# High Power LED S Series

# o.7W White SPHWHTS2N100







#### **Features**

Package : Silicone covered lead frame substrate

Dimension: 2.3 mm x 2.3 mmChip Configuration: 1 chip

• ESD Voltage: Up to 8 kV acc. to ISO 10605-contact

Viewing Angle: 120°

• Qualifications: The product qualification test plan based on the guidelines of AEC-Q102

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#### 1. Characteristics

# a) Typical Characteristics

 $[T_s = 25 \, {}^{\circ}C]^{[1]}$ 

ltem	Symbol	Value	Unit.
Luminous Flux (I <sub>F</sub> =200 mA)	Ф٧	Тур. 90	lm
Forward Voltage (I <sub>F</sub> = 200 mA)	$V_{F}$	Тур. 2.9	V
Viewing Angle	Ф	Typ. 120	0
Reverse Current	I <sub>R</sub>	Not designed for reverse operation	
Real Thermal Resistance	D	Тур. 7.3	K/W
(Junction to Solder point)	$R_{th\_J-S\ (Real)}$	Max. 10.9	r/vv
Electrical Thermal Resistance	D	Тур. 4.2	K/W
(Junction to Solder point)	R <sub>th_J-S</sub> (Elec.)	Max. 6.3	r <sub>V</sub> , v v
Radian Surface	Α	0.81	mm²

#### Note:

# b) Absolute Maximum Rating

ltem	Symbol	Rating	Unit
Ambient / Operating Temperature	Ta	-40 ~ +125	°C
Storage Temperature	$T_{stg}$	-40 ~ +125	°C
LED Junction Temperature	Tj	150	°C
Maximum Forward current <sup>[2]</sup> (Ts:25°C) <sup>[3]</sup>	lF	300	mA
Minimum Forward current <sup>[2]</sup> (Ts:25°C) <sup>[3]</sup>	l <sub>F</sub>	50	mA
Maximum Reverse current		Do not apply for reverse current	
ESD Sensitivity <sup>[4]</sup>	-	±8 for HBM	kV

#### Note:

- [2] Driving the product at forward current (IF) below Min. IF or above Max. IF may result in unpredictable behavior of the product.
- [3] The measurement condition means that temperature dependence is excluded by applying pulse current for typically 25 ms
- [4] It is included the device to protect the product from ESD.

<sup>[1]</sup> The measurement condition means that temperature dependence is excluded by applying pulse current for typically 25 ms

# 2. Product Code Information

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
S	Р	Н	W	н	Т	S	2	N	1	0	0	Α	В	C	D	E	F

Digit	PKG Information						
1 2	company name and Samsung LED PKG (SP for Samsung PKG)						
3	power variant (H for automotive high power)						
4 5	color variant (WH for automotive white color)						
6	LED PKG version (T for initial version up)						
7 8	product configuration and type (S2 for automotive 2323 PKG type)						
9	lens configuration (N for no lens)						
10	Max power (1 for 1±0.5W)						
11,12	specific property (0 for default)						
13 14	forward voltage property						
15 16	CIE coordination property						
17 18	luminous flux property						

# a) Luminous Flux Bins $^{[5]}\,$ (I\_F = 200 mA, $T_S \! = 25^o C)$

Symbol	Flux Bin Code	Flux Range (lm)				
Symbol	Flux Bill Code	Min	Max			
	8A	80	88			
	1B	84	93			
$\Phi_{V}$	2B	88	97			
	3B	93	102			
	4B	97	107			

# b) Voltage Bins (I<sub>F</sub> = 200 mA, $T_S$ = 25 °C)

Symbol	Voltage Bin Code	Voltage Range (V)				
Symbol	Voltage Bill Code	Min	Max			
	1D	2.75	3			
V <sub>F</sub>	1E	3	3.25			
	1H	3.25	3.4			

#### Note:

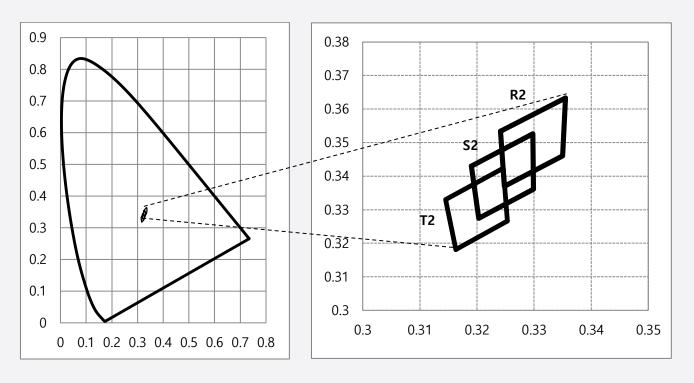
[5] Luminous flux measuring equipment : CAS140CT  $\Phi_V \text{ and } V_F \text{ tolerances are } \pm 7\% \text{ and } \pm 0.1 \text{ V respectively}.$ 

# c) Color Bin $^{[6]}(I_F = 200 \text{ mA})$

Symbol	Color Bin Code	Cx		Су					
	R2	0.3241	0.3248	0.3350	0.3355	0.3534	0.3370	0.3460	0.3633
Cx, Cy	\$2	0.3190	0.3203	0.3299	0.3298	0.3430	0.3274	0.3361	0.3526
	T2	0.3163	0.3145	0.3246	0.3253	0.3181	0.3330	0.3424	0.3266

#### Note

[6] Chromaticity coordinates: Cx, Cy according to CIE 1931. Cx and Cy tolerances are ±0.005, respectively.

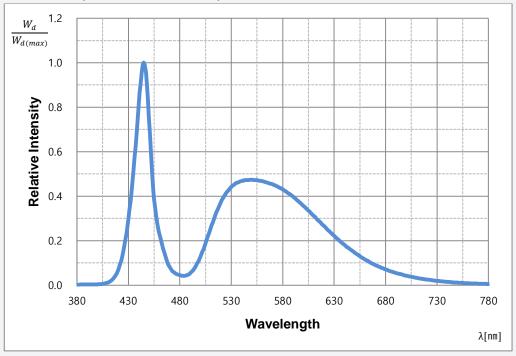


# d) Luminous Flux Bins according to Color Bin (I<sub>F</sub> = 200 mA, $T_{\rm S}$ = 25 °C)

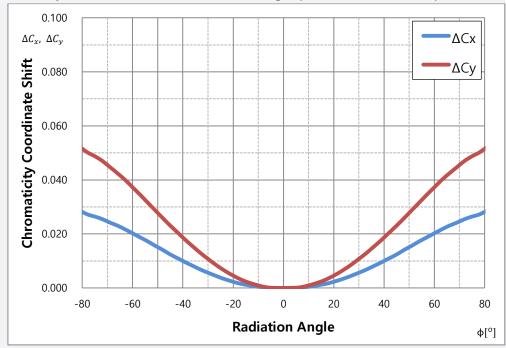
		Flux Range (lm)										
Symbol	Flux Bin	8	8A		<b>1</b> B		2B		В	4B		
Зуппон	Code	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	
		80	88	84	93	88	97	93	102	97	107	
	R2			(	)	(	)	(	)	(	)	
$\Phi_{V}$	S2	О		0		О		Ο		0		
	T2	(	)	0		О		(	O			

# 3. Typical Characteristics Graphs

#### a) Spectrum Distribution ( $I_F = 200$ mA, $T_S = 25$ °C)



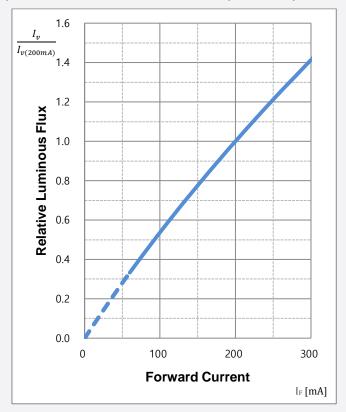
# b) Typical Chromaticity Coordinate Shift vs Radiation Angle ( $I_F = 200\,$ mA, $T_S = 25\,$ °C) [7]

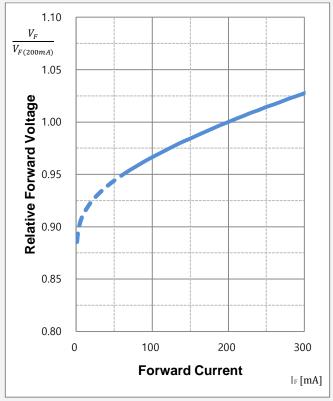


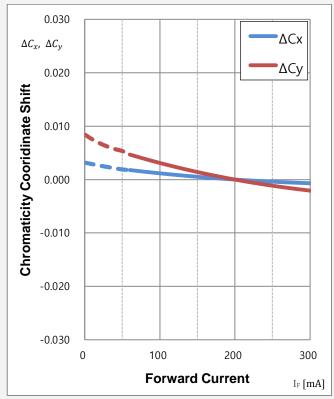
#### Note:

[7] The measurement condition means that temperature dependence is excluded by applying pulse current for typically 25 ms

# c) Forward Current Characteristics (T<sub>S</sub> = 25 °C)<sup>[8]</sup>



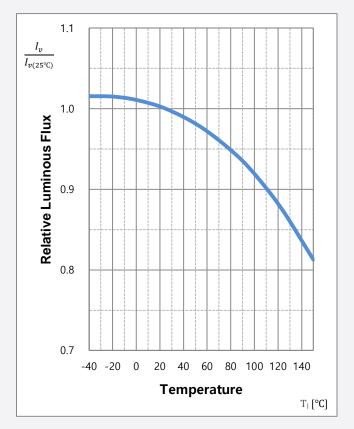


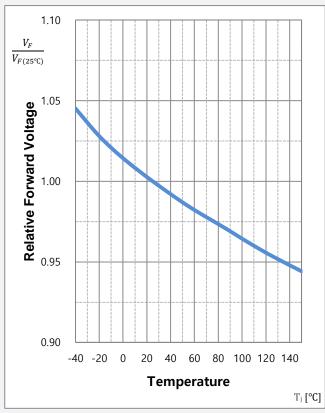


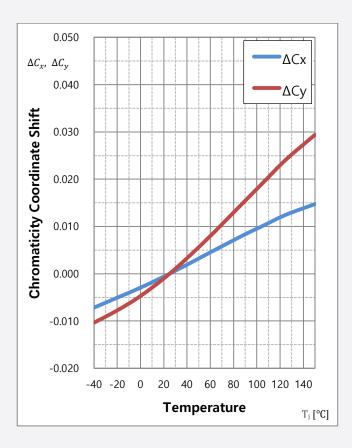
#### Note:

[8] The measurement condition means that temperature dependence is excluded by applying pulse current for typically 25 ms

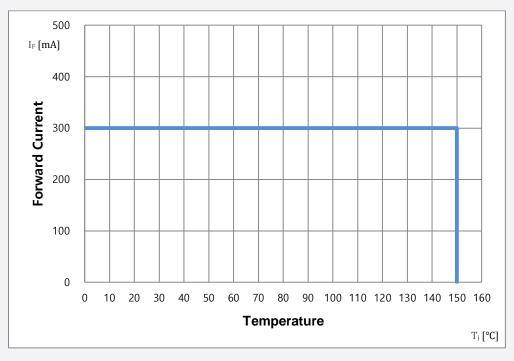
# d) Temperature Characteristics ( $I_F = 200 \text{ mA}$ )







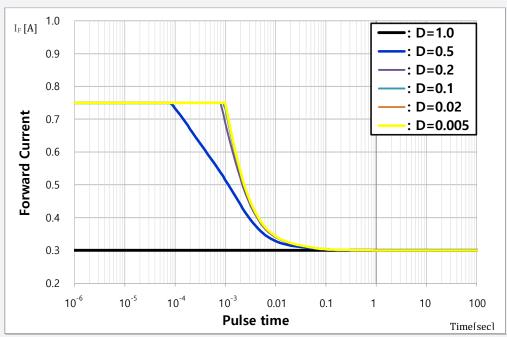
# e) Derating Curve [9]



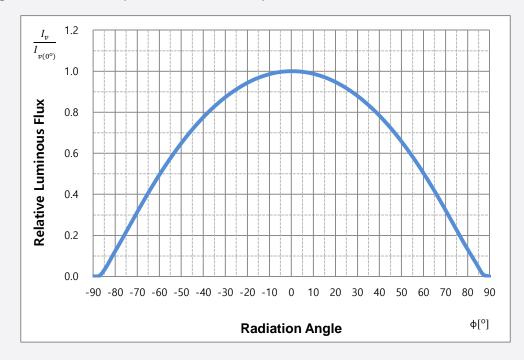
#### Note:

[9] The measurement condition means that temperature dependence is excluded by applying pulse current for typically 25 ms

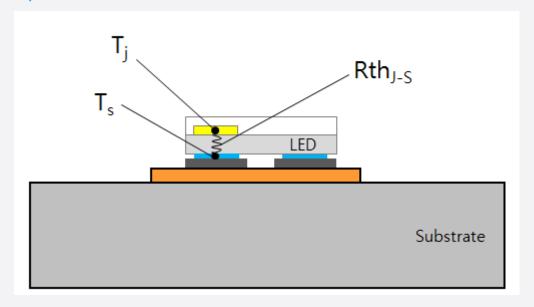
# f) Permissible Pulse Handling Capability ( $I_F = f(t_p)$ ; D: Duty cycle, $T_S = 125$ °C)



# g) Beam Angle Characteristics (I<sub>F</sub> = 200 mA, $T_S$ = 25 °C)



# 4. Soldering Temperature Location

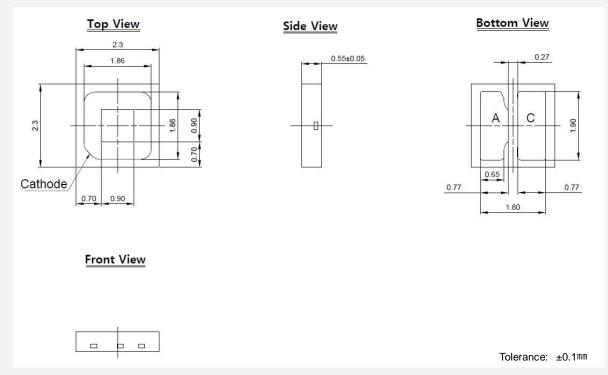


 $T_j$ : Temperature of Junction

 $T_s$ : Temperature of Solder Pad

 $\mathsf{Rth}_{j\text{-s}}$  : Thermal Resistance from Junction to Solder Pad

#### 5. Mechanical Dimension



Note:

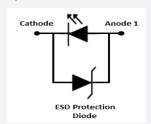
Approximate weight: 10.5mg.

Unit: mm

#### a) Pick and Place

Do not place pressure on the resin molded part It is recommended to use a pick & place nozzle CNT 3X5, etc.

# b) Electric Schematic Diagram

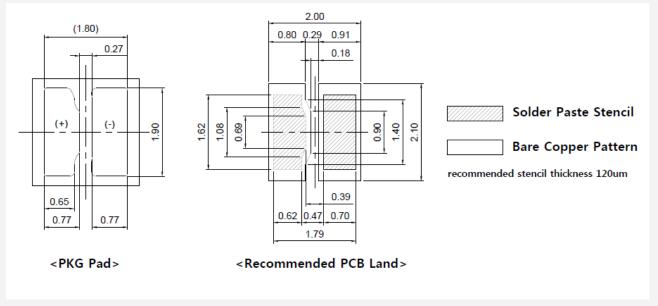


#### c) Material Information

Description	Material		
Substrate	SMC Cu Lead Frame		
LED Die	GaN		
Phosphor	Silicone		
Zener Diode	Silicon		
Wire	Au		
Resin Mold	Silicone		

#### **6. Soldering Conditions**

#### a) Pad Configuration & Sold Pad Layout

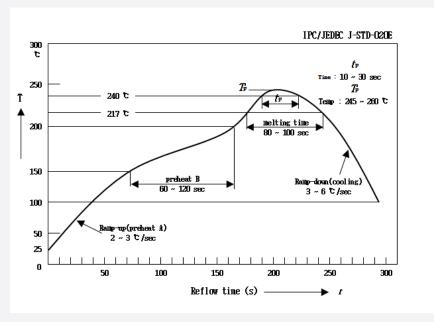


#### Notes:

Unit: mm, Tolerance:  $\pm 0.10$  mm, recommended stencil thickness 120  $\mu m$ 

#### b) Reflow Conditions (Pb free)

Reflow frequency: 2 times max.

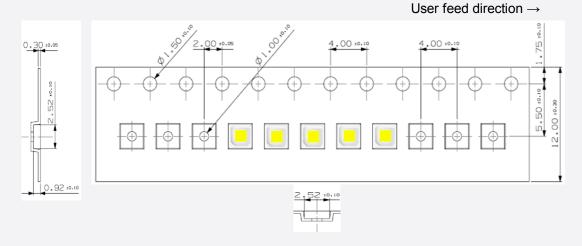


#### c) Manual Soldering Conditions

Not more than 5 seconds @ max. 300  $^{\circ}$ C, under soldering iron.(one time only)

# 7. Tape & Reel

# a) Taping Dimension

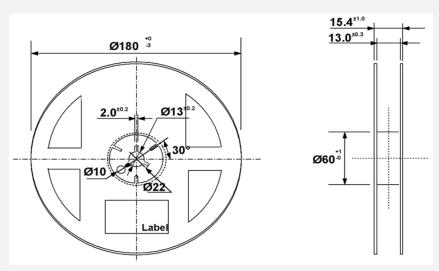




Notes:

Unit: mm, LED taping quantity: 3,000EA / Reel

# b) Reel Dimension

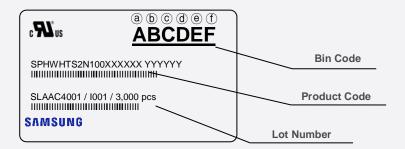


Notes:

Unit: mm, Tolerance: ±0.20 mm

#### 8. Label Structure

#### a) Label Structure



Note: Denoted bin code and product code above is only an example (see description on page 5,6)

#### Bin Code:

(a) (refer to page 5)

©d: Chromaticity bin (refer to page 6)

ef: Luminous Flux bin (refer to page 5)

#### b) Lot Number

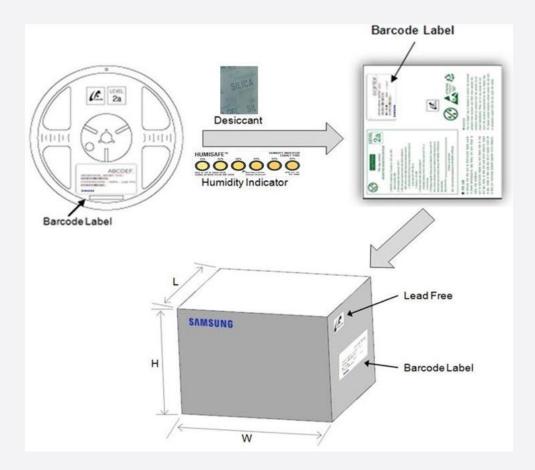
The lot number is composed of the following characters:



12332	①23323456789 / Iabc / 3,000 pcs								
12	: Production site								
3	: Product state (A: Normal, B: Bulk, C: First Production, R: Reproduction, S: Sample)								
4	: Year (D: 2019, E: 2020, F: 2021)								
5	: Month (1~9, A, B, C)								
6	: Day (1~9, A, B~V)								
789	: Serial number (001 ~ 999)								
(a)(b)(c)	: Product serial number (001 ~ 999)								

# 9. Packing Structure

# a) Packing Process



Dimension of Transportation Box in mm

Width	Length	Height		
220	245	182		

#### 10. Handling and use precautions

- 1) For over-current protection, we recommend the use of resistors to prevent sudden current surges caused by slight shifts in voltage.
- 2) LEDs should not be contacted to any type of fluid (i.e. water, oil, organic solvent, etc.). If cleaning is required, only use isopropyl alcohol.
- 3) The maximum ambient temperature must be considered in order for the maximum temperature ratings not to be exceeded.
- 4) LEDs must be stored in a clean environment. If the LEDs are to be stored for 3 months or more after being shipped from Samsung Electronics, they should be packed by a sealed container with nitrogen gas injected.(Shelf life of sealed bags: 12 months, temp. ~40°C, ~90% RH)
- 5) After storage bag is open, LED subjected to soldering, solder reflow, or other high temperature processes must be:
  - a. Mounted within 672 hours (28 days) at an assembly line with a condition of no more than 30°C / 60% RH.
  - b. Stored at <10% RH.
- 6) Repack unused products using anti-moisture packing, fold to close any openings and store in a dry place with <10% RH
- 7) LEDs require baking before mounting, if humidity card reading is >60% at 23±5°C.
- 8) If baking is required, LEDs must be baked for 1 day at 60±5°C.
- 9) LEDs are sensitive to electrostatic discharge and surges. Applying any voltage exceeding the absolute maximum rating of the LED can cause permanent damage to the device. Damaged LEDs may have some unusual characteristics such as increased leakage current, lower turn-on voltage or may light abnormally at low current. When handling LEDs, using grounding wrist-bands or anti-static gloves is recommended.
- 10) VOCs (volatile organic compounds) present in adhesives, flux, hardeners or organic additives, etc. that are used in luminaires may lead to discoloration of the LED when exposed to heat or light. Note that VOCs can permeate silicone bags. This phenomenon can significantly affect light output from the luminaire. To avoid this issue, please carefully evaluate materials used in your process and/or luminaire to be free of VOCs.
- 11) To avoid risk of sulfurization (or tarnishing), do not use or store LEDs near materials containing sulfur, fluorine, chlorine, bromine, iodine or other halogens or compounds that can potentially react with the LED's silver plated lead frame. Examples of these materials include: various rubbers, paper products, certain solder pastes, cleaning solutions, adhesives, etc. or may be present in certain environments in form of fertilizers, lubricants, etc. This reaction can result into the lead frame darkening when exposed to such compounds, resulting in degradation of intensity, change in forward voltage, chromaticity coordinate shift and it may go as far as becoming an open circuit in more extreme cases.

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