POWERTIP TECH. CORP.

SPECIFICATIONS

CUSTOMER	:	CCS003
SAMPLE CODE	:	SE13264WRF-011-K-Q
MASS PRODUCTION CODE	:	PE13264WRF-011-K-Q
SAMPLE VERSION	:	02
SPECIFICATIONS EDITION	:	006
DRAWING NO. (Ver.)	:	JLMD-PE13264WRF-011-K-Q_003
PACKAGING NO. (Ver.)	:	JPKG-PE13264WRF-011-K-Q_002

Customer Approved

Date:

POWERTIP
2017.10.27
JS RD APPROVED

Approved	Checked	Designer
閆偉	李昀	劉進

□ Preliminary Specification for Design Input

■ Specification for Sample Approval

POWERTIP TECH. CORP.

Headquarters:

No.8, 6th Road, Taichung Industrial Park,
Taichung, Taiwan
台中市 407 工業區六路八號

TEL: 886-4-2355-8168
FAX: 886-4-2355-8166

E-mail: sales@powertip.com.tw
Http://www.powertip.com.tw

History of Version

Date (mm / dd / yyyy)	Ver.	Edi.	Description	Page	Design by
03/10/2015	01	001	New Drawing	-	周志仙
10/20/2015	01	002	Modify Backlight	Appendix	周志仙
04/11/2016	01	003	New Sample	-	周志仙
06/22/2016	02	004	Second Sample Rectify Imperfections On Backlight Surfaces	-	劉進
07/15/2016	02	005	Modify DC Electrical Characteristics Show B/L Life Time Modify B/L Plastic Leg Surface To Be Smooth	5 11 Appendix	劉進
10/26/2017	02	006	Change Packaging	Appendix	劉進

Total : 25 pages.

Contents

Note：For detailed information please refer to IC data sheet : ST7567-G4

1. SPECIFICATIONS

1.1 Features

Item	Standard Value
Display Type	132 * 64 Dots
LCD Type	FSTN, Positive, Transflective
Driver Condition	LCD Module : 1/65 Duty, 1/9 Bias
Viewing Direction	12 H
Interface	4 line SPI
Driver IC	ST7567-G4
ROHS	THIS PRODUCT CONFORMS THE ROHS OF PTC Detail information please refer website : http://www.powertip.com.tw/news.php?area_id_view=1085560481/

1.2 Mechanical Specifications

Item	Standard Value	Unit
Outline Dimension	77.3 (L) * 47.8 (W) * 14.3 (H)(Typ)	mm
Viewing Area	72.0(L) * 36.5 (W)	mm
Active Area	68.62 (L) *33.26 (W)	mm
Dot Size	0.50 (L) * 0.50 (W)	mm
Dot Pitch	0.52 (L) * 0.52 (W)	mm

Note：For detailed information please refer to LCM Drawing.

1.3 Absolute Maximum Ratings

Item	Symbol	Condition	Min.	Max.	Unit
Power Supply Voltage	VDD	-	-0.3	+3.6	V
LCD Driver Supply Voltage	VOP	V0-XV0	-0.3	+16.0	V
Input Voltage	VIN	-	-0.3	VDD+0.3	V
Operating Temperature	TOP	-	-20	70	°C
Storage Temperature	TST	-	-30	80	°C
Storage Humidity	HD	Ta ＜ 60 °C	-	90	%RH

1.4 DC Electrical Characteristics

VDD=3.0V, VSS=0V, Ta=25°C

Item	Symbol	Condition	Min	Typ	Max	Unit
Logic Supply Voltage	VDD	-	2.4	3.0	3.3	V
“H” Input Voltage	VIH	-	0.7VDD	-	VDD	V
“L” Input Voltage	VIL	-	VSS	-	0.3VDD	V
“H” Output Voltage	VOH	-	0.8VDD	-	VDD	V
“L” Output Voltage	VOL	-	VSS	-	0.2VDD	V
Supply current	IDD	VDD=3.0V, VOP=8.9V	-	1.0	1.5	mA
LCM Driver Voltage	VOP *1	Ta = -20°C	8.9	9.1	9.3	V
		Ta = 25°C	8.7	8.9	9.2	
		Ta = 70°C	8.5	8.7	8.9	

Note：*1. The VOP test point is V0-XV0.

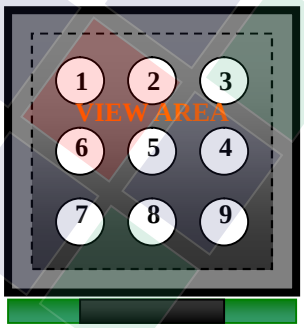
1.5 Optical Characteristics

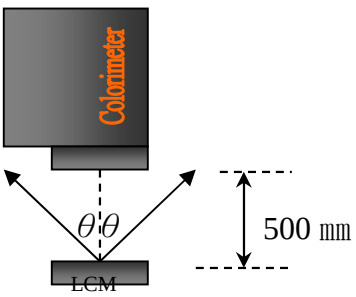
LCD Panel : 1/65Duty, 1/9Bias, VOP=8.9V, Ta=25°C

Item		Symbol	Conditions	Min	Typ	Max	Unit	Reference
Response Time	Rise	Tr	-	-	96	144	ms	Note 2
	Fall	Tf		-	244	366		
Viewing Angle Range	Rear	Θ+	C ≧ 2.0	-	40	-	Degree	Note 1
	Front	Θ-		-	40	-		
	Left	ΘL		-	45	-		
	Right	ΘR		-	45	-		
Contrast Ratio		CR	θ = 0°	-	3.3	-	-	Note 3
Average Brightness (with LCD) *2		IV	IF = 75mA	160	280	-	cd / m^2	Note 4
CIE Color Coordinate (with LCD) *2		X		0.24	0.29	0.34	-	
		Y		0.26	0.31	0.36		
Uniformity *1		ΔB		70	-	-	%	

Note 4 :

1. ΔB = B (min) / B (max) * 100%.
2. Measurement Condition for Optical Characteristics :
   a. Environment: 25 ± 5°C / 60 ± 20% R.H，no wind，dark room below 10 Lux at typical lamp current and typical operating frequency.
   b. Measurement Distance: 500 ± 50 ㎜ (θ = 0°).
   c. Equipment: TOPCON BM-7 fast (Field 1°)，after 10 minutes operation.
   d. The uncertainty of the C.I.E coordinate measurement ± 0.01，Average Brightness ± 4%.



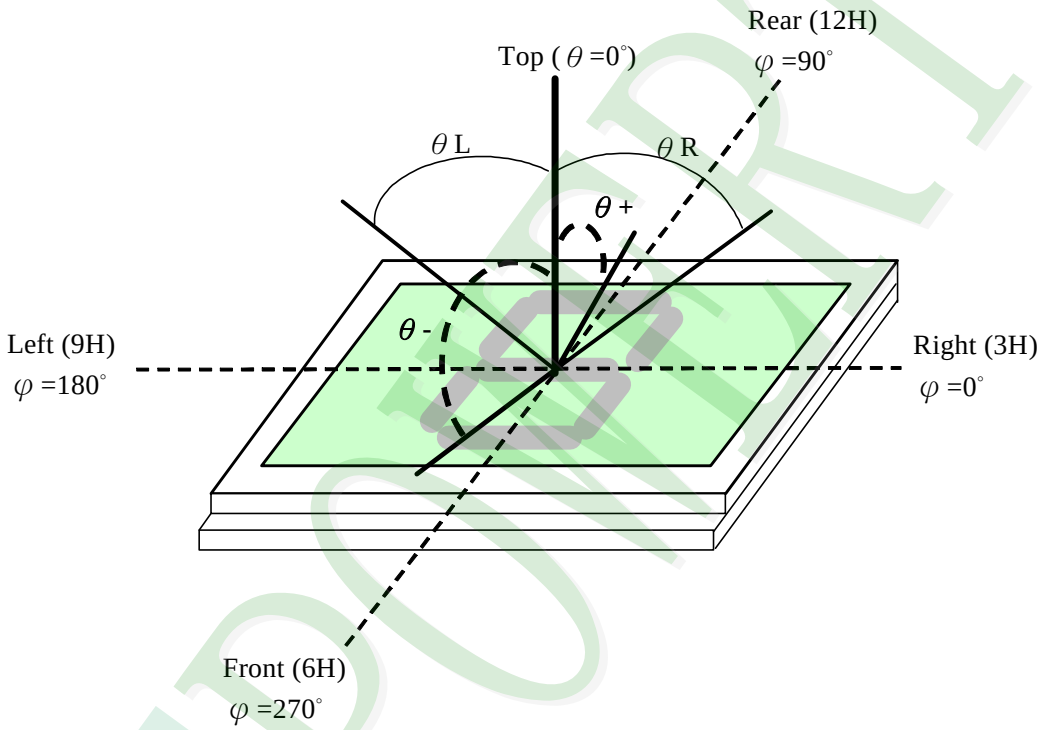


Colorimeter=BM-7 fast

Note 1.

Optical characteristics-2

Viewing angle

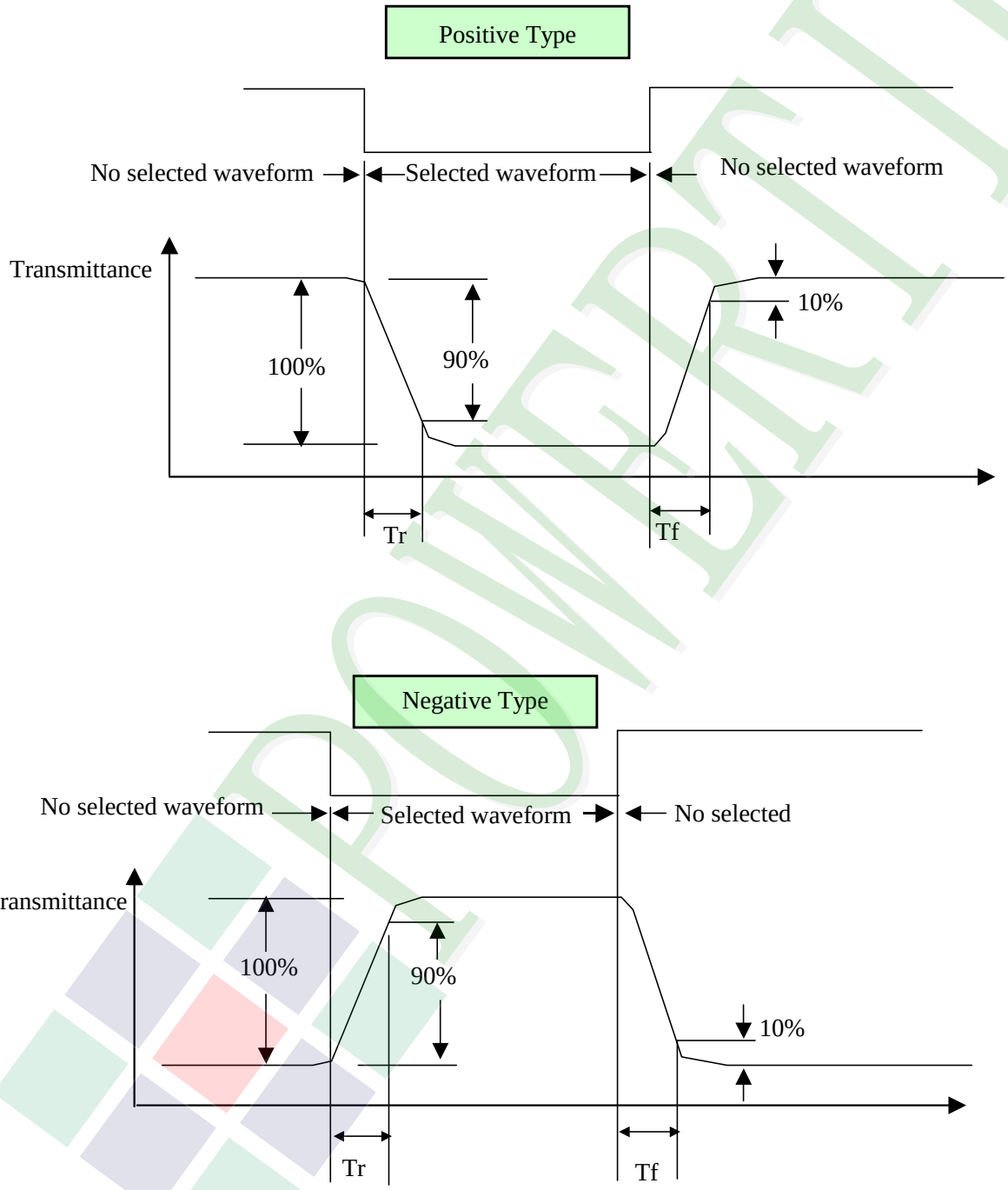


Viewing angle

Note 2.

Optical characteristics-3

Fig.2 Definition of response time



Electrical characteristics-2

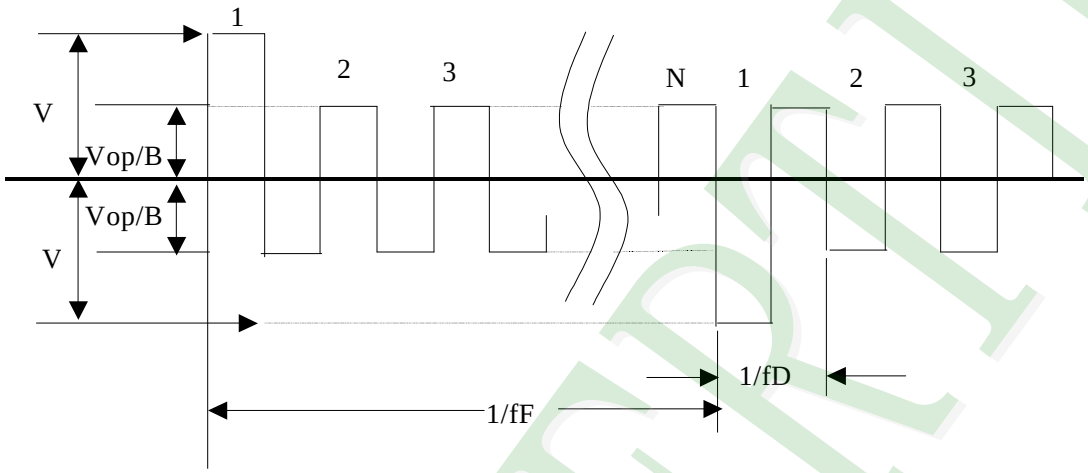
※2 Drive waveform

Vop: Drive voltage fF: Frame frequency

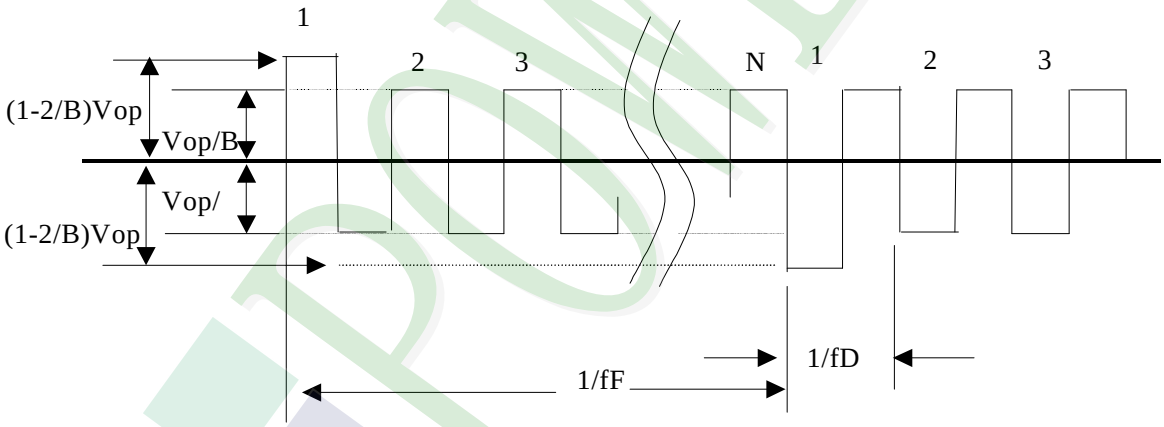
1/B: Bias fD: Drive frequency

N: Duty

(1) Selected waveform

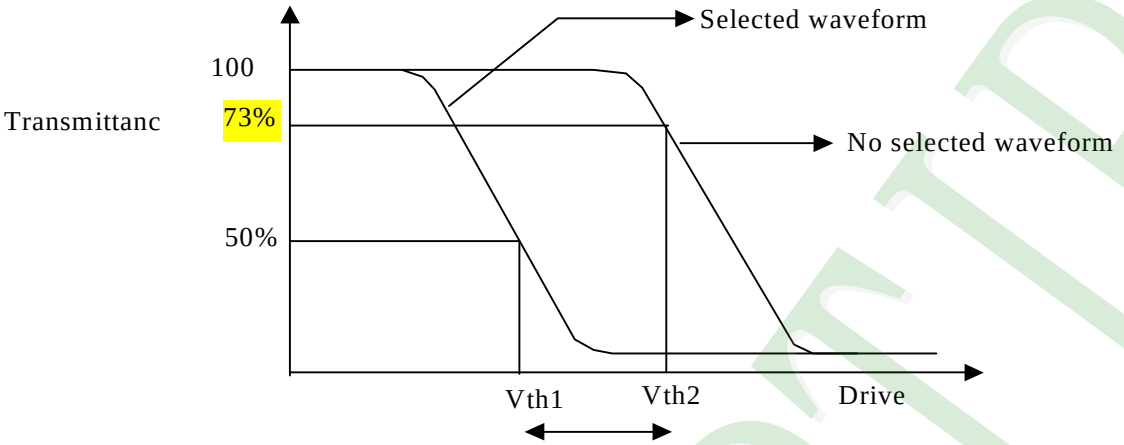


(2) Non- Selected wave form



Note:
Frame frequency is defined as follows: Common side supply voltage peak - to - peak /2 = 1 period

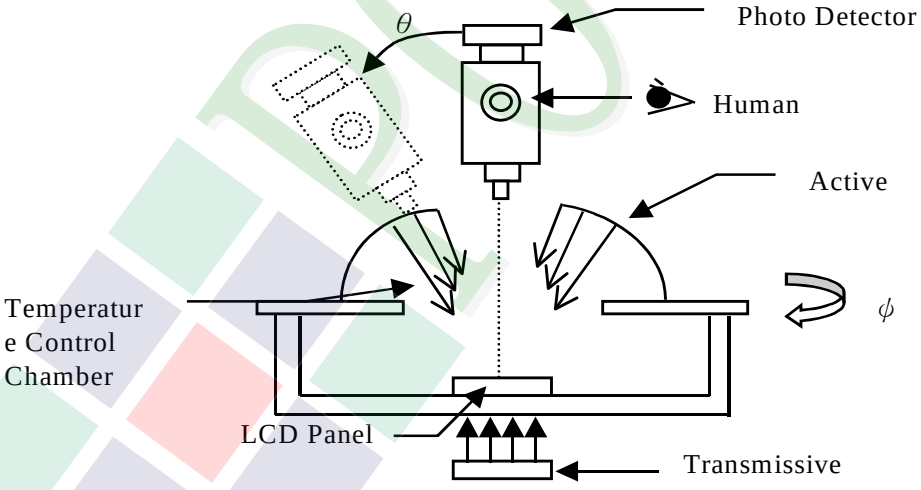
Note 3. : Definition of Vth



	Vth1	Vth2
View direction	10°	40°
Drive waveform	(Selected waveform)	(No selected waveform)
Transmittance	50%	73%

※1 Contrast ratio
= (Brightness in OFF state) / (Brightness in ON state)

Outline of Electro-Optical Characteristics Measuring System



Measuring System: Autronic DMS-803

1.6 Backlight Characteristics

Maximum Ratings

Item	Symbol	Conditions	Min	Max	Unit
Forward Current	IF	Ta = 25°C	-	125	mA
Reverse Voltage	VR	Ta = 25°C	-	5	V
Power Dissipation	PD	Ta = 25°C	-	438	mW

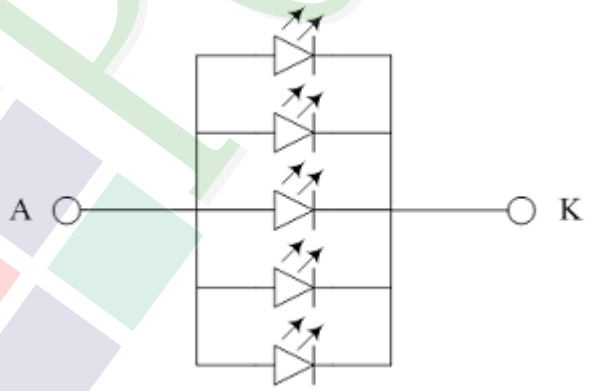
Electrical / Optical Characteristics

Ta = 25°C

Item	Symbol	Conditions	Min.	Typ.	Max.	Unit
Forward Voltage	VF	IF = 75mA	2.8	3.0	3.5	V
Average Brightness (without LCD)	IV		1000	1400	-	cd / m^2
CIE Color Coordinate (without LCD)	X		0.25	0.28	0.31	-
	Y		0.25	0.28	0.31	
Uniformity *1	△B		70	-	-	%
Reverse Current	IR	VR = 3.0V	-	-	60	μA
Color	White					

Note :*1. ▵B = B (min) / B (max) %.

Internal Circuit Diagram



Other Description

Item	Conditions	Description
Life Time	Ta =25℃ IF= 15mA*5	20000 hrs

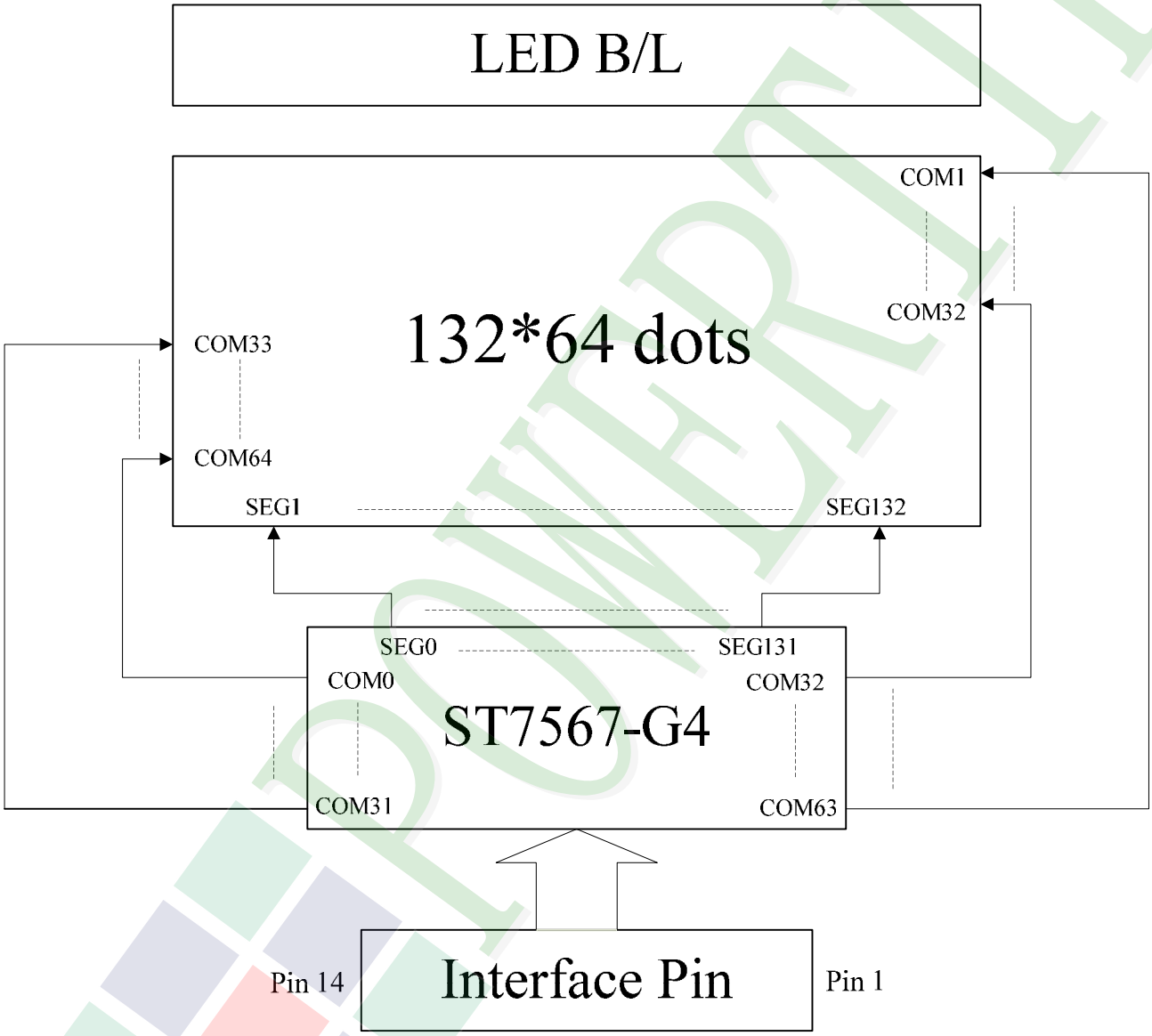
2. MODULE STRUCTURE

2.1 Counter Drawing

2.1.1 LCM Mechanical Diagram

* See Appendix

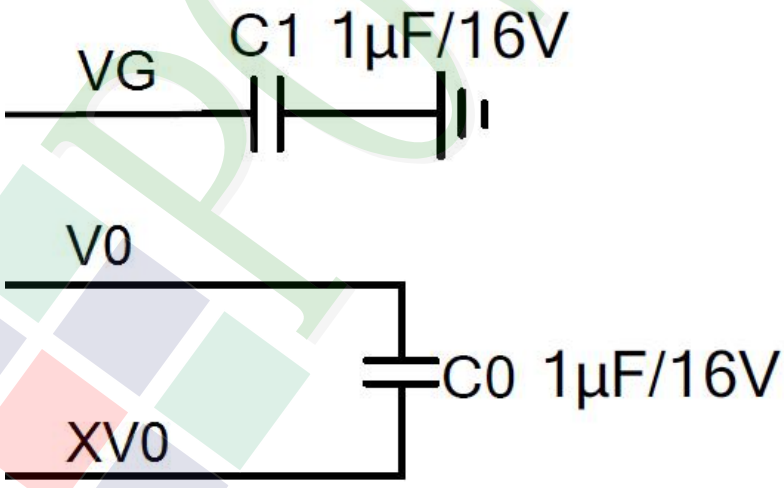
2.1.2 Block Diagram



2.2 Interface Pin Description

Pin No.	Symbol	Function
1	CSB	Chip select input.
2	RSTB	Reset input.
3	A0	Selection between command and display type of data input.
4	SCL	Serial clock input
5	SDA	Serial data input
6	VDD	Logic System Power Supply Pin (3.0V).
7	VSS	System Ground.
8	V0	LCD driving voltage for common circuits at negative frame.
9	XV0	LCD driving voltage for common circuits at positive frame.
10	NC	No Connect.
11	VG	LCD driving voltage for segment circuits.
12	A	Power supply for backlight (+)
13	K	Power supply for backlight (-)
14	NC	No Connect.

2.2.1 Application Notes

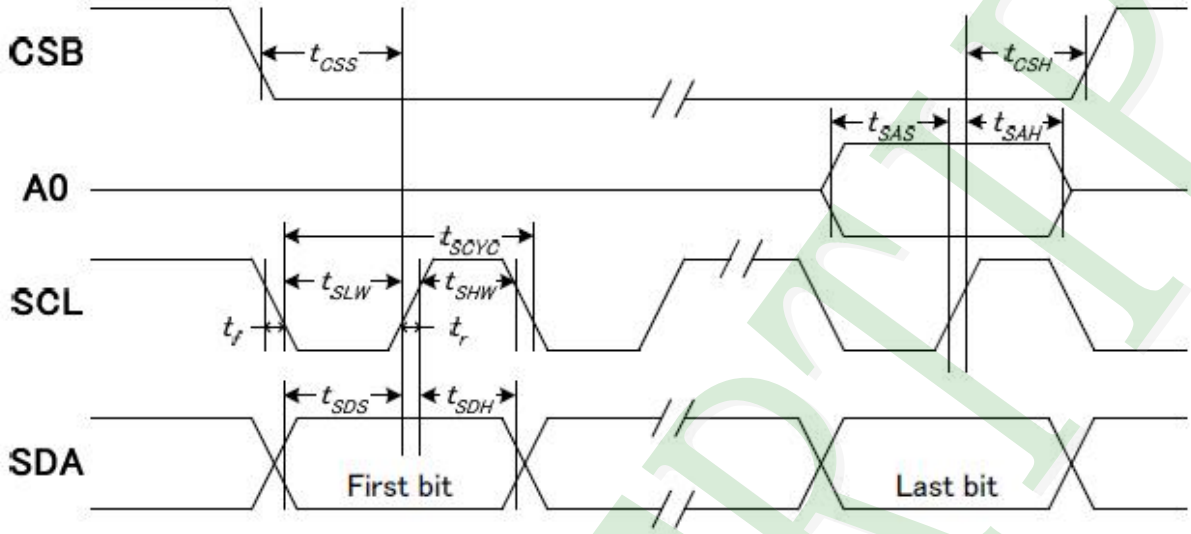


2.2.2 Refer Initial Code

```
void Initial_Main(void)        // For ST7567
{
WriteCOM_Main(0xA2);     //Select bias setting
WriteCOM_Main(0xA0);     //Set scan direction of SEG
WriteCOM_Main(0xC8);     //Set output direction of COM
WriteCOM_Main(0x40);     //Set display start line
WriteCOM_Main(0x25);     //Select regulation resistor ratio
WriteCOM_Main(0x81);     //Set electronic volume (EV) level
WriteCOM_Main(0x1B);     //Set electronic volume (EV) level
WriteCOM_Main(0xF8);     //Set booster level:
WriteCOM_Main(0x01);     //Set booster level:
WriteCOM_Main(0x2F);     //Control built-in power circuit ON
WriteCOM_Main(0xAF);     //Display ON
}
```

2.3 Timing Characteristics

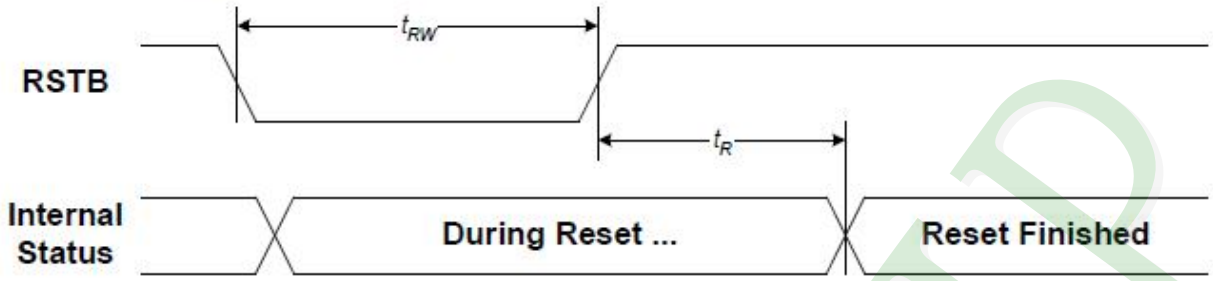
System Bus Timing for 4-Line Serial Interface



(VDD = 3.3V , Ta =25°C)

Item	Signal	Symbol	Condition	Min.	Max.	Unit
Serial clock period	SCLK	tSCYC		50	—	ns
SCLK "H" pulse width		tSHW		25	—	
SCLK "L" pulse width		tSLW		25	—	
Address setup time	A0	tSAS		20	—	
Address hold time		tSAH		10	—	
Data setup time	SDA	tSDS		20	—	
Data hold time		tSDH		10	—	
CSB-SCLK time	CSB	tCSS		20	—	
CSB-SCLK time		tCSH		40	—	

Hardware Reset Timing

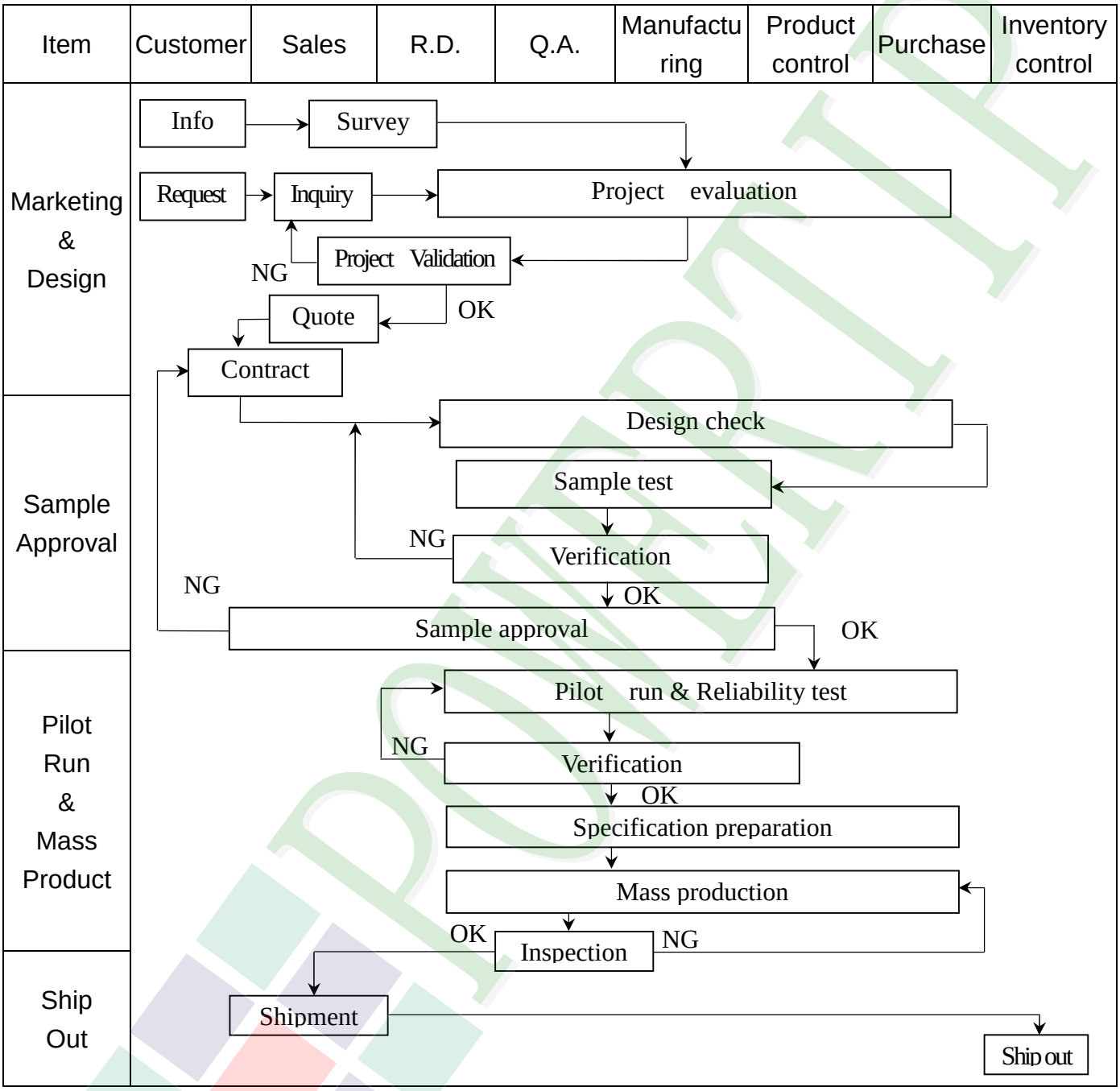


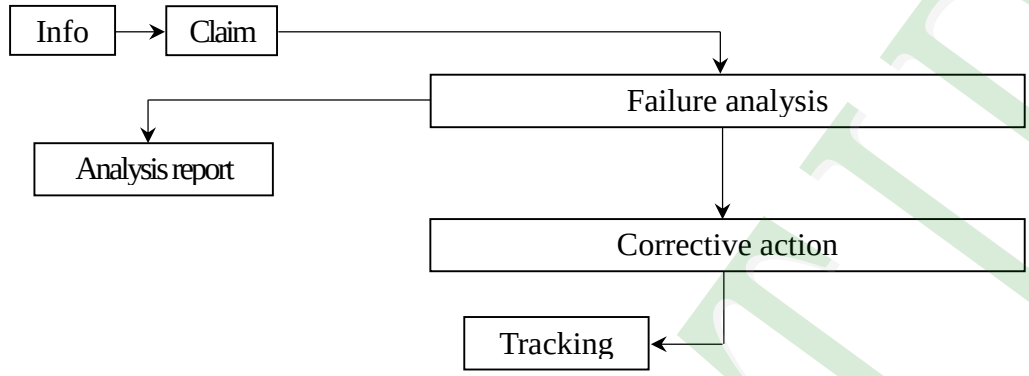
(VDD = 3.3V , Ta =25°C)

Item	Symbol	Condition	Min.	Max.	Unit
Reset time	tR		—	1.0	us
Reset "L" pulse width	tRW		1.0	—	

3. QUALITY ASSURANCE SYSTEM

3.1 Quality Assurance Flow Chart



Item	Customer	Sales	R.D.	Q.A	Manufacturing	Product control	Purchase	Inventory control
Sales Service								
Q.A. Activity	1. ISO 9001 Maintenance Activities 2. Process improvement proposal 3. Equipment calibration 4. Education And Training Activities 5. Standardization Management							

3.2. Inspection Specifications

◆Scope : The document shall be applied to LCD Module for Monotype and Color STN(Ver. B01).

◆Inspection Standard : MIL-STD-105E Table Normal Inspection Single Sampling Level Ⅱ .

◆Equipment : Gauge、MIL-STD、Powertip Tester、Sample

◆Defect Level : Major Defect AQL：0.4 ; Minor Defect：AQL： 1.5 .

◆OUT Going Defect Level : Sampling .

◆Manner of appearance test :

(1). The test be under 20W×2 fluorescent light ' and distance of view must be at 30 cm.

(2). Standard of inspection： (Unit：mm)

(3). The test direction is base on about around 45°of vertical line. (Fig. 1)

(4). Definition of area . (Fig. 2)

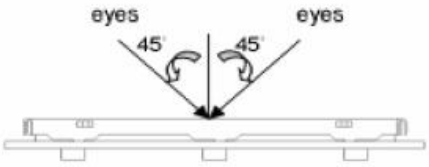


Fig.1

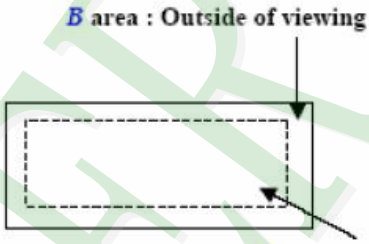


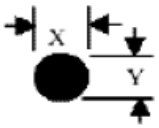
Fig. 2 A area : viewing area

◆ Specification:

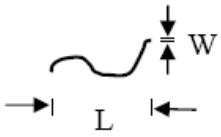
NO	Item	Criterion	Level
01	Product condition	1.1 The part number is inconsistent with work order of Production.	Major
		1.2 Mixed production types.	Major
		1.3 Assembled in inverse direction.	Major
02	Quantity	2.1 The quantity is inconsistent with work order of production.	Major
03	Outline dimension	3.1 Product dimension and structure must conform to Structure diagram.	Major
04	Electrical Testing	4.1 Missing line character and icon.	Major
		4.2 No function or no display.	Major
		4.3 Output data is error.	Major
		4.4 LCD viewing angle defect.	Major
		4.5 Current consumption exceeds product specifications.	Major

◆Specification For Monotype and Color STN：　(Ver. B01)

<table>
<tr><th>NO</th><th>Item</th><th>Criterion</th><th>Level</th></tr>
<tr><td>05</td><td>Black or white dot、scratch、contamination

Round type
 

Φ=(x+y)/2

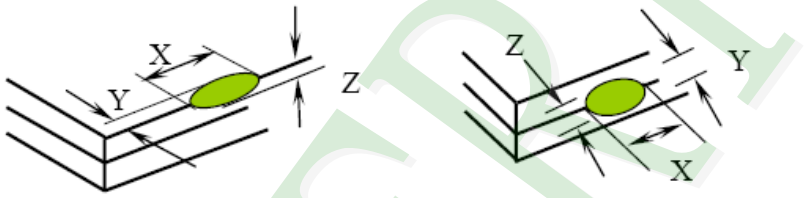
Line type
 
</td><td>5. 1 Round type:
5. 1. 1 display only :
• White and black spots on display ≦ 0. 30 mm , no more than 4 white or black spots present.
• Densely spaced : NO more than two spots or lines within 3 mm.

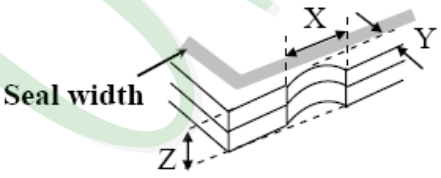
5. 1. 2 Non-display :
<table>
<tr><th rowspan="2">Dimension (diameter : Φ)</th><th colspan="2">Acceptance (Q'ty)</th></tr>
<tr><th>A area</th><th>B area</th></tr>
<tr><td>Φ ≦ 0. 10</td><td>Accept no dense</td><td rowspan="4">Ignore</td></tr>
<tr><td>0. 10 ＜ Φ ≦ 0. 20</td><td>3</td></tr>
<tr><td>0. 20 ＜ Φ ≦ 0. 30</td><td>2</td></tr>
<tr><td>Total quantity</td><td>4</td></tr>
</table>
5. 1. 3 Line type:
<table>
<tr><th colspan="2">Dimension</th><th colspan="2">Acceptance (Q'ty)</th></tr>
<tr><th>Length (L)</th><th>Width (W)</th><th>A area</th><th>B area</th></tr>
<tr><td>---</td><td>W ≦ 0. 03</td><td>Accept no dense</td><td rowspan="3">Ignore</td></tr>
<tr><td>L ≦ 3. 0</td><td>0. 03 ＜ W ≦ 0. 05</td><td rowspan="2">4</td></tr>
<tr><td>L ≦ 2. 5</td><td>0. 05 ＜W ≦ 0. 075</td></tr>
<tr><td>---</td><td>W ＞0. 075</td><td colspan="2">As round type</td></tr>
</table></td><td>Minor</td></tr>
<tr><td>06</td><td>Polarizer Bubble</td><td>
<table>
<tr><th rowspan="2">Dimension (diameter : Φ)</th><th colspan="2">Acceptance (Q'ty)</th></tr>
<tr><th>A area</th><th>B area</th></tr>
<tr><td>Φ ≦ 0. 20</td><td>Accept no dense</td><td rowspan="5">Ignore</td></tr>
<tr><td>0. 20 ＜Φ ≦ 0. 50</td><td>3</td></tr>
<tr><td>0. 50 ＜Φ ≦ 1. 00</td><td>2</td></tr>
<tr><td>Φ ＞ 1. 00</td><td>0</td></tr>
<tr><td>Total quantity</td><td>4</td></tr>
</table>
</td><td>Minor</td></tr>
</table>

◆Specification For Monotype and Color STN：　(Ver. B01)

<table>
<tr><th>NO</th><th>Item</th><th>Criterion</th><th>Level</th></tr>
<tr><td>07</td><td>The crack of glass</td><td>
Symbols：

X : The length of crack　　Y : The width of crack.
Z : The thickness of crack　　W : terminal length
t : The thickness of glass　　a : LCD side length

7.1 General glass chip：
7.1.1 Chip on panel surface and crack between panels:


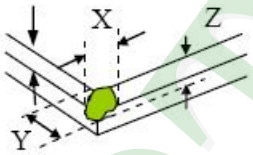
【OK】　【NG】


<table>
<tr><th>X</th><th>Y</th><th>Z</th></tr>
<tr><td>≦ a</td><td>Crack can't enter viewing area</td><td>≦1/2 t</td></tr>
<tr><td>≦ a</td><td>Crack can't exceed the half of SP width.</td><td>1/2 t ＜ Z ≦2 t</td></tr>
</table>
</td><td>Minor</td></tr>
</table>

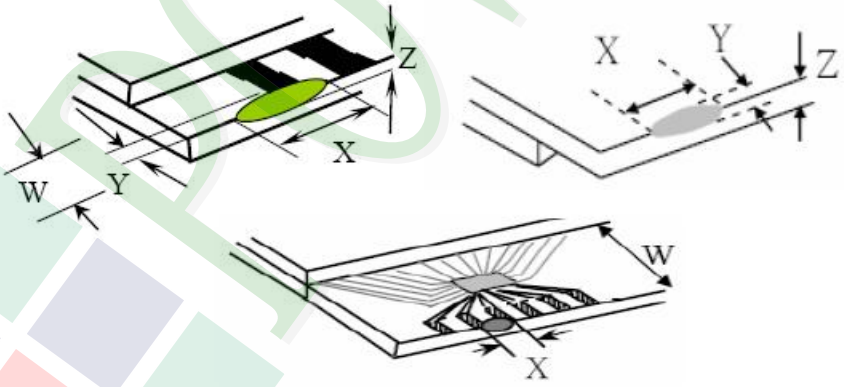
◆Specification For Monotype and Color STN：　(Ver. B01)

<table>
<tr><th>NO</th><th>Item</th><th>Criterion</th><th>Level</th></tr>
<tr><td>07</td><td>The crack of glass</td><td>
Symbols：

X : The length of crack　　Y : The width of crack.
Z : The thickness of crack　　W : terminal length
t : The thickness of glass　　a : LCD side length

7.1.2 Corner crack：


<table>
<tr><th>X</th><th>Y</th><th>Z</th></tr>
<tr><td>≦1/5 a</td><td>Crack can’t enter viewing area</td><td>Z ≦ 1/2 t</td></tr>
<tr><td>≦1/5 a</td><td>Crack can’t exceed the half of SP width.</td><td>1/2 t < Z ≦ 2 t</td></tr>
</table>

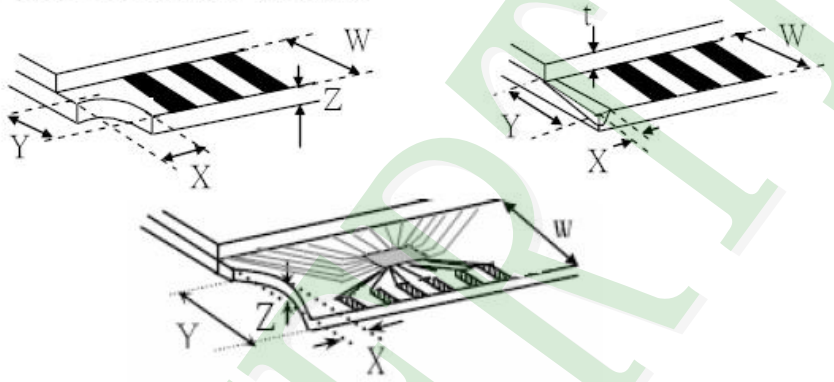
7.2 Protrusion over terminal：
7.2.1 Chip on electrode pad：


<table>
<tr><th></th><th>X</th><th>Y</th><th>Z</th></tr>
<tr><td>Front</td><td>≦ a</td><td>≦ 1/2 W</td><td>≦ t</td></tr>
<tr><td>Back</td><td colspan="3">Neglect</td></tr>
</table>
</td><td>Minor</td></tr>
</table>

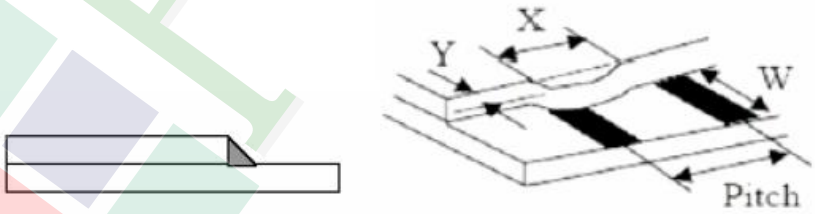
◆Specification For Monotype and Color STN：　(Ver. B01)

<table>
<tr><th>NO</th><th>Item</th><th>Criterion</th><th>Level</th></tr>
<tr><td>07</td><td>The crack of glass</td><td>
Symbols：

X : The length of crack　　Y : The width of crack.
Z : The thickness of crack　　W : terminal length
t : The thickness of glass　　a : LCD side length

7.2.2 Non-conductive portion：


<table>
<tr><th>X</th><th>Y</th><th>Z</th></tr>
<tr><td>≦1/3 a</td><td>≦W</td><td>≦t</td></tr>
</table>
⊙ If the chipped area touches the ITO terminal, over 2/3 of the ITO must remain and be inspected according to electrode terminal specifications.

7.2.3 Glass remain：


<table>
<tr><th>X</th><th>Y</th><th>Z</th></tr>
<tr><td>≦ a</td><td>≦ 1/3 W</td><td>≦ t</td></tr>
</table>
</td><td>Minor</td></tr>
</table>

4. RELIABILITY TEST

4.1 Reliability Test Condition

<table>
<tr><th>NO.</th><th>TEST ITEM</th><th>TEST CONDITION</th></tr>
<tr><td>1</td><td>High Temperature Storage Test</td><td>Keep in + 80 ± 2 °C, 96 hrs.
Surrounding temperature, then storage at normal condition 4hrs.</td></tr>
<tr><td>2</td><td>Low Temperature Storage Test</td><td>Keep in - 30 ± 2 °C, 96 hrs.
Surrounding temperature, then storage at normal condition 4hrs.</td></tr>
<tr><td>3</td><td>High Temperature / High Humidity Storage Test</td><td>Keep in + 60 °C / 90% R.H duration for 96 hrs.
Surrounding temperature, then storage at normal condition 4hrs (Excluding the polarizer).</td></tr>
<tr><td rowspan="2">4</td><td rowspan="2">ESD Test</td><td>Air Discharge:
Apply 2 KV with 5 times Discharge for each polarity +/-
Contact Discharge:
Apply 250 V with 5 times Discharge for each polarity +/-</td></tr>
<tr><td>1. Temperature ambiance : 15 ～ 35 °C
2. Humidity relative : 30 ～ 60 %
3. Energy Storage Capacitance (Cs + Cd) : 150pF ± 10%
4. Discharge Resistance(Rd) : 330Ω ± 10%
5. Discharge, mode of operation :
Single Discharge (time between successive discharges at least 1 sec).
(Tolerance if the output voltage indication : ± 5%).</td></tr>
<tr><td>5</td><td>Temperature Cycling Storage Test</td><td>- 30 °C → + 25 °C → + 80 °C → + 25 °C
(30mins) (5mins) (30mins) (5mins)
10 Cycle
Surrounding temperature, then storage at normal condition 4hrs.</td></tr>
<tr><td>6</td><td>Vibration Test (Packaged)</td><td>1. Sine wave 10 ～ 55 Hz frequency (1 min)
2. The amplitude of vibration : 1.5 mm
3. Each direction (X、Y、Z) duration for 2 Hrs</td></tr>
<tr><td>7</td><td>Drop Test (Packaged)</td><td><table><tr><th>Packing Weight (kg)</th><th>Drop Height (cm)</th></tr><tr><td>0 ~ 45.4</td><td>122</td></tr><tr><td>45.4 ~ 90.8</td><td>76</td></tr><tr><td>90.8 ~ 454</td><td>61</td></tr><tr><td>Over 454</td><td>46</td></tr></table>Drop direction :※1 corner / 3 edges / 6 sides each 1times</td></tr>
</table>

5. PRECAUTION RELATING PRODUCT HANDLING

5.1 SAFETY

5.1.1 If the LCD panel breaks , be careful not to get the liquid crystal to touch your skin.

5.1.2 If the liquid crystal touches your skin or clothes , please wash it off immediately by using soap and water.

5.2 HANDLING

5.2.1 Avoid any strong mechanical shock which can break the glass.

5.2.2 Avoid static electricity which can damage the CMOS LSI—When working with the module , be sure to ground your body and any electrical equipment you may be using.

5.2.3 Do not remove the panel or frame from the module.

5.2.4 The polarizing plate of the display is very fragile. So , please handle it very carefully ,do not touch , push or rub the exposed polarizing with anything harder than an HB pencil lead (glass , tweezers, etc.)

5.2.5 Do not wipe the polarizing plate with a dry cloth , as it may easily scratch the surface of plate.

5.2.6 Do not touch the display area with bare hands, this will stain the display area.

5.2.7 Do not use ketonics solvent & aromatic solvent. Use with a soft cloth soaked with a cleaning naphtha solvent.

5.2.8 To control temperature and time of soldering is 320±10℃and 3-5 sec.

5.2.9 To avoid liquid (include organic solvent) stained on LCM.

5.3 STORAGE

5.3.1 Store the panel or module in a dark place where the temperature is 25℃ ±5℃ and the humidity is below 65% RH.

5.3.2 Do not place the module near organics solvents or corrosive gases.

5.3.3 Do not crush , shake , or jolt the module.

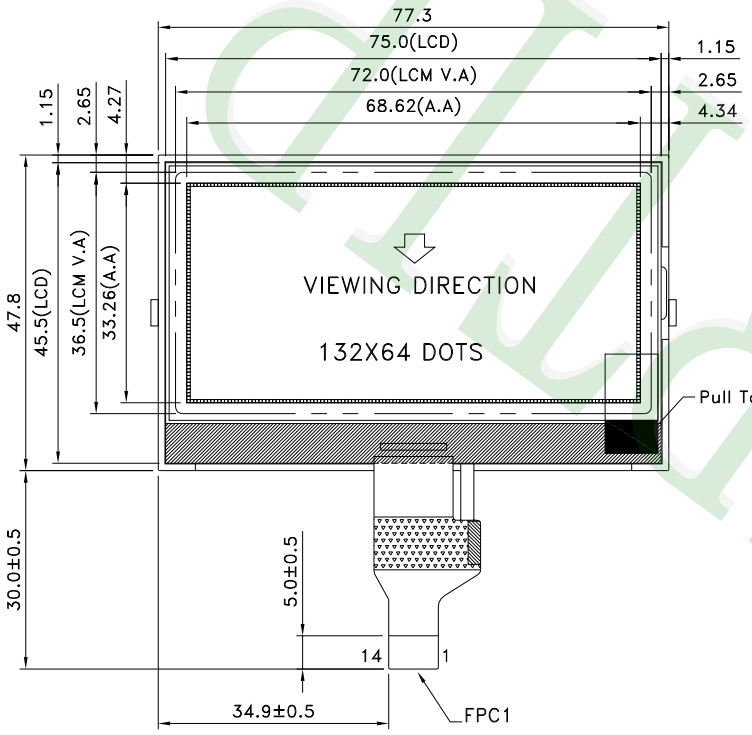
5.4 TERMS OF WARRANTY

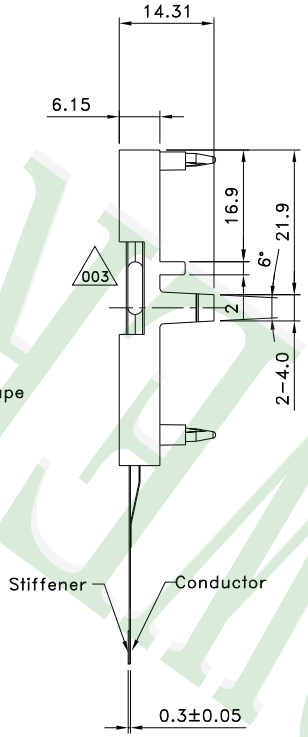
5.4.1 Applicable warrant period

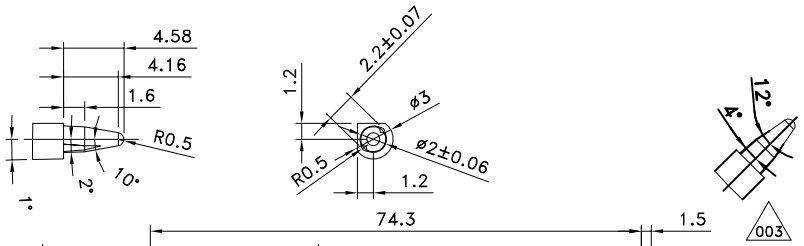
The period is within thirteen months since the date of shipping out under normal using and storage conditions.

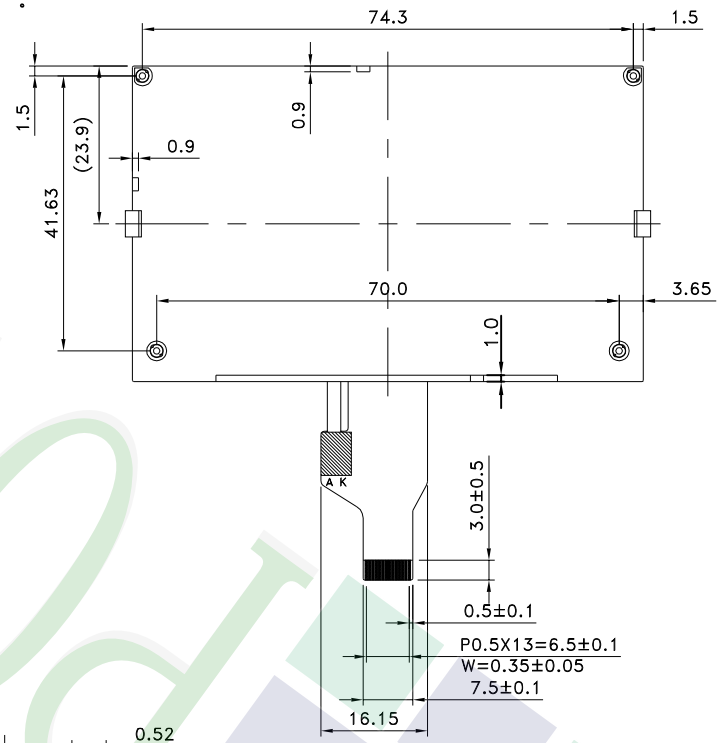
5.4.2 Unaccepted responsibility

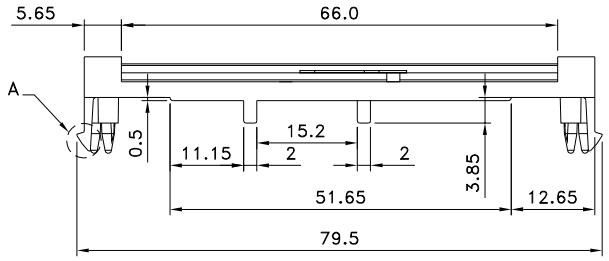
This product has been manufactured to your company's specification as a part for use in your company's general electronic products. It is guaranteed to perform according to delivery specifications. For any other use apart from general electronic equipment , we cannot take responsibility if the product is used in nuclear power control equipment , aerospace equipment , fire and security systems or any other applications in which there is a direct risk to human life and where extremely high levels of reliability are required.

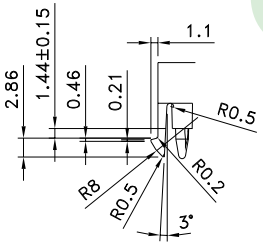




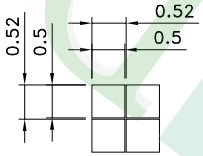








Detail A
The tolerance±0.2mm



SCLAE:10X
The tolerance±0.05mm

NOTES:

1. LCD TYPE: FSTN LCD
2. LCD DISPLAY: POSITIVE/TRANSFLECTIVE
3. VIEW DIRECTION: 12 O'CLOCK
4. The tolerance unless classified ±0.2mm
5. FPC suggested connector :
   04 6240 040 023 846+(KYOCERA) or compatible
6. Unbending Area

REV	REV BY	REVISER	DATE
007			
006			
005			
004			
003	MODIFY BACKLIGHT	Terry	2015/11/24
002	MODIFY BACKLIGHT	Terry	2015/10/20
001	NEW DRAWING	Terry	2015/03/09

PART NO: PE13264WRF-011-K-Q

DRAWING NAME : JLMD-PE13264WRF-011-K-Q

TITLE: LCD MODULE DRAWING

久正光電股份有限公司
POWERTIP TECHNOLOGY CORPORATION

Design	Terry	Surface	
Check	Eddy	Material	
Approve	Ryan	Thickness	
Unit	MM	Quantity	
Scale	1:1		
Page	1/1		

Precision Level (Tolerance / Length(Mm) (mm))	
1 ~ 4	-
4 ~ 16	-
16 ~ 63	-
63 ~ 250	-
250 ~ 1000	-

PT-A-054-01

Ver.002

Documents NO.	JPKG-PE13264WRF-011-K-Q

LCM包裝規格書
LCM Packaging Specifications

Approve	Check	Contact
Ryan	--	Terry

1.包裝材料規格表 (Packaging Material) : (per carton)

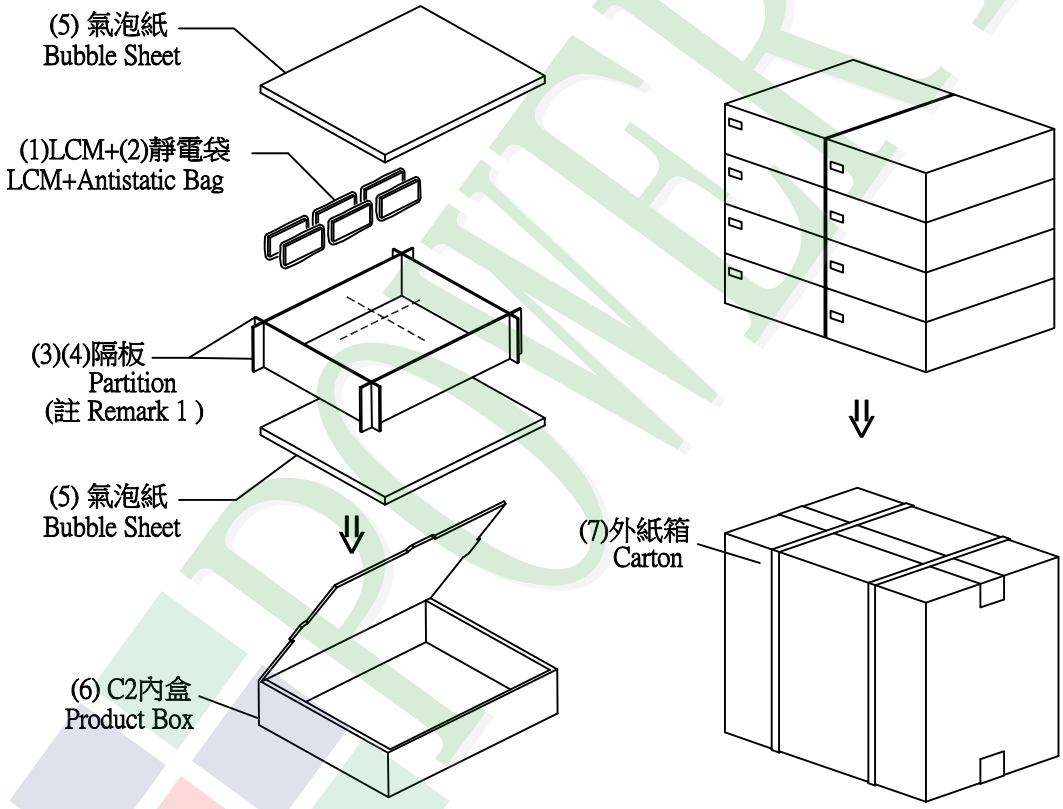
No.	Item	Model	Dimensions (mm)	1Pcs Weight	Quantity	Total Weight
1	成品 (1)LCM	PE13264WRF-011-K-Q	77.3X47.8X14.31	0.032	240	7.68
2	靜電袋(2)Antistatic Bag	BAG150120ARABA	150 X 120	0.0018	240	0.432
3	A2-1隔板(3)A2-1 Partition	BX29300070BMBA ⚠2	293 X 70 X 3.0	0.0109	88	0.9592
4	B2-1隔板(4)B2-1 Partition	BX24500070BLBA ⚠2	245 X 70 X 3.0	0.0094	32	0.3008
5	氣泡紙(5)Bubble Sheet	BAG280240BWABA	280 X 240	0.006	16	0.096
6	C2內盒(6)Product Box	BX31025580AABA	310 X 255 X 86	0.16	8	1.28
7	外紙箱(7)Carton	BX52732536CCBA	527 X 325 X 360	0.83	1	0.83
8						
9						

2.一 整箱總重量 (Total LCD Weight in carton) : 11.58 Kg±10%

3.單箱數量規格表 (Packaging Specifications and Quantity) :

(1)Quantity Of Spacer : A2-1隔板 X 11 , B2-1隔板 X 4

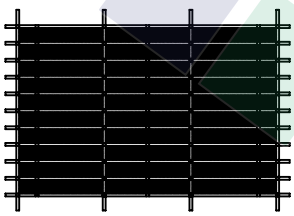
(2)Total LCM quantity in carton : quantity per box 30 x no of boxes 8 = 240



特 記 事 項 (REMARK)

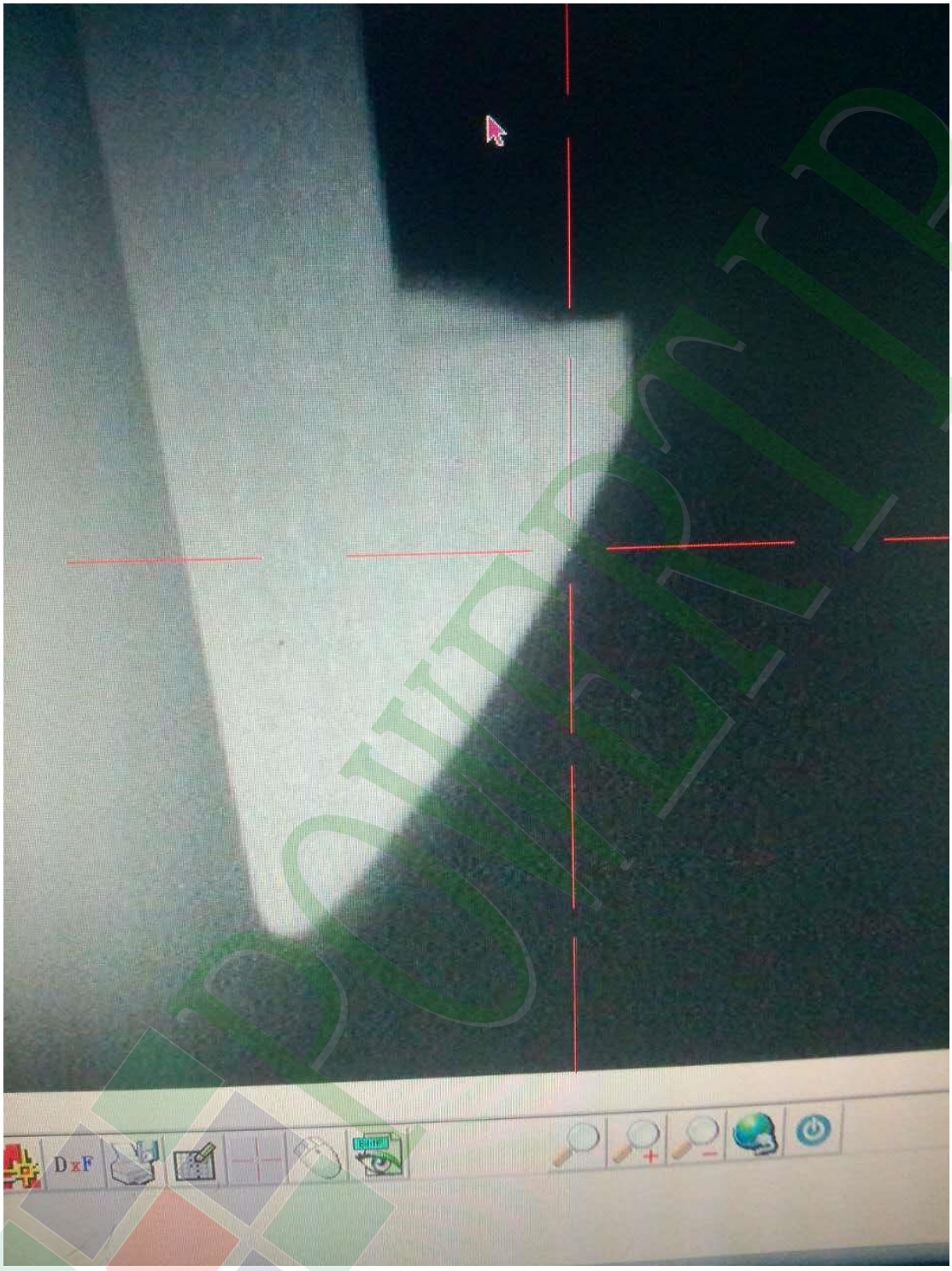
1. LCM排放示意圖(前後間隔不放置):

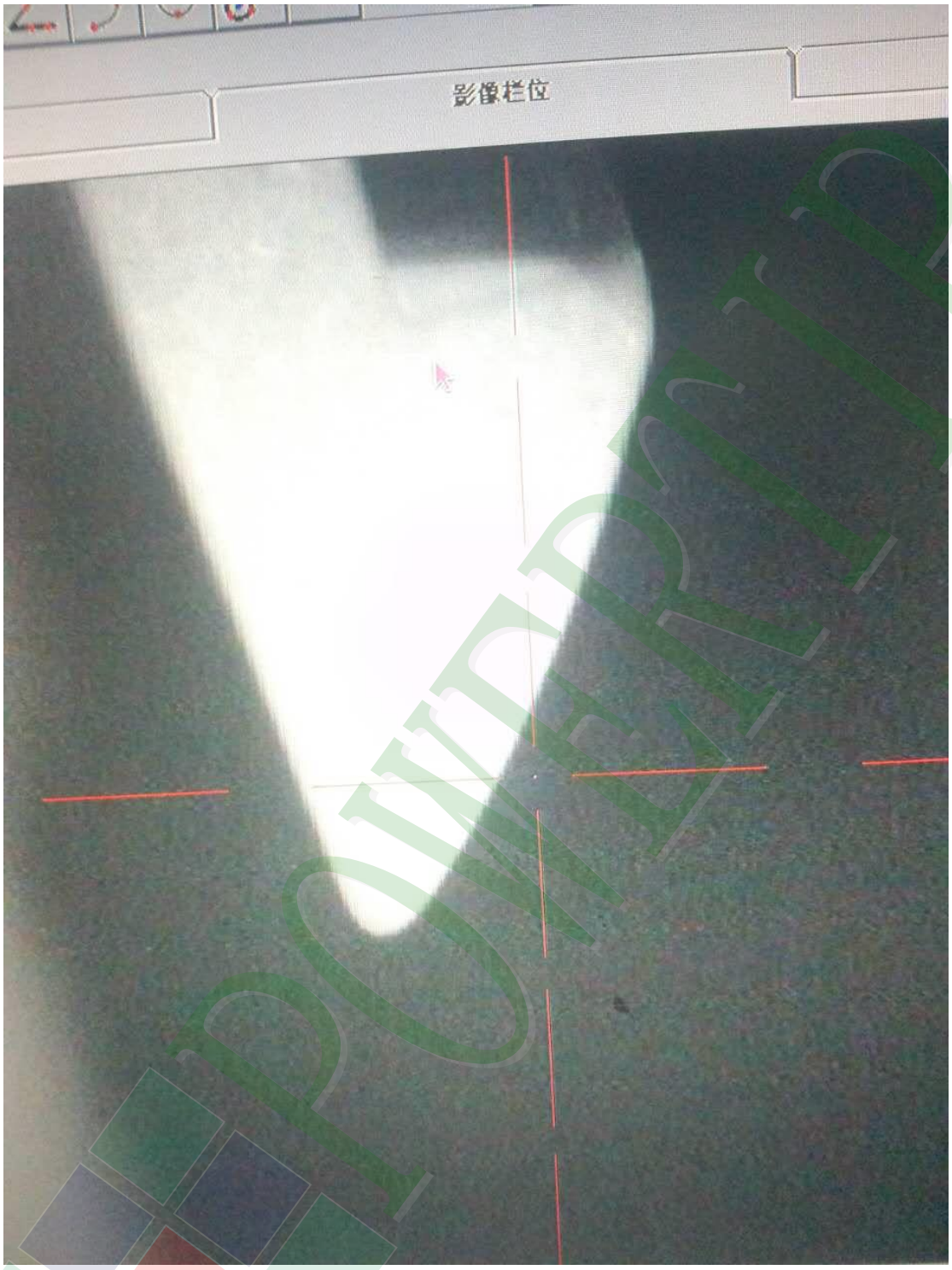
1. LCM placed as figure showing:
(First and last slot should be empty)



▨ 模組(LCM) X 1pcs.

After modify B/L plastic leg surface to be smooth：




影像栏位