TENTATIVE

All information in this technical data sheet is tentative and subject to change without notice.

10.4"VGA

TECHNICAL SPECIFICATION

AA104VH12

MITSUBISHI ELECTRIC CORPORATION

Date: Dec.28,'17

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1. APPLICATION

This specification applies to color TFT-LCD module, AA104VH12.

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MITSUBISHI's TFT-LCD module is designed and produced for "General Application" which is described as below.

<General Application>

Computers, office automation equipment, factory automation equipment, test and measurement equipment, communications, medical equipment which has no impact for human life and body, display equipment utilized in transportation system (automobiles, ships, trains, etc) which has no influence on its operation directly or indirectly.

Therefore, MITSUBISHI do not guarantee using our TFT-LCD for other application such as medical equipment, safety equipment, transportation system which might be influenced for its operation because of TFT-LCD, military systems, defense equipment, aerospace equipment, nuclear reactor control systems, and any other application in which there is a direct or indirect risk for human life and body or where high levels of reliability are required. Please confirm your application before using MITSUBISHI's TFT-LCD.

Furthermore, it is mandatory to make contract (document base) by both parties (customer and MITSUBISHI), in case if customers intend to use our TFT-LCD for such application as military systems, defense equipment, aerospace equipment and nuclear reactor control systems, "which has significant impact for human life and body". Otherwise, please do not use MITSUBISHI's TFT-LCD for any cases.

MITSUBISHI has been making continuous effort to improve the reliability of its products. However customers should implement sufficient reliability design of their application equipments such as redundant system design, fail-safe functions and anti-failure features.

MITSUBISHI assumes no responsibility for any damage, including but not limited to damage to human life and body, resulting from the use of the product for the application other than the above mentioned General Application or the use of the product that does not comply with the instructions and the precautions specified in this document.

2. OVERVIEW

AA104VH12 is 10.4" color TFT-LCD (Thin Film Transistor Liquid Crystal Display) module composed of LCD panel, driver ICs, control circuit, and backlight unit.

Driver circuit for LED backlight is not included in this module. General specifications are

summarized in the following table:

ITEM	SPECIFICATION
Display Area (mm)	211.2(H) × 158.4 (V) (10.4-inch diagonal)
Number of Dots	640 × 3 (H) × 480 (V)
Pixel Pitch (mm)	0.33 (H) × 0.33 (V)
Color Pixel Arrangement	RGB vertical stripe
Display Mode	Normally white
Number of Color	262k
Luminance (cd/m²)	1700
Viewing Angle (CR ≥ 10)	-70~70° (H), -65~65° (V)
Surface Treatment	Anti-glare and hard-coating 3H
Electrical Interface	CMOS
Viewing Direction	Higher Contrast ratio: 6 o'clock Less gray scale reversal: 12 o'clock
Module Size (mm)	$230.0(W) \times 180.2(H) \times 10.5(D)$
Module Mass (g)	520
Backlight Unit	LED, edge-light

Characteristic value without any note is typical value.

3. ABSOLUTE MAXIMUM RATINGS

ITEM	SYMBOL	MIN.	MAX.	UNIT
Power Supply Voltage for LCD	VCC	-0.3	4.0	V
Logic Input Voltage	VI	-0.3	6.0	V
Backlight (LED) Current	IF	0	150	mA
Operation Temperature Note 1,2)	Top	-20	70	°C
Storage Temperature Note 2)	T _{stg}	-20	80	°C

[Note]

- 1) MIN.: Measured at the center of panel surface, MAX.: Measured at the center of panel back surface
- 2) Top,Tstg ≤ 40°C : 90%RH max. without condensation

Top,Tstg > 40°C : Absolute humidity shall be less than the value of 90%RH at 40°C without condensation.

4. ELECTRICAL CHARACTERISTICS

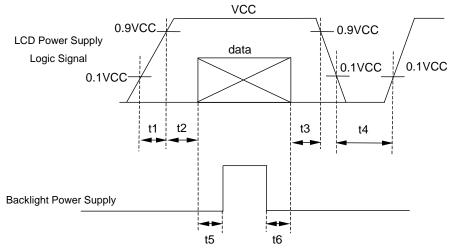
(1) TFT- I CD

l <u>) TFT- LCD</u>					Ambient	tempera	ture: Ta = 25°C
ITEM		SYMBOL	MIN.	TYP.	MAX.	UNIT	Remarks
Power Supply Voltage	e for LCD	VCC	3.0	3.3	3.6	V	*1)
Power Supply Curren	t for LCD	ICC		250	430	mA	*2)
Permissive Input Rip	ple Voltage	VRP			100	mVp-p	VCC = +3.3V
High		VIH	2.0	-	5.5	V	
Logic Input Voltage	Logic Input Voltage Low		0		0.8	V	

*1) Power and signals sequence:

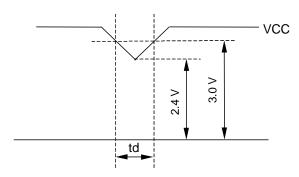
 $\begin{array}{ll} 0.1 \ ms \leq t1 \leq 10 \ ms & 200 \ ms \leq t4 \\ 0 < t2 \leq 50 \ ms & 200 \ ms \leq t5 \end{array}$

 $0 < t3 \le 50 \text{ ms} \qquad \qquad 0 \le t6$



VCC-dip conditions:

When VCC < 2.4V or VCC < 3.0V and 10ms < td, this product may not work normally. Please reset power supply according to the power and signals sequence (see 4.(1)*1)).



*2) VCC = + 3.3 V, f_H =31.5kHz, f_V =60Hz, f_{CLK} = 25MHz Display image at typical power supply current value is 64-gray-bar pattern (6 bit).

*3) Fuse

Ì	Parameter	Fuse Type Name	Supplier	Remark
	VCC	FCC16162AB	Kamaya Electric Co., Ltd.	*)

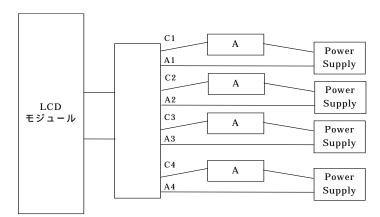
^{*)} The power supply capacity should be designed to be more than the fusing current.

(2) Backlight

(x) Buellingine						
ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT	Remarks
			(27)	36.0	V	IF = 80 mA, Ta = 25°C, *2)
LED Voltage	VF			37.5	V	IF = 80 mA , Ta = 0° C
				38.7	V	IF = 80 mA, $Ta = -20$ °C
LED Current	IF		80	90	mA	$Ta = 25^{\circ}C, *1), *3)$
LED Life Time	LT	80,000	100,000	-	h	IF = 80 mA, Ta = 25°C *4), *5), Continuous operation

[Note]

- *1) Constant Current Drive
- *2) The Voltage deviation between strings: $|V_{fMAX} V_{fMIN}| \le 2V$
- *3) LED Current measurement method



- *4) LED life time is defined as the time when the brightness becomes 50% of the initial value.
- *5) By ambient environment, the LED lifetime changes particularly. Especially in case the product works in the atmosphere with Sulfur, Halide or of high temperature, the lifetime becomes short.

5. INTERFACE PIN CONNECTION

(1) CN 1(Interface Signal)

Used connector: DF9B-31P-1V(32) (HIROSE) or 20026-231*-*1F (I-PEX)

Corresponding connector: DF9*-31S-1V(32) (HIROSE) or 20027-*31*-*1F (I-PEX)

Pin No.	Symbol	Function
1	GND	
2	DCLK	Clock signal for sampling catch data signal
3	HD	Horizontal sync signal *1)
4	VD	Vertical sync signal *1)
5	GND	
6	R0	Red data signal (LSB)
7	R1	Red data signal
8	R2	Red data signal
9	R3	Red data signal
10	R4	Red data signal
11	R5	Red data signal (MSB)
12	GND	
13	G0	Green data signal (LSB)
14	G1	Green data signal
15	G2	Green data signal
16	G3	Green data signal
17	G4	Green data signal
18	G5	Green data signal (MSB)
19	GND	
20	В0	Blue data signal (LSB)
21	B1	Blue data signal
22	B2	Blue data signal
23	В3	Blue data signal
24	B4	Blue data signal
25	B5	Blue data signal (MSB)
26	GND	
27	DENA	Data enable signal (to settle the viewing area)
28	VCC	3.3 V Power Supply
29	VCC	3.3 V Power Supply
30	GND	
31	SC	Scan direction control (Low=Normal, High=Reverse)

^{*1)} HD and VD are not being used for timing control.

^{*2)} Metal frame is connected to signal GND.

(2) CN 2(Backlight)
Backlight-side connector: SM10B-SHLS-TF(LF)(SN) (JST)
Corresponding connector: SHLP-10V-S-B (JST)

Pin No.	Symbol	Function				
1	NC	This pin should be open.				
2	NC	This pin should be open.				
3	LED C 1	LED cathode 1				
4	LED A 1	LED anode 1				
5	LED A 2	LED anode 2				
6	LED C 2	LED cathode 2				
7	LED C 3	LED cathode 3				
8	LED A 3	LED anode 3				
9	LED A 4	LED anode 4				
10	LED C 4	LED cathode 4				

6. INTERFACE TIMING

(1) Timing Specifications

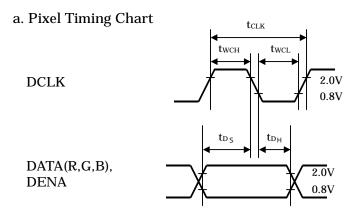
(-)	SYMBOL	MIN.	TYP.	MAX.	UNIT		
	Frequency		fclk	20	25	30	MHz
	Period		tclk	33.3	40	50	ns
DCLK	Low Width		twcl	10			ns
	High Width	1	twch	10			ns
DATA(R,G,B),	Set up time	·	t _{DS}	4			ns
DENA	Hold time		t _{DH}	4			ns
		Active Time	t _{HA}	640	640	640	t _{CLK}
	11	Blanking Time	tнв	20	160		tclk
	Horizontal	Frequency	fH	27	31.5	38	kHz
		Period	tн	26.3	31.7	37.0	μs
DENA		Active Time	tva	480	480	480	tн
	Vantical	Blanking Time	tvв	4	45		tн
	Vertical	Frequency	f_V	55	60	70	Hz
		Period	tv	14.3	16.7	18.2	ms

[Note]

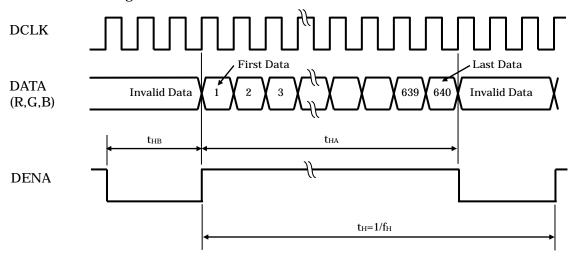
- 1) DATA is latched at fall edge of DCLK in this specification.
- 2) DENA (Data Enable) should always be positive polarity as shown in the timing specification.
- 3) DCLK should appear during all invalid period.
- 4) In case of blanking time fluctuation, please satisfy following condition.

$$t_{VBn} > t_{VBn-1} - 3(t_H)$$

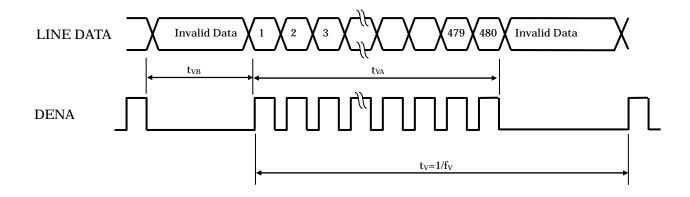
(2) Timing Chart



b. Horizontal Timing Chart



c. Vertical Timing Chart



(3) Color Data Assignment

(0) 00101	r Data Assign								IN	PUT	'DA'	ГА							
			R D	ATA			G DATA					B DATA							
C	OLOR	R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	В4	В3	B2	B1	В0
		MSB					LSB	MSB					LSB	MSB					LSB
	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
BASIC	BLUE(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
COLOR	CYAN	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	MAGENTA	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	YELLOW	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	WHITE	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	RED(1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	RED(2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	, ,																		
RED																			
	RED(62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN(1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	GREEN(2)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
anne.																			
GREEN																			
	GREEN(62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	GREEN(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	BLUE(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	BLUE(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
D																			
BLUE																		-	
	BLUE(62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	BLUE(63)	0_	0	0	0	0	0	0	0	0	0	0	0	1_	1	1	1	1	1

(11/23)

[Note]

1) Definition of gray scale
Color (n) --- n indicates gray scale level.
Higher n means brighter level.

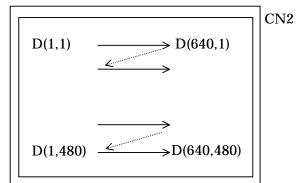
2) Data

1: High, 0: Low

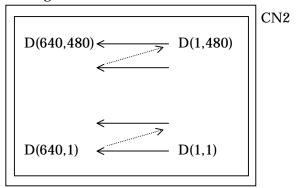
(4) Display Position and Scan Direction

D(X,Y) shows the data number of input signal.

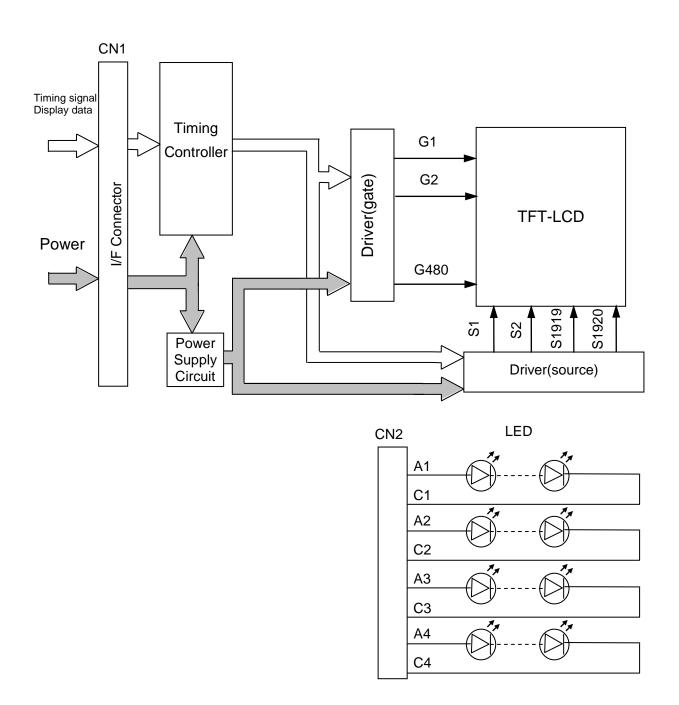
SC: Low



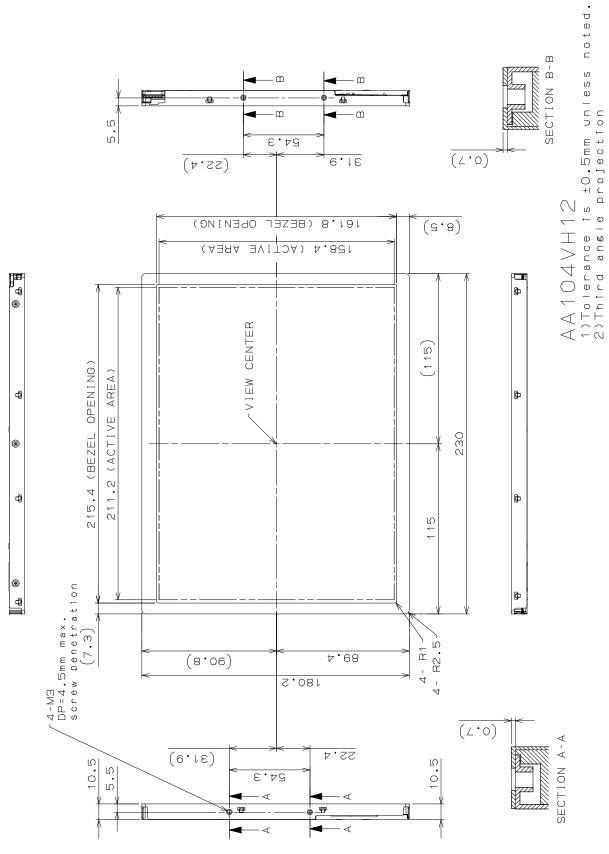
SC: High



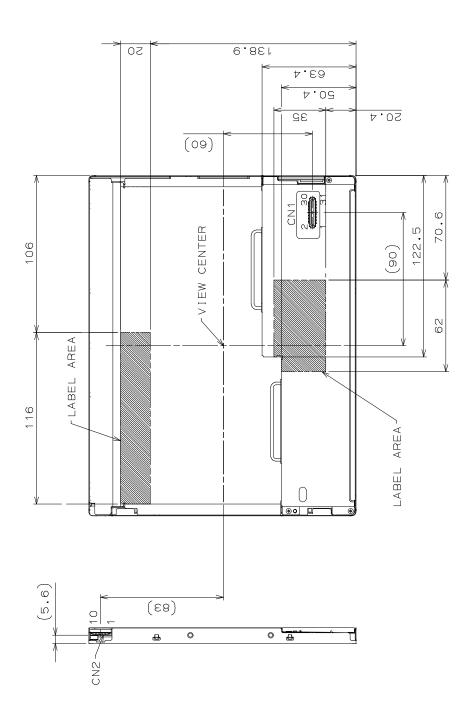
7. BLOCK DIAGRAM



(1) Front Side



(Unit:mm)



 $\begin{tabular}{ll} $AA104VH12$ \\ 1)Tolerance is $\pm 0.5mm$ unless noted. \\ 2)Third angle projection \\ \end{tabular}$

CN1: DF9B-31P-1V(32) (HIROSE) or 20026-231* - *1F (I-PEX) CN2: SM10B-SHLS-TF(LF)(SN) (JST)

(Unit:mm)

9. OPTICAL CHARACTERISTICS

Ta=25°C, VCC=3.3 V, Input Signals: Typ. values shown in Section 6

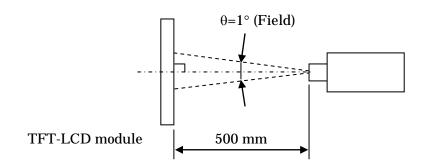
ITE	M	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT	Remarks
Contrast Rat	io	CR	θv=0°, θн=0°	450	700			*1)*2)*5)
Luminance		Lw	θv=0°, θн=0°	1360	1700		cd/m²	*1)*5)
Luminance U	Jniformity	ΔLw	θv=0°, θн=0°			30	%	*1)*3)*5)
Dognanga Tir		tr	$\theta_V=0^\circ,\theta_H=0^\circ$		4		ms	*1)*4)*5)
Response Tir	ne	tf	$\theta_V=0^\circ,\theta_H=0^\circ$		12		ms	*1)*4)*5)
Viewing	Horizontal	θ_{H}	CD > 10	-55~55	-70~70		٥	*1)*5)
Angle	Vertical	$\theta_{ m V}$	CR ≥ 10	-40~40	-65~65		٥	*1)*5)
Image stickir	ng	tis	2 h			2	s	*6)
	Red	Rx		0.533	0.573	0.613		
		Ry		0.292	0.332	0.372		
Color	Green	Gx		0.303	0.343	0.383		
Coordinates		Gy	0 00 0 00	0.512	0.552	0.592		*1)*5)
	Blue	Bx	$\theta_V=0^\circ, \theta_H=0^\circ$	0.106	0.146	0.186		
		Ву		0.077	0.117	0.157		
	White	Wx		0.273	0.313	0.353		
		Wy		0.289	0.329	0.369		

[Note]

These items are measured using EZContrast XL88F(ELDIM) for viewing angle, RD-80SA(TOPCON) for response time and CS-2000 (KONICA MINOLTA) or equivalent equipment for others under the dark room condition (no ambient light) after more than 30 minutes from turning on the backlight unless noted.

Condition: IF = 80 mA

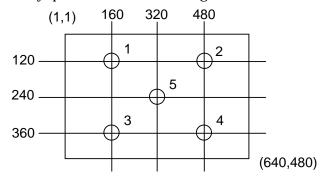
Measurement method for luminance and color coordinates is as follows.



The luminance is measured according to FLAT PANEL DISPLAY MEASUREMENTS STANDARD (VESA Standard).

*1) Measurement Point

Contrast Ratio, Luminance, Response Time, Viewing Angle, Color Coordinates: Display Center Luminance Uniformity: point 1~5 shown in a figure below



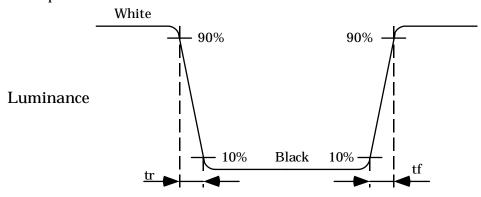
*2) Definition of Contrast Ratio

CR=Luminance with all white pixels / Luminance with all black pixels

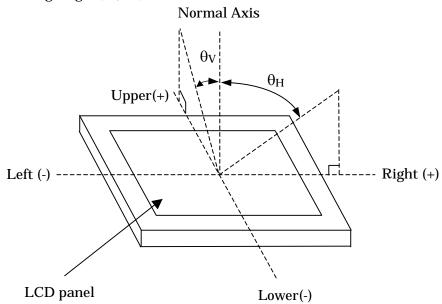
*3) Definition of Luminance Uniformity

 $\Delta Lw = [Lw(MAX)/Lw(MIN)-1] \times 100$

*4) Definition of Response Time

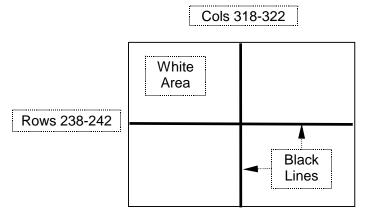


*5) Definition of Viewing Angle (θ_V , θ_H)



*6) Image sticking

Continuously display the test pattern shown in the figure below for two-hours. Then display a completely white screen. The previous image shall not persist more than two seconds at 25°C.



TEST PATTERN FOR IMAGE STICKING TEST

10. RELIABILITY TEST CONDITION

(1) Temperature and Humidity

ITEM	CONDITIONS
HIGH TEMPERATURE HIGH HUMIDITY OPERATION	40°C, 90%RH, 240 h (No condensation)
HIGH TEMPERATURE OPERATION	70°C, 240 h
LOW TEMPERATURE OPERATION	−20°C, 240 h
HIGH TEMPERATURE STORAGE	80°C, 240 h
LOW TEMPERATURE STORAGE	−20°C, 240 h
THERMAL SHOCK (NON-OPERATION)	−20°C (1h) ~ 80°C(1h), 100 cycles

(2) Shock & Vibration

ITEM	CONDITIONS
SHOCK (NON-OPERATION)	Shock level: 1470m/s² (150G) Waveform: half sinusoidal wave, 2ms Number of shocks: one shock input in each direction of three mutually perpendicular axis for a total of six shock inputs
VIBRATION (NON-OPERATION)	Vibration level: 9.8m/s² (1.0G) Waveform: sinusoidal Frequency range: 5 to 500Hz Frequency sweep rate: 0.5 octave /min Duration: one sweep from 5 to 500 Hz in each of three mutually perpendicular axis(each x,y,z axis: 1 hour, total 3 hours)

(3) ESD Test

ITEM	CONDITIONS
CONTACT DISCHARGE (OPERATION)	150pF, 330 Ω , ± 8 kV, 10 times at 1 sec interval
SIGNAL PIN DISCHARGE (NON-OPERATION)	200pF, 0Ω , ± 200 V, 10 times at 1 sec interval

(4) Judgment standard

The judgment of the above tests should be made as follow:

 $Pass: Normal\ display\ image,\ no\ damage\ of\ the\ display\ function.\ (ex.\ no\ line\ defect)$

Partial transformation of the module parts should be ignored.

Fail: No display image, damage of the display function. (ex. line defect)

11. OTHER FEATURE

(1) Environmental Restriction /Law Compliance

This LCD module complies with $RoHS^{*)}$ directive.

- *) RoHS: Restriction of the use of certain hazardous substances in electrical and electronic equipment
- (2) Safety Standard Authorization UL1950 Recognized (UL File# E158720)
- (3) Warranty Period

26 months after shipment from our factory

12. HANDLING PRECAUTIONS FOR TFT-LCD MODULE

Please pay attention to the followings in handling TFT-LCD products;

(1) ASSEMBLY PRECAUTION

- a. Please mount the LCD module by using mounting hole with a screw clamping torque less than 0.5 Nm. Please do not bend or wrench the LCD module in assembling. Please do not drop, bend or twist the LCD module in handling.
- b. Please design display housing in accordance with the following guide lines.
 - (a) Housing case must be designed carefully so as not to put stress on LCD and not to wrench module. If customer uses compression mounting, please evaluate housing case with LCD carefully to avoid image quality issue caused by mechanical stress.
 - (b) Under high temperature environment, performance and life time of LED may heavily shorten. When you design with our LCD product, please consider radiating heat and ventilation for good heat management.
 - (c) Keep sufficient clearance between LCD module back surface and housing when the LCD module is mounted. Approximately 1.0mm of the clearance in the design is recommended taking into account the tolerance of LCD module thickness and mounting structure height on the housing.
 - (d) When some parts, such as, FPC cable and ferrite plate, are installed underneath the LCD module, still sufficient clearance is required, such as 0.5mm. This clearance is, especially, to be reconsidered when the additional parts are implemented for EMI countermeasure.
 - (e) Design the LED driver location and connector position carefully so as not to give stress to LED backlight cable.
 - (f) Keep sufficient clearance between LCD module and the others parts, such as inverter and speaker so as not to interfere the LCD module. Approximately 1.0 mm of the clearance in the design is recommended.
 - (g) To avoid local elevation/decrease of temperature, considering location of heating element, heat release, thermal design should be done.
 - (h) Please use appropriate measures to avoid water going into LCD module. Especially, in case of LCD module using part with printing, water contacts printed material might cause printing degradation, for example, peeling off or discoloration.
- c. Please do not push or scratch LCD panel surface with anything hard. And do not soil LCD panel surface by touching with bare hands. (Polarizer film, surface of LCD panel is easy to be flawed.)
- d. Do not use or store the product under a condition where the product will be exposed to water, organic solution or acid.
- e. Please wipe off LCD panel surface with absorbent cotton or soft cloth in case of it being soiled.
- f. Please wipe off drops of adhesives like saliva and water on LCD panel surface immediately. They might damage to cause panel surface variation and color change.

- g. Please do not take a LCD module to pieces and reconstruct it. Resolving and reconstructing modules may cause them not to work well.
- h. Please do not touch metal frames with bare hands and soiled gloves. A color change of the metal frames can happen during a long preservation of soiled LCD modules.
- i. Please handle metal frame carefully because edge of metal frame is very sharp.
- j. Please connect the metal frame of LCD module to GND in order to minimize the effect of external noise and EMI.
- k. Be sure to connect the cables and the connecters correctly.

(2) OPERATING PRECAUTIONS

- a. Please be sure to turn off the power supply before connecting and disconnecting signal input cable.
- b. Please do not change variable resistance settings in LCD module. They are adjusted to the most suitable value. If they are changed, it might happen LCD does not satisfy the characteristics specification.
- c. The interface signal speed is very high. Please pay attention to transmission line design and other high speed signal precautions to satisfy signal specification.
- d. Condensation might happen on the surface and inside of LCD module in case of sudden change of ambient temperature. Please take care so as not to cause any damage mentioned on (1)-e.
- e. Please pay attention not to display the same pattern for very long time. Image sticking might happen on LCD. Although image sticking may disappear as the operation time proceeds, screen saver function is recommended not to cause image sticking.
- f. Please obey the same safe instructions as ones being prepared for ordinary electronic products.

(3) PRECAUTIONS WITH ELECTROSTATICS

- a. This LCD module use CMOS-IC on circuit board and TFT-LCD panel, and so it is easy to be affected by electrostatics. Please be careful with electrostatics by the way of your body connecting to the ground and so on.
- b. Please remove protection film very slowly from the surface of LCD module to prevent from electrostatics occurrence.

(4) STORAGE PRECAUTIONS

LCD should be stored in the room temperature environment with normal humidity. The LCD inventory should be processed by first-in first-out method.

(5) SAFETY PRECAUTIONS

- a. When you waste damaged or unnecessary LCDs, it is recommended to crush LCDs into pieces and wash them off with solvents such as acetone and ethanol, which should later be burned.
- b. If any liquid leaks out of a damaged glass cell and comes in contact with the hands, wash off thoroughly with soap and water.
- c. Be sure to turn off the power supply when inserting or disconnecting the LED backlight cable.
- d. LED driver should be designed carefully to limit or stop its function when over current is detected on the LED.

(6) OTHERS

- a. A strong incident light into LCD panel may cause deterioration to polarizer film, color filter, and other materials, which will degrade the quality of display characteristics. Please do not expose LCD module under strong Ultraviolet rays for a long time.
- b. Please pay attention to a panel side of LCD module not to contact with other materials in preserving it alone.
- c. For the packaging box handling, please see and obey with the packaging specification datasheet.