SPECIFICATION

PART NO. : OEL9M0081-G-E

OLED Display 3.37" 240X128

This specification may be changed without any notice in order to improve performance or quality etc.

Please contact OLED R&D department TRULY Semiconductors LTD. For updated specification and product status before design for this product or release the order.

PRODUCT CONTENTS

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REVISION HISTORY

Rev.	Contents	Date						
1.0	First Release 2012-03-20							
1.1	Update Electro-optical Characteristics and Initialization Code 2012-06-06							
1.2	Update Absolute Maximum Ratings	2012-11-07						
1.3	Update the Electro-optical Characteristics and the External Dimensions	2014-07-26						

n PHYSICAL DATA

No.	Items:	Specification:	Unit
1	Diagonal Size	3.37	Inch
2	Resolution	240(H) x 128(V)	Dots
3	Active Area	75.58 (W) x 40.30(H)	mm ²
4	Outline Dimension (Panel)	89.52 (W) x 54.41(H)	mm ²
5	Pixel Pitch	0.315 (W) x 0.315(H)	mm ²
6	Pixel Size	0.290 (W) x 0.290 (H)	mm ²
7	Driver IC	SSD1322Z2	-
8	Display Color	Green	-
9	Grayscale	4	Bit
10	Interface	Parallel / Serial	-
11	IC package type	COG with ZIF tail	-
12	Thickness	2.05 ± 0.2	mm
13	Weight	20	g
14	Duty	1/128	-

n ABSOLUTE MAXIMUM RATINGS

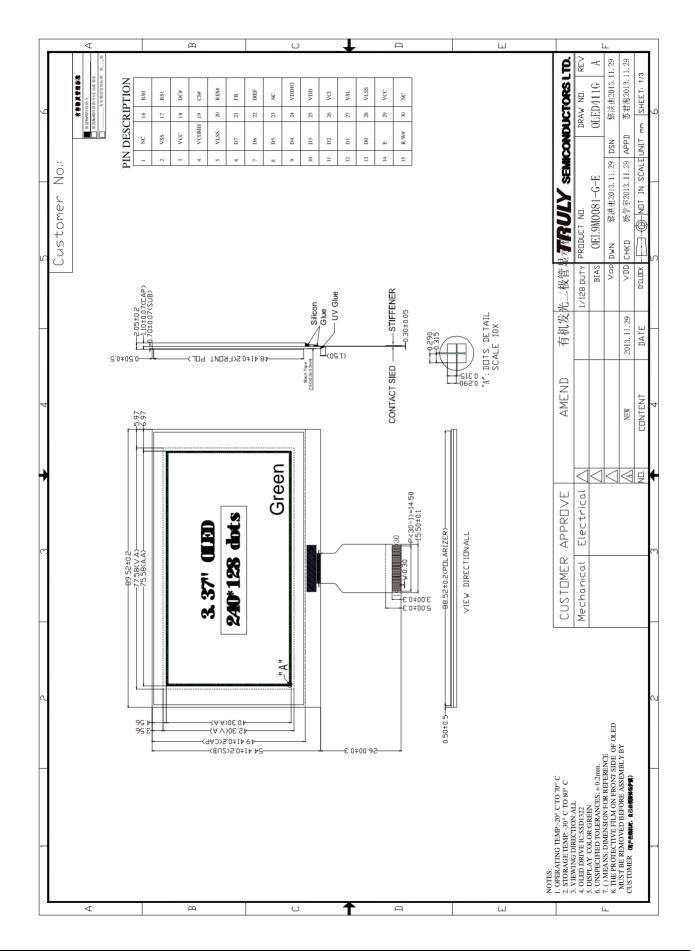
Unless otherwise specified, $V_{SS} = 0V$

 $(Ta = 25^{\circ}C)$ **Symbol** Min Max Unit Items Typ. I/O V V_{DDIO} -0.5 V_{CI} Logic V_{CI} -0.3 3.6 V Supply Voltage Driving V_{CC} V -0.5 21.0 _ V Core Logic -0.5 2.75 V_{DD} _ **Operating Temperature** °C Top -30 80 _ °C Storage Temperature Tst -40 85 Humidity 90 %RH _ _ _

Note:

Permanent device damage may occur if ABSOLUTE MAXIMUM RATINGS are exceeded. Functional operation should be restricted to the conditions as detailed in the operational sections of this data sheet. Exposure to absolute maximum rating conditions for extended periods may affect reliability.

n EXTERNAL DIMENSIONS



n ELECTRICAL CHARACTERISTICS

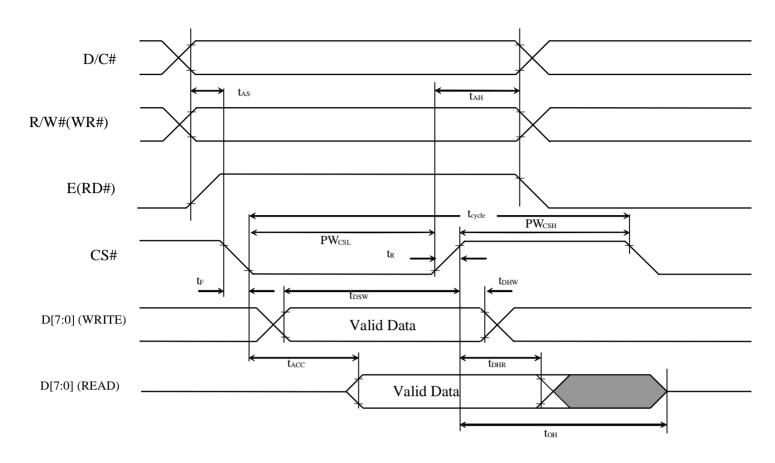
•DC Characteristics

Unless otherwise specified, $V_{SS} = 0V$, $V_{CI} = 2.4V$ to 3.5V. (Ta = 25 °C)						25℃)
	Items		Min	Тур.	Max	Unit
	I/O	V _{DDIO}	1.65	-	V _{CI}	V
Supply	Logic	V _{CI}	2.4	3.0	3.5	V
Voltage	Operating	V _{CC}	10.0	14.0	20.0	V
	Core Logic	V _{DD}	2.4	-	2.6	V
Input	High Voltage	V _{IH}	$0.8 \ge V_{DDIO}$	-	V _{DDIO}	V
Voltage	Low Voltage	V _{IL}	0	-	$0.2 \text{ x V}_{\text{DDIO}}$	V
Output	High Voltage	V _{OH}	0.9x V _{DDIO}	-	V _{DDIO}	V
Voltage	Low Voltage	V _{OL}	0	-	0.1 x V _{DDIO}	V

AC Characteristics

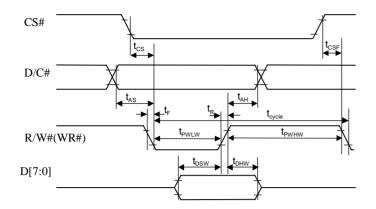
Use 8080/6800-Series MPU Parallel Interface or Serial Interface 1. 6800 Series MPU Parallel Interface

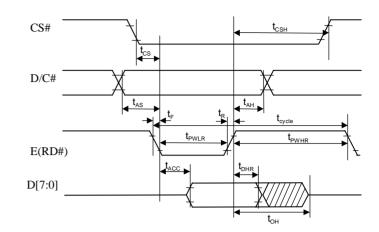
	(VDDIO - Vss = 1.65V - 2.1)	$(V_{DDIO} - V_{SS} = 1.65V - 2.1V, V_{CI} - V_{SS} = 2.4V - 3.5V, T_A = 25^{\circ}$					
Symbol	Parameter	Min	Тур	Max	Unit		
t _{CYCLE}	Clock Cycle Time (read) Clock Cycle Time (write)	400 100	-	-	ns		
t _{AS}	Address Setup Time	20	-	-	ns		
t _{AH}	Address Hold Time	0	-	-	ns		
t _{DSW}	Write Data Setup Time	40	-	-	ns		
t _{DHW}	Write Data Hold Time	10	-	-	ns		
t _{DHR}	Read Data Hold Time	20	-	-	ns		
t _{OH}	Output Disable Time	-	-	70	ns		
t _{ACC}	Access Time	-	-	200	ns		
PW _{CSL}	Chip Select Low Pulse Width (read) Chip Select Low Pulse Width (write)	450 60	-	-	ns		
PW _{CSH}	Chip Select High Pulse Width (read) Chip Select High Pulse Width (write)	60 60	-	-	ns		
t _R	Rise Time	-	-	15	ns		
t _F	Fall Time	-	-	15	ns		



2. 8080 Series MPU Parallel Interface

	(VDDIO - VSS = 1.65V -	$-V_{SS} = 1.65V - 2.1V, V_{CI} - V_{SS} = 2.4V - 3.5V, T_A = 25^{\circ}C$				
Symbol	Parameter	Min	Тур	Max	Unit	
t _{CYCLE}	Clock Cycle Time (read)	400	-	-	ns	
	Clock Cycle Time (write)	100				
t _{AS}	Address Setup Time	10	-	-	ns	
t _{AH}	Address Hold Time	0	-	-	ns	
$t_{\rm DSW}$	Write Data Setup Time	40	-	-	ns	
t _{DHW}	Write Data Hold Time	10	-	-	ns	
t _{DHR}	Read Data Hold Time	20	-	-	ns	
t _{OH}	Output Disable Time	-	-	70	ns	
t _{ACC}	Access Time	-	-	220	ns	
t _{PWLR}	Read Low Time	200	-	-	ns	
t_{PWLW}	Write Low Time	60	-	-	ns	
t _{PWHR}	Read High Time	60	-	-	ns	
$t_{\rm PWHW}$	Write High Time	60	-	-	ns	
t _R	Rise Time	-	-	15	ns	
t _F	Fall Time	-	-	15	ns	
t _{CS}	Chip select setup time	0	-	-	ns	
t _{CSH}	Chip select hold time to read signal	0	-	-	ns	
t _{CSF}	Chip select hold time	20	-	_	ns	





3. 4-Wire Serial Interface

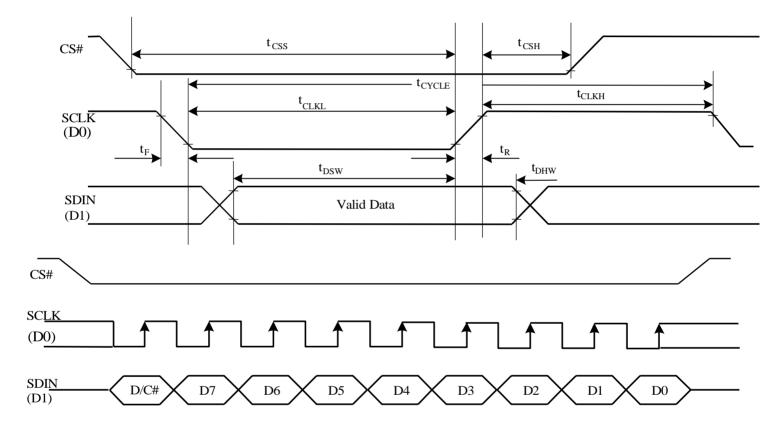
Symbol	(V _{DDIO} - V _{SS} = 1.65V-2.1V Parameter	Min	1	1	Uni
Symbol			Тур	Max	
t _{cycle}	Clock Cycle Time	300	-	-	ns
t _{AS}	Address Setup Time	15	-	-	ns
t _{AH}	Address Hold Time	35	-	-	ns
t _{CSS}	Chip Select Setup Time	20	-	-	ns
t _{CSH}	Chip Select Hold Time	10	-	-	ns
t _{DSW}	Write Data Setup Time	15	-	-	ns
t _{DHW}	Write Data Hold Time	20	-	-	ns
t _{CLKL}	Clock Low Time	40	-	-	ns
t _{CLKH}	Clock High Time	40	-	-	ns
t _R	Rise Time	-	-	15	ns
t _F	Fall Time	-	-	15	ns
CS# CLK D0) DIN D1)	$\begin{array}{c c} t_{CSS} & t_{CSH} \\ \hline t_{CLKL} & t_{cycle} \\ \hline t_F & t_{DSW} & t_R \\ \hline t_R & t_{DHW} \\ \hline Valid Data & Valid Data \\ \end{array}$	t _{CLKH}			
CS# SCLK (D0)			<u>}</u>		
SDIN(D1) D7 D6 D5 D4 D3 D	2	DI	D0	

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4. 3-Wire Serial Interface

(VDDIO -Vss -	1 65V-2 1V	Vci-	Vss - 7	2 4 V-3 5 V	$, T_{\rm A} = 25^{\circ}{\rm C})$
J	v DDIO - v SS -	1.03 v - 2.1 v,	v ci -	v 55 — 4	2.4 v - 3.3 v	, IA - 25 C)

Symbol	Parameter	Min	Тур	Max	Unit
t _{cycle}	Clock Cycle Time	300	-	-	ns
t _{CSS}	Chip Select Setup Time	20	-	-	ns
t _{CSH}	Chip Select Hold Time	35	-	-	ns
t _{DSW}	Write Data Setup Time	15	-	-	ns
t _{DHW}	Write Data Hold Time	20	-	-	ns
t _{CLKL}	Clock Low Time	40	-	-	ns
t _{CLKH}	Clock High Time	25	-	-	ns
t _R	Rise Time	-	-	15	ns
t _F	Fall Time	-	-	15	ns

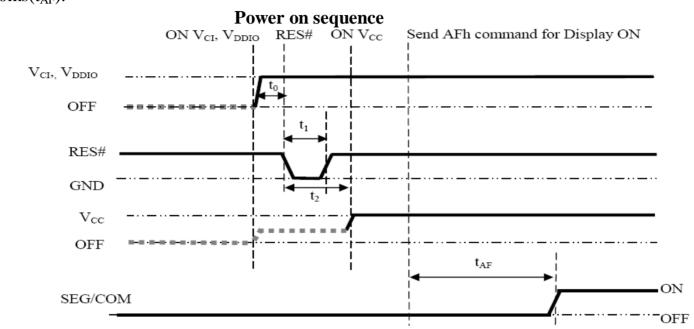


5. TIMING OF POWER SUPPLY

◆*Power ON sequence*:

1. Power ON V_{CI}, V_{DDIO}.

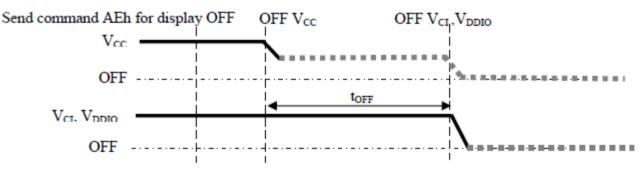
2. After V_{CI} , V_{DDIO} becomes stable, set wait time at least 1ms (t₀) for internal V_{DD} become stable. Then set RES# pin LOW (logic low) for at least 100us (t₁) ⁽⁴⁾ and then HIGH (logic high). 3. After set RES# pin LOW (logic low), wait for at least 100us (t₂). Then Power ON V_{CC} .⁽¹⁾ 4. After V_{CC} become stable, send command AFh for display ON. SEG/COM will be ON after 200ms(t_{AF}).



◆*Power OFF sequence*:

- 1. Send command AEh for display OFF.
- 2. Power OFF V_{CC}.^{(1), (2), (3)}
- 3. Wait for t_{OFF} . Power OFF V_{CI} , V_{DDIO} . (where Minimum t_{OFF} =0ms (5), Typical t_{OFF} =100ms)

Power off sequence



Note:

⁽¹⁾ Since an ESD protection circuit is connected between V_{CI} , V_{DDIO} and V_{CC} , V_{CC} becomes lower than V_{CI} whenever V_{CI} , V_{DDIO} is ON and V_{CC} is OFF as shown in the dotted line of V_{CC} in Figure above.

 $^{(2)}V_{CC}$ should be kept float (disable) when it is OFF.

 $^{(3)}$ Power pins (V_{CI}, V_{CC}) can never be pulled to ground under any circumstance.

 $^{(4)}$ The register values are reset after t_1 .

⁽⁵⁾ VCI, V_{DDIO} should not be Power OFF before VCC Power OFF.

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TI ELECTRO-OFTICAL CHARACTERISTICS (1a-25 C)								
Items		Symbol	Min.	Тур.	Max.	Unit	Remark	
Operating Lumi	nance	L	40	50	-	cd /m ²	Green	
Derver Consum	ntion	Р		400		mW	30% pixels ON	
Power Consumption		P	-	400	480	mW	L=50cd/m ²	
Frame Frequency		Fr	-	100	-	Hz	-	
Color Coordinate	Green	CIE x	0.270	0.310	0.350	CIE1931	Daulausaus	
Color Coordinate		CIE y	0.580	0.620	0.660		Darkroom	
Dasponsa Tima	Rise	Tr	-	-	0.02	ms	-	
Response Time	Decay	Td	-	-	0.02	ms	-	
Contrast Ratio*		Cr	10000:1	-	-	-	Darkroom	
Viewing Angle range		θ	160	-	-	Degree	-	
Operating Life 7	Fime*	Тор	45,000	-	-	Hours	L=50cd/m ²	

n ELECTRO-OPTICAL CHARACTERISTICS (Ta=25°C)

Note:

1. 50cd/m² is based on V_{CI} =3.0V, V_{CC} =16.0V, contrast command setting 0xDF;

2. Contrast ratio is defined as follows:

Contrast ratio = $\frac{\text{Photo - detector output with OLED being "white"}}{\text{Photo - detector output with OLED being "block"}}$

Photo – detector output with OLED being "black"

3. Life Time is defined when the Luminance has decayed to less than 50% of the initial Luminance specification. (Odd and even chess board alternately displayed) (The initial value should be closed to the typical value after adjusting.)

n INTERFACE PIN CONNECTIONS

No	Symbol	Description
1	NC	No connection
2	VSS	Ground. Common Voltage Reference Pin
3	VCC	Power supply for panel driving voltage. Segment voltage
4	VCOMH	COM signal deselected voltage level. High Level Voltage Output Of COM Signal
5	VLSS	Analog system ground pin. Voltage Supply
6-13	D7-D0	These pins are bi-directional data bus connecting to the MCU data bus. Unused pins are recommended to tie LOW. (Except for D2 pin in SPI mode, D2 is pulled low in SPI mode).
14	E (RD#)	MCU Interface Input pin, in 6800 parallel mode, it is used as enable signal, read/write operation is initiated when this pin is set high with chip selected. In 8080 parallel mode, this pin receives read signal, read operation is initiated when this is pulled low with chip selected. When SPI interface is selected, this pin must be connected to ground.
15	R/W#(WR#)	MCU Interface Input pin, in 6800 parallel mode, it is used as read/write selection input, read mode will be carried out when this pin is pulled high while write mode with this pin pulled low. In 8080 parallel mode, this pin will be write input, write operation is initiated when this is pulled low with chip selected. When SPI interface is selected, this pin must be connected to ground.
16- 17	BS0-1	MCU bus interface selection pins. Select appropriate logicsetting as described in the following table. BS[1:0]Bus Interface Selection 004 line SPI013 line SPI108-bit 8080 parallel118-bit 6800 parallel
18	DC#	This pin is Data/Command control pin connected to the MCU. When the pin is pulled HIGH, the content at D[7:0] will be interpreted as data. When the pin is pulled LOW, the content at D[7:0] will be interpreted as command.
19	CS#	This pin is the chip select input connected to the MCU. The chip is enabled for MCU communication only when CS# is pulled LOW.
20	RES#	This pin is reset signal input. When the pin is pulled LOW, initialization of the chip is executed. Keep this pin pull HIGH during normal operation.

21	FR	This pin is No Connection pins. Nothing should be connected to this pin. This pin should be left open individually.
22	IREF	This pin is the segment output current reference pin. A resistor should be connected between this pin and VSS to maintain the current around 10uA.
23	NC	No connection.
24	VDDIO	Power supply for interface logic level. It should be matched with the MCU interface voltage level.
25	VDD	Power supply pin for core logic operation. A capacitor is required to connect between this pin and VSS.
26	VCI	Low voltage power supply. VCI must always be equal to or higher than VDD and VDDIO.
27	VSL	This is segment voltage reference pin. When external VSL is used, connect with resistor and diode to ground
28	VLSS	Analog system ground pin.
29	VCC	Power supply for panel driving voltage. Segment Voltage
30	NC	No Connection.

n COMMAND TABLE

D/C#	Hex	D7	D6	D5	D4	D3	D2	D2	DO	Command	Descriptio
0	00	0	0	0	0	0	0	0	0	Enable Gray Scale table	This command is sent to enable the Gray Scale table setting (command B8h)
0 1 1	15 A[6:0] B[6:0]	0 * *	$\begin{matrix} 0\\ A_6\\ B_6\end{matrix}$	0 A5 B5	$\begin{array}{c} 1 \\ A_4 \\ B_4 \end{array}$	0 A ₃ B ₃	$\begin{array}{c} 1 \\ A_2 \\ B_2 \end{array}$	$\begin{array}{c} 0 \\ A_1 \\ B_1 \end{array}$	$\begin{array}{c} 1 \\ A_0 \\ B_0 \end{array}$	Set Column Address	Set Column start and end addressA[6:0]: StartAddress. [reset=0]B[6:0]: End Address.[reset=119]Range from 0 to 119
0	5C	0	1	0	1	1	1	0	0	Write RAM Command	Enable MCU to write Data into RAM
0	5D	0	1	0	1	1	1	0	1	Read RAM Command	Enable MCU to read Data from RAM
0 1 1	75 A[6:0] B[6:0]	0 * *	$\begin{array}{c}1\\A_6\\B_6\end{array}$	1 A5 B5	1 A4 B4	0 A ₃ B ₃	$\begin{matrix} 1\\ A_2\\ B_2 \end{matrix}$	$\begin{array}{c} 0 \\ A_1 \\ B_1 \end{array}$	$\begin{array}{c}1\\A_0\\B_0\end{array}$	Set Row Address	Set Row start and end addressA[6:0]: StartAddress. [reset=0]B[6:0]: End Address.[reset=127]Range from 0 to 127
0 1 1	A0 A[7:0] B[4]	1 0 *	0 0 *	1 A ₅ 0	$\begin{array}{c} 0 \\ A_4 \\ B_4 \end{array}$	0 0 0	$\begin{array}{c} 0 \\ A_2 \\ 0 \end{array}$	$\begin{array}{c} 0 \\ A_1 \\ 0 \end{array}$	$\begin{array}{c} 0\\ A_0\\ 1\end{array}$	Set Re-map and Dual COM Line mode	A[0]=0b, Horizontal address increment [reset]A[0]=1b,Vertical address incrementA[1]=0b, Disable Column Address Re-map [reset]A[1]=1b, Enable Column Address Re-map
											A[2]=0b, Disable Nibble Re-map [reset] A[2]=1b, Enable Nibble Re-map A[4]=0b, Scan from COM0 to COM[N -1] [reset] A[4]=1b, Scan from COM[N-1] to COM0, where N is the Multiplex ratio
											A[5]=0b, Disable COM Split Odd Even [reset] A[5]=1b, Enable COM Split Odd Even
											B[4], Enable / disable Dual COM Line mode $0b$, Disable Dual COM mode [reset] $1b$, Enable Dual COM mode (MUX ≤ 63)
											NoteCOM Split Odd Even modemust be disabled (A[5]=0b)when enabling the Dual COMmode (B[4]=1b)
0 1	A1 A[6:0]	1 *	0 A ₆	1 A ₅	0 A ₄	0 A ₃	0 A ₂	0 A1	1 A ₀	Set Display Start Line	Set display RAM display start line register from 0-127 Display start line register is reset to 00h after RESET
0 1	A2 A[6:0]	1 *	0 A ₆	1 A5	0 A4	0 A3	0 A2	1 A1	0 A ₀	Set Display Offset	Set vertical scroll by COM from 0-127 The value is reset to 00H after RESET
0	A4~A7	1	0	1	0	0	X ₂	Xı	X ₀	Set Display Mode	A4h = Entire Display OFF, all pixels turns OFF in GS level 0A5h = Entire Display ON, all pixels turns ON in GS level 15A6h = Normal Display [reset]A7h = InverseDisplay (GS0 \rightarrow GS15, GS1 \rightarrow GS14, GS2 \rightarrow GS13,)

D/C#	Hex	D7	D6	D5	D4	D3	D2	D2	D0	Command	Descriptio
0 1 1	A8 A[6:0] B[6:0]	1 0 0	$egin{array}{c} 0 \ A_6 \ B_6 \end{array}$	$\begin{matrix} 1\\ A_5\\ B_5 \end{matrix}$	$\begin{array}{c} 0 \\ A_4 \\ B_4 \end{array}$	1 A ₃ B ₃	$egin{array}{c} 0 \ A_2 \ B_2 \end{array}$	$\begin{array}{c} 0\\ A_1\\ B_1 \end{array}$	$egin{array}{c} 0 \ A_0 \ B_0 \end{array}$	Enable Partial Display	This command turns ON partial mode. The partial mode display area is defined by the following two parameters, A[6:0]: Address of start row in the display area B[6:0]: Address of end row in the display area, where B[6:0] must be \geq A[6:0]
0	A9	1	0	1	0	1	0	0	1	Exit Partial Display	This command is sent to exit the Partial Display mode
0 1	AB A[0]	1 0	0 0	1 0	0 0	1 0	0 0	1 0	1 A ₀	Function Selection	A[0]=0b, Select external V_{DD} A[0]=1b, Enable internal V_{DD} regulator [reset]
0	AE~AF	1	0	1	0	1	1	1	X ₀	Set Sleep mode ON/OFF	AEh = Sleep mode ON (Display OFF) AFh = Sleep mode OFF (Display ON)
0 1	B1 A[7:0]	1 A7	0 A ₆	1 A5	1 A4	0 A3	0 A2	0 A1	1 A ₀	Set Phase Length	A[3:0] Phase 1 period (reset phase length) of 5~31 DCLK(s) clocks as follow:
											A[3:0] Phase 1 period
											0000 invalid
											0001 invalid
											0010 5 DCLKs
											0011 7 DCLKs
											0100 9 DCLKs [reset]
											: :
											1111 31 DCLKs
											A[7:4] Phase 2 period (first pre-charge phase length) of 3~15 DCLK(s) clocks as follow:
											A[7:4] Phase 2 period
											0000 invalid
											0001 invalid
											0010 invalid
											0011 3 DCLKs
											: :
											0111 7 DCLKs [reset]
											: :
											1111 15 DCLKs
0	В3	1	0	1	1	0	0	1	1	Set Front Clock	A[3:0] [reset=0], divide by DIVSET where
1	A[7:0]	A ₇	A ₆	A ₅	A ₄	A ₃	A ₂	A ₁	A ₀	Divider / Oscillator	A[3:0] DIVSET
										Frequency	0000 divide by 1
											0001 divide by 2
											0010 divide by 4
											0011 divide by 8
											0100 divide by 16
											0101 divide by 32
											0110 divide by 64
											0111 divide by 128
											1000 divide by 256
											1001 divide by 512
											1010 divide by 1024
											>=1011 invalid
											A[7:4] Oscillator frequency, frequency increases as level
											increases [reset=0101b]

D/C#	Hex	D7	D6	D5	D4	D3	D2	D2	D0	Command	Descriptio		
0 1 1	B4 A[1:0] B[7:3]	1 1 B ₇	0 0 B ₆	1 1 B ₅	$\begin{array}{c} 1\\ 0\\ B_4 \end{array}$	0 0 B ₃	1 0 1	$\begin{array}{c} 0 \\ A_1 \\ 0 \end{array}$	$\begin{array}{c} 0\\ A_0\\ 1\end{array}$	Display Enhancement A	A[1:0] = 00b: Enable external VSLA[1:0] = 10b:Internal VSL [reset]B[7:3] = 11111b: Enhancedlow GS display qualityB[7:3] = 10110b: Normal[reset]		
0 1	B5 A[3:0]	1 *	0 *	1 *	1 *	0 A3	1 A ₂	0 A1	1 A ₀	Set GPIO	A[1:0] GPIO0: 00 pin HiZ, Input disabled 01 pin HiZ, Input enabled 10 pin output LOW [reset] 11 pin output HIGH		
											A[3:2] GPIO1: 00 pin HiZ, Input disabled 01 pin HiZ, Input enabled 10 pin output LOW [reset] 11 pin output HIGH		
0 1	B6 A[3:0]	1 *	0 *	1 *	1 *	0 A3	1 A ₂	1 A ₁	0 A ₀	Set Second Precharge Period	A[3:0] Second Pre-charge period 0000b 0 dclk 0001b 1 dclk 		
											000b 8 dclks [reset] 1111b 15 dclks		
0 1 1 1 1	B8 A1[7:0] A2[7:0]	1 A1 ₇ A2 ₇	$0\\A1_6\\A2_6\\\cdot\\\cdot$	1 A1 ₅ A2 ₅	$\begin{array}{c}1\\A1_4\\A2_4\\\vdots\end{array}$	$\begin{array}{c}1\\A1_3\\A2_3\\\cdot\\\cdot\\\cdot\end{array}$	$0\\A1_2\\A2_2\\.$	$0 \\ A1_1 \\ A2_1 \\ . \\ .$	$0\\A1_0\\A2_0\\.$	Set Gray Scale Table	The next 15 data bytes define Gray Scale (GS) Table by setting the gray scale pulse width in unit of DCLK's (ranges from 0d ~ 180d) A1[7:0]: Gamma Setting for GS1, A2[7:0]: Gamma Setting for GS2,		
1 1 1	A14[7:0] A15[7:0]	A14 ₇ A15 ₇	A14 ₆ A15 ₆	A14 ₅ A15 ₅	A14 ₄ A15 ₄	A14 ₃ A15 ₃	A14 ₂ A15 ₂	A14 ₁ A15 ₁	A14 ₀ A15 ₀		: A14[7:0]: Gamma Setting for GS14, A15[7:0]: Gamma Setting for GS15		
											Note (1) 0 ≤ Setting of GS1 < Setting of GS2 < Setting of GS3 < Setting of GS14 < Setting of GS15 (2) The setting must be followed by the Enable Gray Scale Table command (00h)		
0	B9	1	0	1	1	1	0	0	1	Select Default Linear Gray Scale table	The default Linear Gray Scale table is set in unit of DCLK's as follow GS0 level pulse width = 0; GS1 level pulse width = 0; GS2 level pulse width = 8; GS3 level pulse width = 16;		
											GS14 level pulse width = 104; GS15 level pulse width = 112;		
01	BB A[4:0]	1 *	0 *	1 *	1 A4	1 A ₃	$\begin{array}{c} 0 \\ A_2 \end{array}$	1 A1	1 A ₀	Set Pre-charge voltage	Set pre-charge voltage level.[reset = 17h]		
	<u>, , , 1</u>				-	5	2		5		A[4:0] Hex code pre-charge voltage		
											00000 00h 0.20 x Vcc		
											: : :		
											11111 1Fh 0.60 x Vcc		
0	BE	1	0	1	1	1	1	1	0	Set V _{COMH}	Set COM deselect voltage level [reset = 04h]		
1	A[2:0]	*	*	*	*	0	A_2	A_1	A_0		A[2:0] Hex code V COMH		
											000 00h 0.72 x VCC		
											100 04h 0.80 x VCC [reset]		
											: : :		
											111 07h 0.86 x VCC		
• • •											•		

D/C#	Hex	D7	D6	D5	D4	D3	D2	D2	D0	Command	Descriptio
0	C1	1	1	0	0	0	0	0	1	Set Contrast	A[7:0]: Contrast current value, range:00h~FFh,
1	A[7:0]	A ₇	A ₆	A_5	A_4	A ₃	A_2	A_1	A_0	Current	i.e. 256 steps for I_{SEG} current [reset = 7Fh]
0	C7	1	1	0	0	0	1	1	1	Master Contrast	A[3:0] =
1	A[3:0]	*	*	*	*	A ₃	A_2	A_1	A_0	Current Control	0000b, reduce output currents for all colors to 1/16
											0001b, reduce output currents for all colors to 2/16
											1110b, reduce output currents for all colors to 15/16
											1111b, no change [reset]
0	СА	1	1	0	0	1	0	1	0	Set MUX Ratio	A[6:0]: Set MUX ratio from 16MUX ~ 128MUX
1	A[6:0]	*	A ₆	A ₅	A ₄	A ₃	A ₂	A ₁	A ₀	Set WOX Ratio	A[6:0] = 15d represents 16MUX
	11[010]		0	5	4	,	•••2	1	0		:
											A[6:0] = 127d represents 128MUX [reset]
0	D1	1	1	0	1	0	0	0	1	Display	A[5:4] = 00b: Reserved
1	A[5:4]	1	0	A_5	A_4	0	0	1	0	Enhancement B	A[5:4] = 10b: Normal [reset]
1	20	0	0	1	0	0	0	0	0		
								<u>^</u>		<u> </u>	
0	FD	1	1 0	1	1	1	1	0	1	Set Command	A[2]: MCU protection status [reset = $12h$]
1	A[2]	0	0	0	1	0	A_2	1	0	Lock	A[2] = 0b, Unlock OLED driver IC MCU interface from entering command [reset]
											A[2] = 1b, Lock OLED driver IC MCU interface from
											entering command
											chiefing commune
											Note
											The locked OLED driver IC MCU interface prohibits all
											commands and memory access except the FDh command

n INITIALIZATION CODE

void Inital_SSD1322()

{
 WMLCDCOM(0xFD);//Command lock setting
 WMLCDDATA(0x12);

WMLCDCOM(0xAE);//Display OFF

WMLCDCOM(0x15);//column address setting WMLCDDATA(0x24); WMLCDDATA(0x5F);

WMLCDCOM(0x75);//row address setting WMLCDDATA(0x00); WMLCDDATA(0x7F);

WMLCDCOM(0xA0);//re_map&dual com mode WMLCDDATA(0x24); WMLCDDATA(0x01);//Disable dual com mode

WMLCDCOM(0xA1);//display start line WMLCDDATA(0x00);

WMLCDCOM(0xA2);//display offset WMLCDDATA(0x00);

WMLCDCOM(0xA6);//normal display

WMLCDCOM(0xA8);//partial display setting WMLCDDATA(0x00);//start row WMLCDDATA(0x7F);//end row

//WMLCDCOM(0xA9);//exit partial display mode

WMLCDCOM(0xAB);//function selection WMLCDDATA(0x01);//enable internal vdd

WMLCDCOM(0xB1);//phase length setting WMLCDDATA(0xD2);//phase1=9dclk.phase2=7dclk

WMLCDCOM(0xB3);//front clock divider&oscillator freq WMLCDDATA(0xE1);

WMLCDCOM(0xB4);//display enhancement A WMLCDDATA(0xA0);//external VSL WMLCDDATA(0xFD);//normal or 11111101 to enhance low GS

WMLCDCOM(0xB6);//second precharge period setting WMLCDDATA(0x08);

WMLCDCOM(0xBB);//set precharge voltage

WMLCDDATA(0x1F);

WMLCDCOM(0xBE);//set VCOMH voltage WMLCDDATA(0x06);//0.80*VCC

WMLCDCOM(0xB5);//GPIO SETTING WMLCDDATA(0x0A);

WMLCDCOM(0xB8); //Gray scale setting WMLCDDATA(0x00); //GS1 WMLCDDATA(0x08); //GS2 WMLCDDATA(0x10); //GS3 WMLCDDATA(0x18); //GS4 WMLCDDATA(0x20); //GS5 WMLCDDATA(0x28); //GS6 WMLCDDATA(0x30); //GS7 WMLCDDATA(0x38); //GS8 WMLCDDATA(0x40); //GS9 WMLCDDATA(0x48); //GS10 WMLCDDATA(0x50); //GS11 WMLCDDATA(0x58); //GS12 WMLCDDATA(0x60); //GS13 WMLCDDATA(0x68); //GS14 WMLCDDATA(0x70); //GS15 WMLCDCOM(0x00); //Enable gray scale setting

//WMLCDCOM(0xB9);//gray scale setting

WMLCDCOM(0xC1);//contrast set WMLCDDATA(CONTRAST);

WMLCDCOM(0xC7);//master current set WMLCDDATA(0x0F);

WMLCDCOM(0xCA);//mux set WMLCDDATA(0x7F);

WMLCDCOM(0xD1);//display enhancement B WMLCDDATA(0xA2); WMLCDDATA(0x20);

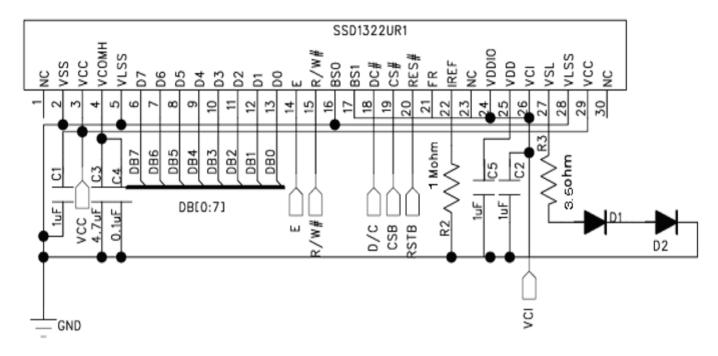
WMLCDCOM(0xAF);//Display ON

Note:

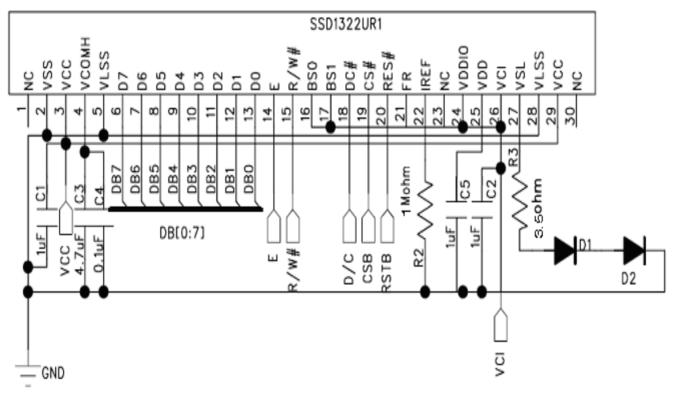
Please set appropriate parameters of initialization base on actual application.

[}]

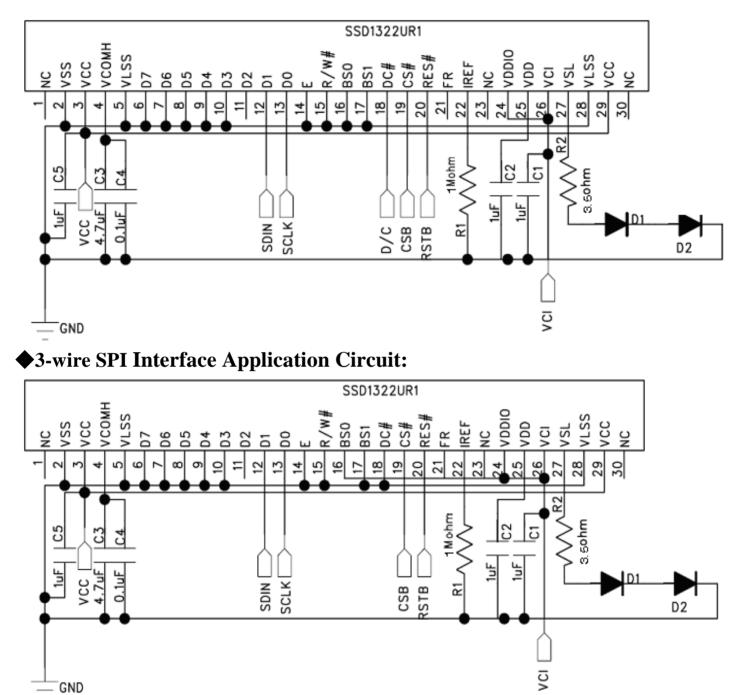
n SCHEMATIC EXAMPLE **\$8080 Series Interface Application Circuit:**



♦6800 Series Interface Application Circuit:



◆4-wire SPI Interface Application Circuit:



For Above Circuits:

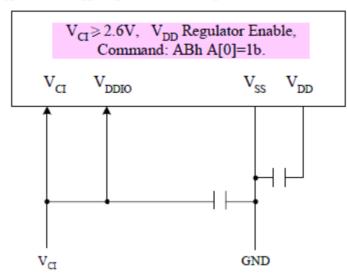
Voltage at IREF = VCC – 6V. For VCC = 16.0V, VCI=3.0V, IREF = 10uA; R1 = (Voltage at IREF - VSS) / IREF= (16 - 6) / 10uA= 1M Ω . R2 = 3.5 Ω , 1/8W D1&D2: Vth = 0.7V, 1N4148 C1 ~ C2, C3, C5: 4.7uF⁽¹⁾ C4: 0.1uF⁽²⁾ The value of components is recommended value. Select appropriate value again

The value of components is recommended value. Select appropriate value against module application.

Note:

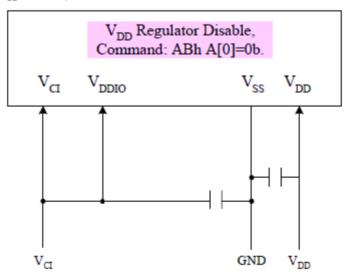
In SSD1322, the power supply pin for core logic operation, VDD, can be supplied by external source or internally regulated through the VDD regulator. The internal VDD regulator is enabled by setting bit A[0] to 1b in command ABh "Function Selection". VCI should be larger than 2.6V when using the internal VDD regulator. The typical regulated VDD is about 2.5V It should be notice that, no matter VDD is supplied by external source or internally regulated; VCI must always be set equivalent to or higher than VDD and VDDIO.

The following figure shows the VDD regulator pin connection scheme:



 $V_{CI} > 2.6V$, V_{DD} regulator enable pin connection scheme

 $V_{CI} < 2.6V, V_{DD}$ regulator disable pin connection scheme



n RELIABILITY TESTS

	Item	Condition	Criterion		
High Te	emperature Storage (HTS)	$80\pm2^{\circ}$ C, 200 hours	 After testing, the function test is ok. After testing, no addition to the defect. 		
High Ter	nperature Operating (HTO)	$70\pm2^{\circ}C$, 96 hours	 3. After testing, the change of luminance should be within +/- 50% of initial value. 		
Low Te	emperature Storage (LTS)	-30±2°C, 200 hours	4. After testing, the change for the mono and area color must be		
Low Ter	nperature Operating (LTO)	-20 \pm 2°C, 96 hours	within (+/-0.02, +/- 0.02) and for the full color it must be within (+/-0.04, +/-0.04) of		
High Tempe	erature / High Humidity Storage (HTHHS)	50±3℃, 90%±3%RH, 120 hours	initial value based on 1931 CIE coordinates.5. After testing, the change of total current		
Thermal S	hock (Non-operation) (TS)	-20±2°C ~ 25°C ~ 70±2°C (30min) (5min) (30min) 10cycles	- consumption should be within +/- 50% of initial value.		
Vibration (Packing)	10~55~10Hz,amplitu de 1.5mm, 1 hour for each direction x, y, z	1. One box for each test.			
Drop (Packing)	Height : 1 m, each time for 6 sides, 3 edges, 1 angle	2. No addition to the cosmetic	e and the electrical defects.		
ESD (finished product housing)	±4kV (R: 330Ω C: 150pF , 10times, air discharge)	 After testing, cosmetic and electrical defects should not happen. In case of malfunction or defect caused by ESD damage, it would be judged as a good part if it would be recovered to normal state after resetting. 			

Note: 1) For each reliability test, the sample quantity is 3, and only for one test item.

2) The HTHHS test is requested the Pure Water(Resistance>10M Ω).

3) The test should be done after 2 hours of recovery time in normal environment.

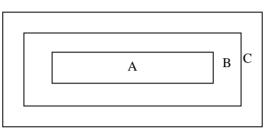
n OUTGOING QUALITY CONTROL SPECIFICATION

◆Standard

According to GB/T2828.1-2003/ISO 2859-1: 1999 and ANSI/ASQC Z1.4-1993, General Inspection Level II.

Definition

- 1 Major defect : The defect that greatly affect the usability of product.
- 2 Minor defect : The other defects, such as cosmetic defects, etc.
- 3 Definition of inspection zone:



Zone A: Active Area

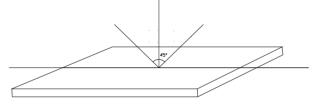
Zone B: Viewing Area except Zone A

Zone C: Outside Viewing Area

Note: As a general rule, visual defects in Zone C are permissible, when it is no trouble of quality and assembly to customer's product.

♦Inspection Methods

1 The general inspection : under 20W x 2 or 40W fluorescent light, about 30cm viewing distance, within 45° viewing angle, under 25±5℃.



2 The luminance and color coordinate inspection : By PR705 or BM-7 or the equal equipments, in the dark room, under 25 ± 5 °C.

♦Inspection Criteria

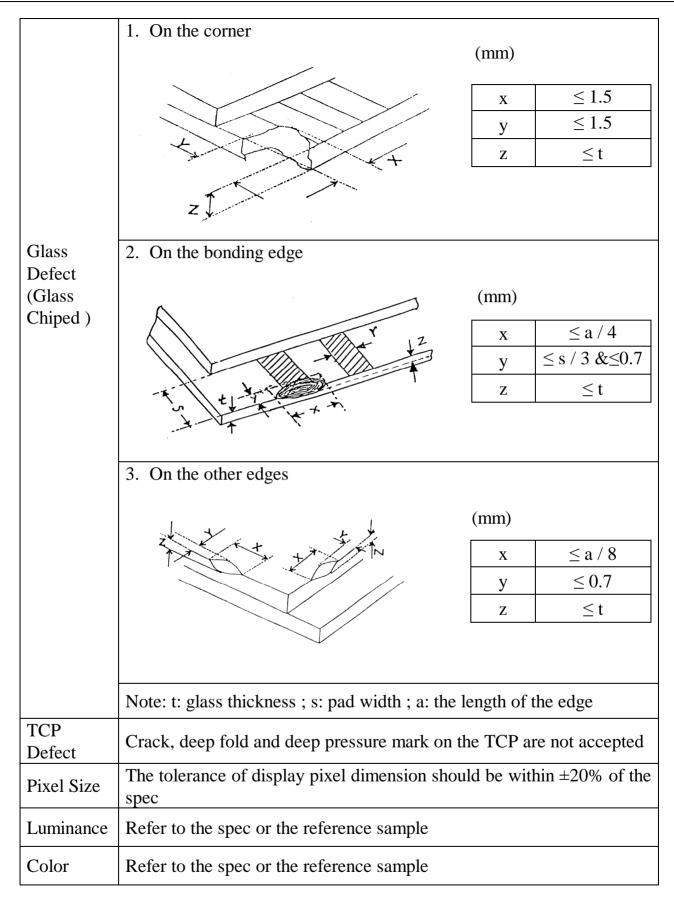
1 Major defect : AQL= 0.65

Item	Criterion					
	1. No display or abnormal display is not accepted					
Function Defect	2. Open or short is not accepted.					
	3. Power consumption exceeding the spec is not accepted.					
Outline Dimension	Outline dimension exceeding the spec is not accepted.					
Glass Crack	Glass crack tends to enlarge is not accepted.					

2 Minor Defect : AQL= 1.5

Item	Criterion								
	Size	Accepted Qty							
Spot			Area A + Area B	Area C					
Defect		$\Phi \leq 0.07$	Ignored	L					
(dimming and	$\left \begin{pmatrix} & & & \\ & & & \end{pmatrix} \right \mathbf{Y}$	$0.07 < \Phi \le 0.10$	3						
lighting	X	0.10<Φ≦0.15	1	Ignored					
spot)		0.15<Φ	0						
	Note : $\Phi = (x + y) / 2$								
Line	L (Length):mm	W (Width):mm	Area A + Area B	Area C					
Defect	/	W≦0.02	Ignored	I					
(dimming and	L≦3.0	$0.02 \le W \le 0.03$	2	Ignored					
lighting	L≦2.0	$0.03 \le W \le 0.05$	1						
line)	/	0.05 <w< td=""><td>As spot defect</td><td colspan="3"></td></w<>	As spot defect						
Polarizer Stain	Stain which can be wiped off lightly with a soft cloth or similar cleaning is accepted, otherwise, according to the Spot Defect and the Line Defect.								
	1. If scratch can be s	een during operation,	according to the cri	terions					
	of the Spot Defect an								
		een only under non-o	peration or some spe	ecial					
Polarizer	angle, the criterion is L (Length) : mm		Area A + Area B	Area C					
Scratch	/	W≦0.02	Ignore						
	3.0 <l≦5.0< td=""><td>$0.02 \le W \le 0.04$</td><td>2</td><td></td></l≦5.0<>	$0.02 \le W \le 0.04$	2						
	L≦3.0	$0.04 \le W \le 0.06$	1	Ignore					
	/	0.06 <w< td=""><td>0</td><td></td></w<>	0						
	Si	ze	Area A + Area B	Area C					
Dela		Φ≦0.20	Ignored						
Polarizer Air Bubble	Y	$0.20 < \Phi \le 0.30$	2						
	X	$0.30 < \Phi \le 0.50$	1	Ignored					
		0.50<Φ	0	1					

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n CAUTIONS IN USING OLED MODULE

Precautions For Handling OLED Module:

1. OLED module consists of glass and polarizer. Pay attention to the following items when handling:

- i. Avoid drop from high, avoid excessive impact and pressure.
- ii. Do not touch, push or rub the exposed polarizers with anything harder than an HB pencil lead.
- iii. If the surface becomes dirty, breathe on the surface and gently wipe it off with a soft dry cloth. If it is terrible dirty, moisten the soft cloth with Isopropyl alcohol or Ethyl alcohol. Other solvents may damage the polarizer. Especially water, Ketone and Aromatic solvents.
- iv. Wipe off saliva or water drops immediately, contact the polarizer with water over a long period of time may cause deformation.
- v. Please keep the temperature within specified range for use and storage. Polarization degradation, bubble generation or polarizer peeling-off may occur with high temperature and high humidity.
- vi. Condensation on the surface and the terminals due to cold or anything will damage, stain or dirty the polarizer, so make it clean as the way of iii.
- 2. Do not attempt to disassemble or process the OLED Module.
- 3. Make sure the TCP or the FPC of the Module is free of twisting, warping and distortion, do not pull or bend them forcefully, especially the soldering pins. On the other side, the SLIT part of the TCP is made to bend in the necessary case.
- 4. When assembling the module into other equipment, give the glass enough space to avoid excessive pressure on the glass, especially the glass cover which is much more fragile.
- 5. Be sure to keep the air pressure under 120 kPa, otherwise the glass cover is to be cracked.
- 6. Be careful to prevent damage by static electricity:
 - i. Be sure to ground the body when handling the OLED Modules.
 - ii. All machines and tools required for assembling, such as soldering irons, must be properly grounded.
 - iii. Do not assemble and do no other work under dry conditions to reduce the amount of static electricity generated. A relative humidity of 50%-60% is recommended.
 - iv. Peel off the protective film slowly to avoid the amount of static electricity generated.
 - v. Avoid to touch the circuit, the soldering pins and the IC on the Module by the body.
 - vi. Be sure to use anti-static package.
- 7. Contamination on terminals can cause an electrochemical reaction and corrade the terminal circuit, so make it clean anytime.
- 8. All terminals should be open, do not attach any conductor or semiconductor on the terminals.
- 9. When the logic circuit power is off, do not apply the input signals.
- 10. Power on sequence: $V_{DD} \rightarrow V_{CC}$, and power off sequence: $V_{CC} \rightarrow V_{DD}$.
- 11. Be sure to keep temperature, humidity and voltage within the ranges of the spec, otherwise shorten Module's life time, even make it damaged.
- 12. Be sure to drive the OLED Module following the Specification and datasheet of IC controller, otherwise something wrong may be seen.

13. When displaying images, keep them rolling, and avoid one fixed image displaying more than 30 seconds, otherwise the residue image is to be seen. This is the speciality of OLED.

Precautions For Soldering OLED Module:

- 1. Soldering temperature : $260^{\circ}C \pm 10^{\circ}C$.
- 2. Soldering time : 3-4 sec.
- 3. Repeating time : no more than 3 times.
- 4. If soldering flux is used, be sure to remove any remaining flux after finishing soldering operation. (This does not apply in the case of a non-halogen type of flux.) It is recommended to protect the surface with a cover during soldering to prevent any damage due to flux spatters.

Precautions For Storing OLED Module:

- 1. Be sure to store the OLED Module in the vacuum bag with dessicant.
- 2. If the Module can not be used up in 1 month after the bag being opened, make sure to seal the Module in the vacuum bag with dessicant again.
- 3. Store the Module in a dark place, do not expose to sunlight or fluorescent light.
- 4. The polarizer surface should not touch any other objects. It is recommended to store the Module in the shipping container.
- 5. It is recommended to keep the temperature between $0^{\circ}C$ and $30^{\circ}C$, the relative humidity not over 60%.

◆ Limited Warranty

Unless relevant quality agreements signed with customer and law enforcement, for a period of 12 months from date of production, all products (except automotive products) TRULY will replace or repair any of its OLED modules which are found to be functional defect when inspected in accordance with TRULY OLED acceptance standards (copies available upon request). Cosmetic/visual defects must be returned to TRULY within 90 days of shipment. Confirmation of such date should be based on freight documents. The warranty liability of TRULY is limited to repair and/or replacement on the terms above. TRULY will not be responsible for any subsequent or consequential events.

♦ Return OLED Module Under Warranty:

- 1. No warranty in the case that the precautions are disregarded.
- 2. Module repairs will be invoiced to the customer upon mutual agreement. Modules must be returned with sufficient description of the failures or defects.

♦ PRIOR CONSULT MATTER

- 1. For TRULY standard products, we keep the right to change material ,process ... for improving the product property without any notice on our customer.
- 2. If you have special requirement about reliability condition, please let us know before you start the test on our samples.