



Doc. Number :

Tentative Specification

Preliminary Specification

Approval Specification

# MODEL NO.: G057VGE SUFFIX: T01

| Customer:   |                            |
|---|----------------------------|
| APPROVED BY   | SIGNATURE                  |
| <u>Name / Title</u><br>Note                         |                            |
| Please return 1 copy for yo signature and comments. | our confirmation with your |

| Approved By | Checked By | Prepared By |
|-------------|------------|-------------|
| KJ Cheng    | Pam Liang  | Tingyu Fang |

Version 2.2

August 9, 2013

### - CONTENTS -

| REVISION HISTORY  | 3              |
|---|----------------|
| 1. GENERAL DESCRIPTION<br>1.1 OVERVIEW<br>1.2 FEATURES<br>1.3 APPLICATION<br>1.4 GENERAL SPECIFICATIONS<br>1.5 MECHANICAL SPECIFICATIONS  | 4              |
| 2. ABSOLUTE MAXIMUM RATINGS<br>2.1 ABSOLUTE RATINGS OF ENVIRONMENT<br>2.2 ELECTRICAL ABSOLUTE RATINGS<br>2.2.1 TFT LCD MODULE<br>2.2.2 BACKLIGHT UNIT   | 6              |
| 3. ELECTRICAL CHARACTERISTICS<br>3.1 TFT LCD MODULE<br>3.2 BACKLIGHT UNIT   | 8              |
| 4. BLOCK DIAGRAM<br>4.1 TFT LCD MODULE  |                |
| 5. INPUT TERMINAL PIN ASSIGNMENT<br>5.1 TFT LCD MODULE<br>5.2 BACKLIGHT UNIT<br>5.3 COLOR DATA INPUT ASSIGNMENT   | 1 <sup>,</sup> |
| <ul> <li>6. INTERFACE TIMING</li> <li>6.1 INPUT SIGNAL TIMING SPECIFICATIONS</li> <li>6.2 POWER ON/OFF SEQUENCE</li> <li>6.3 THE INPUT DATA FORMAT</li> <li>6.4 SCANNING DIRECTION</li> </ul> | 14             |
| 7. OPTICAL CHARACTERISTICS<br>7.1 TEST CONDITIONS<br>7.2 OPTICAL SPECIFICATIONS   | 18             |
| 8. RELIABILITY TEST CRITERIA  | 22             |
| 9. PACKAGING<br>9.1 PACKING SPECIFICATIONS<br>9.2 PACKING METHOD<br>9.3 UN-PACKING METHOD   | 23             |
| 10. DEFINITION OF LABELS  | 20             |
| 11. PRECAUTIONS<br>11.1 ASSEMBLY AND HANDLING PRECAUTIONS<br>11.2 SAFETY PRECAUTIONS  | 27             |
| 12. MECHANICAL CHARACTERISTICS  | 28             |

August 9, 2013



### PRODUCT SPECIFICATION

#### **REVISION HISTORY**

| Version | Date          | Page | Description                                   |
|---------|---------------|------|---|
| 1.0     | Dec 05, 2012  | All  | G057VGE-T01 Tentative Spec. was first issued  |
| 1.1     | Dec 24, 2012  | 18   | Optical spec.                                 |
| 1.2     | Jan 29 , 2013 | 4    | 1.1 interface mode.                           |
| 1.3     | Jan 30 , 2013 | 15   | 6.2 Input signal timing diagram               |
| 1.4     | Mar 1 , 2013  | 5    | 1.5 Mechanical Specification.                 |
|         |               | 18   | 7.2 Optical Specifications                    |
|         |               | 27   | 12. Mechanical Characteristic                 |
| 1.5     | Apr. 23, 2013 | 28   | 12. Mechanical characteristic                 |
|         |               | 25   | 9.3 Un-packing method                         |
|         |               | 18   | 7.2 Optical specifications                    |
|         |               | 12   | 5.2 Backlight unit                            |
| 2.0     | Jun. 25, 2013 | 7    | 2.2. Electrical absolute ratings              |
|         |               | 8    | 3.1 TFT LCD Module electrical characteristics |
|         |               | 9    | 3.2 Backlight unit electrical characteristics |
|         |               | 18   | 7.2 Optical specifications                    |
|         |               | 26   | 10. Definitions of label                      |
|         |               | 28   | 12. Mechanical characteristics                |
| 2.1     | Jul. 12, 2013 | 9    | 3.2 Backlight unit electrical characteristics |
| 2.2     | Aug. 9, 2013  | 11   | 5.1 TFT LCD Module                            |
|         |               |      |   |

Version 2.2

#### August 9, 2013

## PRODUCT SPECIFICATION



#### **1. GENERAL DESCRIPTION**

#### 1.1 OVERVIEW

The G057VGE-T01 model is a 5.7" TFT-LCD module with a white LED Backlight Unit and a 33-pin 1ch-TTL interface. This module supports 640 x 480 VGA mode and displays 262K/16.2M colors. The converter for the Backlight Unit is built in.

#### **1.2 FEATURES**

- Wide viewing angle
- High contrast ratio
- Fast response time
- VGA (640 x 480 pixels) resolution
- Wide operating temperature
- DE (Data Enable) mode and DE+SYNC mode
- TTL interface
- Reversible scan direction
- RoHS Compliance

#### **1.3 APPLICATION**

- TFT LCD Monitor
- Industrial Application

#### **1.4 GENERAL SPECIFICATIONS**

| Item                     | Specification                | Unit  | Note |
|--------------------------|------------------------------|-------|------|
| Diagonal Size            | 5.7                          | inch  |      |
| Active Area              | 115.2(H) x 86.4(V)           | mm    |      |
| Bezel Opening Area       | 118.2(H) x 89.4(V)           | mm    |      |
| Driver Element           | a-si TFT active matrix       | -     | -    |
| Pixel Number             | 640 x R.G.B. x 480           | pixel | -    |
| Pixel Pitch              | 0.18(H) x 0.18(V)            | mm    | -    |
| Pixel Arrangement        | RGB stripe                   | -     | -    |
| Display Colors           | 262K                         | color | -    |
| Transmissive Mode        | Normally white               | -     | -    |
| Surface Treatment        | Anti-Glare coating (Haze 25) |       | -    |
| Module Power Consumption | 3.5                          | W     | Тур. |

Version 2.2

#### August 9, 2013



#### **1.5 MECHANICAL SPECIFICATIONS**

| Item   |                | Min.  | Тур.  | Max.  | Unit | Note |
|--|----------------|-------|-------|-------|------|------|
|  | Horizontal (H) | 143.5 | 144   | 144.5 | mm   |      |
| Module Size  | Vertical (V)   | 104.1 | 104.6 | 105.1 | mm   | (1)  |
|  | Depth (D)      | -     | 12.3  | 12.8  | mm   |      |
| Weight   |                |       | 155   | 170   | g    | -    |
| I/F connector mounting<br>position The mounting inclination of the connector makes<br>the screen center within ±0.5mm as the horizonta |                |       |       |       | -    | (2)  |

Note (1) Please refer to the attached drawings for more information of front and back outline dimensions.

(2) Connector mounting position



Version 2.2

August 9, 2013



#### 2. ABSOLUTE MAXIMUM RATINGS

#### 2.1 ABSOLUTE RATINGS OF ENVIRONMENT

| Item                          | Symbol          |      | lue  | Unit | Note |
|-------------------------------|-----------------|------|------|------|------|
| liem                          | Symbol          | Min. | Max. | Unit | NOLE |
| Operating Ambient Temperature | T <sub>OP</sub> | -30  | 85   | °C   |      |
| Storage Temperature           | T <sub>ST</sub> | -30  | 85   | °C   |      |

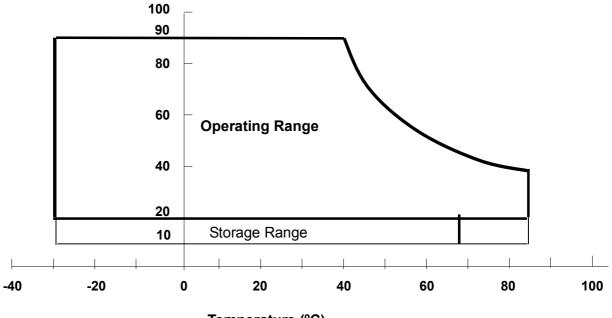
Note (1) Temperature and relative humidity range is shown in the figure below.

(2) 90 %RH Max. (Ta  $\leq$  40 °C).

(3) Wet-bulb temperature should be 39 °C Max. (Ta > 40 °C).

(4) No condensation.





Temperature (°C)



#### 2.2 ELECTRICAL ABSOLUTE RATINGS

#### 2.2.1 TFT LCD MODULE

| Item                 | Symbol | Value |      | Unit | Note |
|----------------------|--------|-------|------|------|------|
| item                 | Symbol | Min.  | Max. | Onit | note |
| Power Supply Voltage | VCC    | -0.3  | 3.6  | V    | (1)  |

#### 2.2.2 BACKLIGHT UNIT

| Item              | Symbol | Symbol |      | Unit | Note      |
|-------------------|--------|--------|------|------|-----------|
| Item              | Symbol | Min.   | Max. | Unit | Note      |
| Converter Voltage | Vi     | -0.3   | 18   | V    | (1) , (2) |
| Enable Voltage    | EN     |        | 5.5  | V    |           |
| Backlight Adjust  | ADJ    |        | 5.5  | V    |           |

Note (1) Permanent damage to the device may occur if maximum values are exceeded. Function operation should be restricted to the conditions described under Normal Operating Conditions.

Note (2) Specified values are for lamp (Refer to 3.2 for further information).

Version 2.2

#### August 9, 2013



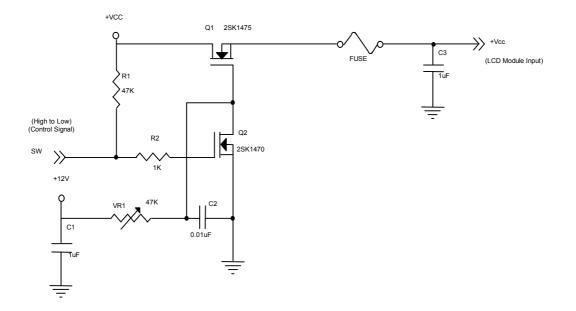
#### **3. ELECTRICAL CHARACTERISTICS**

#### 3.1 TFT LCD MODULE

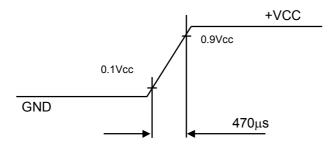
#### Ta = 25 ± 2 °C Value Unit Parameter Symbol Note Min. Max. Тур. Power Supply Voltage 3.0 V (1) at Vcc=3.3V $V_{\text{CC}}$ 3.3 3.6 Rush Current 1.5 A (2)**I**<sub>RUSH</sub> -\_ 140 190 (3)a, at Vcc=3.3V White mΑ -Power Supply Current Black 160 210 mΑ (3)b, at Vcc=3.3V \_ Power Consumption P 0.53 W \_

Note (1) The assembly should be always operated within above ranges.

Note (2) Measurement Conditions:



#### Vcc rising time is 470µs

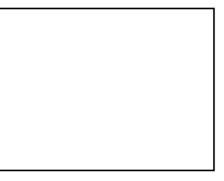


| V | e | rsi | on       | 12 | .2 |
|---|---|-----|----------|----|----|
|   | - |     | <u> </u> |    |    |

#### August 9, 2013



- Note (3) The specified power supply current is under the conditions at Vcc = 3.3V, Ta =  $25 \pm 2$  °C,  $f_v = 60$  Hz, whereas a power dissipation check pattern below is displayed.
  - a. White Pattern



#### Active Area

#### b. Black Pattern



Active Area

 $Ta = 25 + 2 \,^{\circ}C$ 

#### **3.2 BACKLIGHT UNIT**

| J.Z DAORLIGHT UNIT     |                  |                |         |       | 10   |                           |                           |
|------------------------|------------------|----------------|---------|-------|------|---------------------------|---------------------------|
| Parameter              |                  | Symbol         |         | Value |      |                           | Note                      |
| Falallelel             | Symbol           | Min.           | Тур.    | Max.  | Unit | NOLE                      |                           |
| Converter Power Supply | Voltage          | Vi             | 10.8    | 12    | 13.2 | V                         |                           |
| Converter Power Supply | Current          | l <sub>i</sub> | 0.28    | 0.26  | 0.23 | А                         | @ Vi = 12V<br>(Duty 100%) |
| LED Power Consumption  | $P_{LED}$        |                | 2.45    |       | W    | @ Vi = 12V<br>(Duty 100%) |                           |
| EN Control Level       | Backlight on     |                | 2.0     |       | 3.3  | V                         |                           |
| EN CONTO Level         | Backlight off    |                | 0.8     |       | 0.8  | V                         |                           |
| PWM Control Level      | PWM High Level   |                | 3.3     |       | 3.3  | V                         |                           |
|                        | PWM Low Level    |                | 0.15    |       | 0.15 | V                         |                           |
| PWM Control Duty Ratio |                  | -              | Note(3) |       | 100  | %                         | Note(3)                   |
| PWM Control Frequency  | f <sub>PWM</sub> | 200            |         | 30K   | Hz   | Note(3)                   |                           |
| LED Life Time          |                  | L              | 50000   |       |      | Hrs                       | (2)                       |

Note (1) LED current is measured by utilizing a high frequency current meter as shown below:

Note (2) The lifetime of LED is defined as the time when it continues to operate under the conditions at Ta = 25 ±2  $^{\circ}$ C and Duty 100% until the brightness becomes  $\leq$  50% of its original value. Operating LED under high temperature environment will reduce life time and lead to color shift.

Note (3) At 1K ~30KHz PWM control frequency, duty ratio range is restricted as below:

 1K Hz
 ===> 2 %

 10KHz
 ===> 20 %

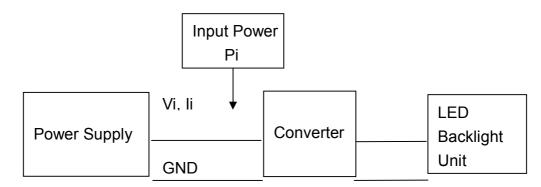
 20KHz
 ===> 40 %

 30KHz
 ===> 60 %

Version 2.2

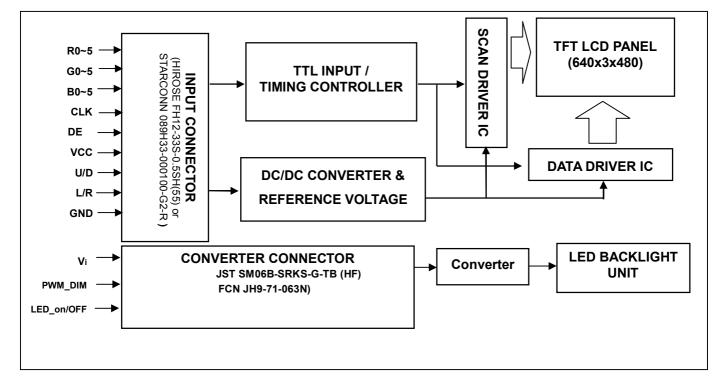
#### August 9, 2013





#### 4. BLOCK DIAGRAM

#### 4.1 TFT LCD MODULE



Version 2.2

August 9, 2013



#### 5. INPUT TERMINAL PIN ASSIGNMENT

#### 5.1 TFT LCD MODULE

| Pin | Name | Description                   | Remark   |
|-----|------|-------------------------------|----------|
| 1   | GND  | Ground                        |          |
| 2   | CLK  | Dot Clock                     |          |
| 3   | IHS  | Horizontal synchronous signal | Note(4)  |
| 4   | IVS  | Vertical synchronous signal   | Note(4)  |
| 5   | GND  | Ground                        |          |
| 6   | R0   | Red data (LSB)                |          |
| 7   | R1   | Red data                      |          |
| 8   | R2   | Red data                      |          |
| 9   | R3   | Red data                      |          |
| 10  | R4   | Red data                      |          |
| 11  | R5   | Red data (MSB)                |          |
| 12  | GND  | Ground                        |          |
| 13  | G0   | Green data (LSB)              |          |
| 14  | G1   | Green data                    |          |
| 15  | G2   | Green data                    |          |
| 16  | G3   | Green data                    |          |
| 17  | G4   | Green data                    |          |
| 18  | G5   | Green data (MSB)              |          |
| 19  | GND  | Ground                        |          |
| 20  | B0   | Blue data (LSB)               |          |
| 21  | B1   | Blue data                     |          |
| 22  | B2   | Blue data                     |          |
| 23  | B3   | Blue data                     |          |
| 24  | B4   | Blue data                     |          |
| 25  | B5   | Blue data (MSB)               |          |
| 26  | GND  | Ground                        |          |
| 27  | DE   | Data Enable Signal            |          |
| 28  | VDD  | Power Supply (3.3V)           |          |
| 29  | VDD  | Power Supply (3.3V)           |          |
| 30  | R/L  | Horizontal reverse scan       | Note (5) |
| 31  | U/D  | Vertical reverse scan         | Note (5) |
| 32  | NC   | Not Connect                   | Note (3) |
| 33  | GND  | Ground                        |          |

Note (1) Connector Part No.: HIROSE FH12-33S-0.5SH (55), STARCONN 089H33-000100-G2-R or equivalent.

Note (2)User's connector Part No.: HIROSE FH12-33S-0.5SH (55), STARCONN 089H33-000100-G2-R or equivalent.

Note (3) "Low" stands for 0V. "High" stands for 3.3V. "NC" stands for "No Connected".

Note (4) DIP Switch for DE Only Mode or DE + Sync Mode Option

Note (5) DIP Switch for Two types or four types reverse scan Option

Version 2.2

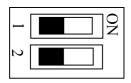
#### August 9, 2013



#### 5.2 BACKLIGHT UNIT (Converter connector pin) JST SM06B-SRKS-G-TB (HF) or FCN JH9-71-063N

| Pin | Symbol           | Description             | Remark      |
|-----|------------------|-------------------------|-------------|
| 1   | Vi               | Converter input voltage | 12V         |
| 2   | Vi               | Converter input voltage | 12V         |
| 3   | V <sub>GND</sub> | Converter ground        | Ground      |
| 4   | V <sub>GND</sub> | Converter ground        | Ground      |
| 5   | ADJ              | Backlight Adjust        | PWM Dimming |
| 6   | EN               | Backlight Enable        | LED On/Off  |

5.3 DIP Switch for Reverse scan function option



(1) Switch 1

 $\mathsf{ON}:\mathsf{NA}$ 

 $\mathsf{OFF}:\mathsf{NA}$ 

(2) Switch 2

ON: 2 types reverse scan as the Fig.5 & Fig.6 (U/D must be "OPEN")

OFF: 4 types reverse scan as the Fig.1~4



#### 5.3 COLOR DATA INPUT ASSIGNMENT

The brightness of each primary color (red, green and blue) is based on the 6-bit gray scale data input for the color. The higher the binary input, the brighter the color. The table below provides the assignment of color versus data input.

|        |               |    | Data Signal |    |    |    |    |    |    |     |    |    |    |    |    |    |    |    |    |
|--------|---------------|----|-------------|----|----|----|----|----|----|-----|----|----|----|----|----|----|----|----|----|
|        | Color         |    |             | Re |    |    |    |    |    | Gre |    |    |    |    |    | Bl |    |    |    |
|        |               | R5 | R4          | R3 | R2 | R1 | R0 | G5 | G4 | G3  | G2 | G1 | G0 | B5 | B4 | B3 | B2 | B1 | B0 |
|        | Black         | 0  | 0           | 0  | 0  | 0  | 0  | 0  | 0  | 0   | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|        | Red           | 1  | 1           | 1  | 1  | 1  | 1  | 0  | 0  | 0   | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|        | Green         | 0  | 0           | 0  | 0  | 0  | 0  | 1  | 1  | 1   | 1  | 1  | 1  | 0  | 0  | 0  | 0  | 0  | 0  |
| Basic  | Blue          | 0  | 0           | 0  | 0  | 0  | 0  | 0  | 0  | 0   | 0  | 0  | 0  | 1  | 1  | 1  | 1  | 1  | 1  |
| Colors | Cyan          | 0  | 0           | 0  | 0  | 0  | 0  | 1  | 1  | 1   | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  |
|        | Magenta       | 1  | 1           | 1  | 1  | 1  | 1  | 0  | 0  | 0   | 0  | 0  | 0  | 1  | 1  | 1  | 1  | 1  | 1  |
|        | Yellow        | 1  | 1           | 1  | 1  | 1  | 1  | 1  | 1  | 1   | 1  | 1  | 1  | 0  | 0  | 0  | 0  | 0  | 0  |
|        | White         | 1  | 1           | 1  | 1  | 1  | 1  | 1  | 1  | 1   | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  |
|        | Red(0)/Dark   | 0  | 0           | 0  | 0  | 0  | 0  | 0  | 0  | 0   | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|        | Red(1)        | 0  | 0           | 0  | 0  | 0  | 1  | 0  | 0  | 0   | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
| Gray   | Red(2)        | 0  | 0           | 0  | 0  | 1  | 0  | 0  | 0  | 0   | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
| Scale  | :             | :  | :           | :  | :  | :  | :  | :  | :  | :   | :  | :  | :  | :  | :  | :  | :  | :  | :  |
| Of     | :             | :  | :           | :  | :  | :  | :  | :  | :  | :   | :  | :  | :  | :  | :  | :  | :  | :  | :  |
| Red    | Red(61)       | 1  | 1           | 1  | 1  | 0  | 1  | 0  | 0  | 0   | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|        | Red(62)       | 1  | 1           | 1  | 1  | 1  | 0  | 0  | 0  | 0   | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|        | Red(63)       | 1  | 1           | 1  | 1  | 1  | 1  | 0  | 0  | 0   | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|        | Green(0)/Dark | 0  | 0           | 0  | 0  | 0  | 0  | 0  | 0  | 0   | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
| -      | Green(1)      | 0  | 0           | 0  | 0  | 0  | 0  | 0  | 0  | 0   | 0  | 0  | 1  | 0  | 0  | 0  | 0  | 0  | 0  |
| Gray   | Green(2)      | 0  | 0           | 0  | 0  | 0  | 0  | 0  | 0  | 0   | 0  | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
| Scale  | :             | :  | :           | :  | :  | :  | :  | :  | :  | :   | :  | :  | :  | :  | :  | :  | :  | :  | :  |
| Of     | :             | :  | :           | :  | :  | :  | :  |    |    |     | :  | :  |    | :  | :  | :  | :  | :  | :  |
| Green  | Green(61)     | 0  | 0           | 0  | 0  | 0  | 0  | 1  | 1  | 1   | 1  | 0  | 1  | 0  | 0  | 0  | 0  | 0  | 0  |
|        | Green(62)     | 0  | 0           | 0  | 0  | 0  | 0  | 1  | 1  | 1   | 1  | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|        | Green(63)     | 0  | 0           | 0  | 0  | 0  | 0  | 1  | 1  | 1   | 1  | 1  | 1  | 0  | 0  | 0  | 0  | 0  | 0  |
|        | Blue(0)/Dark  | 0  | 0           | 0  | 0  | 0  | 0  | 0  | 0  | 0   | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|        | Blue(1)       | 0  | 0           | 0  | 0  | 0  | 0  | 0  | 0  | 0   | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1  |
| Gray   | Blue(2)       | 0  | 0           | 0  | 0  | 0  | 0  | 0  | 0  | 0   | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 0  |
| Scale  | :             | :  | :           | :  | :  | :  | :  | :  | :  | :   | :  | :  | :  | :  | :  | :  | :  | :  | :  |
| Of     | :             | :  | :           | :  | :  | :  | :  | :  | :  | :   | :  | :  | :  | :  | :  | :  | :  | :  | :  |
| Blue   | Blue(61)      | 0  | 0           | 0  | 0  | 0  | 0  | 0  | 0  | 0   | 0  | 0  | 0  | 1  | 1  | 1  | 1  | 0  | 1  |
|        | Blue(62)      | 0  | 0           | 0  | 0  | 0  | 0  | 0  | 0  | 0   | 0  | 0  | 0  | 1  | 1  | 1  | 1  | 1  | 0  |
|        | Blue(63)      | 0  | 0           | 0  | 0  | 0  | 0  | 0  | 0  | 0   | 0  | 0  | 0  | 1  | 1  | 1  | 1  | 1  | 1  |

Note (1) 0: Low Level Voltage, 1: High Level Voltage

Version 2.2

#### August 9, 2013



#### 6. INTERFACE TIMING

#### 6.1 INPUT SIGNAL TIMING SPECIFICATIONS

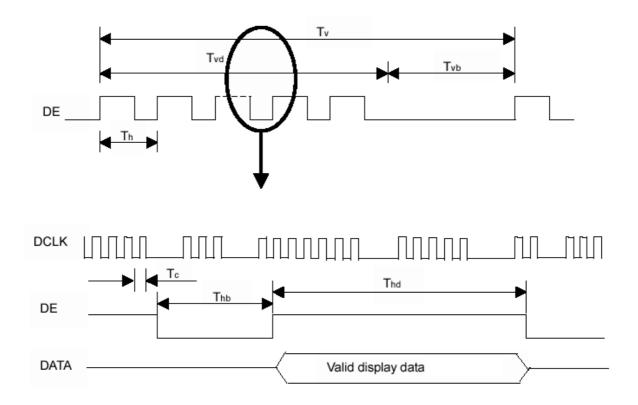
The input signal timing specifications are shown as the following table and timing diagram.

| Signal                         | Item      | Symbol | Min.  | Тур.   | Max.  | Unit | Note       |
|--------------------------------|-----------|--------|-------|--------|-------|------|------------|
| DCLK                           | Frequency | Fc     | 22.66 | 25.175 | 27.69 | MHz  |            |
|                                | Total     | Τv     | 515   | 525    | 535   | Th   | Tv=Tvd+Tvb |
| Vertical Active Display Term   | Display   | Tvd    | -     | 480    | -     | Th   | -          |
|                                | Blank     | Tvb    | 35    | 45     | 55    | Th   | -          |
|                                | Total     | Th     | 750   | 800    | 850   | Тс   | Th=Thd+Thb |
| Horizontal Active Display Term | Display   | Thd    | -     | 640    | -     | Тс   | -          |
|                                | Blank     | Thb    | 110   | 160    | 210   | Тс   | -          |

Note (1) Since this assembly is operated in DE only mode. Otherwise, this assembly would operate abnormally.

(2) Frame rate is 60Hz

#### **INPUT SIGNAL TIMING DIAGRAM**



#### August 9, 2013



#### 6.2 **DE +Sync Mode** INPUT SIGNAL TIMING SPECIFICATIONS

The input signal timing specifications are shown as the following table and timing diagram.

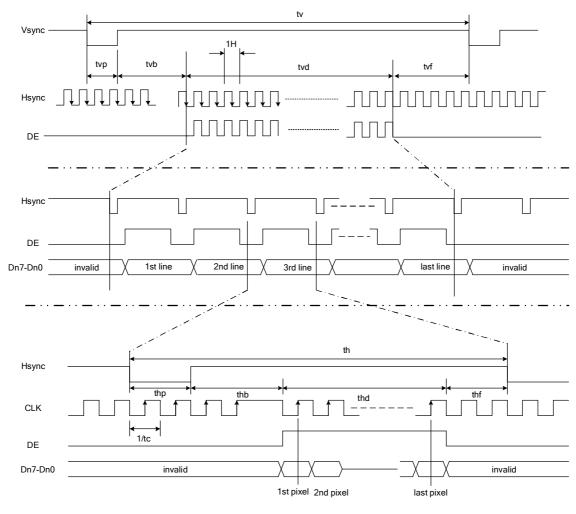
| Signal                         | Item           | Symbol | Min.  | Тур.   | Max.  | Unit | Note |
|--------------------------------|----------------|--------|-------|--------|-------|------|------|
| DCLK                           | Frequency      | Тс     | 22.66 | 25.175 | 27.69 | MHz  |      |
|                                | Total          | Τv     | 515   | 525    | 535   | Th   |      |
|                                | Display        | Tvd    | -     | 480    | -     | Th   |      |
| Vertical Active Display Term   | Front Porch    | Tvf    | -     | 7      | -     | Th   |      |
|                                | Back Porch     | Tvb    | -     | 35     | -     | Th   |      |
|                                | VS Pluse width | Тvр    | 1     | 3      | 5     | Th   |      |
|                                | Total          | Th     | 750   | 800    | 850   | Тс   |      |
| Horizontal Active Display Term | Display        | Thd    | -     | 640    | -     | Тс   |      |
|                                | Front Porch    | Thf    | -     | 16     | -     | Тс   |      |
|                                | Back Porch     | Thb    | 107   | 114    | 125   | Тс   |      |
|                                | HS Pluse width | Thp    | 5     | 30     | 50    | Тс   |      |

Note (1) Since this assembly is operated in DE only mode, Hsync and Vsync input signals should be set to

low logic level. Otherwise, this assembly would operate abnormally.

(2) Frame rate is 60Hz

#### **INPUT SIGNAL TIMING DIAGRAM**



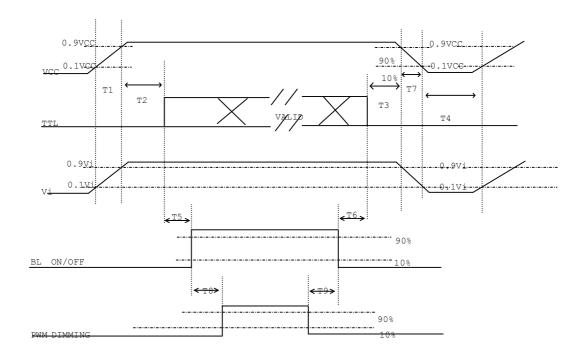
Version 2.2

#### August 9, 2013



#### 6.3 POWER ON/OFF SEQUENCE

To prevent a latch-up or DC operation of LCD assembly, the power on/off sequence should be as the diagram below.



#### **Power ON/OFF sequence**

Note (1) Please avoid floating state of interface signal at invalid period.

Note (2) When the interface signal is invalid, be sure to pull down the power supply of LCD VCC to 0 V.

Note (3) The Backlight converter power must be turned on after the power supply for the logic and the interface signal is valid. The Backlight converter power must be turned off before the power supply for the logic and the interface signal is invalid.

| Parameter |     | Units |     |       |
|-----------|-----|-------|-----|-------|
| Farameter | Min | Тур   | Max | Units |
| T1        | 0.5 | -     | 10  | ms    |
| T2        | 0   | -     | 50  | ms    |
| Т3        | 0   | -     | 50  | ms    |
| T4        | 500 | -     | -   | ms    |
| T5        | 200 | -     | -   | ms    |
| Т6        | 200 | -     | -   | ms    |
| Τ7        | 5   | -     | 300 | ms    |
| Т8        | 10  | _     | _   | ms    |
| Т9        | 10  | -     | -   | ms    |

Version 2.2

August 9, 2013



#### 6.4 Scanning Direction

The following figures show the image see from the front view. The arrow indicates the direction of scan.

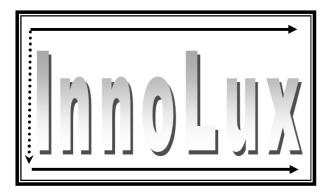








Fig. 1 Normal scan (R/L=Low or NC, U/D = High or NC)

- Fig. 2 Reverse scan (R/L=High, U/D = High or NC )
- Fig. 3 Reverse scan (R/L=Low or NC, U/D = Low )
- Fig. 2 Reverse scan (R/L=High, U/D = Low )

The following figures show the image see from the front view. The arrow indicates the direction of scan.

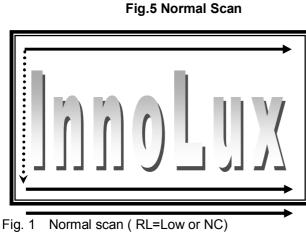


Fig. 2 Reverse scan (RL=High, )

Fig.6 Reverse Scan



#### Version 2.2

August 9, 2013



#### 7. OPTICAL CHARACTERISTICS

#### 7.1 TEST CONDITIONS

| Item                | Symbol                 | Value   | Unit |  |  |  |
|---------------------|------------------------|---|------|--|--|--|
| Ambient Temperature | Та                     | 25±2  | O°   |  |  |  |
| Ambient Humidity    | На                     | 50±10   | %RH  |  |  |  |
| Supply Voltage      | V <sub>CC</sub>        | 3.3   | V    |  |  |  |
| Input Signal        | According to typical v | According to typical value in "3. ELECTRICAL CHARACTERISTICS" |      |  |  |  |
| Converter Voltage   | V <sub>in</sub>        | 12  | V    |  |  |  |
| Converter Duty      |                        | 100%  |      |  |  |  |

#### 7.2 OPTICAL SPECIFICATIONS

The relative measurement methods of optical characteristics are shown in 7.2. The following items should be measured under the test conditions described in 7.1 and stable environment shown in Note (5).

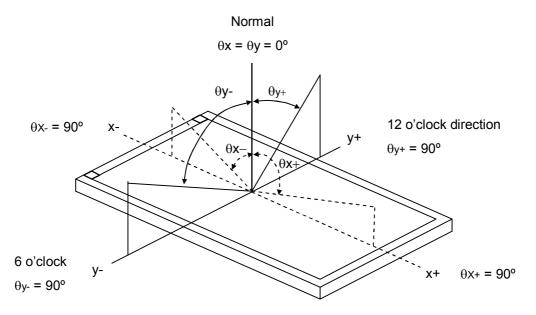
| Item                      | l              | Symbol           | Condition                                 | Min.  | Тур.    | Max.   | Unit | Note     |  |
|---------------------------|----------------|------------------|---|-------|---------|--------|------|----------|--|
|                           | Red            | Rx               |   |       | (0.588) |        | -    |          |  |
|                           | Reu            | Ry               |   |       | (0.339) |        | -    |          |  |
|                           | Green          | Gx               |   |       | (0.332) |        | -    |          |  |
| Color                     | Green          | Gy               |   | Тур - | (0.587) | Typ +  | -    | (1), (5) |  |
| Chromaticity              | Blue           | Bx               | θ <sub>x</sub> =0°, θ <sub>Y</sub> =0°    | 0.05  | (0.146) | 0.05   | -    | (1), (3) |  |
|                           | Diue           | By               | CS-1000                                   |       | (0.097) |        | -    |          |  |
|                           | White          | Wx               |   |       | (0.313) |        | -    |          |  |
|                           |                | Wy               |   |       | (0.329) |        | -    |          |  |
| Center Luminance of White |                | Lc               |   | 350   | 450     |        | -    | -        |  |
| Contrast Ratio            | Contrast Ratio |                  |   | 600   | 800     |        |      | -        |  |
| Response Time             | Response Time  |                  | θ <sub>x</sub> =0°, θ <sub>Y</sub> =0°    | -     | (15)    |        |      | ms       |  |
|                           |                |                  | $\theta_{\rm X}$ =0 , $\theta_{\rm Y}$ =0 | -     | (35)    |        |      | ms       |  |
| White Variation           |                | δW               | θ <sub>x</sub> =0°, θ <sub>Y</sub> =0°    | -     | (1.25)  | (1.4)  |      | -        |  |
|                           | Horizontal     | $\theta_x$ +     |   | 70    | 80      | -      |      |          |  |
| Viewing Angle             | HUHZUHIai      | θ <sub>x</sub> - | CR≥10                                     | 70    | 80      | -      | Dog  | (1) (5)  |  |
|                           | Vertical       | θ <b>γ</b> +     | UK210                                     | 60    | 70      | - Deg. |      | (1), (5) |  |
|                           | vertical       | θ <sub>Y</sub> - |   | 60    | 70      | -      |      |          |  |

Version 2.2

August 9, 2013



Note (1) Definition of Viewing Angle ( $\theta x$ ,  $\theta y$ ):



#### Note (2) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

Contrast Ratio (CR) = L63 / L0

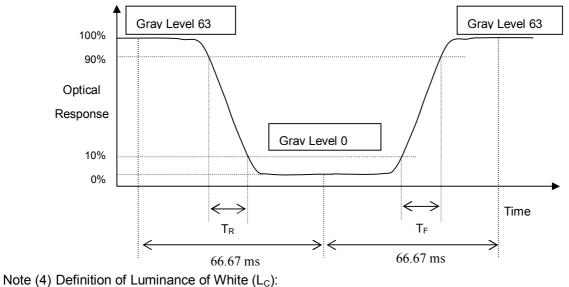
L63: Luminance of gray level 63

L 0: Luminance of gray level 0

CR = CR (5)

CR (X) is corresponding to the Contrast Ratio of the point X at Figure in Note (6).

Note (3) Definition of Response Time  $(T_R, T_F)$  and measurement method:



#### August 9, 2013



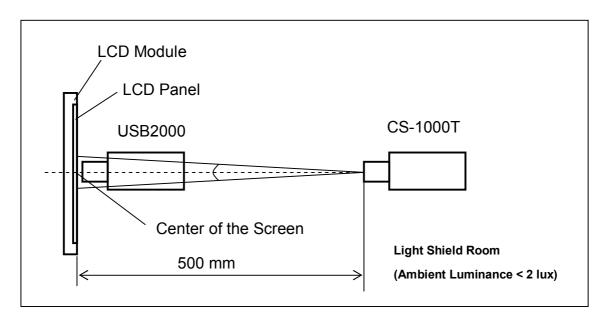
Measure the luminance of gray level 63 at center point

 $L_{\rm C} = L(5)$ 

L (x) is corresponding to the luminance of the point X at Figure in Note (6).

Note (5) Measurement Setup:

The LCD module should be stabilized at given temperature for 20 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 20 minutes in a windless room.

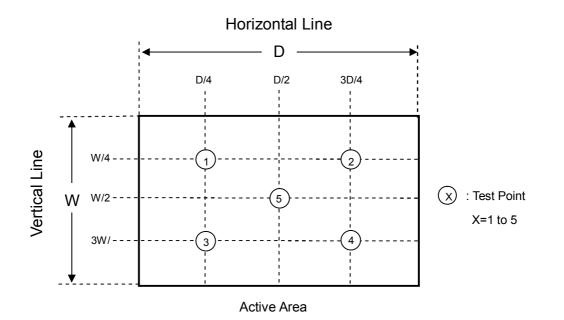




Note (6) Definition of White Variation ( $\delta W$ ):

Measure the luminance of gray level 63 at 5 points

$$\delta W = \frac{\text{Maximum [L (1), L (2), L (3), L (4), L (5)]}}{\text{Minimum [L (1), L (2), L (3), L (4), L (5)]}}$$



Version 2.2

#### August 9, 2013



#### 8. RELIABILITY TEST CRITERIA

| Test Item  | Test Condition  | Note |
|--|---|------|
| High Temperature Storage Test                      | 85°C, 240 hours   |      |
| Low Temperature Storage Test                       | -30°C, 240 hours  |      |
| Thermal Shock Storage Test                         | -30°C, 0.5hour←→85°C, 0.5hour; 1hour/cycle,100cycles                        |      |
| High Temperature Operation Test                    | 85°C, 240 hours   |      |
| Low Temperature Operation Test                     | -30°C, 240 hours  |      |
| High Temperature & High Humidity<br>Operation Test | 60°C, 90%RH, 240hours   |      |
| Shock (Non-Operating)                              | 50G, 11ms, half sine wave, 1 time for $\pm X$ , $\pm Y$ , $\pm Z$ direction | (3)  |
| Vibration (Non-Operating)                          | 1.5G, 10 ~ 300 Hz, 10min/cycle, 3 cycles each X, Y, Z                       | (3)  |

Note (1) There should be no condensation on the surface of panel during test.

Note (2) Temperature of panel display surface area should be 80 °C Max.

- Note (3) At testing Vibration and Shock, the fixture in holding the module has to be hard and rigid enough so that the module would not be twisted or bent by the fixture.
- Note (4) In the standard conditions, there is no function failure issue occurred. All the cosmetic specifications are judged before reliability test.

#### Version 2.2

#### August 9, 2013



#### 9. PACKAGING

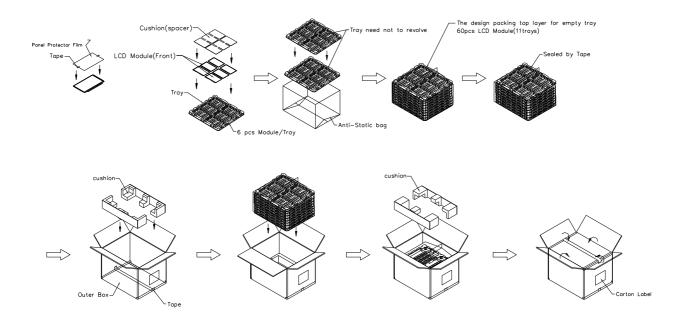
9.1 PACKING SPECIFICATIONS

- (1) 60pcs LCD modules / 1 Box
- (2) Box dimensions: 540 (L) X 450 (W) X 275 (H) mm
- (3) Weight: approximately 30Kg (60 modules per box)

#### 9.2 PACKING METHOD

(1) Carton Packing should have no failure in the following reliability test items.

| Test Item     | Test Conditions                             | Note          |
|---------------|---|---------------|
|               | ISTA STANDARD                               |               |
|               | Random, Frequency Range: 2 – 200 Hz         |               |
| Vibration     | Top & Bottom: 30 minutes (+Z), 10 min (-Z), | Non Operation |
|               | Right & Left: 10 minutes (X)                |               |
|               | Back & Forth 10 minutes (Y)                 |               |
| Dropping Test | 1 Angle, 3 Edge, 6 Face, 46 cm              | Non Operation |



#### Figure. 9-1 Packing method

| Version | 2.2 |
|---------|-----|
|---------|-----|

#### August 9, 2013

The copyright belongs to InnoLux. Any unauthorized use is prohibited.

www.display-solution.com



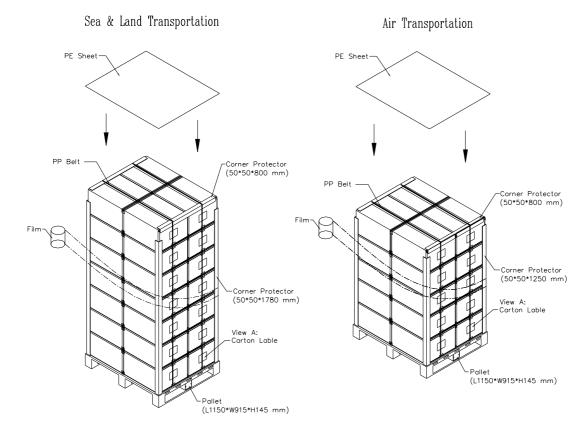


Figure. 9-2 Packing method

August 9, 2013



#### 9.3 UN-PACKING METHOD

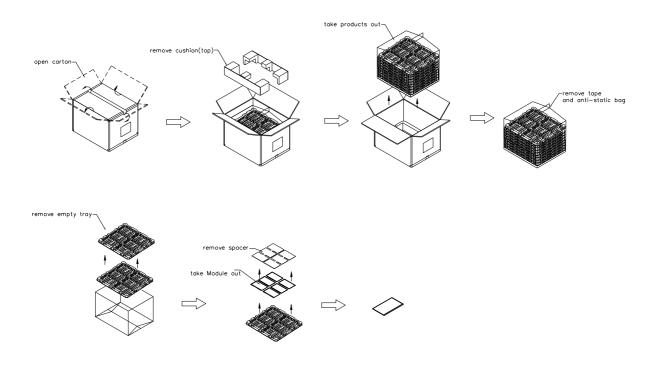


Figure. 9-3 Un-packing method

Version 2.2

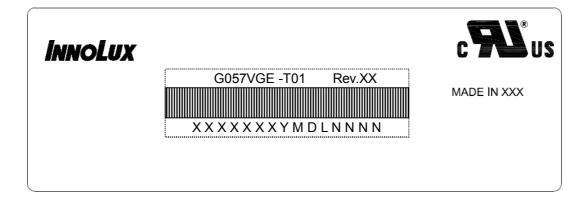
August 9, 2013

25 / 28



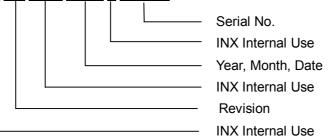
#### **10. DEFINITION OF LABELS**

10.1 INX MODULE LABEL



The barcode nameplate is pasted on each module as illustration, and its definitions are as following explanation.

- (a) Model Name: G057VGE-T01
- (b) Revision: Rev. XX, for example: A1, ...C1, C2 ...etc.
- (c) Serial ID: X X X X X X X Y M D X N N N N



Serial ID includes the information as below:

(a) Manufactured Date: Year: 0~9, for 2010~2019

Month: 1~9, A~C, for Jan. ~ Dec.

Day: 1~9, A~Y, for 1<sup>st</sup> to 31<sup>st</sup>, exclude I, O and U

- (b) Revision Code: cover all the change
- (c) Serial No.: Manufacturing sequence of product

#### Version 2.2

#### August 9, 2013



#### 11. PRECAUTIONS

#### 11.1 ASSEMBLY AND HANDLING PRECAUTIONS

- (1) Do not apply rough force such as bending or twisting to the module during assembly.
- (2) To assemble or install module into user's system can be only in clean working areas. The dust and oil may cause electrical short or worsen the polarizer.
- (3) It's not permitted to have pressure or impulse on the module because the LCD panel and Backlight will be damaged.
- (4) Always follow the correct power sequence when LCD module is connecting and operating. This can prevent damage to the CMOS LSI chips during latch-up.
- (5) Do not pull the I/F connector in or out while the module is operating.
- (6) Do not disassemble the module.
- (7) Use a soft dry cloth without chemicals for cleaning, because the surface of polarizer is very soft and easily scratched.
- (8) It is dangerous that moisture come into or contacted the LCD module, because moisture may damage LCD module when it is operating.
- (9) High temperature or humidity may reduce the performance of module. Please store LCD module within the specified storage conditions.
- (10) When ambient temperature is lower than 10°C may reduce the display quality. For example, the response time will become slowly.
- (11) Do not keep same pattern in a long period of time. It may cause image sticking on LCD.

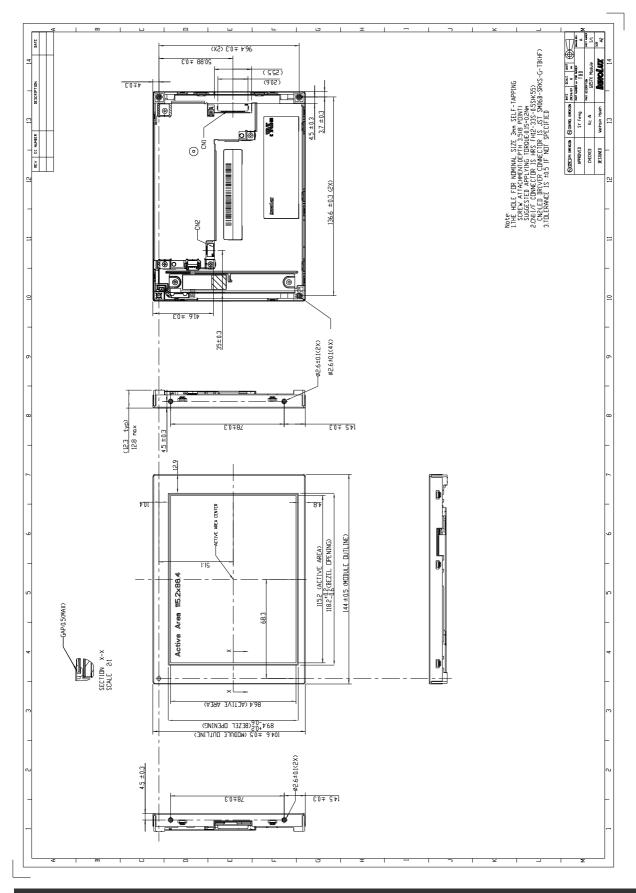
#### **11.2 SAFETY PRECAUTIONS**

- (1) Do not disassemble the module or insert anything into the Backlight unit.
- (2) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, skin or clothes, it has to be washed away thoroughly with soap.
- (3) After the module's end of life, it is not harmful in case of normal operation and storage.

#### August 9, 2013



#### 12. MECHANICAL CHARACTERISTICS



#### Version 2.2

#### August 9, 2013