



Doc. Number :

Tentative Specification

Preliminary Specification

Approval Specification

MODEL NO.: G057VGE SUFFIX: T01

Customer:	
APPROVED BY	SIGNATURE
<u>Name / Title</u> Note	
Please return 1 copy for yo signature and comments.	our confirmation with your

Approved By	Checked By	Prepared By
KJ Cheng	Pam Liang	Tingyu Fang

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August 9, 2013

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PRODUCT SPECIFICATION

REVISION HISTORY

Version	Date	Page	Description
1.0	Dec 05, 2012	All	G057VGE-T01 Tentative Spec. was first issued
1.1	Dec 24, 2012	18	Optical spec.
1.2	Jan 29 , 2013	4	1.1 interface mode.
1.3	Jan 30 , 2013	15	6.2 Input signal timing diagram
1.4	Mar 1 , 2013	5	1.5 Mechanical Specification.
		18	7.2 Optical Specifications
		27	12. Mechanical Characteristic
1.5	Apr. 23, 2013	28	12. Mechanical characteristic
		25	9.3 Un-packing method
		18	7.2 Optical specifications
		12	5.2 Backlight unit
2.0	Jun. 25, 2013	7	2.2. Electrical absolute ratings
		8	3.1 TFT LCD Module electrical characteristics
		9	3.2 Backlight unit electrical characteristics
		18	7.2 Optical specifications
		26	10. Definitions of label
		28	12. Mechanical characteristics
2.1	Jul. 12, 2013	9	3.2 Backlight unit electrical characteristics
2.2	Aug. 9, 2013	11	5.1 TFT LCD Module

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PRODUCT SPECIFICATION



1. GENERAL DESCRIPTION

1.1 OVERVIEW

The G057VGE-T01 model is a 5.7" TFT-LCD module with a white LED Backlight Unit and a 33-pin 1ch-TTL interface. This module supports 640 x 480 VGA mode and displays 262K/16.2M colors. The converter for the Backlight Unit is built in.

1.2 FEATURES

- Wide viewing angle
- High contrast ratio
- Fast response time
- VGA (640 x 480 pixels) resolution
- Wide operating temperature
- DE (Data Enable) mode and DE+SYNC mode
- TTL interface
- Reversible scan direction
- RoHS Compliance

1.3 APPLICATION

- TFT LCD Monitor
- Industrial Application

1.4 GENERAL SPECIFICATIONS

Item	Specification	Unit	Note
Diagonal Size	5.7	inch	
Active Area	115.2(H) x 86.4(V)	mm	
Bezel Opening Area	118.2(H) x 89.4(V)	mm	
Driver Element	a-si TFT active matrix	-	-
Pixel Number	640 x R.G.B. x 480	pixel	-
Pixel Pitch	0.18(H) x 0.18(V)	mm	-
Pixel Arrangement	RGB stripe	-	-
Display Colors	262K	color	-
Transmissive Mode	Normally white	-	-
Surface Treatment	Anti-Glare coating (Haze 25)		-
Module Power Consumption	3.5	W	Тур.

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1.5 MECHANICAL SPECIFICATIONS

Item		Min.	Тур.	Max.	Unit	Note
	Horizontal (H)	143.5	144	144.5	mm	
Module Size	Vertical (V)	104.1	104.6	105.1	mm	(1)
	Depth (D)	-	12.3	12.8	mm	
Weight			155	170	g	-
I/F connector mounting position The mounting inclination of the connector makes the screen center within ±0.5mm as the horizonta					-	(2)

Note (1) Please refer to the attached drawings for more information of front and back outline dimensions.

(2) Connector mounting position



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2. ABSOLUTE MAXIMUM RATINGS

2.1 ABSOLUTE RATINGS OF ENVIRONMENT

Item	Symbol		lue	Unit	Note
liem	Symbol	Min.	Max.	Unit	NOLE
Operating Ambient Temperature	T _{OP}	-30	85	°C	
Storage Temperature	T _{ST}	-30	85	°C	

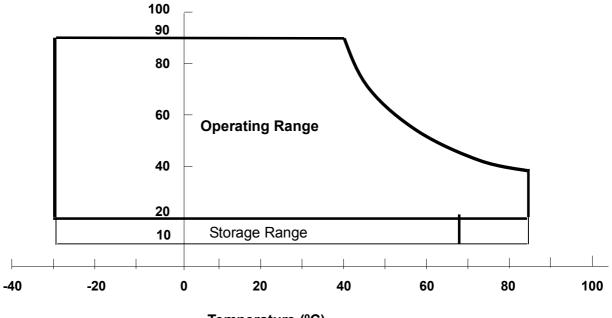
Note (1) Temperature and relative humidity range is shown in the figure below.

(2) 90 %RH Max. (Ta \leq 40 °C).

(3) Wet-bulb temperature should be 39 °C Max. (Ta > 40 °C).

(4) No condensation.





Temperature (°C)



2.2 ELECTRICAL ABSOLUTE RATINGS

2.2.1 TFT LCD MODULE

Item	Symbol	Value		Unit	Note
item	Symbol	Min.	Max.	Onit	note
Power Supply Voltage	VCC	-0.3	3.6	V	(1)

2.2.2 BACKLIGHT UNIT

Item	Symbol	Symbol		Unit	Note
Item	Symbol	Min.	Max.	Unit	Note
Converter Voltage	Vi	-0.3	18	V	(1) , (2)
Enable Voltage	EN		5.5	V	
Backlight Adjust	ADJ		5.5	V	

Note (1) Permanent damage to the device may occur if maximum values are exceeded. Function operation should be restricted to the conditions described under Normal Operating Conditions.

Note (2) Specified values are for lamp (Refer to 3.2 for further information).

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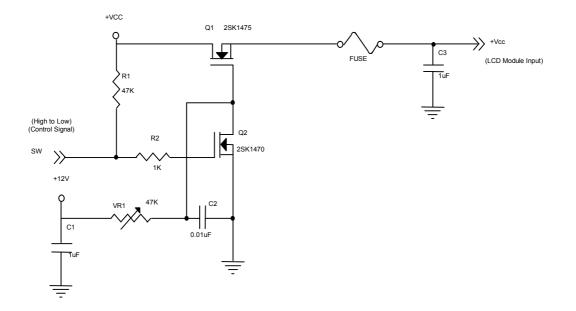
3. ELECTRICAL CHARACTERISTICS

3.1 TFT LCD MODULE

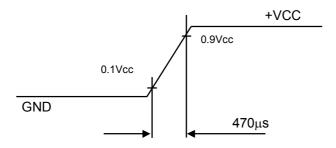
Ta = 25 ± 2 °C Value Unit Parameter Symbol Note Min. Max. Тур. Power Supply Voltage 3.0 V (1) at Vcc=3.3V V_{CC} 3.3 3.6 Rush Current 1.5 A (2)**I**_{RUSH} -_ 140 190 (3)a, at Vcc=3.3V White mΑ -Power Supply Current Black 160 210 mΑ (3)b, at Vcc=3.3V _ Power Consumption P 0.53 W _

Note (1) The assembly should be always operated within above ranges.

Note (2) Measurement Conditions:



Vcc rising time is 470µs

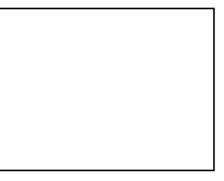


V	e	rsi	on	12	.2
	-		<u> </u>		

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- Note (3) The specified power supply current is under the conditions at Vcc = 3.3V, Ta = 25 ± 2 °C, $f_v = 60$ Hz, whereas a power dissipation check pattern below is displayed.
 - a. White Pattern



Active Area

b. Black Pattern



Active Area

 $Ta = 25 + 2 \,^{\circ}C$

3.2 BACKLIGHT UNIT

J.Z DAORLIGHT UNIT					10		
Parameter		Symbol		Value			Note
Falallelel	Symbol	Min.	Тур.	Max.	Unit	NOLE	
Converter Power Supply	Voltage	Vi	10.8	12	13.2	V	
Converter Power Supply	Current	l _i	0.28	0.26	0.23	А	@ Vi = 12V (Duty 100%)
LED Power Consumption	P_{LED}		2.45		W	@ Vi = 12V (Duty 100%)	
EN Control Level	Backlight on		2.0		3.3	V	
EN CONTO Level	Backlight off		0.8		0.8	V	
PWM Control Level	PWM High Level		3.3		3.3	V	
	PWM Low Level		0.15		0.15	V	
PWM Control Duty Ratio		-	Note(3)		100	%	Note(3)
PWM Control Frequency	f _{PWM}	200		30K	Hz	Note(3)	
LED Life Time		L	50000			Hrs	(2)

Note (1) LED current is measured by utilizing a high frequency current meter as shown below:

Note (2) The lifetime of LED is defined as the time when it continues to operate under the conditions at Ta = 25 ±2 $^{\circ}$ C and Duty 100% until the brightness becomes \leq 50% of its original value. Operating LED under high temperature environment will reduce life time and lead to color shift.

Note (3) At 1K ~30KHz PWM control frequency, duty ratio range is restricted as below:

 1K Hz
 ===> 2 %

 10KHz
 ===> 20 %

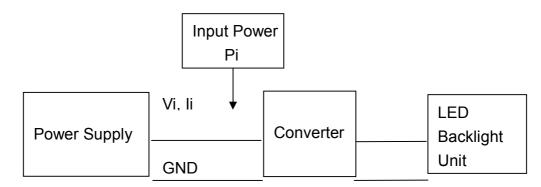
 20KHz
 ===> 40 %

 30KHz
 ===> 60 %

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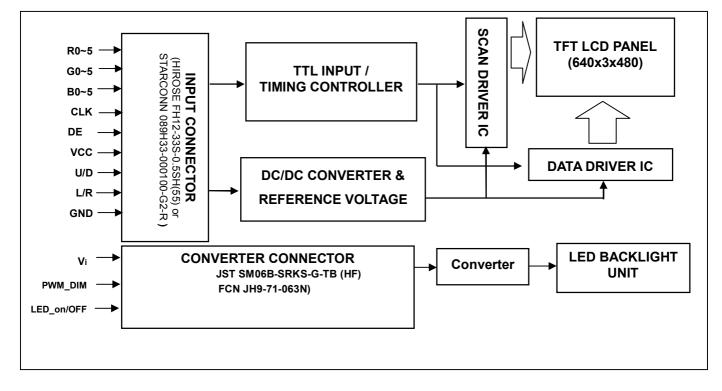
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4. BLOCK DIAGRAM

4.1 TFT LCD MODULE



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5. INPUT TERMINAL PIN ASSIGNMENT

5.1 TFT LCD MODULE

Pin	Name	Description	Remark
1	GND	Ground	
2	CLK	Dot Clock	
3	IHS	Horizontal synchronous signal	Note(4)
4	IVS	Vertical synchronous signal	Note(4)
5	GND	Ground	
6	R0	Red data (LSB)	
7	R1	Red data	
8	R2	Red data	
9	R3	Red data	
10	R4	Red data	
11	R5	Red data (MSB)	
12	GND	Ground	
13	G0	Green data (LSB)	
14	G1	Green data	
15	G2	Green data	
16	G3	Green data	
17	G4	Green data	
18	G5	Green data (MSB)	
19	GND	Ground	
20	B0	Blue data (LSB)	
21	B1	Blue data	
22	B2	Blue data	
23	B3	Blue data	
24	B4	Blue data	
25	B5	Blue data (MSB)	
26	GND	Ground	
27	DE	Data Enable Signal	
28	VDD	Power Supply (3.3V)	
29	VDD	Power Supply (3.3V)	
30	R/L	Horizontal reverse scan	Note (5)
31	U/D	Vertical reverse scan	Note (5)
32	NC	Not Connect	Note (3)
33	GND	Ground	

Note (1) Connector Part No.: HIROSE FH12-33S-0.5SH (55), STARCONN 089H33-000100-G2-R or equivalent.

Note (2)User's connector Part No.: HIROSE FH12-33S-0.5SH (55), STARCONN 089H33-000100-G2-R or equivalent.

Note (3) "Low" stands for 0V. "High" stands for 3.3V. "NC" stands for "No Connected".

Note (4) DIP Switch for DE Only Mode or DE + Sync Mode Option

Note (5) DIP Switch for Two types or four types reverse scan Option

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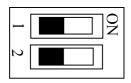
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5.2 BACKLIGHT UNIT (Converter connector pin) JST SM06B-SRKS-G-TB (HF) or FCN JH9-71-063N

Pin	Symbol	Description	Remark
1	Vi	Converter input voltage	12V
2	Vi	Converter input voltage	12V
3	V _{GND}	Converter ground	Ground
4	V _{GND}	Converter ground	Ground
5	ADJ	Backlight Adjust	PWM Dimming
6	EN	Backlight Enable	LED On/Off

5.3 DIP Switch for Reverse scan function option



(1) Switch 1

 $\mathsf{ON}:\mathsf{NA}$

 $\mathsf{OFF}:\mathsf{NA}$

(2) Switch 2

ON: 2 types reverse scan as the Fig.5 & Fig.6 (U/D must be "OPEN")

OFF: 4 types reverse scan as the Fig.1~4



5.3 COLOR DATA INPUT ASSIGNMENT

The brightness of each primary color (red, green and blue) is based on the 6-bit gray scale data input for the color. The higher the binary input, the brighter the color. The table below provides the assignment of color versus data input.

			Data Signal																
	Color			Re						Gre						Bl			
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Basic	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
Colors	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Red(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
Gray	Red(2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
Scale	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Of	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Red	Red(61)	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
-	Green(1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
Gray	Green(2)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
Scale	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Of	:	:	:	:	:	:	:				:	:		:	:	:	:	:	:
Green	Green(61)	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0
	Green(62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	Green(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
Gray	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
Scale	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Of	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Blue	Blue(61)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1
	Blue(62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

Note (1) 0: Low Level Voltage, 1: High Level Voltage

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6. INTERFACE TIMING

6.1 INPUT SIGNAL TIMING SPECIFICATIONS

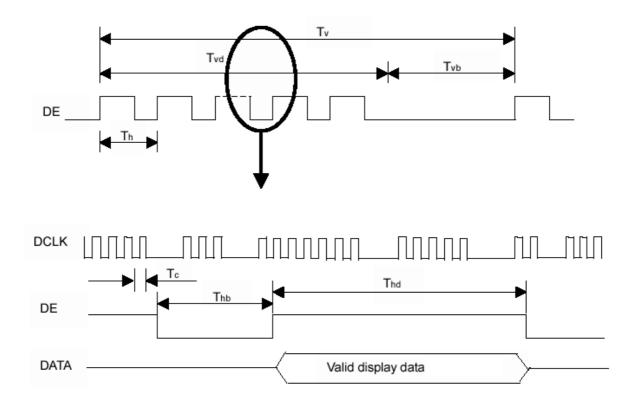
The input signal timing specifications are shown as the following table and timing diagram.

Signal	Item	Symbol	Min.	Тур.	Max.	Unit	Note
DCLK	Frequency	Fc	22.66	25.175	27.69	MHz	
	Total	Τv	515	525	535	Th	Tv=Tvd+Tvb
Vertical Active Display Term	Display	Tvd	-	480	-	Th	-
	Blank	Tvb	35	45	55	Th	-
	Total	Th	750	800	850	Тс	Th=Thd+Thb
Horizontal Active Display Term	Display	Thd	-	640	-	Тс	-
	Blank	Thb	110	160	210	Тс	-

Note (1) Since this assembly is operated in DE only mode. Otherwise, this assembly would operate abnormally.

(2) Frame rate is 60Hz

INPUT SIGNAL TIMING DIAGRAM



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6.2 **DE +Sync Mode** INPUT SIGNAL TIMING SPECIFICATIONS

The input signal timing specifications are shown as the following table and timing diagram.

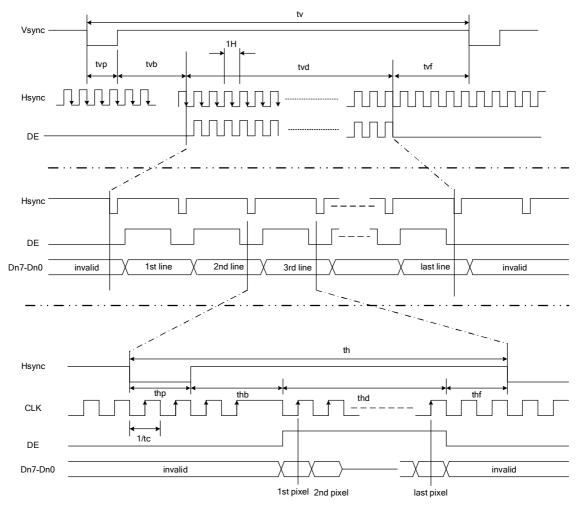
Signal	Item	Symbol	Min.	Тур.	Max.	Unit	Note
DCLK	Frequency	Тс	22.66	25.175	27.69	MHz	
	Total	Τv	515	525	535	Th	
	Display	Tvd	-	480	-	Th	
Vertical Active Display Term	Front Porch	Tvf	-	7	-	Th	
	Back Porch	Tvb	-	35	-	Th	
	VS Pluse width	Тvр	1	3	5	Th	
	Total	Th	750	800	850	Тс	
Horizontal Active Display Term	Display	Thd	-	640	-	Тс	
	Front Porch	Thf	-	16	-	Тс	
	Back Porch	Thb	107	114	125	Тс	
	HS Pluse width	Thp	5	30	50	Тс	

Note (1) Since this assembly is operated in DE only mode, Hsync and Vsync input signals should be set to

low logic level. Otherwise, this assembly would operate abnormally.

(2) Frame rate is 60Hz

INPUT SIGNAL TIMING DIAGRAM



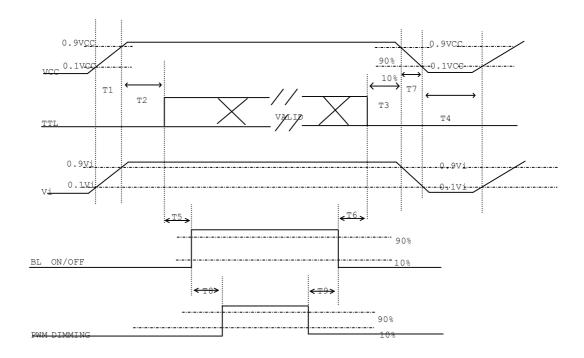
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6.3 POWER ON/OFF SEQUENCE

To prevent a latch-up or DC operation of LCD assembly, the power on/off sequence should be as the diagram below.



Power ON/OFF sequence

Note (1) Please avoid floating state of interface signal at invalid period.

Note (2) When the interface signal is invalid, be sure to pull down the power supply of LCD VCC to 0 V.

Note (3) The Backlight converter power must be turned on after the power supply for the logic and the interface signal is valid. The Backlight converter power must be turned off before the power supply for the logic and the interface signal is invalid.

Parameter		Units		
Farameter	Min	Тур	Max	Units
T1	0.5	-	10	ms
T2	0	-	50	ms
Т3	0	-	50	ms
T4	500	-	-	ms
T5	200	-	-	ms
Т6	200	-	-	ms
Τ7	5	-	300	ms
Т8	10	_	_	ms
Т9	10	-	-	ms

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6.4 Scanning Direction

The following figures show the image see from the front view. The arrow indicates the direction of scan.

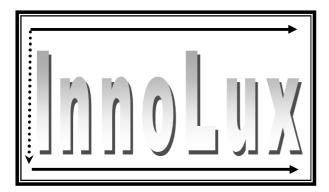








Fig. 1 Normal scan (R/L=Low or NC, U/D = High or NC)

- Fig. 2 Reverse scan (R/L=High, U/D = High or NC)
- Fig. 3 Reverse scan (R/L=Low or NC, U/D = Low)
- Fig. 2 Reverse scan (R/L=High, U/D = Low)

The following figures show the image see from the front view. The arrow indicates the direction of scan.

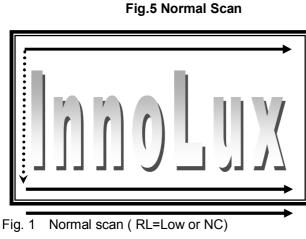


Fig. 2 Reverse scan (RL=High,)

Fig.6 Reverse Scan



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7. OPTICAL CHARACTERISTICS

7.1 TEST CONDITIONS

Item	Symbol	Value	Unit			
Ambient Temperature	Та	25±2	O°			
Ambient Humidity	На	50±10	%RH			
Supply Voltage	V _{CC}	3.3	V			
Input Signal	According to typical v	According to typical value in "3. ELECTRICAL CHARACTERISTICS"				
Converter Voltage	V _{in}	12	V			
Converter Duty		100%				

7.2 OPTICAL SPECIFICATIONS

The relative measurement methods of optical characteristics are shown in 7.2. The following items should be measured under the test conditions described in 7.1 and stable environment shown in Note (5).

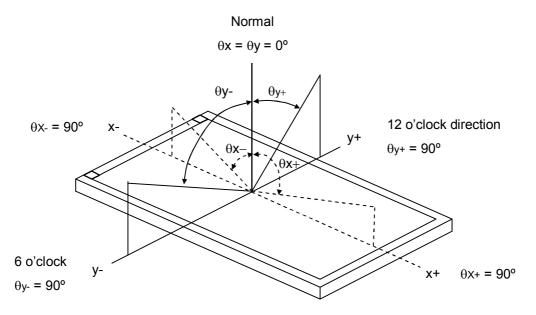
Item	l	Symbol	Condition	Min.	Тур.	Max.	Unit	Note	
	Red	Rx			(0.588)		-		
	Reu	Ry			(0.339)		-		
	Green	Gx			(0.332)		-		
Color	Green	Gy		Тур -	(0.587)	Typ +	-	(1), (5)	
Chromaticity	Blue	Bx	θ _x =0°, θ _Y =0°	0.05	(0.146)	0.05	-	(1), (3)	
	Diue	By	CS-1000		(0.097)		-		
	White	Wx			(0.313)		-		
		Wy			(0.329)		-		
Center Luminance of White		Lc		350	450		-	-	
Contrast Ratio	Contrast Ratio			600	800			-	
Response Time	Response Time		θ _x =0°, θ _Y =0°	-	(15)			ms	
			$\theta_{\rm X}$ =0 , $\theta_{\rm Y}$ =0	-	(35)			ms	
White Variation		δW	θ _x =0°, θ _Y =0°	-	(1.25)	(1.4)		-	
	Horizontal	θ_x +		70	80	-			
Viewing Angle	HUHZUHIai	θ _x -	CR≥10	70	80	-	Dog	(1) (5)	
	Vertical	θ γ +	UK210	60	70	- Deg.		(1), (5)	
	vertical	θ _Y -		60	70	-			

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Note (1) Definition of Viewing Angle (θx , θy):



Note (2) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

Contrast Ratio (CR) = L63 / L0

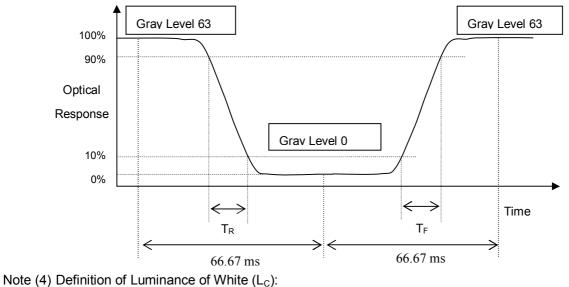
L63: Luminance of gray level 63

L 0: Luminance of gray level 0

CR = CR (5)

CR (X) is corresponding to the Contrast Ratio of the point X at Figure in Note (6).

Note (3) Definition of Response Time (T_R, T_F) and measurement method:



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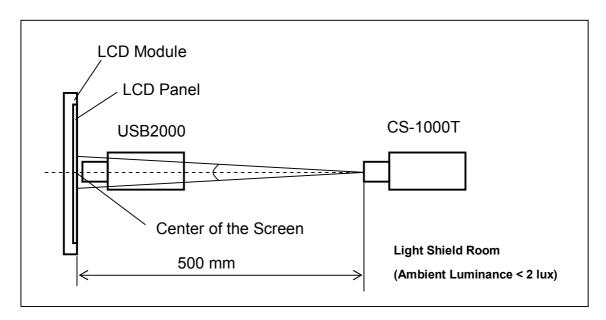
Measure the luminance of gray level 63 at center point

 $L_{\rm C} = L(5)$

L (x) is corresponding to the luminance of the point X at Figure in Note (6).

Note (5) Measurement Setup:

The LCD module should be stabilized at given temperature for 20 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 20 minutes in a windless room.

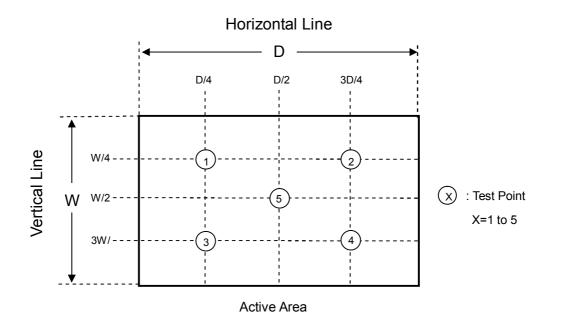




Note (6) Definition of White Variation (δW):

Measure the luminance of gray level 63 at 5 points

$$\delta W = \frac{\text{Maximum [L (1), L (2), L (3), L (4), L (5)]}}{\text{Minimum [L (1), L (2), L (3), L (4), L (5)]}}$$



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8. RELIABILITY TEST CRITERIA

Test Item	Test Condition	Note
High Temperature Storage Test	85°C, 240 hours	
Low Temperature Storage Test	-30°C, 240 hours	
Thermal Shock Storage Test	-30°C, 0.5hour←→85°C, 0.5hour; 1hour/cycle,100cycles	
High Temperature Operation Test	85°C, 240 hours	
Low Temperature Operation Test	-30°C, 240 hours	
High Temperature & High Humidity Operation Test	60°C, 90%RH, 240hours	
Shock (Non-Operating)	50G, 11ms, half sine wave, 1 time for $\pm X$, $\pm Y$, $\pm Z$ direction	(3)
Vibration (Non-Operating)	1.5G, 10 ~ 300 Hz, 10min/cycle, 3 cycles each X, Y, Z	(3)

Note (1) There should be no condensation on the surface of panel during test.

Note (2) Temperature of panel display surface area should be 80 °C Max.

- Note (3) At testing Vibration and Shock, the fixture in holding the module has to be hard and rigid enough so that the module would not be twisted or bent by the fixture.
- Note (4) In the standard conditions, there is no function failure issue occurred. All the cosmetic specifications are judged before reliability test.

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9. PACKAGING

9.1 PACKING SPECIFICATIONS

- (1) 60pcs LCD modules / 1 Box
- (2) Box dimensions: 540 (L) X 450 (W) X 275 (H) mm
- (3) Weight: approximately 30Kg (60 modules per box)

9.2 PACKING METHOD

(1) Carton Packing should have no failure in the following reliability test items.

Test Item	Test Conditions	Note
	ISTA STANDARD	
	Random, Frequency Range: 2 – 200 Hz	
Vibration	Top & Bottom: 30 minutes (+Z), 10 min (-Z),	Non Operation
	Right & Left: 10 minutes (X)	
	Back & Forth 10 minutes (Y)	
Dropping Test	1 Angle, 3 Edge, 6 Face, 46 cm	Non Operation

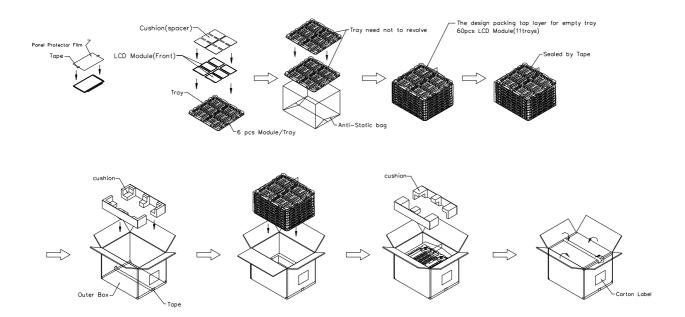


Figure. 9-1 Packing method

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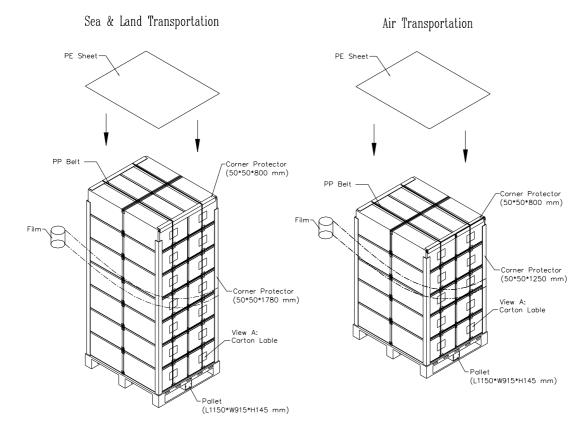


Figure. 9-2 Packing method

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9.3 UN-PACKING METHOD

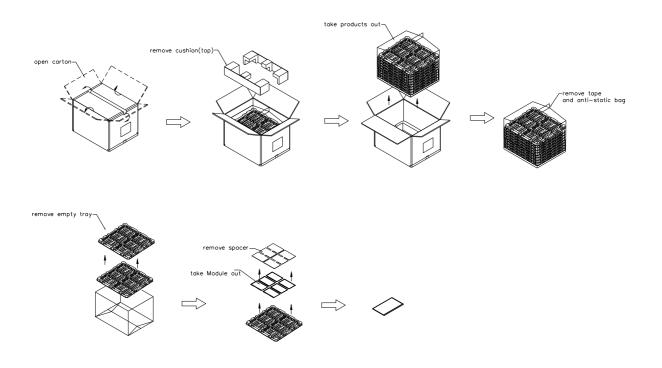


Figure. 9-3 Un-packing method

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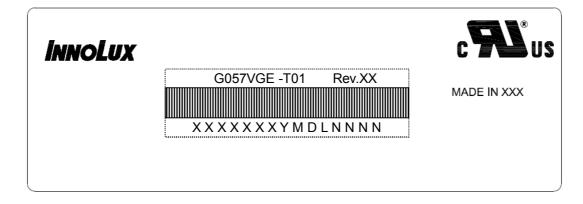
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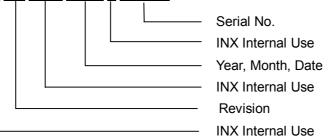
10. DEFINITION OF LABELS

10.1 INX MODULE LABEL



The barcode nameplate is pasted on each module as illustration, and its definitions are as following explanation.

- (a) Model Name: G057VGE-T01
- (b) Revision: Rev. XX, for example: A1, ...C1, C2 ...etc.
- (c) Serial ID: X X X X X X X Y M D X N N N N



Serial ID includes the information as below:

(a) Manufactured Date: Year: 0~9, for 2010~2019

Month: 1~9, A~C, for Jan. ~ Dec.

Day: 1~9, A~Y, for 1st to 31st, exclude I, O and U

- (b) Revision Code: cover all the change
- (c) Serial No.: Manufacturing sequence of product

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11. PRECAUTIONS

11.1 ASSEMBLY AND HANDLING PRECAUTIONS

- (1) Do not apply rough force such as bending or twisting to the module during assembly.
- (2) To assemble or install module into user's system can be only in clean working areas. The dust and oil may cause electrical short or worsen the polarizer.
- (3) It's not permitted to have pressure or impulse on the module because the LCD panel and Backlight will be damaged.
- (4) Always follow the correct power sequence when LCD module is connecting and operating. This can prevent damage to the CMOS LSI chips during latch-up.
- (5) Do not pull the I/F connector in or out while the module is operating.
- (6) Do not disassemble the module.
- (7) Use a soft dry cloth without chemicals for cleaning, because the surface of polarizer is very soft and easily scratched.
- (8) It is dangerous that moisture come into or contacted the LCD module, because moisture may damage LCD module when it is operating.
- (9) High temperature or humidity may reduce the performance of module. Please store LCD module within the specified storage conditions.
- (10) When ambient temperature is lower than 10°C may reduce the display quality. For example, the response time will become slowly.
- (11) Do not keep same pattern in a long period of time. It may cause image sticking on LCD.

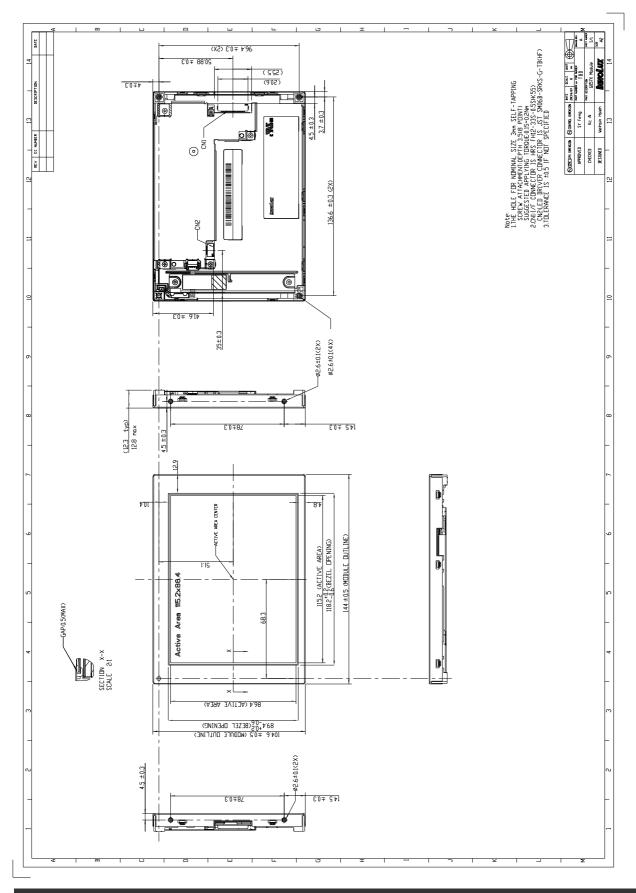
11.2 SAFETY PRECAUTIONS

- (1) Do not disassemble the module or insert anything into the Backlight unit.
- (2) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, skin or clothes, it has to be washed away thoroughly with soap.
- (3) After the module's end of life, it is not harmful in case of normal operation and storage.

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12. MECHANICAL CHARACTERISTICS



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