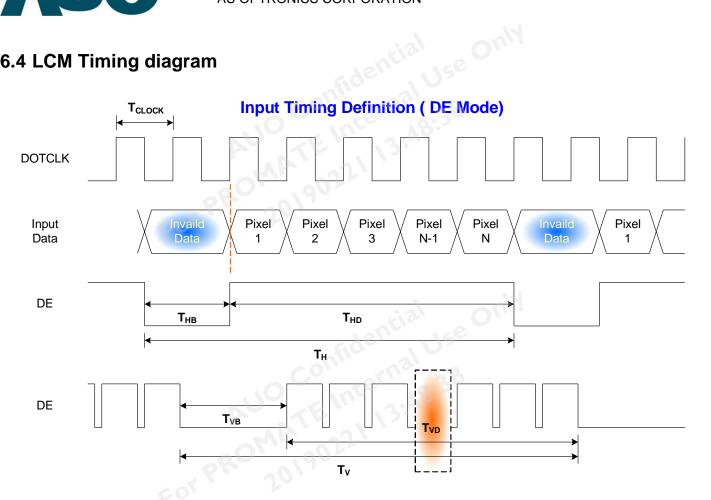
| Vertical Section Period Tv - 195 - Blanking TvB - 30 - Horizontal Section Period Th - 3420 - Blanking ThD 1920 Tclock Blanking ThB - 1500 - | Parai | meter | Symbol | Min. | Тур. | Max. | Unit |
|---|----------|----------|-----------------------|-------|------|------|-------------|
| Vertical Section Period Tv - 195 - Blanking TvB - 30 - Period Th - 3420 - Horizontal Operation Active ThD 1920 Tclock | Frame | e Rate | - 0 | ,01 | 60 | 38- | Hz |
| Vertical Section Active TvD 165 TLine Blanking TvB - 30 - Period TH - 3420 - Horizontal Active THD 1920 Tclock | Clock fr | equency | 1/ T _{Clock} | E the | 40 | - | MHz |
| Section | | Period | Tv | | 195 | - | |
| Blanking T _{VB} - 30 - | | Active | T _{VD} | 07 | 165 | | T_{Line} |
| Horizontal Active ThD 1920 Tclock | | Blanking | T _{VB} | - | 30 | - | |
| Continum Δctive IHD 1920 I Clock | | Period | Тн | - | 3420 | - | |
| Blanking THB - 1500 - Only DE mode operation. | 04: | Active | | | | | T_{Clock} |
| Only DE mode operation. | | Blanking | Тнв | - | 1500 | - | |
| | | | | | | | |

Note 1: Only DE mode operation.



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6.4 LCM Timing diagram



6.5 Wireless LAN

| Wireless LAN | | | | | |
|-------------------------|-----------|------|------|-----|------|
| | | | | | |
| E 802.11 b/g/n compatib | le WLAN | | | | |
| E 802.11 b/g/n compatib | Condition | Min. | Туре | Max | Unit |



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Connector & Pin Assignment

Physical interface is described as for the connector on module. These connectors are capable of accommodating the following signals and will be following components.

7.1 Micro USB

| • | als and will be following components. |
|------------------------------|---------------------------------------|
| | |
| 7.1 Micro USB | |
| Connector Name / Designation | Interface Connector / Interface card |
| Manufacturer | Hirose Electric Co Ltd |
| Type Part Number | ZX62D-AB-5P8(30) |

Pin Assignment

| Pin# | Signal Name(USB Host) | Pin# | Signal Name (USB Debug |
|------|-----------------------|------|------------------------|
| 1 | +5V | 1 | +5V |
| 2 | Data- | 2 | Data- |
| 3 | Data+ | 3 | Data+ |
| 4 | ID | 4 | None |
| 5 | GND | 5 | GND |
| | | | |
| | | | |



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7.2 Micro HDMI Connector

| 2 Micro HDMI Connector | afider, 10se |
|------------------------------|----------------------|
| Connector Name / Designation | Micro HDMI Connector |
| Manufacturer | JAE |
| Connector Model Number | DC3RX19JA2 |

| Pin# | Symbol | Signal Name | |
|-------|-----------------------|----------------|--|
| 1 | GND | GND | |
| 2 | GND | GND | |
| 3 | GND | GND | |
| 4 | Enable | 5V-On / 0V-Off | |
| 5 | 5 Dimming PWM Dimming | | |
| 6 | VCC 12V | | |
| 7 | VCC | 12V | |
| 8 VCC | | 12V | |



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7.3 Type C Connector

Power Input

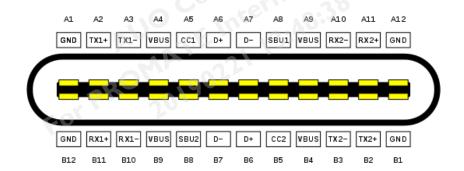
| 3 Type C Connector wer Input | | | |
|------------------------------|------------------------------|--|--|
| Connector Name / Designation | Connector | | |
| Manufacturer | Take Wing Technology CO. Ltd | | |
| Connector Model Number | UCF008-A2130000-AS | | |

Power output

| Connector Name / Designation | Connector | |
|------------------------------|------------|--|
| Manufacturer | Hirose | |
| Connector Model Number | CX90B1-24P | |

Pin Assignment

| <u> </u> | <u> </u> | GO 4 1 | |
|----------|----------|-------------|--|
| Pin# | Symbol | Signal Name | |
| A1 | GND | Ground | |
| A12 | GND | Ground | |
| B1 | GND | Ground | |
| B12 | GND | Ground | |
| Other | Other | None | |
| Other | Other | None | |
| A4 | VBUS | 12V | |
| A9 | VBUS | 12V | |
| B4 | VBUS | 12V | |
| В9 | VBUS | 12V | |





G229HAF02.0

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7.4 Ethernet RJ45

The Ethernet function is provide by micro USB to RJ45 dongle device, may be need an APK driver to active RJ45 function.

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| 8 Reliability Test Criteria | adential Use Only | |
|--|--|------|
| Environment test conditions are listed | l as following table. | |
| Items | Required Condition | Note |
| Temperature Humidity Bias (THB) | Ta= 50°C, 80%RH, 300hours | |
| High Temperature Operation (HTO) | Ta= 50°C, 300hours | 3 |
| Low Temperature Operation (LTO) | Ta= 0°C, 300hours | |
| High Temperature Storage (HTS) | Ta= 60°C, 300hours | |
| Low Temperature Storage (LTS) | Ta= -20°C, 300hours | |
| Vibration Test (Non-operation) | Acceleration: 1.5 G Wave: Random Frequency: 10 - 200 Hz Sweep: 30 Minutes each Axis (X, Y, Z) | |
| Shock Test (Non-operation) | Acceleration: 50 G Wave: Half-sine Active Time: 20 ms Direction: ±X, ±Y, ±Z (one time for each Axis) | |
| Drop Test | Height: 60 cm, package test | |
| Thermal Shock Test (TST) | -20°C /30min, 60°C /30min, 100 cycles | 1 |
| On/Off Test | On/10sec, Off/10sec, 30,000 cycles | |
| ESD (Electro Static Discharge) | Contact Discharge: \pm 8KV, 150pF(330 Ω) 1sec, 25 times/ point. | 2 |
| ESD (Electro Static Discharge) | Air Discharge: ± 15KV, 150pF(330Ω) 1sec 25 times/ point. | |

Note 1: The TFT-LCD module set will not sustain damage after being subjected to 100 cycles of rapid temperature change. A cycle of rapid temperature change consists of varying the temperature from -20°C to 60°C, and back again. Power is not applied during the test. After temperature cycling, the unit is placed in normal room ambient for at least 4 hours before power on.

Note 2: According to EN61000-4-2, ESD class B: Some performance degradation allowed. No data lost. Self-recoverable. No hardware failures.

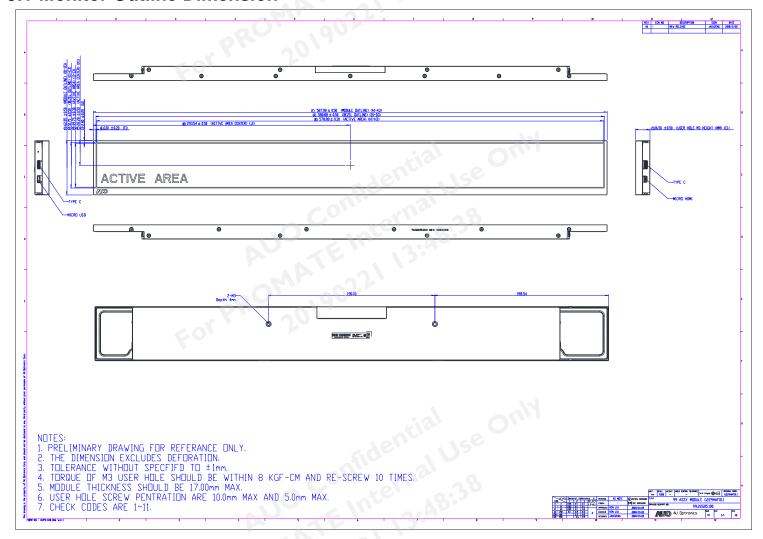
Note 3: No function occurs Mura shall be ignored after high temperature reliability test.



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9 Mechanical Characteristics

9.1 Monitor Outline Dimension





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10 Label and Packaging

10.1 Shipping Label

Unit: mm



Note 1: For Pb Free products, AUO will add for identification.

Note 2: For RoHS compatible products, AUO will add RoHS for identification.

Note 3: For China RoHS compatible products, AUO will add for identification.

Note 4: The Green Mark will be presented only when the green documents have been ready by AUO Internal Green Team.



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10.2 Carton Package



1. Put a protective film on the panel and fix it with masking tape

2. Panel into the electrostatic bag and Fold the remaining electrostatic bag back



3. Put first layer of EPE



4. Put panel in the middle of EPE, Visible area facing up, and accessories put into the side groove.



4-1. Accessory placement method



5. Finish the first layer and put it in the second layer



6. Finish the second layer and put it in the third layer.



7. Cover with EPE cushion.



8. Sealing the carton with packing tape



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Palletizing sequence

The operation of taking shape and related information of full carton:

Max capacity: 6 monitors per carton Max weight: 9~10kg per carton (TBD)

Outside dimension of carton: 730mm(L)* 336mm(W)* 289mm(H)

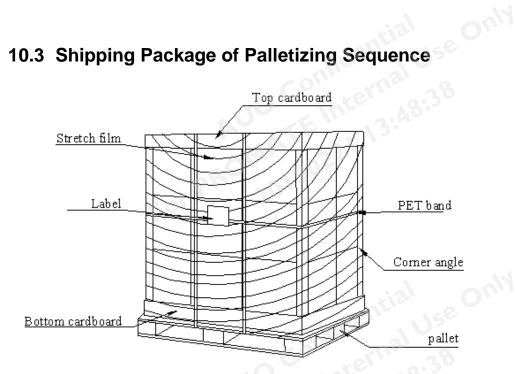
Pallet size: 1060mm * 760 mm * 132mm

Box stacked

Module by air : (1 *3) *4 layers , one pallet put 12 boxes , total 72 pcs monitors

Module by sea: One pallet (1 *3) *4 layers + One pallet (1 *3) *2 layers, total 108 pcs monitors

Module by sea_ HQ:(1 *3) *4 layers + One pallet (1 *3) *3 layers Total 126 pcs monitors



| Item | | Specification | | |
|------|----------------------|----------------|-----------------------------------|----------------|
| | | Q'ty | Dimension | Weight (Kg) |
| 1 | Packing Box | 6 pcs/Box | 73(L)cm x 33.6(W)cm x 28.9(H)cm | 9~10(TBD) |
| 2 | Pallet | 1 | 106(L)cm x 76 (W)cm x 13.2(H)cm | 12.4 |
| 3 | Pallet after Packing | 12boxes/pallet | 106(L)cm x 76(W) cm x 127.2(H) cm | 108~120(TBD) |



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11 Safety

11.1 Sharp Edge Requirements

There will be no sharp edges or comers on the display assembly that could cause injury.

11.2 Materials

11.2.1 Toxicity

There will be no carcinogenic materials used anywhere in the display module. If toxic materials are used, they will be reviewed and approved by the responsible AUO toxicologist.

11.2.2 Flammability

All components including electrical components that do not meet the flammability grade UL94-V1 in the module will complete the flammability rating exception approval process.

The printed circuit board will be made from material rated 94-V1 or better. The actual UL flammability rating will be printed on the printed circuit board.

11.3 Capacitors

If any polarized capacitors are used in the display assembly, provisions will be made to keep them from being inserted backwards.

11.4 National Test Lab Requirement

The display module will satisfy all requirements for compliance to:

UL 60950-1 second edition U.S.A. II

U.S.A. Information Technology Equipment