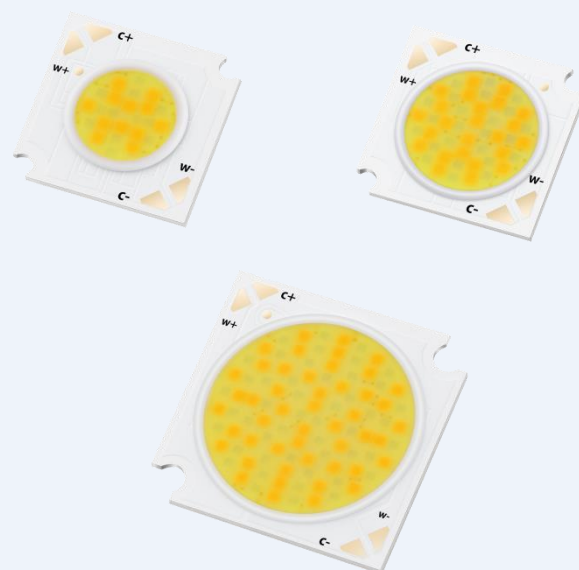


CCT Tunable LED Series
Chip on Board

COB T-Series

Tunable COB

Data Sheet



High efficacy COB LED package
well-suited for use in spotlight applications



Features & Benefits

- Chip on Board (COB) solution makes it easy to design in
- Simple assembly reduces manufacturing cost
- Low thermal resistance
- InGaN/GaN MQW LED with long time reliability

Applications

- Spotlight / Downlight
- LED Retrofit Bulbs
- Outdoor Illumination

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1. Characteristics

a) Absolute Maximum Rating

Item	Symbol	Model	Rating	Unit	Condition
Ambient / Operating Temperature	T_a	All model	-40 ~ +85	°C	-
Storage Temperature	T_{stg}	All model	-40 ~ +105	°C	-
LED Junction Temperature	T_J	All model	130	°C	-
Case Temperature	T_c	All model	105	°C	-
Forward Current	I_F	LC010T	400	mA	-
		LC020T	800		
		LC035T	1250		
Power Dissipation	P_D	LC010T	15	W	-
		LC020T	30		
		LC035T	45		

b) Electro-optical Characteristics (I_F = Sorting Current, $T_J = 25\text{ °C}$)

Item	Unit	Model	Rank	Min.	Typ.	Max.
Forward Voltage (V_F)	[V]	All model	-	32.0	35.5	38.0
Color Rendering Index (R_a)	-	All model	5	80	-	-
			7	90	-	-
Beam Angle	°		-	-	115	-
Nominal Power / Sorting Current	W / mA	LC010T	-	-	10 / 280	-
		LC020T	-	-	20 / 560	-
		LC035T	-	-	35 / 980	-
Thermal Resistance (Junction to T_c measurement point)	°C / W	LC010T	-	-	3.32	-
		LC020T	-	-	1.73	-
		LC035T	-	-	0.95	-

Notes:

- 1) The COB is tested in pulsed condition at rated test current (10 ms pulse width) and rated temperature ($T_J = T_C = 25\text{ °C}$)
Thermal Resistance is measured under conditions of $T_C = 85\text{ °C}$
- 2) Samsung maintains measurement tolerance of: forward voltage = $\pm 5\%$, CRI = ± 3
- 3) Refer to the derating curve, '3. Typical Characteristics Graph' designed within the range
- 4) Minimum operating current (I_{f_min}): LC010T = 2mA, LC020T = 4mA, LC035T = 8mA.

c) Luminous Flux Characteristics (I_F = Sorting Current)

Model	CRI (Ra) Min.	Nominal CCT (K)	Channel	Flux @ T _J = 25 °C (lm)		
				Min.	Typ.	Max.
LC010T	80	2700	W	1131	1190	-
		6500	C	1285	1352	-
	90	2700	W	939	988	-
		5000	C	1092	1149	-
LC020T	80	2700	W	2237	2355	-
		6500	C	2543	2676	-
	90	2700	W	1858	1956	-
		5000	C	2161	2275	-
LC035T	80	2700	W	4185	4405	-
		6500	C	4756	5006	-
	90	2700	W	3477	3660	-
		5000	C	4042	4255	-

Notes:

- 1) The COB is tested in pulsed operating condition at rated test current (10 ms pulse width) and rated temperature (T_J = T_C = 25 °C).
- 2) Samsung maintains measurement tolerance of: Luminous flux = ±7 %, CRI = ±3

2. Product Code Information

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
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S P H W H A H D N H 2 5 Y Z W P T 1

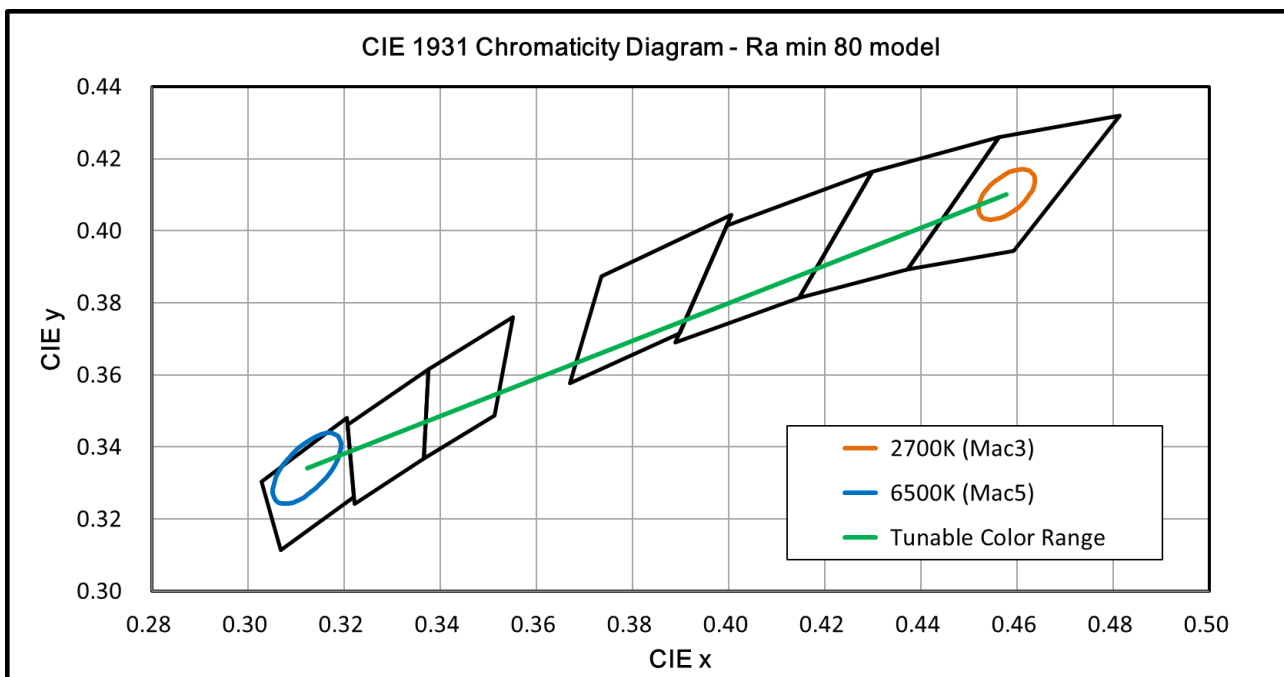
Digit	PKG Information	Code	Specification
1 2 3	Samsung Package High Power	SPH	
4 5	Color	WH	White
6	Product Version	A	Tunable COB
7 8	Form Factor	HD	COB
9	Lens Type	N	No lens
10	Wattage or Model	C F H	LC010T LC020T LC035T
11	Internal Code	2	
12	CRI & Sorting Temperature	5 7	Min. 80 Min. 90
13 14	Forward Voltage (V)	YZ	32.0 ~ 38.0
15	CCT (K), Channel W	W	2700K
16	CCT (K), Channel C	P R	6500K 5000K
17 18	Luminous Flux (Lm)	T1	Tunable COB Gen.1 level

a) Binning Structure (If = Sorting Current, T_J = 25 °C)

CRI (R _a) Min.	Model	Product Code	V _F Rank	Color Rank	Flux Rank	Flux Range (Φ _v , lm)	
80	LC010T	SPHWAHDNC25YZWPT1	YZ	WP	T1	WW	1131~
						CW	1285~
	LC020T	SPHWAHDNF25YZWPT1	YZ	WP	T1	WW	2237~
						CW	2543~
	LC035T	SPHWAHDNH25YZWPT1	YZ	WP	T1	WW	4185~
						CW	4756~
90	LC010T	SPHWAHDNC27YZWRT1	YZ	WR	T1	WW	939~
						CW	1092~
	LC020T	SPHWAHDNF27YZWRT1	YZ	WR	T1	WW	1858~
						CW	2161~
	LC035T	SPHWAHDNH27YZWRT1	YZ	WR	T1	WW	3477~
						CW	4042~

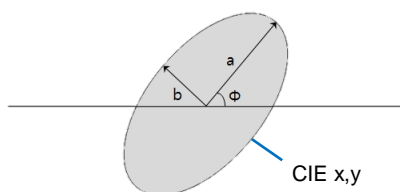
b) Chromaticity Region & Coordinates (If = Sorting Current, $T_j = 25\text{ }^\circ\text{C}$)

① Ra min 80 model



2700K				
x	y	θ	a	B
0.4578	0.4101	53.70	0.0081	0.0042

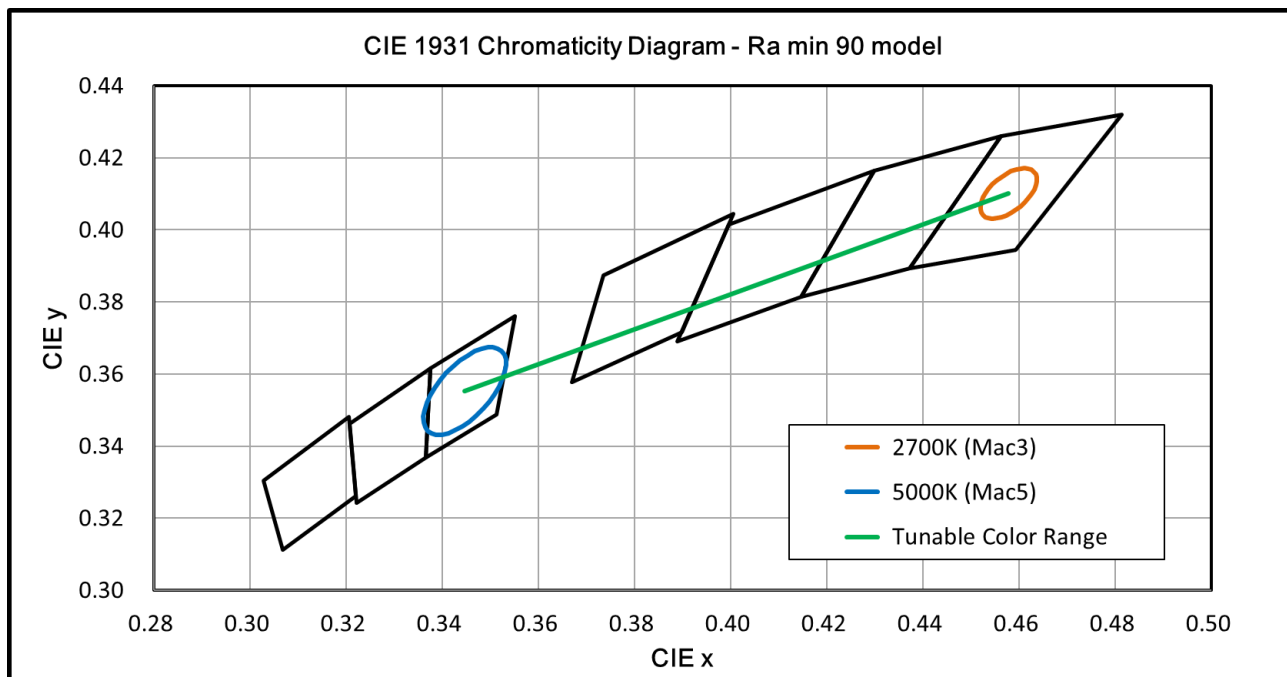
6500K				
x	y	θ	a	b
0.3123	0.3341	58.57	0.0112	0.0048



Note:

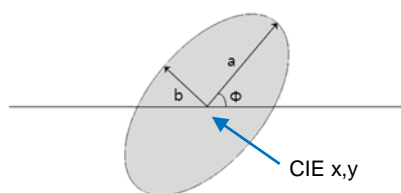
Samsung maintains measurement tolerance of: $C_x, C_y = \pm 0.005$

② Ra min 90 model



2700K				
x	y	θ	a	B
0.4578	0.4101	53.70	0.0081	0.0042

5000K				
x	y	θ	a	b
0.3447	0.3553	59.62	0.0137	0.0059

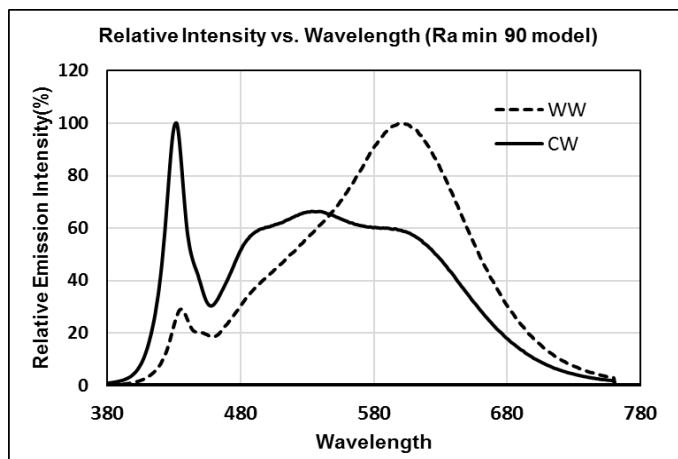
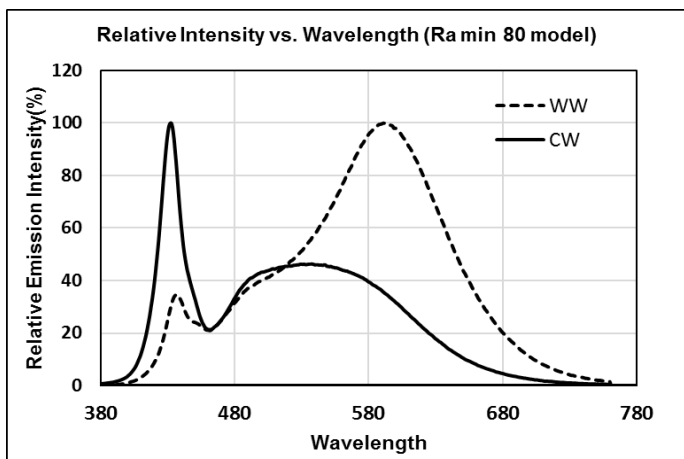


Note:

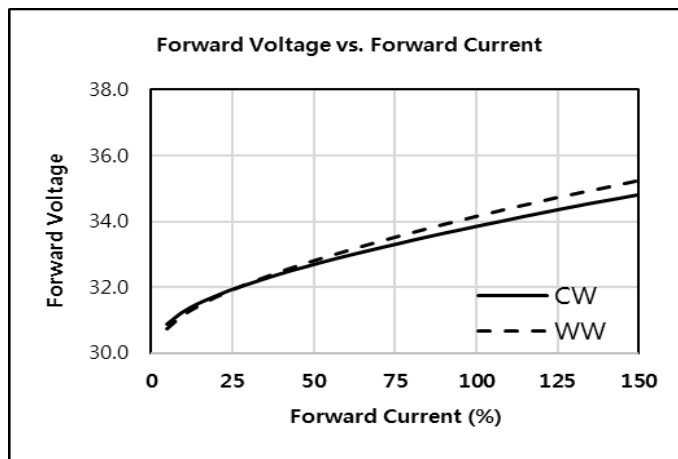
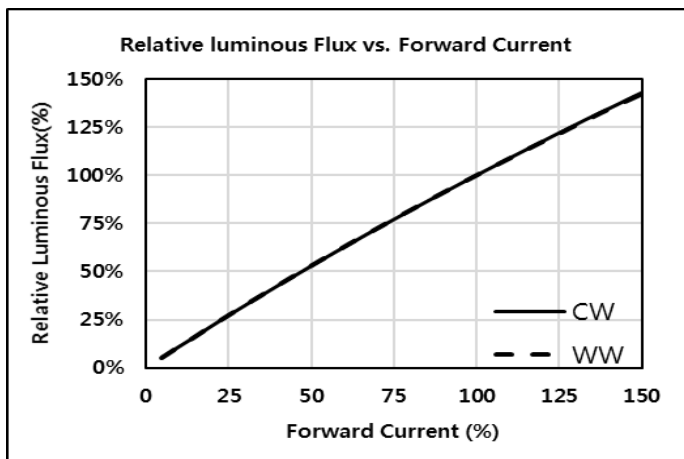
Samsung maintains measurement tolerance of: $C_x, C_y = \pm 0.005$

3. Typical Characteristics Graphs

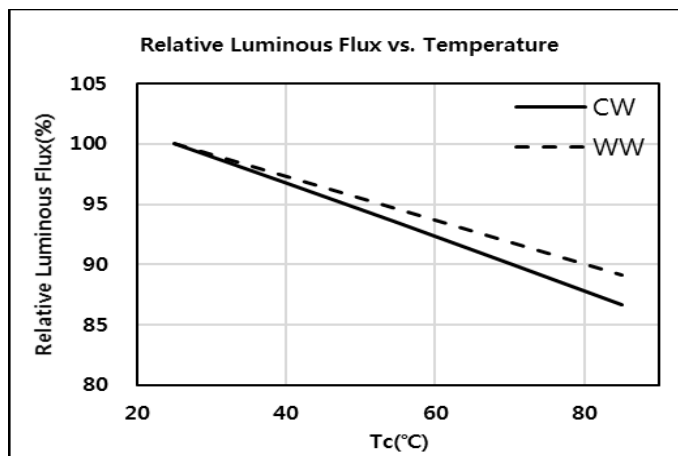
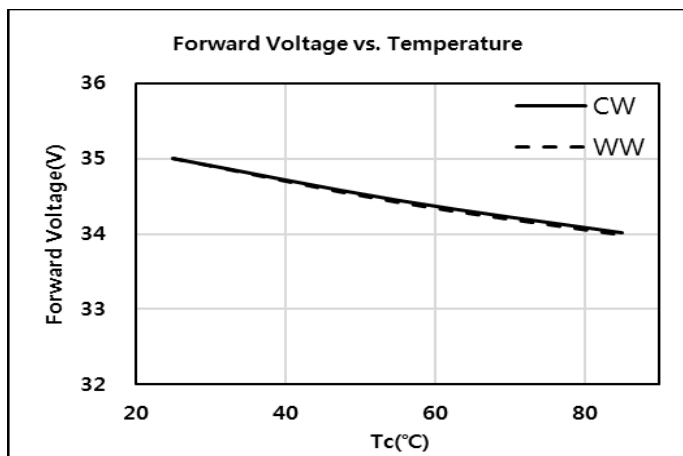
a) Spectrum Distribution (If = Sorting Current, T_J = 25 °C)



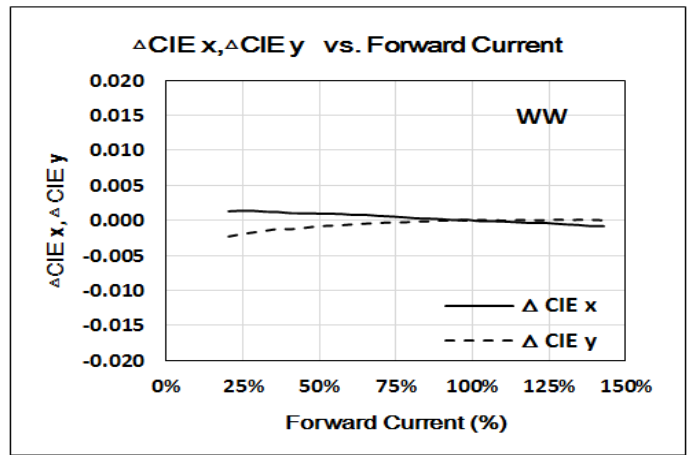
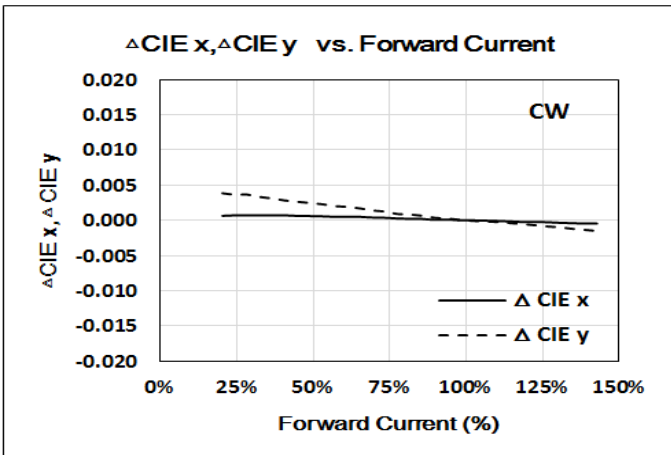
b) Forward Current Characteristics (T_J = 25 °C)



c) Temperature Characteristics (I_F = Sorting Current)



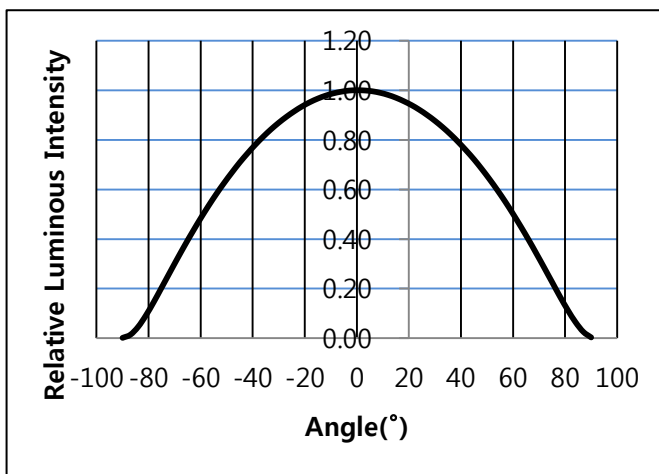
d) Color Shift Characteristics ($T_J = 25\text{ }^\circ\text{C}$, $I_F = \text{Sorting Current}$)



e) CCT, Color shift vs. Current ratio

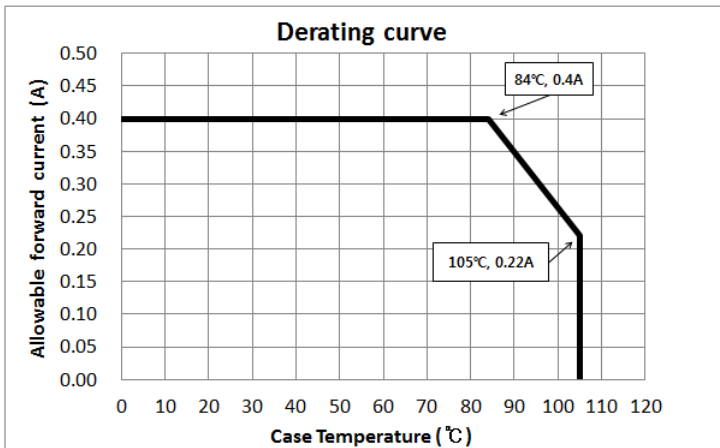
CCT(K)	Ra min 80 model				Ra min 90 model			
	If_CW	If_WW	Cie x	Cie y	If_CW	If_WW	Cie x	Cie y
6500	100%	0%	0.313	0.333				
5700	87%	13%	0.328	0.341				
5000	71%	29%	0.346	0.35	100%	0%	0.345	0.355
4500	60%	40%	0.359	0.357	83%	17%	0.361	0.363
4000	46%	54%	0.378	0.367	64%	36%	0.379	0.372
3500	31%	69%	0.401	0.38	41%	59%	0.403	0.383
3000	12%	88%	0.435	0.398	15%	85%	0.434	0.399
2700	0%	100%	0.461	0.412	0%	100%	0.458	0.41

f) Beam Angle Characteristics ($I_F = \text{Sorting Current}$, $T_J = 25\text{ }^\circ\text{C}$)

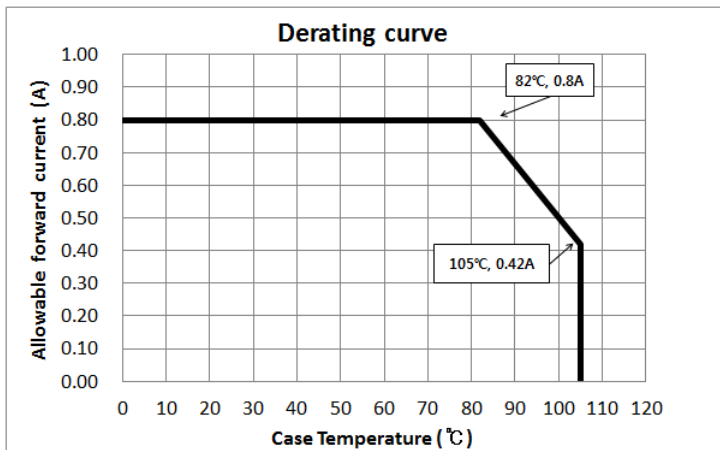


g) Derating Curve

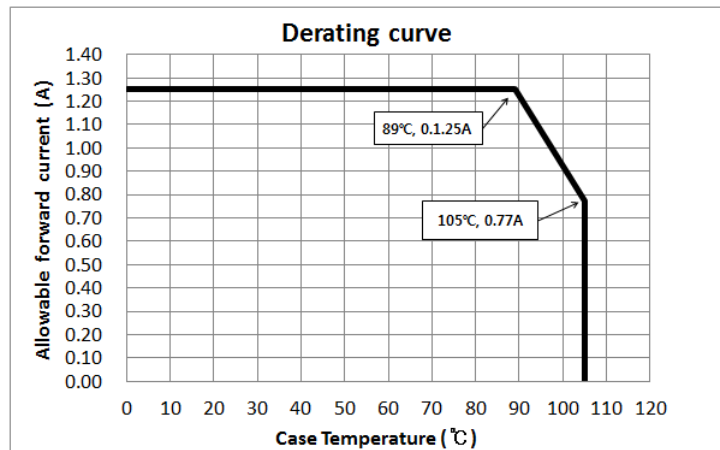
1) LC010T



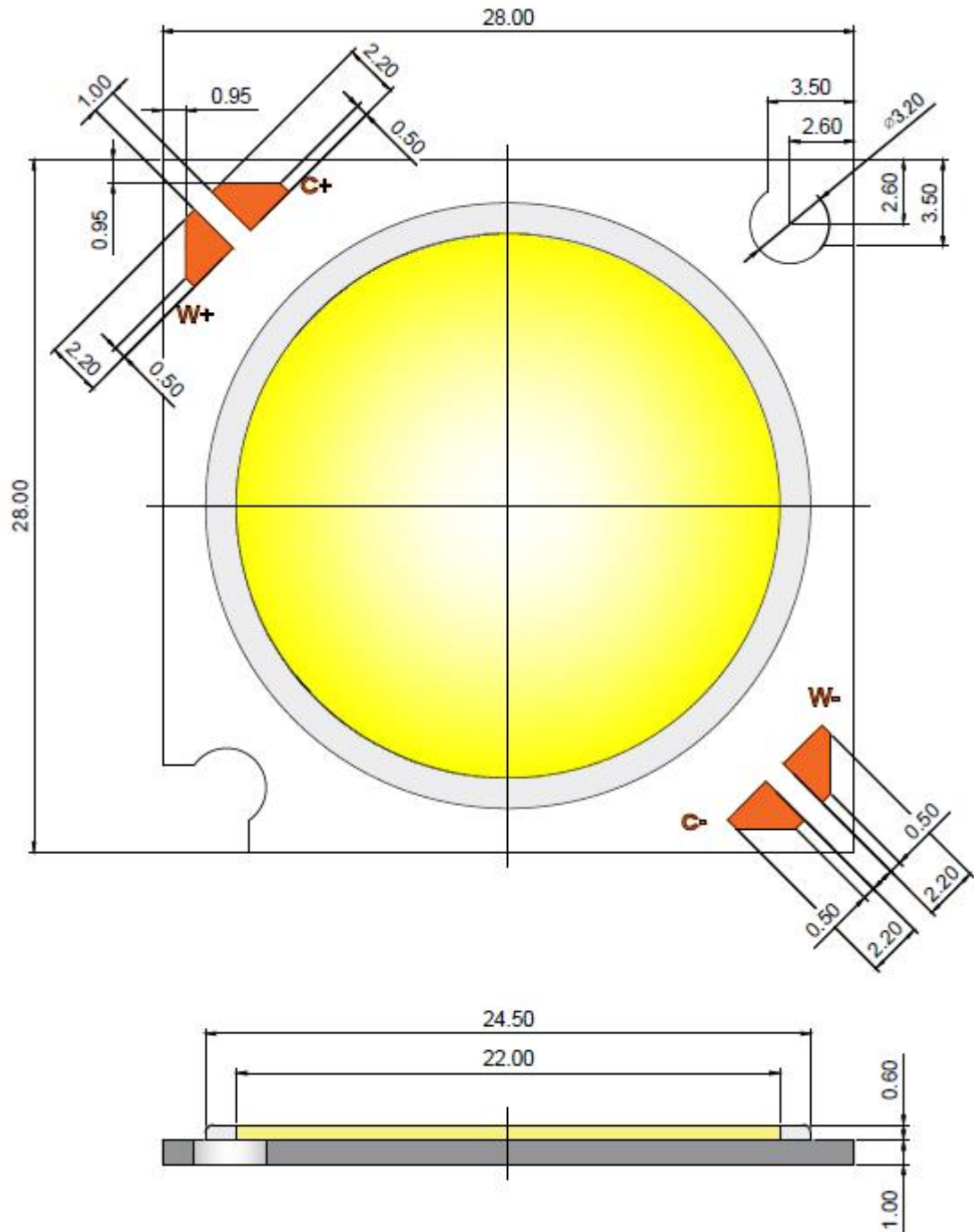
2) LC020T



3) LC035T



c) LC035T



Unit: mm
 Tolerance (Lateral): ± 0.3 mm
 Tolerance (Height): ± 0.2 mm

5. Reliability Test Items & Conditions

a) Test Items

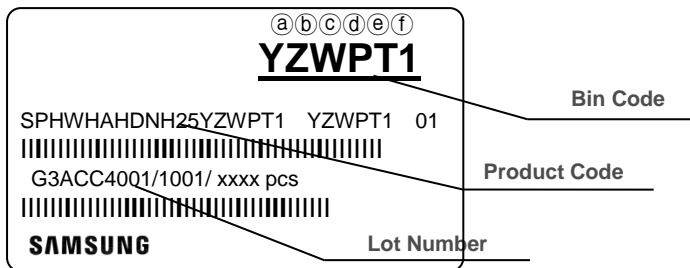
Test Item	Test Condition	Test Hour / Cycle
High Temperature Operating Life Test	85 °C, DC Derating, I_F	1000 h
Wet High Temperature Operating Life Test	60 °C, 90 % RH,, DC Derating, I_F	1000 h
Low Temperature Operating Life Test	-40 °C, DC, Derating I_F	1000 h
High Temperature Storage	120 °C	1000 h
Low Temperature Storage	-40 °C	1000 h
Wet High Temperature Storage	60 °C, 90% RH	1000h
Powered Temperature Cycle	-40 °C/ 85 °C each 10 min, 20 min transfer power on/off each 5 min, DC Derating, I_F	100 cycles
Temperature Cycling	-45 °C / 15min ~ 125 °C / 15min Temperature change within 5min	500 cycles
ESD (HBM)	R ₁ : 10 MΩ R ₂ : 1.5 kΩ C: 100 pF V: ±2 kV	5 times
Vibration Test	20~ 80 Hz (displacement: 0.06 inch, max. 20 g) 80 ~ 2 kHz (max. 20 g) min. frequency ↔ max. frequency 4 min transfer	4 times
Mechanical Shock Test	1500g, 0.5 ms each of the 6 surfaces (3 axis x 2 sides)	5 times

b) Criteria for Judging the Damage

Item	Symbol	Test Condition ($T_c = 25\text{ °C}$)	Limit	
			Min.	Max.
Forward Voltage	V_F	$I_F = \text{Sorting Current}$	L.S.L. * 0.9	U.S.L. * 1.1
Luminous Flux	Φ_v	$I_F = \text{Sorting Current}$	L.S.L * 0.7	U.S.L * 1.3

6. Label Structure

a) Label Structure



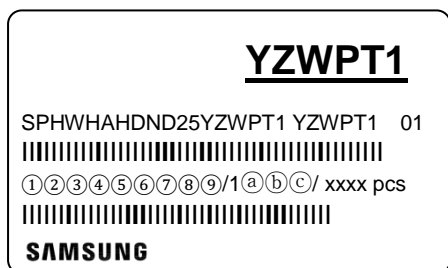
Note: Denoted bincode and product code above is only an example (see description on page 5)

Bin Code:

- ⒶⒷ: Forward Voltage bin (refer to page 3)
- ⒸⒹ: Chromaticity bin (refer to page 7)
- ⒺⒻ: Luminous Flux bin (refer to page 6)

b) Lot Number

The lot number is composed of the following characters:



① ③④⑤⑥⑦⑧⑨ / 1ⒶⒷⒸ / xxxx pcs

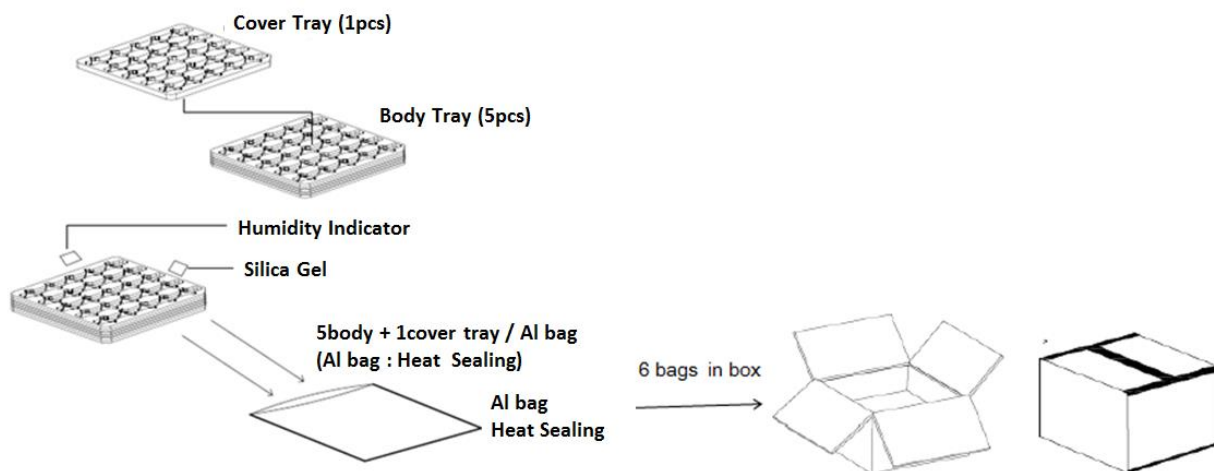
- ① : Production site (S: Giheung, Korea, G: Tianjin, China)
- ② : 3(LED)
- ③ : Product state (A: Normal, B: Bulk, C: First Production, R: Reproduction, S: Sample)
- ④ : Year (C: 2018, D: 2019, E: 2020...)
- ⑤ : Month (1~9, A, B, C)
- ⑥⑦⑧⑨ : Day (1~9, A, B~V)
- ⒶⒷⒸ : Product serial number (001 ~ 999)

7. Packing Structure

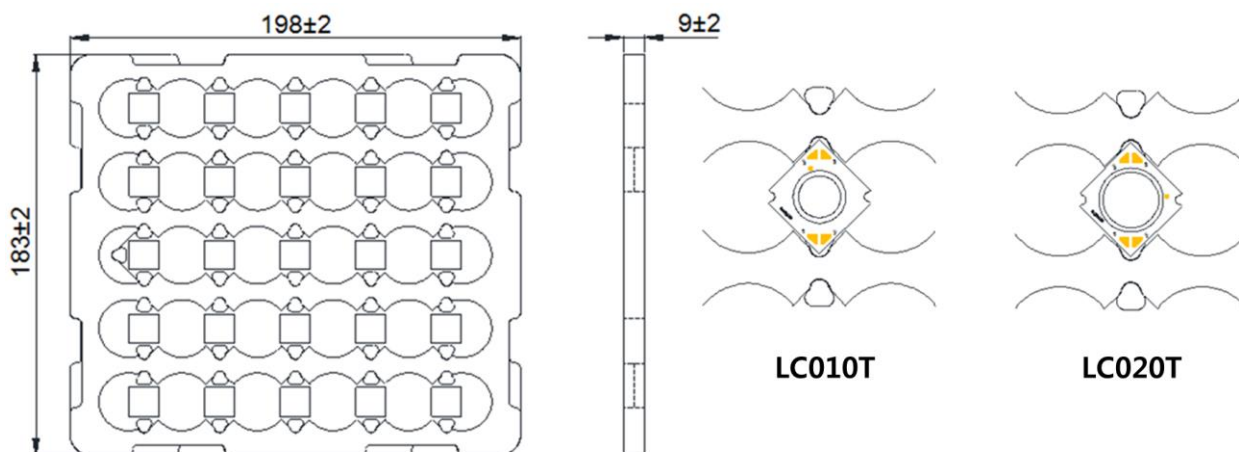
※ Model : LC010T, LC020T

Packing material	Max. quantity in pcs of COB	Dimension(mm)				Tolerance
		Length	Width	Height		
Tray	25	198	183	9	2	
AL Bag	125 (5 trays)	300	240	-	1	
Outer Box (Small)	750 (6 bags)	248	225	187	5	

a) Packing Structure



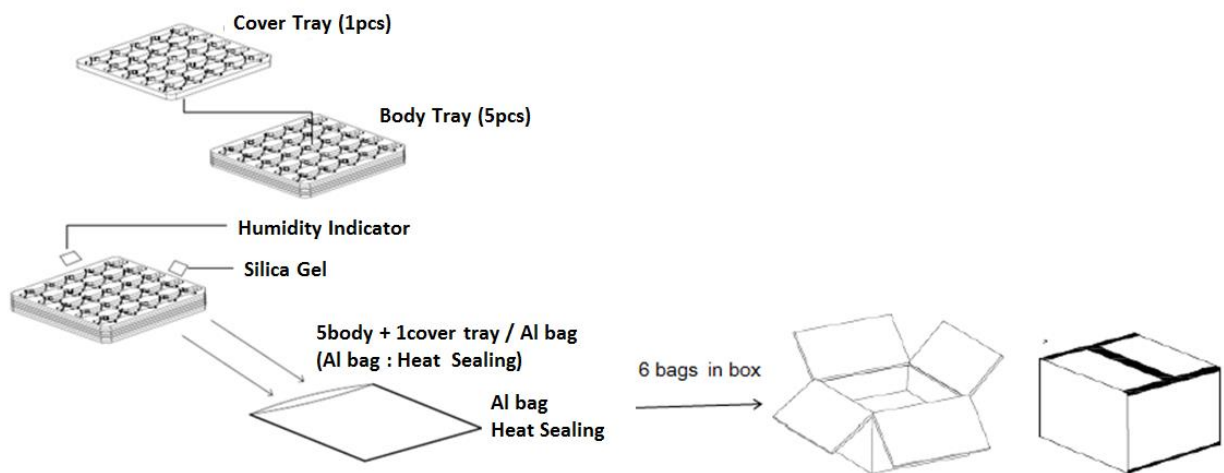
b) Tray



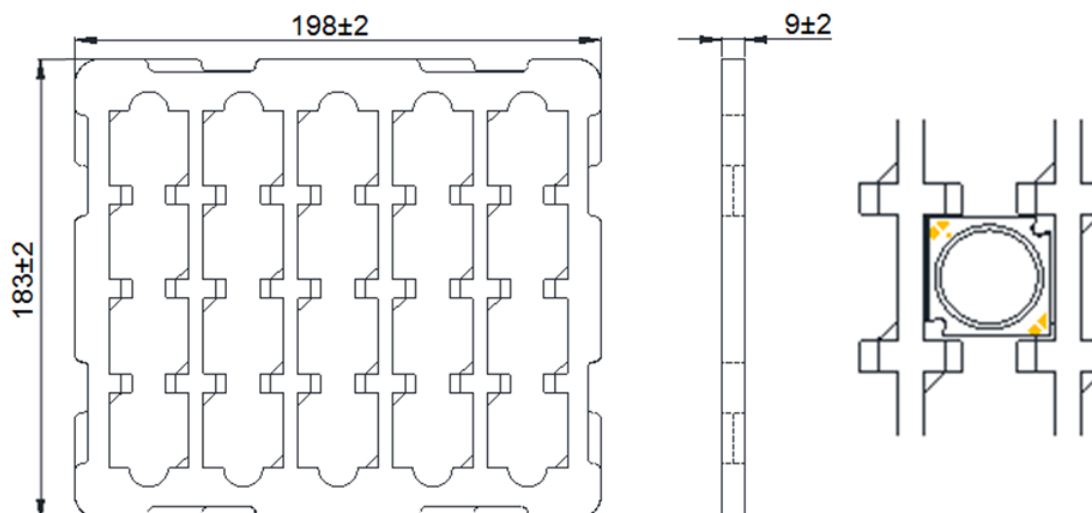
※ Model : LC035T

Packing material	Max. quantity in pcs of COB	Dimension(mm)			
		Length	Width	Height	Tolerance
Tray	20	198	183	9	2
AL Bag	100 (5 trays)	300	240	-	1
Outer Box (Small)	600 (6 bags)	248	225	187	5

a) Packing Structure

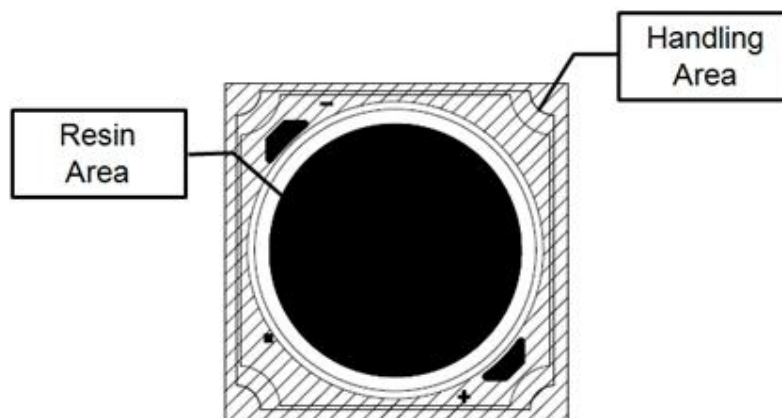


b) Tray



8. Precautions in Handling & Use

- 1) This device should not be used in any type of fluid such as water, oil, organic solvent, etc. When cleaning is required, IPA is recommended as the cleaning agent. Some solvent-based cleaning agent may damage the silicone resins used in the device.
- 2) LEDs must be stored in a clean environment. If the LEDs are to be stored for three months or more after being shipped from Samsung, they should be packed with a nitrogen-filled container (shelf life of sealed bags is 12 months at temperature 0~40 °C, 0~90 % RH).
- 3) After storage bag is opened, device subjected to soldering, solder reflow, or other high temperature processes must be:
 - a. Mounted within 672 hours (28 days) at an assembly line with a condition of no more than 30 °C / 60 % RH, or
 - b. Stored at <10 % RH
- 4) Repack unused products with anti-moisture packing, fold to close any opening and then store in a dry place.
- 5) Devices require baking before mounting, if humidity card reading is >60 % at 23 ± 5 °C.
- 6) Devices must be baked for 1 hour at 60 ± 5 °C, if baking is required.
- 7) The LEDs are sensitive to the static electricity and surge current. It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs. If voltage exceeding the absolute maximum rating is applied to LEDs, it may cause damage or even destruction to LED devices. Damaged LEDs may show some unusual characteristics such as increase in leakage current, lowered turn-on voltage, or abnormal lighting of LEDs at low current.
- 8) The thermal management is one of the most critical factors for the LED lighting system. Especially the LED junction temperature should not exceed the absolute maximum rating while operation of LED lighting system.
For more information, please refer to Application Note 'Mechanical & Thermal Guide for COB'.
- 9) In case of driving LEDs around the extremely low current level, chips might exhibit different brightness due to the variation in I-V characteristics of each one. This is normal and does not adversely affect the performance of product.
- 10) VOCs (Volatile Organic Compounds) can be generated from adhesives, flux, hardener or organic additives used in luminaires (fixtures). Transparent LED silicone encapsulant is permeable to those chemicals and they may lead to a discoloration of encapsulant when they exposed to heat or light. This phenomenon can cause a significant loss of light emitted (output) from the luminaires. In order to prevent these problems, we recommend users to know the physical properties of materials used in luminaires and they must be carefully selected.
- 11) The resin area is very sensitive, please do not handle, press, touch, rub, clean, or pick by with tweezers on it. Instead, please pick at the handling area as indicated below.



Legal and additional information.

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Samsung Electronics Co., Ltd.
95, Samsung 2-ro
Giheung-gu
Yongin-si, Gyeonggi-do, 446-711
KOREA

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