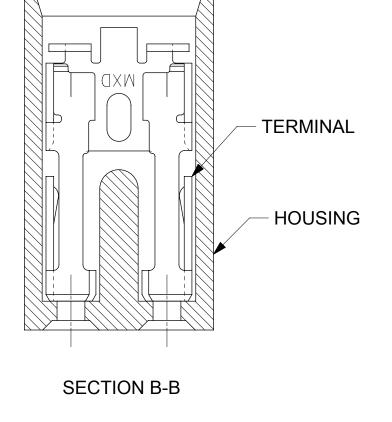


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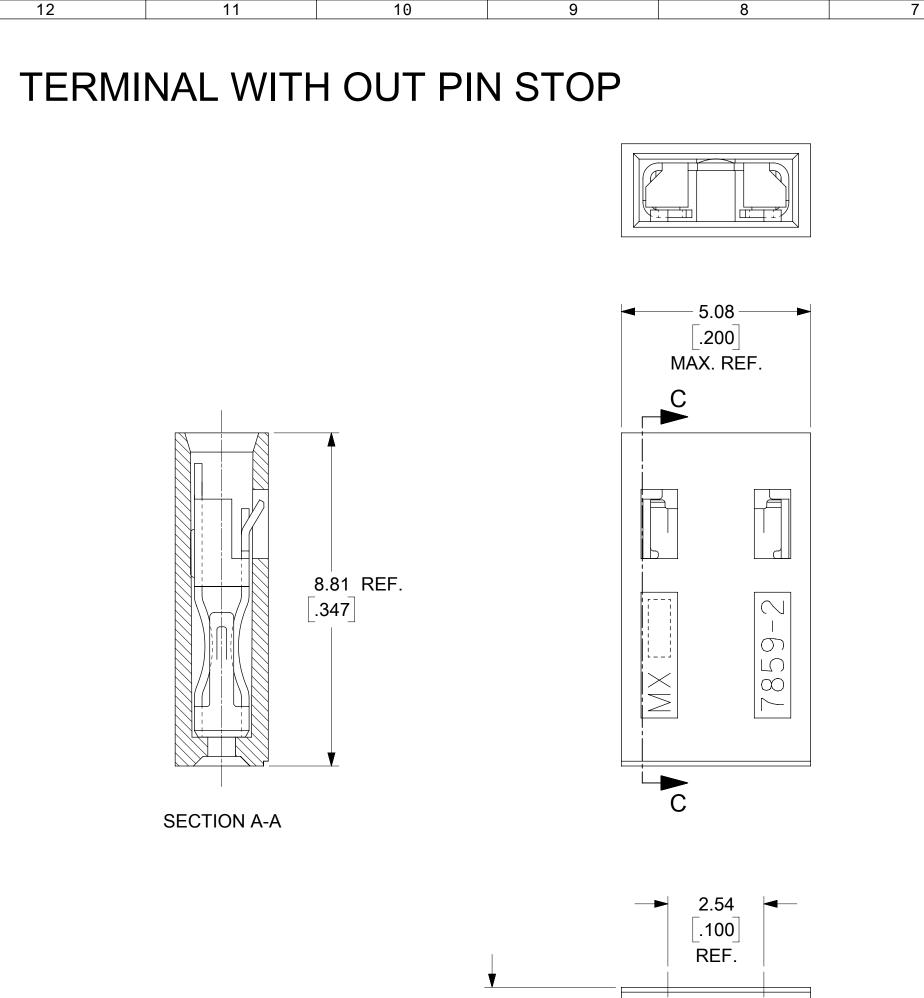
EDP NO. ENG. NO. FINISH 15-38-1026 A-7859-2A164 TIN OVERALL 15-29-1025 A-7859-2A554 15 GOLD 15-29-1027 A-7859-2A561 30 GOLD 7859-1027 30 GOLD

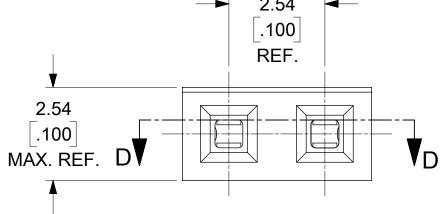


NOTES:

- MATERIAL:
 - HOUSING: GLASS FILLED POLYESTER; 94V-0; COLOR: BLACK TERMINAL: PHOSPHOR BRONZE ALLOY.
- 2. THIS PRODUCT CONFORMS TO MOLEX PRODUCT SPEC. PS-7859.
- 3. TO BE USED WITH 0.64/[.025] SQUARE PINS.
- 4. MINIMUM MATING PIN LENGTH: 5.08/[.200] MAXIMUM MATING PIN LENGTH: 6.86/[.270]
- 5. PRODUCT IS PACKAGED IN BOXES PER PK-70873-0815.

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	, ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	_	3 PLACES ±	ŧ	± 0.005	CHK'D:	ISHWAR	G	2019/04/02							
\	=	U	2 PLACES ±	0.13	± 0.01	APPR:	ISHWAR	G	2019/04/02	PRODUCT CUSTOMER DRAWIN					ING	
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4	=	0	MUST REMAIN WITHIN DIMENSIONS					C-SIZE	7859	SEE CH	IART	GENERA	AL MARKET 1 OF 2)F 2
			5				4 3		2			1				





FINISH SPECIFICATION

TIN OVERALL - 3.89µm/[.000150] MINIMUM TIN PLATE OVER

1.27µm/[.000050] MINIMUM NICKEL UNDERPLATE.

15 GOLD - 0.389µm/[.000015] MINIMUM GOLD PLATE IN SELECT AREA OVER

1.27µm/[.000050] MINIMUM NICKEL UNDERPLATE OVERALL.

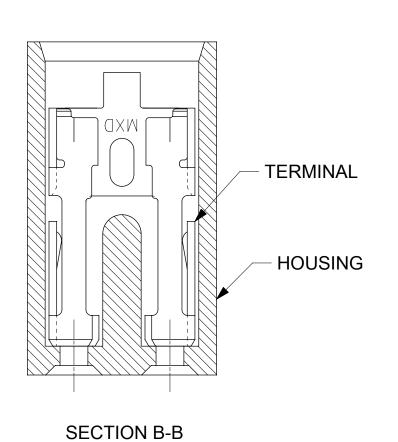
30 GOLD - 0.762µm/[.000030] MINIMUM GOLD PLATE IN SELECT AREA OVER

1.27µm/[.000050] MINIMUM NICKEL UNDERPLATE OVERALL.

NOTE FOR LEAD FREE CONVERSION:

THE PRIMARY SHIPPING CARTON WILL BE LABELED "COMPLIANT TO RoHS DIRECTIVE 2002/95/EC AND ELV ANNEX II OF DIRECTIVE 2000/53/EC". CARTONS WITHOUT THIS LABEL MAY CONATIN PRODUCT WITH LEAD.

EDP NO. ENG. NO. **FINISH** A-7859-2164 15-38-1024 **TIN OVERALL** A-7859-2554 15 GOLD 15-29-1024 30 GOLD 15-29-1026 A-7859-2561 7859-1024 TIN OVERALL



NOTES:

- 1. MATERIAL:
 - HOUSING: GLASS FILLED POLYESTER; 94V-0; COLOR: BLACK TERMINAL: PHOSPHOR BRONZE ALLOY.
- 2. THIS PRODUCT CONFORMS TO MOLEX PRODUCT SPEC. PS-7859.
- 3. TO BE USED WITH 0.64/[.025] SQUARE PINS.
- 4. MINIMUM MATING PIN LENGTH: 5.08/[.200] MAXIMUM MATING PIN LENGTH: 6.86/[.270]
- 5. PRODUCT IS PACKAGED IN BOXES PER PK-70873-0815.

SYMBO	OI 6	THIS DRAWIN	G CONTA	INS INFORI	MATION THAT	IS PROPRIETA	ARY TO MOLEX E	LECTRONIC TECH	HNOLO	GIES, LLC AND SHO	ULD NOT BE U	ISED WIT	HOUT WRI	ITTEN PER	RMISSION	
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=	0	2 PLACES ±	0.13	± 0.01	APPR:	ISHWAR	G	2019/04/02	PRODUCT CUSTOMER DRAWIN					ING	•	
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1_		ANGULAF	RTOL	± 0.5°	APPR:	SMILLEF	₹	2004/05/18	3	SDA-7859-	-2888/	VIV	PSD	001	D2	
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<u>~</u> =	0	MUST REMAIN WITHIN DIMENSIONS					C-SIZE	7859	s	SEE CHART	GENERA	AL MA	RKET	2 OF 2		
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