Product Specification

(   ) Product Information

(   ) Preliminary Specification

(√) Approval Specification

Any modification of Spec is not allowed without SDC's permission.

CUSTOMER	R/A Customer
DATE OF ISSUE	2016/06/19

MODEL NO.	LD320EUY-SQA3-BL2K
EXTENSION CODE	-V(0)

Customer Approval & Feedback	

Approved by	2016/06/19
Prepared by	2016/06/19

SPECIFICATION
FOR
APPROVAL

(●) **Preliminary Specification**

(   ) **Final Specification**

Title	32.0" WUXGA TFT LCD

BUYER	General
MODEL	

SUPPLIER	LG Display Co., Ltd.
*MODEL	LD320EUY-SQA3
SUFFIX	

APPROVED BY	SIGNATURE DATE
/	
/	
/	

Please return 1 copy for your confirmation with
your signature and comments.

APPROVED BY	SIGNATURE DATE
H.S. Song / Team Leader	
REVIEWED BY	
J.K. Kim / Project Leader	
PREPARED BY	
D.U. Lee / Engineer	

TV Product Development Dept.
LG Display Co., Ltd.

1. General Description

The LD320EUY is a Color Active Matrix Liquid Crystal Display with an integral the Source PCB and Gate implanted on Panel (GIP). The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally black mode. It has a 31.55 inch diagonally measured active display area with WUXGA resolution (1080 vertical by 1920 horizontal pixel array). Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the luminance of the sub-pixel color is determined with a 8-bit gray scale signal for each dot. Therefore, it can present a palette of more than 16.7Milion colors.

It is intended to support LCD TV, PCTV where high brightness, super wide viewing angle, high color gamut, high color depth and fast response time are important.
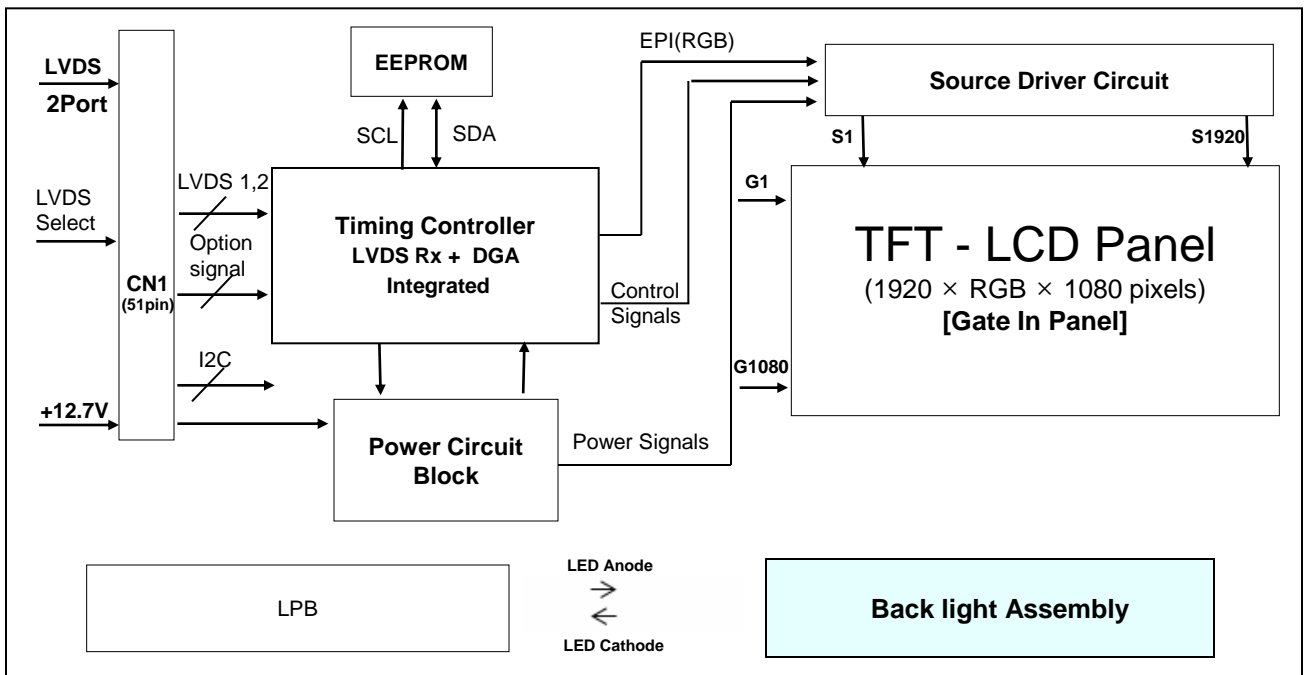
General Features

|	
Active Screen Size	31.55 inches(801.31 mm) diagonal
Outline Dimension	726.5(H) x 420.9 (V) x 30.0 mm(D) (Typ.)
Pixel Pitch	0.36375 [mm] × 0.36375 [mm]
Pixel Format	1920 horiz. by 1080 vert. Pixels, RGB stripe arrangement
Color Depth	8bit, 16.7 Million colors
Luminance, White	2000 cd/m² (Center 1point ,Typ.)
Viewing Angle (CR>10)	Viewing angle free (R/L 178 (Min.), U/D 178 (Min.))
Power Consumption	Total 76.6W (Typ.)
Weight	3.5 Kg (Typ.), 4.4 Kg(Max)
Display Mode	Transmissive mode, Normally black
Surface Treatment	Hard coating(2H), Anti-glare treatment of the front polarizer (Haze 1%(Typ.))
Possible Display Type	Landscape and Portrait Enabled

2. Absolute Maximum Ratings

The following items are maximum values which, if exceeded, may cause faulty operation or permanent damage to the LCD module.

Table 1. ABSOLUTE MAXIMUM RATINGS (Only Panel and Circuit Part of LCD Module)

Parameter		Symbol	Value		Unit	Note
			Min	Max		
Power Input Voltage	LCD Circuit	VLCD	-0.3	+14.0	VDC	1
T-Con Option Selection Voltage		VLOGIC	-0.3	+4.0	VDC	
Operating Temperature		TOP	0	+50	˚C	2,3
Storage Temperature		TST	-20	+60	˚C	
Panel Front Temperature		TSUR	-	+68	˚C	4
Operating Ambient Humidity		HOP	10	90	%RH	2,3
Storage Humidity		HST	10	90	%RH	

1. Ambient temperature condition (Ta = 25 ± 2 ˚C)
2. Temperature and relative humidity range are shown in the figure below.
   Wet bulb temperature should be Max 39˚C, and no condensation of water.
3. Gravity mura can be guaranteed below 40˚C condition.
4. The maximum operating temperatures is based on the test condition that the surface temperature
   of display area is less than or equal to 68˚C with LCD module alone in a temperature controlled chamber.
   Thermal management should be considered in final product design to prevent the surface temperature of
   display area from being over 68℃. The range of operating temperature may be degraded in case of
   improper thermal management in final product design.
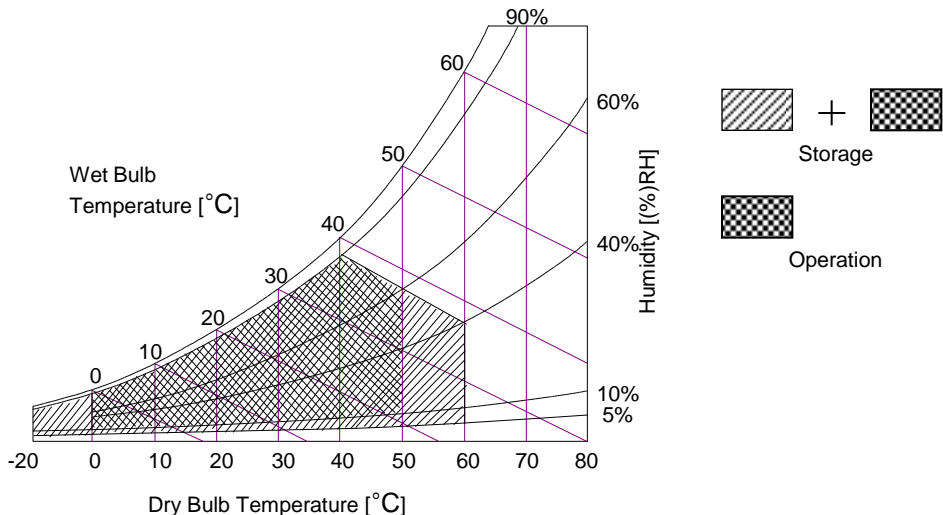
# 3. Electrical Specifications

3-1. Electrical Characteristics

It requires two power inputs. One is employed to power for the LCD circuit. The other Is used for the LED backlight and LED Driver circuit.
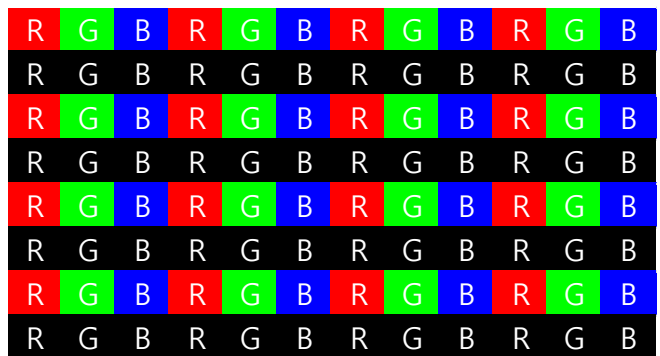
Table 2. ELECTRICAL CHARACTERISTICS

Parameter		Symbol	Value			Unit	Note
			Min	Typ	Max		
Circuit :							
Power Input Voltage		V_{LCD}	10.8	12.0	13.2	V_{DC}	4
Power Input Current		I_{LCD}	-	380	495	mA	1
			-	505	660	mA	2
T-CON Option Selection Voltage	Input High Voltage	V_{IH}	2.7	-	3.6	V_{DC}	
	Input Low Voltage	V_{IL}	0	-	0.7	V_{DC}	
Power Consumption		P_{LCD}	-	4.6	5.98	Watt	1
			-	6.1	7.93	Watt	**2**
Rush current		I_{RUSH}	-	-	5.0	A	3

Note 1. The specified current and power consumption are under the V_{LCD}=12.0V, Ta=25 $\pm$ 2°C, f_V=60Hz
condition, and mosaic pattern(8 x 6) is displayed and f_V is the frame frequency.
2. The current and power consumption are specified at the maximum current patter.
3. The duration of rush current is about 2ms and rising time of power input is 0.5ms (min.).
4. Ripple voltage level is recommended under $\pm$5% of typical voltage

White : 255 Gray
Black :   0 Gray
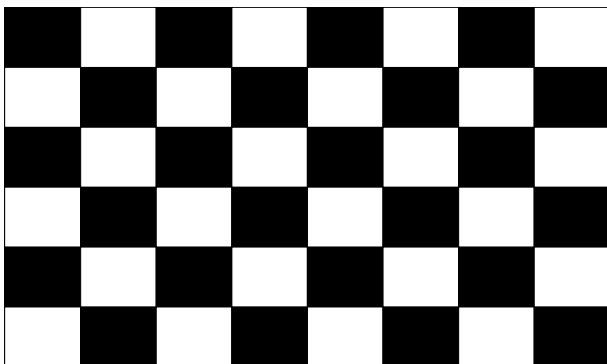
Mosaic Pattern(8 x 6)

Max Current Pattern

Table 3. ELECTRICAL CHARACTERISTICS (Continue)

3-2-2. Backlight Module

parameter			Symbol	VALUES			Unit	Notes
				MIN	TYP	MAX		
Power supply input voltage			VBL	22.6	24	26.4	VDC	1
Power supply input current			IBL_A	-	3.0	-	A	VBR=3.3V
Power consumption			PBL		72.0		W	VBR=3.3V
Input signal for inverter control	On/off	on	V on	2.5	-	5	V	
		off	V off	0	-	0.5	V	
	Brightness adjust		EXTVBR-B	35		100	%	Automatic sensitization control

Table (CN1):Input terminal   PH2.0-6(2.0mmX14)

PIN #	Symbol	Description
1	V$_{DDB}$	Operating Voltage Supply, +24V DC Regulated
2	V$_{DDB}$	Operating Voltage Supply, +24V DC Regulated
3	V$_{DDB}$	Operating Voltage Supply, +24V DC Regulated
4	V$_{DDB}$	Operating Voltage Supply, +24V DC Regulated
5	V$_{DDB}$	Operating Voltage Supply, +24V DC Regulated
6	GND	Ground
7	GND	Ground
8	GND	Ground
9	GND	Ground
10	GND	Ground
11		Not connect
12	VBLON	BL On-Off: High (2.5~5.5V) for BL , Low/Open (0~0.5V) for BL **off**
13	VDIM (note 1)	**Internal PWM Dimming** High (5.5V/100% Duty) for 100% Lum; <NC; when external PWM>
14	PDIM (note 1)	<NC; when internal PWM>

3-2. Interface Connections

This LCD module employs two kinds of interface connection, 51-pin connector is used for the module electronics.

3-2-1. LCD Module

- LCD Connector(CN1): FI-RE51S-HF(manufactured by JAE) or GT05S-51S-H38(manufactured by LSM
                 IS050-C51B-C39(manufactured by UJU) or 05030WR-H51B(manufactured by YEONHO)
- Mating Connector : FI-RE51HL(JAE) or compatible

Table 3. MODULE CONNECTOR(CN1) PIN CONFIGURATION

No	Symbol	Description	No	Symbol	Description
1	NC	No Connection (Note 4)	27	NC	No connection
2	NC	No Connection (Note 4)	28	R2AN	SECOND LVDS Receiver Signal (A-)
3	NC	No Connection (Note 4)	29	R2AP	SECOND LVDS Receiver Signal (A+)
4	NC	No Connection (Note 4)	30	R2BN	SECOND LVDS Receiver Signal (B-)
5	NC	No Connection (Note 4)	31	R2BP	SECOND LVDS Receiver Signal (B+)
6	NC	No Connection (Note 4)	32	R2CN	SECOND LVDS Receiver Signal (C-)
7	LVDS Select	'H' =JEIDA , 'L' or NC = VESA	33	R2CP	SECOND LVDS Receiver Signal (C+)
8	NC	No Connection (Note 4)	34	GND	Ground
9	NC	No Connection (Note 4)	35	R2CLKN	SECOND LVDS Receiver Clock Signal(-)
10	NC	No Connection (Note 4)	36	R2CLKP	SECOND LVDS Receiver Clock Signal(+)
11	GND	Ground	37	GND	Ground
12	R1AN	FIRST LVDS Receiver Signal (A-)	38	R2DN	SECOND LVDS Receiver Signal (D-)
13	R1AP	FIRST LVDS Receiver Signal (A+)	39	R2DP	SECOND LVDS Receiver Signal (D+)
14	R1BN	FIRST LVDS Receiver Signal (B-)	40	NC	No connection
15	R1BP	FIRST LVDS Receiver Signal (B+)	41	NC	No connection
16	R1CN	FIRST LVDS Receiver Signal (C-)	42	NC or GND	No Connection or Ground
17	R1CP	FIRST LVDS Receiver Signal (C+)	43	NC or GND	No Connection or Ground
18	GND	Ground	44	GND	Ground (Note 5)
19	R1CLKN	FIRST LVDS Receiver Clock Signal(-)	45	GND	Ground
20	R1CLKP	FIRST LVDS Receiver Clock Signal(+)	46	GND	Ground
21	GND	Ground	47	NC	No connection
22	R1DN	FIRST LVDS Receiver Signal (D-)	48	VLCD	Power Supply +12.0V
23	R1DP	FIRST LVDS Receiver Signal (D+)	49	VLCD	Power Supply +12.0V
24	NC	No connection	50	VLCD	Power Supply +12.0V
25	NC	No connection	51	VLCD	Power Supply +12.0V
26	NC or GND	No Connection or Ground	-	-	-

notes   1. All GND(ground) pins should be connected together to the LCD module's metal frame.
2. All VLCD (power input) pins should be connected together.
3. All Input levels of LVDS signals are based on the EIA 644 Standard.
4. #1~#6 & #8~#10 NC (No Connection): These pins are used only for LGD (Do not connect)
5. Specific pin No. #44 is used for "No signal detection" of system signal interface.
   It should be GND for NSB(No Signal Black) during the system interface signal is not.
   If this pin is "H", LCD Module displays AGP(Auto Generation Pattern).

3-3. Signal Timing Specifications

Table 6 shows the signal timing required at the input of the LVDS transmitter. All of the interface signal timings should be satisfied with the following specification for normal operation.

Table 6. TIMING TABLE for NTSC & PAL(DE Only Mode)

ITEM		Symbol	Min	Typ	Max	Unit	notes
Horizontal	Display Period	tHV	960	960	960	tCLK	1920 / 2
	Blank	tHB	100	140	240	tCLK	1
	Total	tHP	1060	1100	1200	tCLK	
Vertical	Display Period	tVV	1080	1080	1080	Lines	
	Blank	tVB	20	45	300	Lines	1
	Total	tVP	1100	1125	1380	Lines	

ITEM		Symbol	Min	Typ	Max	Unit	notes
Frequency	DCLK	fCLK	60.00	74.25	78.00	MHz	
	Horizontal	fH	57.3	67.5	70	KHz	2
	Vertical	fV	47	60	63	Hz	2

Note: 1. The input of HSYNC & VSYNC signal does not have an effect on normal operation (DE Only Mode). If you use spread spectrum of EMI, add some additional clock to minimum value for clock margin.

2. The performance of the electro-optical characteristics may be influenced by variance of the vertical refresh rate and the horizontal frequency

3. Spread Spectrum Rate (SSR) for 50KHz ~ 100kHz Modulation Frequency(FMOD) is calculated by (7 – 0.06*Fmod), where Modulation Frequency (FMOD) unit is KHz. LVDS Receiver Spread spectrum Clock is defined as below figure

※ Timing should be set based on clock frequency.
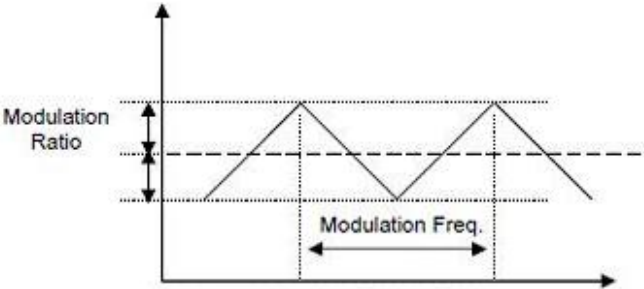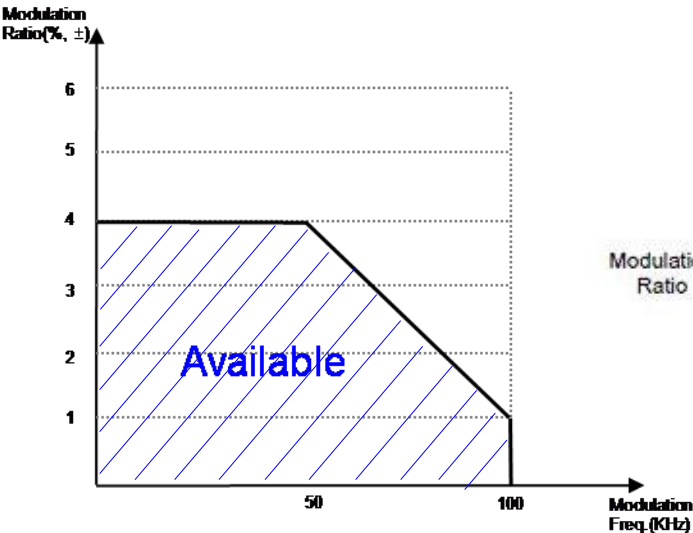
※ Please pay attention to the followings when you set Spread Spectrum Rate(SSR) and Modulation Frequency(FMOD)

1. Please set proper Spread Spectrum Rate(SSR) and Modulation Frequency (FMOD) of TV system LVDS output.

2. Please check FOS after you set Spread Spectrum Rate(SSR) and Modulation Frequency(FMOD) to avoid abnormal display. Especially, harmonic noise can appear when you use Spread Spectrum under FMOD 30 KHz.
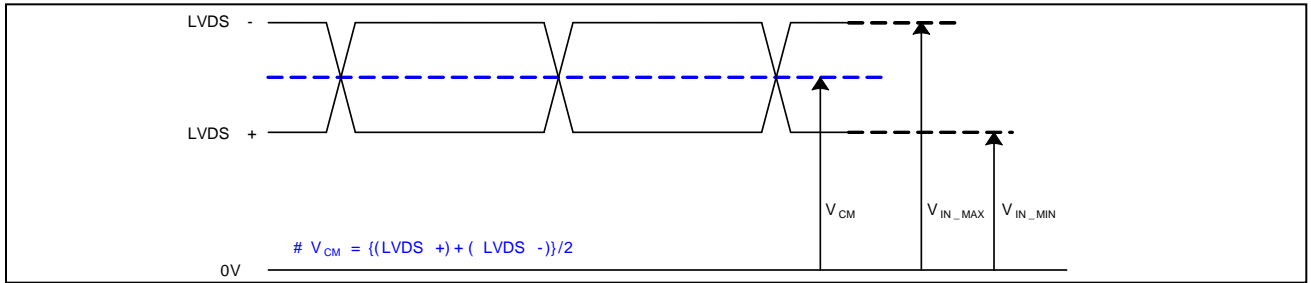
3-4. LVDS Signal Specification

3-4-1. LVDS Input Signal Timing Diagram
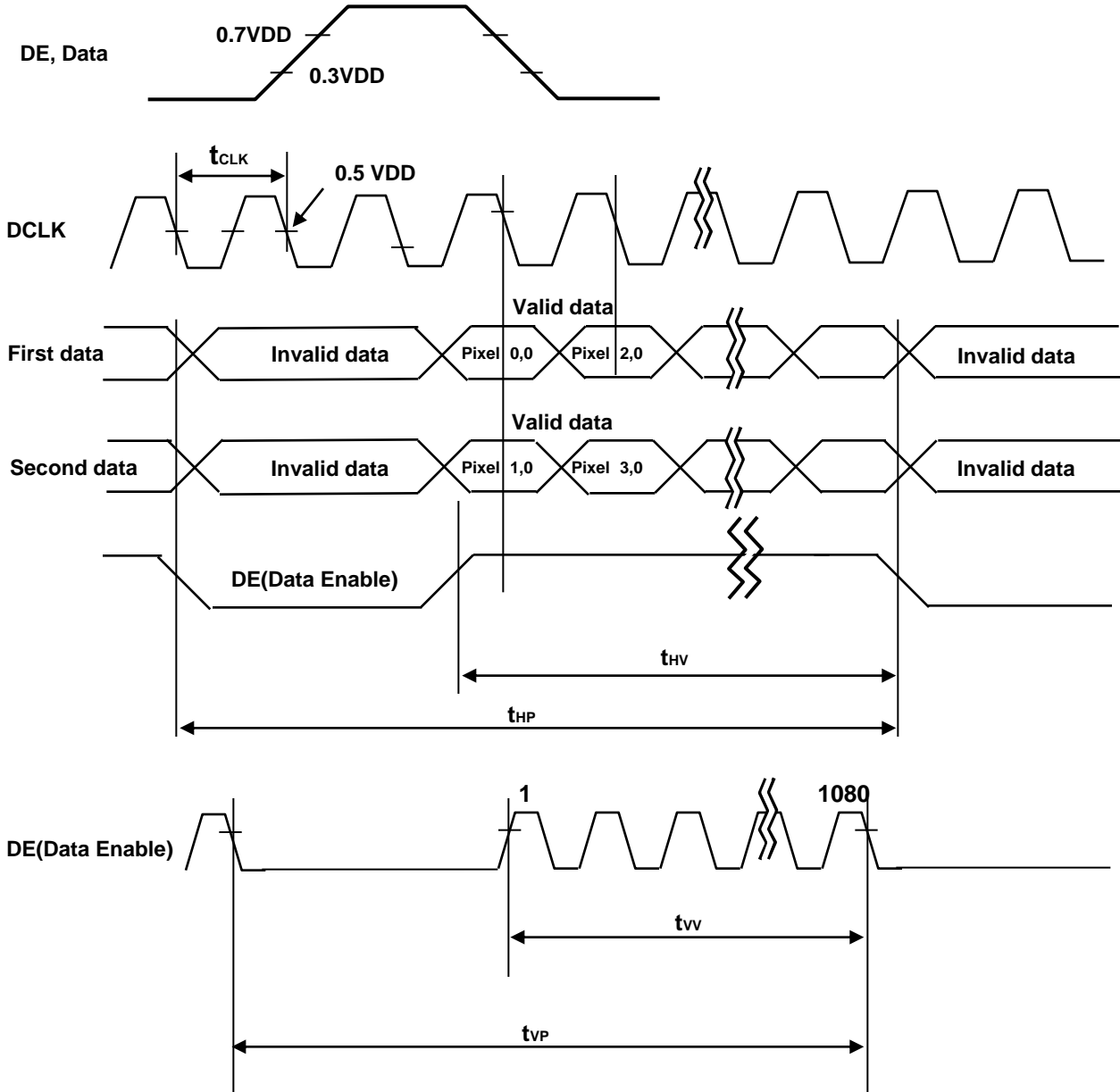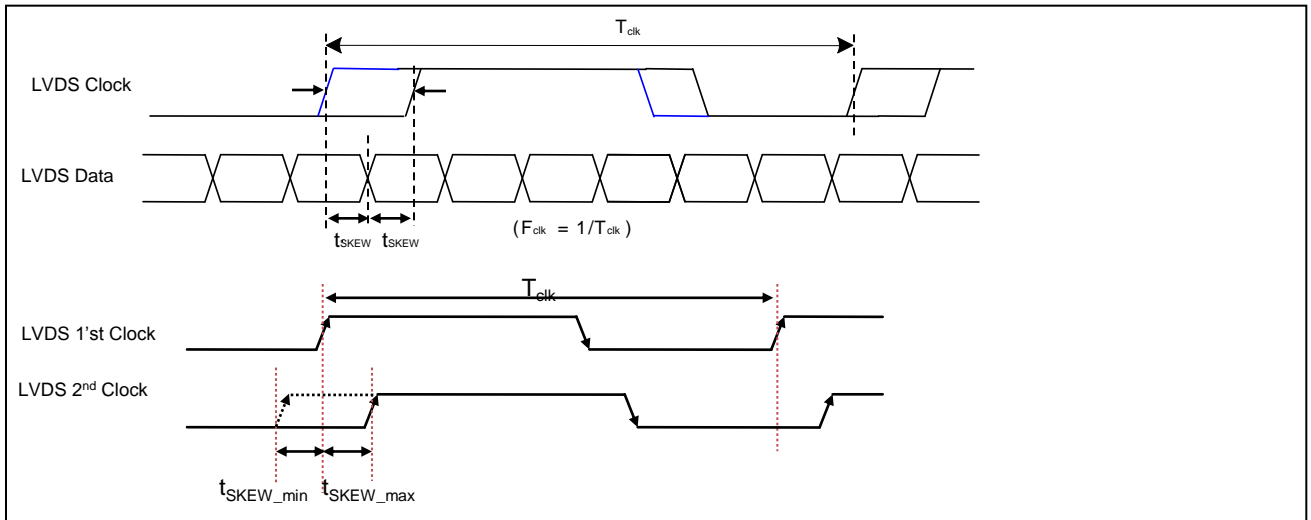
### 3-4-2. LVDS Input Signal Characteristics

1) DC Specification

Description	Symbol	Min	Max	Unit	notes
LVDS Common mode Voltage	V_{CM}	1.0	1.5	V	-
LVDS Input Voltage Range	V_{IN}	0.7	1.8	V	-
Change in common mode Voltage	ΔVCM	-	250	mV	-

2) AC Specification

Description	Symbol	Min	Max	Unit	notes
LVDS Differential Voltage	V_{TH}	100	600	mV	Tested with Differential Probe
	V_{TL}	-600	-100	mV	2
LVDS Clock to Data Skew	t_{SKEW}	-	$\lvert(0.2{*}T_{clk})/7\rvert$	ps	-
Effective time of LVDS	t_{eff}	$\lvert\pm360\rvert$	-	ps	-
LVDS Clock to Clock Skew (Even to Odd)	t_{SKEW_EO}	-	$\lvert1/7{*}\ T_{clk}\rvert$	ps	-

notes 1. All Input levels of LVDS signals are based on the EIA 644 Standard.
2. LVDS Differential Voltage is defined within **t_{eff}**
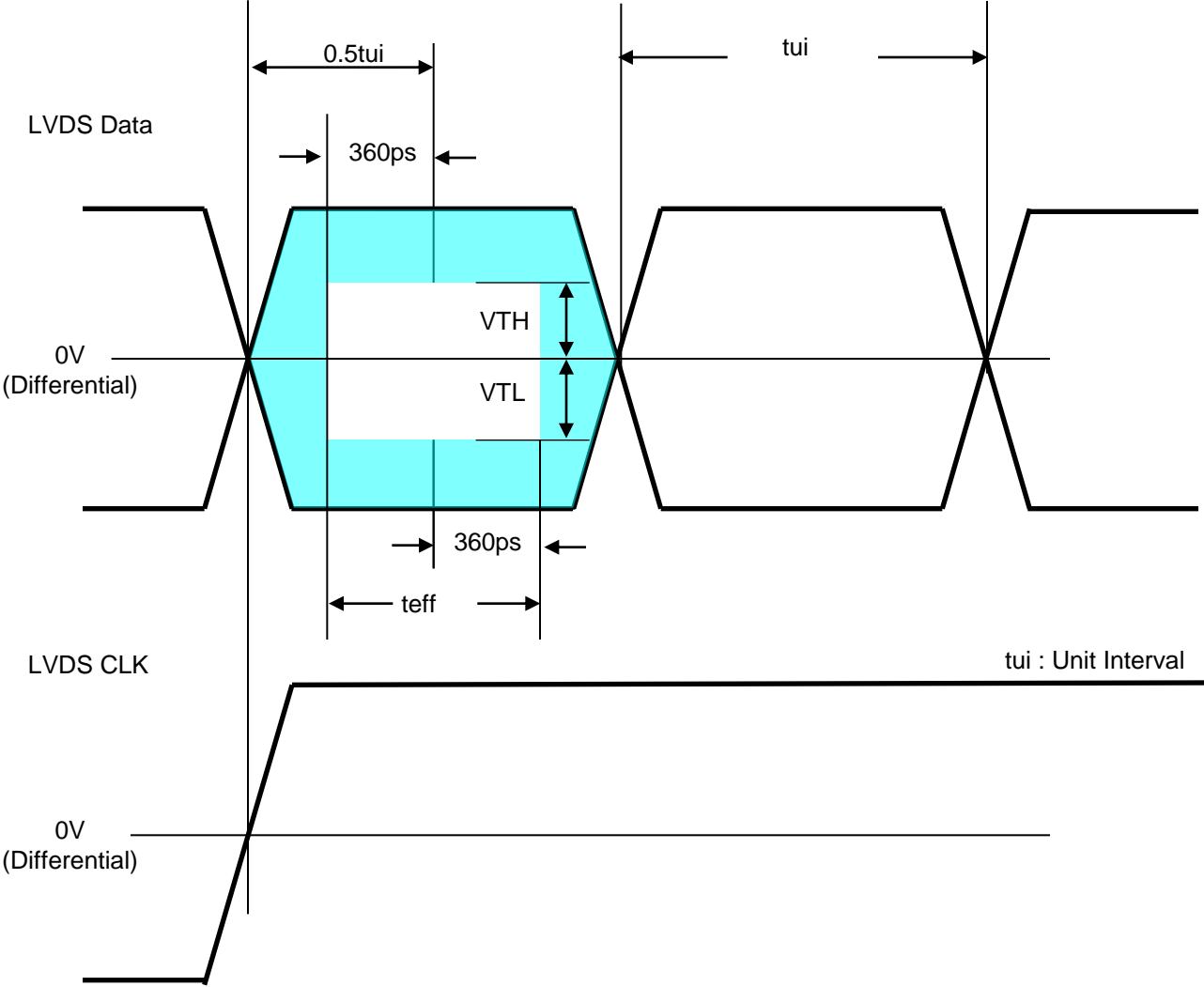
* This accumulated waveform is tested with differential probe

3-5. Color Data Reference

The brightness of each primary color(red,green,blue) is based on the 8bit gray scale data input for the color. The higher binary input, the brighter the color. Table 7 provides a reference for color versus data input.

Table 7. COLOR DATA REFERENCE

| Color		Input Color Data		
		RED **M**SB　　　　　　　　　**L**SB **R7 R6 R5 R4 R3 R2 R1 R0**	**GREEN** **M**SB　　　　　　　　　**L**SB **G7 G6 G5 G4 G3 G2 G1 G0**	**BLUE** **M**SB　　　　　　　　　**L**SB **B7 B6 B5 B4 B3 B2 B1 B0**
Basic Color	Black	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
	Red (255)	1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
	Green (255)	0 0 0 0 0 0 0 0	1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0
	Blue (255)	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	1 1 1 1 1 1 1 1
	Cyan	0 0 0 0 0 0 0 0	1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1
	Magenta	1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0	1 1 1 1 1 1 1 1
	Yellow	1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0
	White	1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1
RED	RED (000)	**0 0 0 0 0 0 0 0**	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
	RED (001)	**0 0 0 0 0 0 0 1**	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
	...	...	...	...
	RED (254)	**1 1 1 1 1 1 1 0**	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
	RED (255)	**1 1 1 1 1 1 1 1**	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0
GREEN	GREEN (000)	0 0 0 0 0 0 0 0	**0 0 0 0 0 0 0 0**	0 0 0 0 0 0 0 0
	GREEN (001)	0 0 0 0 0 0 0 0	**0 0 0 0 0 0 0 1**	0 0 0 0 0 0 0 0
	...	...	...	...
	GREEN (254)	0 0 0 0 0 0 0 0	**1 1 1 1 1 1 1 0**	0 0 0 0 0 0 0 0
	GREEN (255)	0 0 0 0 0 0 0 0	**1 1 1 1 1 1 1 1**	0 0 0 0 0 0 0 0
BLUE	BLUE (000)	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	**0 0 0 0 0 0 0 0**
	BLUE (001)	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	**0 0 0 0 0 0 0 1**
	...	...	...	...
	BLUE (254)	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	**1 1 1 1 1 1 1 0**
	BLUE (255)	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	**1 1 1 1 1 1 1 1**

3-6. Power Sequence

3-6-1. LCD Driving circuit
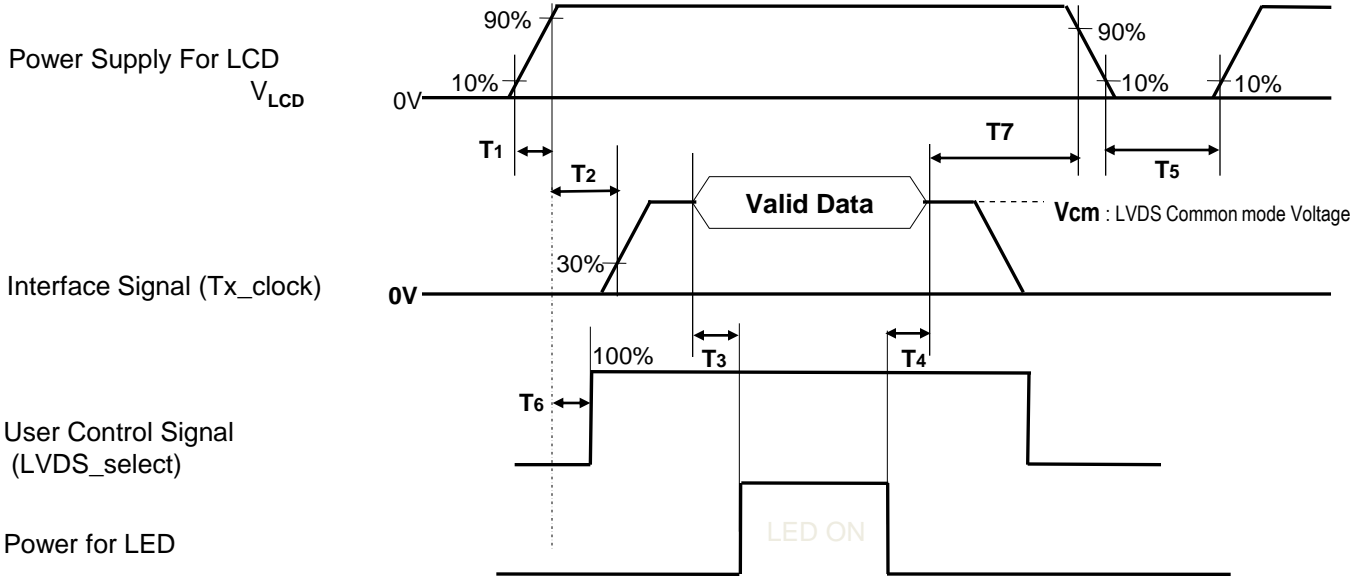
Table 8. POWER SEQUENCE

Parameter	Value			Unit	Notes
	Min	Typ	Max		
T1	0.5	-	20	ms	1
T2	0	-	-	ms	2
T3	400	-	-	ms	3
T4	100	-	-	ms	3
T5	1.0	-	-	s	4
T6	0	-	T2	ms	5
T7	0	-	-	ms	6

Note :
1. Even though T1 is over the specified value, there is no problem if I2T spec of fuse is satisfied.
2. If T2 is satisfied with specification after removing LVDS Cable, there is no problem.
3. The T3 / T4 is recommended value, the case when failed to meet a minimum specification, abnormal display would be shown. There is no reliability problem.
4. T5 should be measured after the Module has been fully discharged between power off and on period.
5. If the on time of signals (Interface signal and user control signals) precedes the on time of Power (V_{LCD}), it will be happened abnormal display. When T6 is NC status, T6 doesn't need to be measured.
6. It is recommendation specification that T7 has to be 0ms as a minimum value.
※ Please avoid floating state of interface signal at invalid period.
※ When the power supply for LCD (VLCD) is off, be sure to pull down the valid and invalid data to 0V.

4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable in a dark environment at 25±2°C.
The values are specified at 50cm from the LCD surface at a viewing angle of Φ and θ equal to 0 °.
FIG. 1 shows additional information concerning the measurement equipment and method.

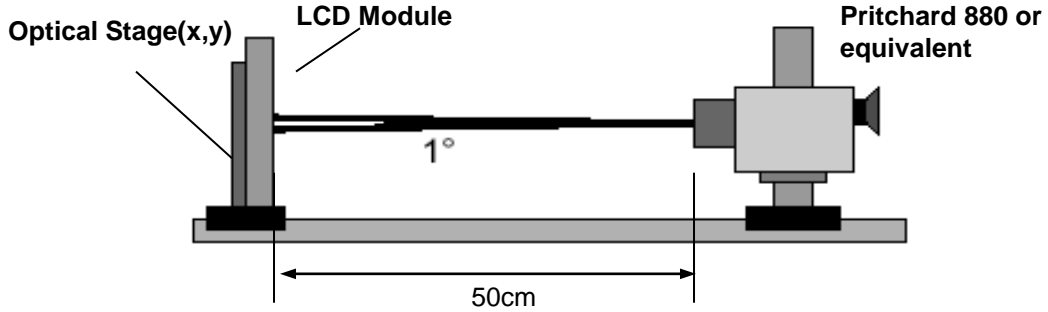**FIG. 1 Optical Characteristic Measurement Equipment and Method**

Table 10. OPTICAL CHARACTERISTICS

Ta= 25±2°C, V_{LCD}=12.0V, fv=60Hz, Dclk=74.25MHz, Duty =100%

Parameter		Symbol		Value			Unit	notes
				Min	Typ	Max		
Contrast Ratio		CR				-		1
Surface Luminance, white		L_{WH}		1200	1500	-	cd/m^2	2
Luminance Variation		δ_{WHITE}	9P	65	-	-		3
Response Time	Gray to Gray (BW)	G to G BW					ms	4
Color Coordinates [CIE1931]	RED	Rx						5
		Ry						
	GREEN	Gx		Typ -0.03		Typ +0.03		
		Gy						
	BLUE	Bx						
		By						
	WHITE	Wx		Typ -0.03		Typ +0.03		5
		Wy						
Color Temperature					10,000		K	
Color Gamut					68		%	
Viewing Angle (CR>10)								
	x axis, right(φ=0°)	θr		89	-	-	degree	6
	x axis, left (φ=180°)	θl		89	-	-		
	y axis, up (φ=90°)	θu		89	-	-		
	y axis, down (φ=270°)	θd		89	-	-		
Gray Scale				-	-	-		7

Note : 1. Contrast Ratio(CR) is defined mathematically as :

Contrast Ratio $= \dfrac{\text{Surface Luminance with all white pixels}}{\text{Surface Luminance with all black pixels}}$

It is measured at center 1-point.

2. Surface luminance are determined after the unit has been 'ON' and 1 Hour after lighting the backlight in a dark environment at $25\pm2°C$. Surface luminance is the luminance value at center 1-point across the LCD surface 50cm from the surface with all pixels displaying white. For more information see the FIG. 3.

3. The variation in surface luminance , δ WHITE is defined as :
δ WHITE(9P) = Minimum (Lon1,Lon2~ Lon8, Lon9) / Maximum (Lon1,Lon2~ Lon8, Lon9)*100
Where Lon1 to Lon9 are the luminance with all pixels displaying white at 9 locations .
For more information, see the FIG. 3.

4. Response time is the time required for the display to transit from any gray to white (Rise Time, Tr_R) and from any gray to black (Decay time, Tr_D). For additional information see the FIG. 4.
   ※ G to G_{BW} Spec stands for average value of all measured points.
   Photo Detector : RD-80S / Field : 2 °

5. White, Red, Green, Blue Color Coordinates are measured at gray level 255(100IRE)

6. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD module surface. For more information, see the FIG. 5.

7. Gray scale specification
   Gamma Value is approximately 2.2. For more information, see the Table 11.

Table 11. Gray scale specification

Gray Level	Luminance [%] (Typ)
L0	0.07(TBD)
L15	0.27
L31	1.04
L47	2.49
L63	4.68
L79	7.66
L95	11.5
L111	16.1
L127	21.6
L143	28.1
L159	35.4
L175	43.7
L191	53.0
L207	63.2
L223	74.5
L239	86.7
L255	100

Measuring point for surface luminance & measuring point for luminance variation.

A : H / 9 mm
B : V / 9 mm
@ H,V : Active Area
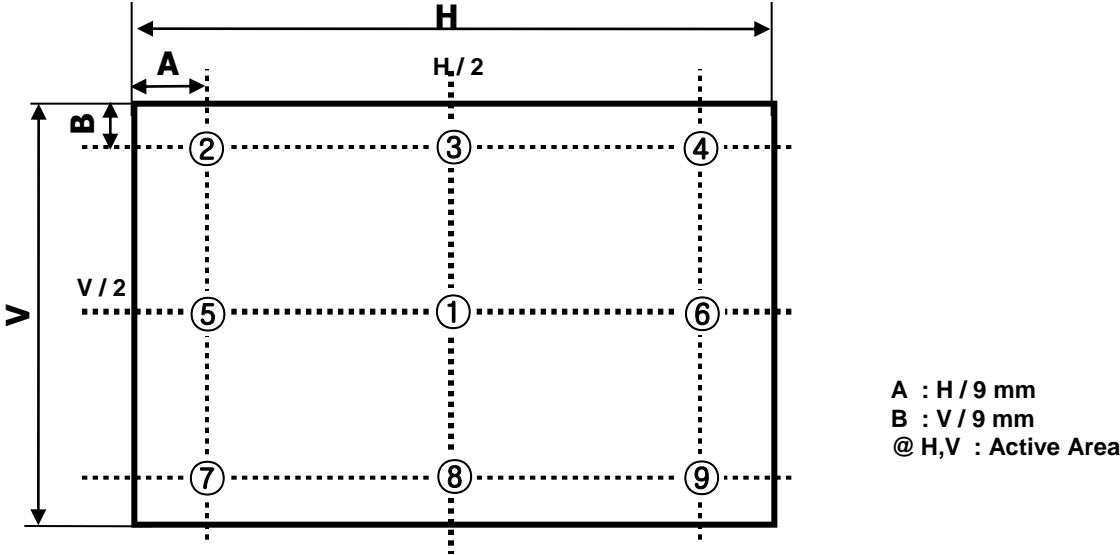
FIG. 3 9 Points for Luminance Measure

Response time is defined as the following figure and shall be measured by switching the input signal for "Gray(N)" and "Black or White".
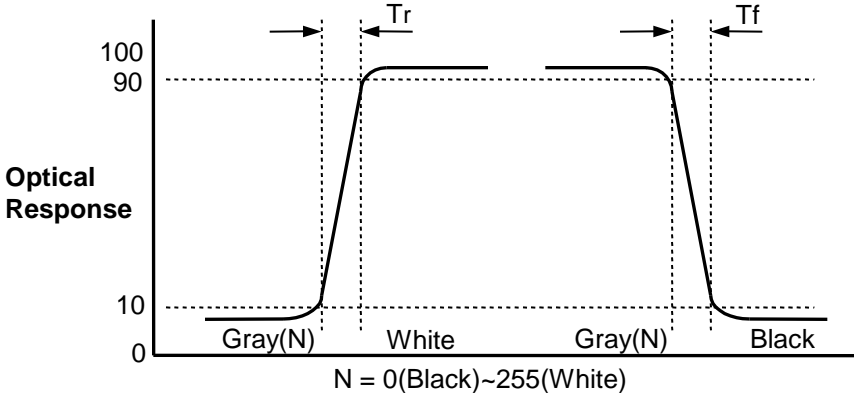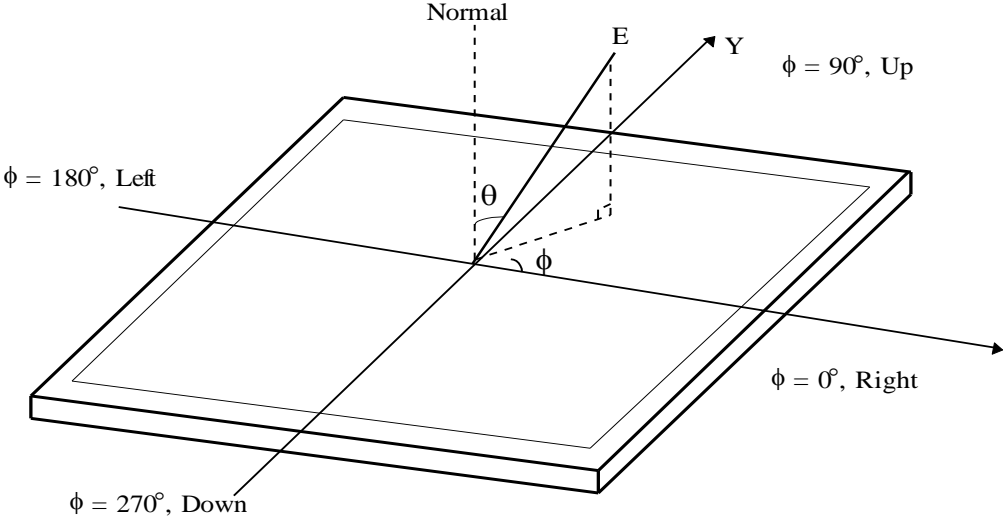

FIG. 4 Response Time

Dimension of viewing angle range

**FIG. 5 Viewing Angle**

5. Mechanical Characteristics

Table 12 provides general mechanical characteristics.

Table 12. MECHANICAL CHARACTERISTICS

Item	Value	
	Horizontal	726.5 mm
Outline Dimension	Vertical	420.9 mm
	Depth	30.0 mm
Active Display Area	Horizontal	698.4 mm
	Vertical	392.9 mm
Weight	3.5kg (Typ.) 4.4kg(Max)	

Note : Please refer to a mechanic drawing in terms of tolerance at the next page.

[FRONT VIEW]

Ver. 0.2
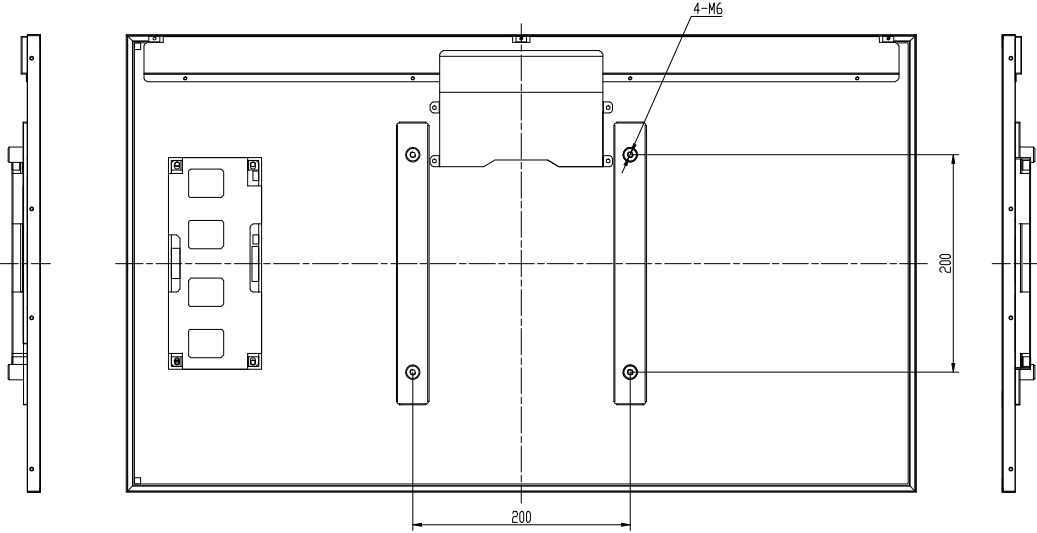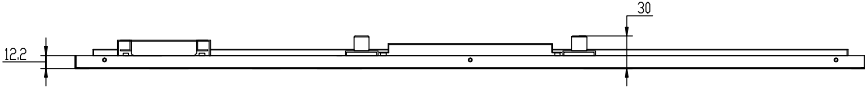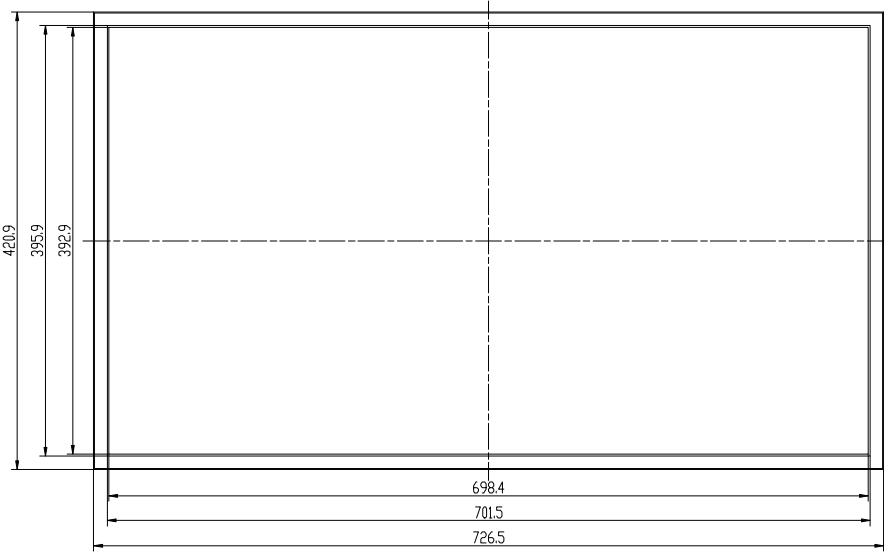
6. Reliability

Table 13. ENVIRONMENT TEST CONDITION

No.	Test Item	Condition
1	High temperature storage test	Ta= 60°C 90% 240h
2	Low temperature storage test	Ta= -20°C 240h
3	High temperature operation test	Ta= 50°C 50%RH 500h
4	Low temperature operation test	Ta= 0°C 500h
5	Humidity condition Operation	Ta= 40 °C, 90%RH
6	Altitude operating storage / shipment	0 – 16,400 ft 0 - 40,000 ft
7	Vibration test (non-operating)	TBD
8	Shock test (non-operating)	TBD

Note : 1. Before and after Reliability test, LCM should be operated with normal function.

7. International Standards

7-1. Safety

a) UL 60065, Underwriters Laboratories Inc.
Audio, Video and Similar Electronic Apparatus - Safety Requirements.

b) CAN/CSA C22.2 No.60065:03, Canadian Standards Association.
Audio, Video and Similar Electronic Apparatus - Safety Requirements.

c) EN 60065, European Committee for Electrotechnical Standardization (CENELEC).
Audio, Video and Similar Electronic Apparatus - Safety Requirements.

d) IEC 60065, The International Electrotechnical Commission (IEC).
Audio, Video and Similar Electronic Apparatus - Safety Requirements.

7-2. Environment

a) RoHS, Directive 2011/65/EU of the European Parliament and of the council of 8 June 2011