

2835B03-XXH02-1S-D5-EC-LX

Series Datasheet

RD vison

This 2835 LED Light Source is a high performance energy efficient device which can handle high thermal and high driving current. The small package outline and high intensity make it an ideal choice for LED panel light, LED bulb light, LED tube light, backlighting and etc.

The White Power LED is available in the range of color temperature from 2100K to 7000K.

This part has a foot print that is compatible to most of the same size LED in the market today.



FEATURES

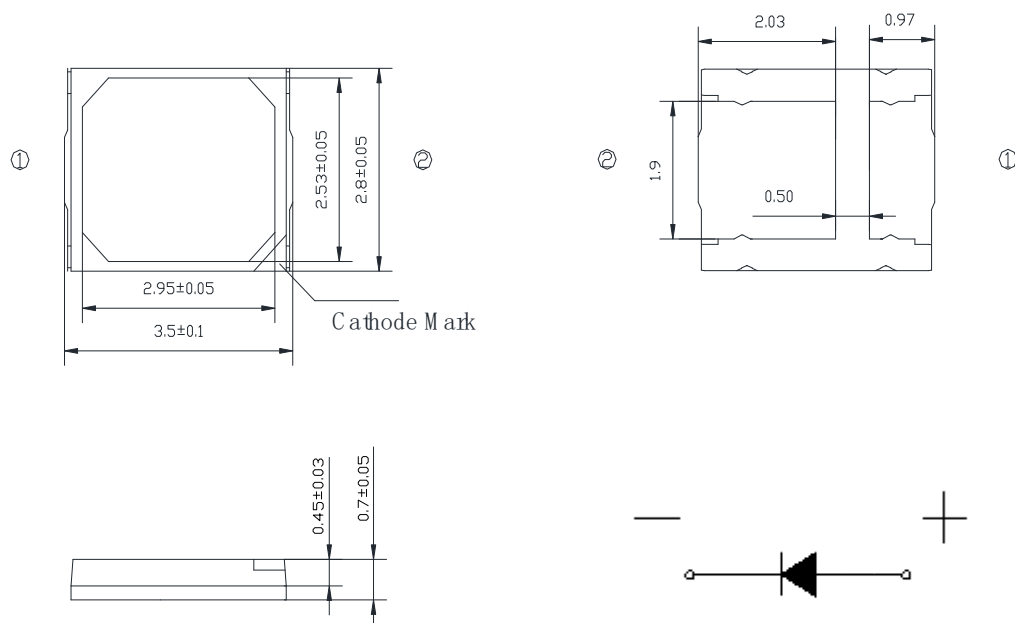
- Available in Cool White, Neutral White and Warm White color
- ANSI-compatible chromaticity bins
- High luminous Intensity and high efficiency
- Compatible with reflow soldering process
- Low thermal resistance
- Long operation life
- Wide viewing angle at 120°
- Silicone encapsulation
- Environmental friendly, RoHS compliance

APPLICATIONS

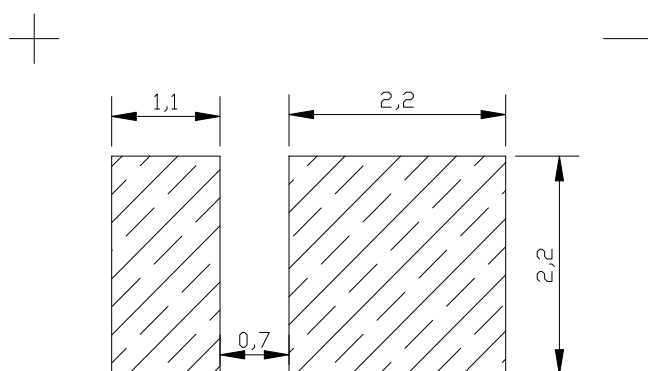
- Flat panel light
- LED tube light
- LED bulb light
- Decorative and landscape lighting
- Signage and channel letter
- Reading lamp
- Architectural lighting

Note: The information in this document is subject to change without notice.

PACKAGE DIMENSIONS



Recommended Solder Pad Design



Notes:

1. All dimensions in millimeters.
2. Thickness tolerance of copper plate is ± 0.02 mm.
3. Thickness tolerance of product is ± 0.05 mm.
4. Tolerance is ± 0.1 mm unless otherwise noted.

ABSOLUTE MAXIMUM RATINGS

| Item | Symbol | Absolute Maximum Rating | Unit |
|-------------------------------------|-----------|--|------|
| Forward current | I_F | 180 | mA |
| Peak Forward Current ^[1] | I_{FP} | 240 | mA |
| Reverse Voltage | V_R | 5 | V |
| Power Dissipation | P_d | 0.7 | W |
| Operating Temperature | T_{opr} | -40~+85 | °C |
| Storage Temperature | T_{stg} | -40~+100 | °C |
| Soldering Temperature | T_{sld} | Reflow Soldering: 260°C for 10 seconds | |
| LED Junction Temperature | T_j | 110 | °C |

Note:

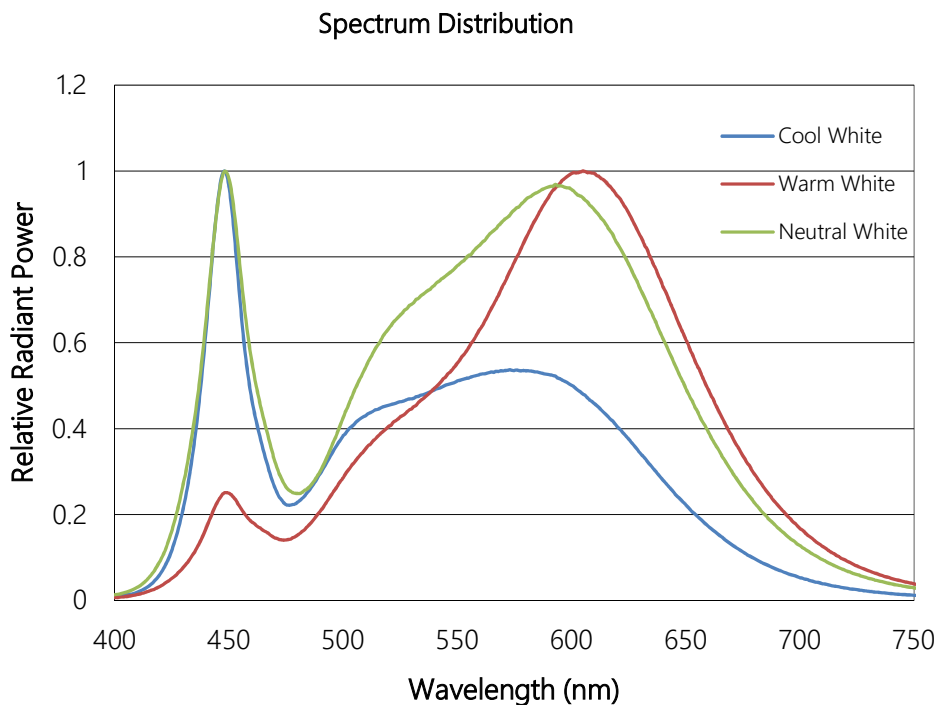
^[1] I_{FP} Conditions: Pulse Width $\leq 10\text{msec.}$ and Duty $\leq 1/10.$
CHARACTERISTICS (T_j=25°C)

| Parameter | Symbol | Condition | Min | Typ | Max | Unit |
|--|-----------------|-------------------|------|-----|------|------|
| Forward Voltage ^[1] | V_F | $I_F=65\text{mA}$ | 2.7 | -- | 2.9 | V |
| Viewing Angle | $2\theta_{1/2}$ | $I_F=65\text{mA}$ | -- | 120 | -- | deg. |
| Luminous Flux | Φ_v | $I_F=65\text{mA}$ | 31 | -- | 37 | lm |
| Color Rendering Index | CRI | $I_F=65\text{mA}$ | 80 | -- | -- | -- |
| Color Temperature | CCT | $I_F=65\text{mA}$ | 2600 | -- | 7000 | K |
| Thermal Resistance (Junction to Solder Point) | R_{th-js} | $I_F=65\text{mA}$ | -- | 15 | -- | °C/W |

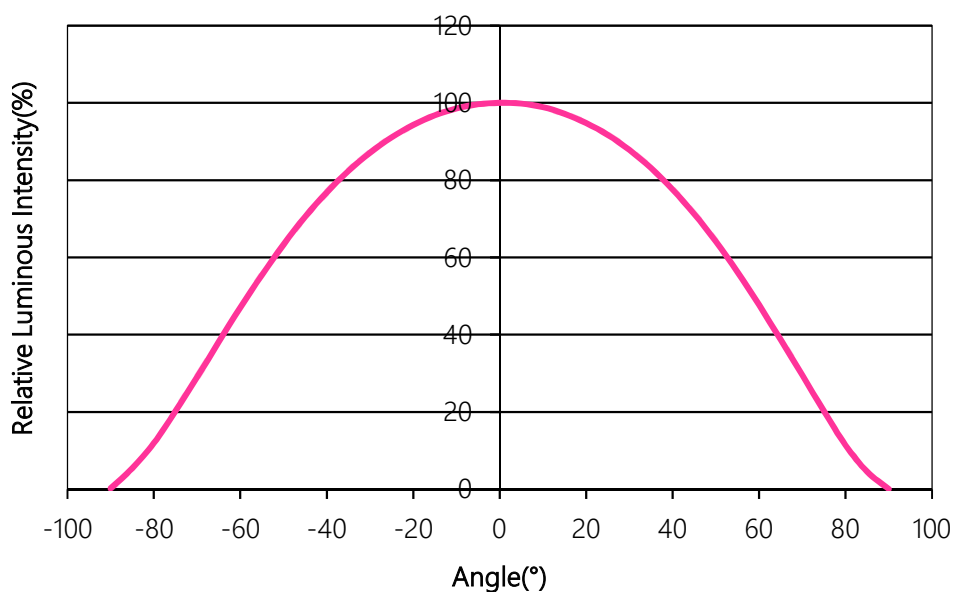
Notes:

- Luminous flux is measured with an accuracy of $\pm 5\%$.
- Chromaticity coordinate bins are measured with an accuracy of ± 0.01 .
- CRI is measured with an accuracy of ± 2 .
- All measurements were made under the standardized environment of Shineon

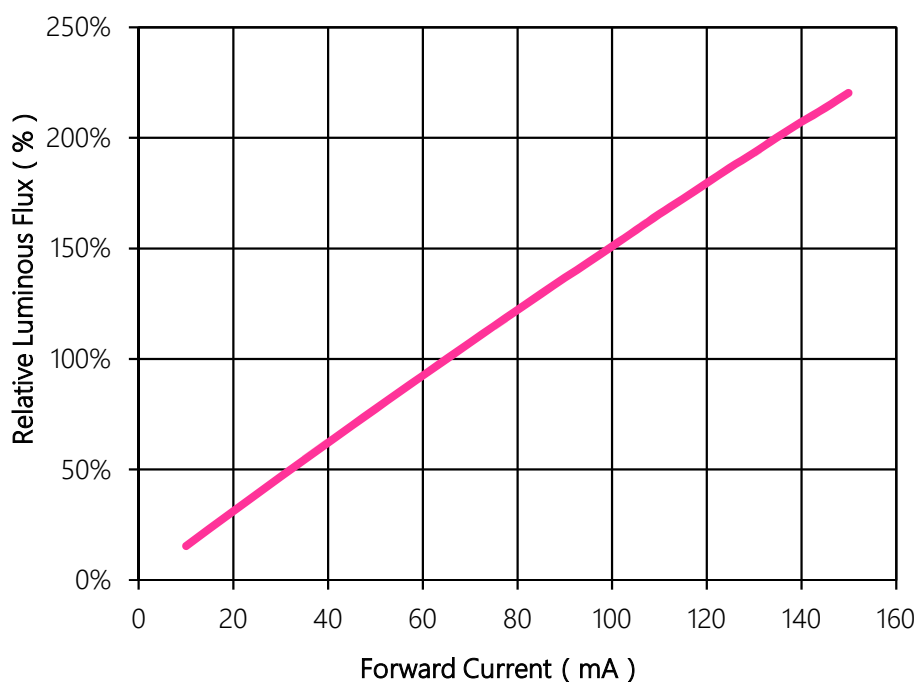
RELATIVE SPECTRAL POWER DISTRIBUTION ($T_j=25^\circ\text{C}$)



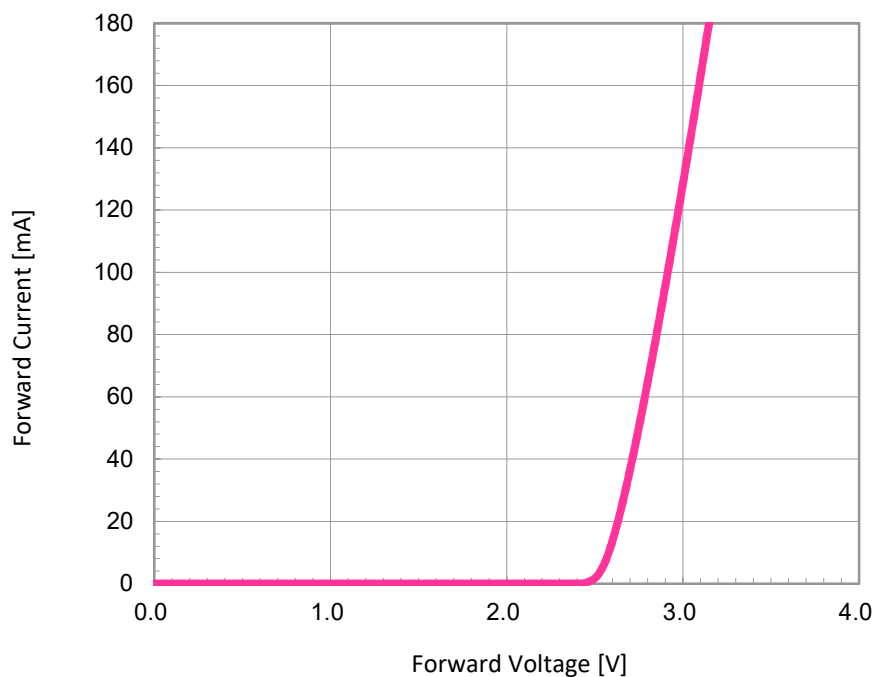
TYPICAL SPATIAL DISTRIBUTION



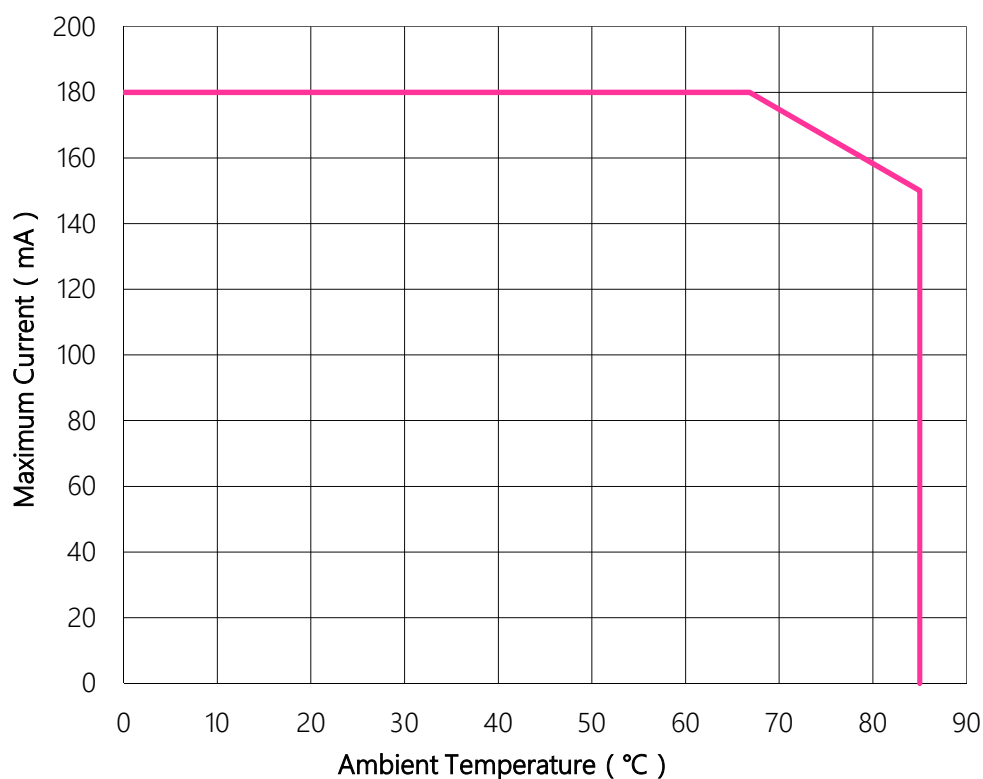
RELATIVE LUMINOUS FLUX VS. CURRENT ($T_j=25^{\circ}\text{C}$)



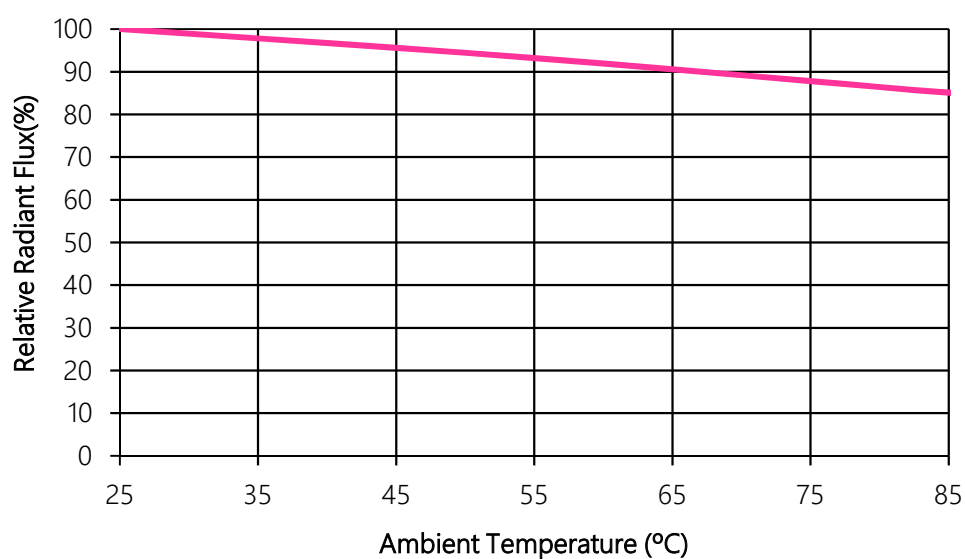
ELECTRICAL CHARACTERISTICS ($T_j=25^{\circ}\text{C}$)



MAXIMUM CURRENT VS. AMBIENT TEMPERATURE



RELATIVE RADIANT FLUX VS. JUNCTION TEMPERATURE



SORTING RANKS

(1) Luminous Flux (Tj=25°C)

| Part Number | Condition | Rank | | Unit |
|---------------------------|-----------|------|-------|------|
| 2835B03-27H02-1S-D5-EC-LX | 65mA | O03 | 31-33 | lm |
| 2835B03-30H02-1S-D5-EC-LX | | O13 | 33-35 | |
| 2835B03-35H02-1S-D5-EC-LX | | O20 | 34-36 | |
| 2835B03-40H02-1S-D5-EC-LX | | O23 | 35-37 | |
| 2835B03-50H02-1S-D5-EC-LX | | O23 | 35-37 | |
| 2835B03-57H02-1S-D5-EC-LX | | O23 | 35-37 | |
| 2835B03-65H02-1S-D5-EC-LX | | O20 | 34-36 | |

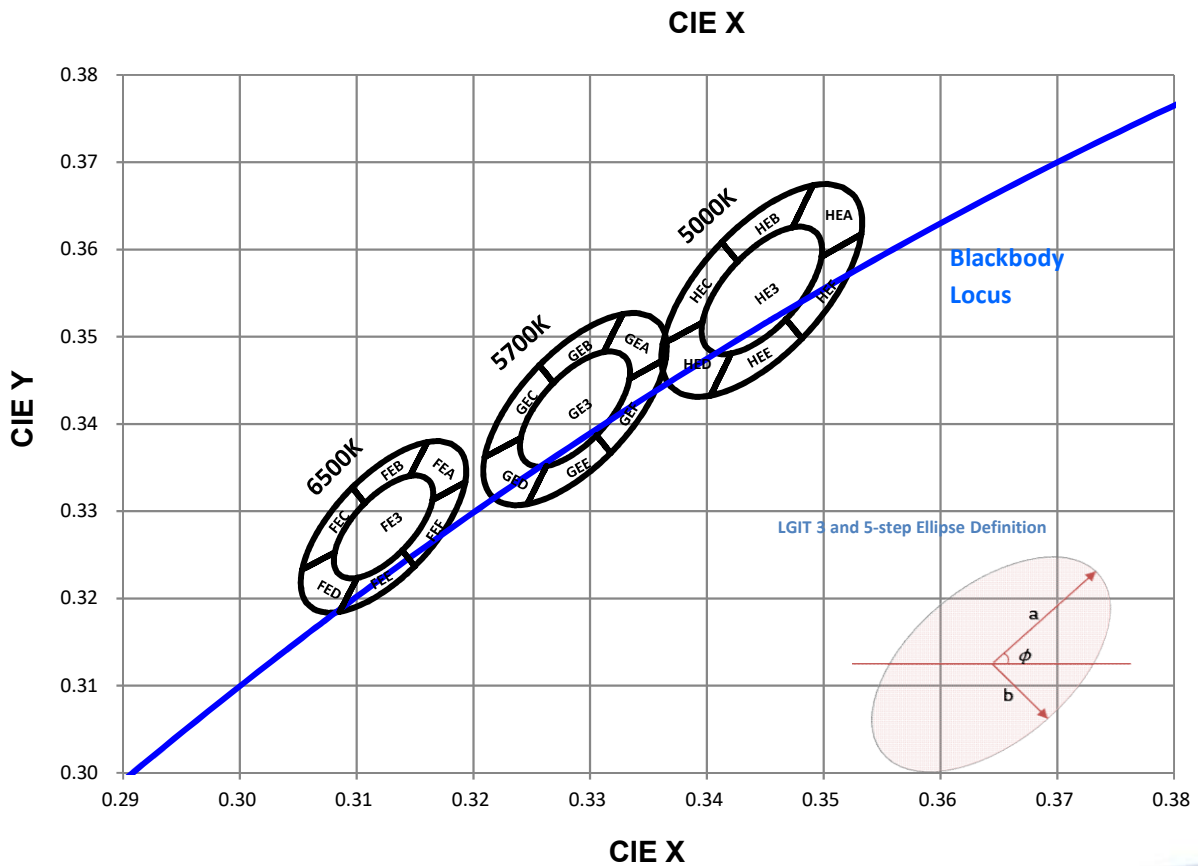
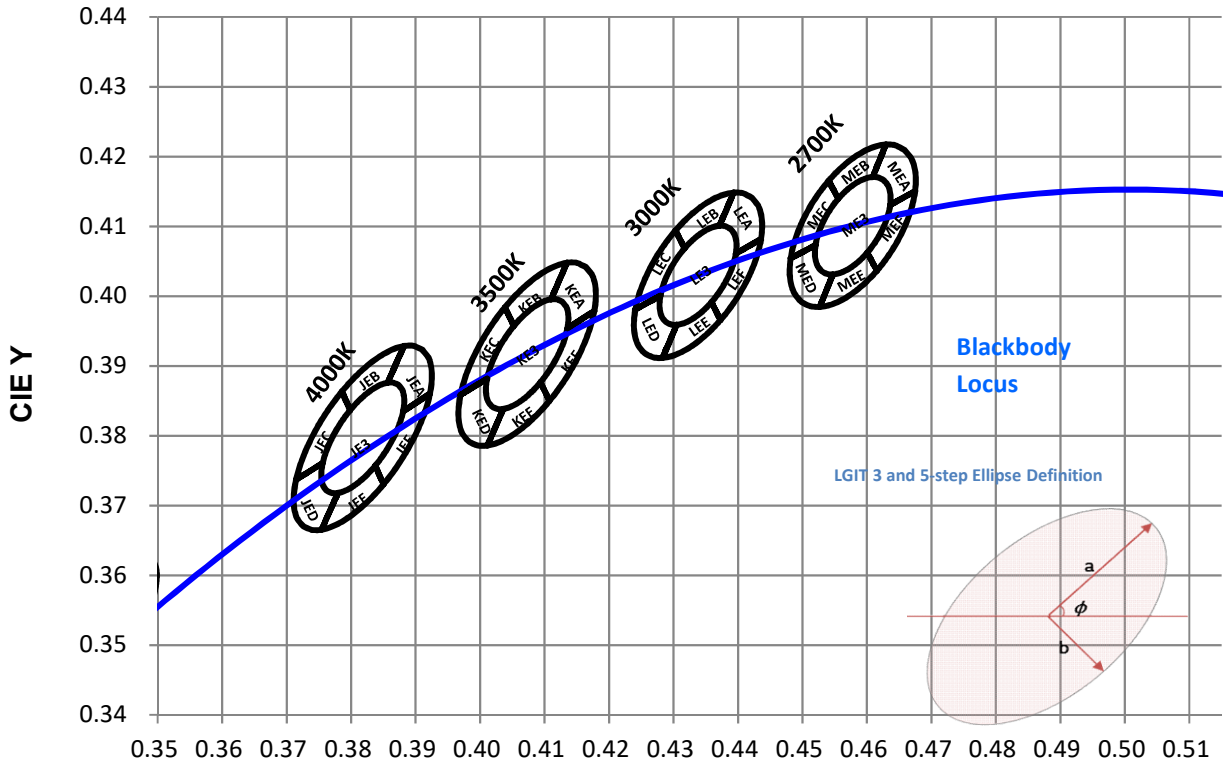
(2) Forward Voltage (Tj=25°C)

| Rank | Condition | Min. | Max. | Unit |
|------|-----------|------|------|------|
| A7 | 65mA | 2.7 | 2.8 | V |
| A8 | | 2.8 | 2.9 | |

Notes:

- 10% tolerance for luminous intensity may be caused by measurement inaccuracy.
- Measurement Uncertainty of the Forward Voltage : $\pm 0.1V$

(3) Chromaticity Bins



(3) Chromaticity Bins

| Nominal CCT (Rank) | Steps | Center Point | | Major Axis | Minor Axis | Rotation Angle |
|--------------------|-------|--------------|--------|------------|------------|----------------|
| | | Cx | Cy | a | b | ϕ |
| 2700K (ME3) | 3 | 0.4578 | 0.4101 | 0.00810 | 0.00420 | 53.70 |
| 2700K (MEA~MEF) | 5 | | | 0.01350 | 0.00700 | |
| 3000K (LE3) | 3 | 0.4338 | 0.4030 | 0.00834 | 0.00408 | 53.22 |
| 3000K (LEA~LEF) | 5 | | | 0.01390 | 0.00680 | |
| 3500K (KE3) | 3 | 0.4073 | 0.3917 | 0.00927 | 0.00414 | 54.00 |
| 3500K (KEA~KEF) | 5 | | | 0.01545 | 0.00690 | |
| 4000K (JE3) | 3 | 0.3818 | 0.3797 | 0.00939 | 0.00402 | 53.72 |
| 4000K (JEA~JEF) | 5 | | | 0.01565 | 0.00670 | |

| MEA | | MEB | | MEC | | MED | | MEE | | MEF | |
|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| Cx | Cy | Cx | Cy | Cx | Cy | Cx | Cy | Cx | Cy | Cx | Cy |
| 0.4675 | 0.4151 | 0.4629 | 0.4217 | 0.4541 | 0.4165 | 0.4482 | 0.4054 | 0.4527 | 0.3985 | 0.4615 | 0.4037 |
| 0.4636 | 0.4131 | 0.4609 | 0.4171 | 0.4556 | 0.4140 | 0.4520 | 0.4073 | 0.4547 | 0.4031 | 0.4600 | 0.4062 |
| 0.4629 | 0.4217 | 0.4541 | 0.4165 | 0.4482 | 0.4054 | 0.4527 | 0.3985 | 0.4615 | 0.4037 | 0.4675 | 0.4151 |
| 0.4609 | 0.4171 | 0.4556 | 0.4140 | 0.4520 | 0.4073 | 0.4547 | 0.4031 | 0.4600 | 0.4062 | 0.4636 | 0.4131 |

| LEA | | LEB | | LEC | | LED | | LEE | | LEF | |
|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| Cx | Cy | Cx | Cy | Cx | Cy | Cx | Cy | Cx | Cy | Cx | Cy |
| 0.4436 | 0.4082 | 0.4393 | 0.4148 | 0.4303 | 0.4094 | 0.4241 | 0.3981 | 0.4283 | 0.3912 | 0.4373 | 0.3966 |
| 0.4397 | 0.4061 | 0.4371 | 0.4101 | 0.4317 | 0.4069 | 0.4280 | 0.4001 | 0.4305 | 0.3959 | 0.4359 | 0.3991 |
| 0.4393 | 0.4148 | 0.4303 | 0.4094 | 0.4241 | 0.3981 | 0.4283 | 0.3912 | 0.4373 | 0.3966 | 0.4436 | 0.4082 |
| 0.4371 | 0.4101 | 0.4317 | 0.4069 | 0.4280 | 0.4001 | 0.4305 | 0.3959 | 0.4359 | 0.3991 | 0.4397 | 0.4061 |

| KEA | | KEB | | KEC | | KED | | KEE | | KEF | |
|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| Cx | Cy | Cx | Cy | Cx | Cy | Cx | Cy | Cx | Cy | Cx | Cy |
| 0.4177 | 0.3979 | 0.4135 | 0.4048 | 0.4039 | 0.3984 | 0.3970 | 0.3858 | 0.4011 | 0.3786 | 0.4107 | 0.3850 |
| 0.4135 | 0.3954 | 0.4110 | 0.3996 | 0.4052 | 0.3957 | 0.4011 | 0.3882 | 0.4036 | 0.3838 | 0.4094 | 0.3877 |
| 0.4135 | 0.4048 | 0.4039 | 0.3984 | 0.3970 | 0.3858 | 0.4011 | 0.3786 | 0.4107 | 0.3850 | 0.4177 | 0.3979 |
| 0.4110 | 0.3996 | 0.4052 | 0.3957 | 0.4011 | 0.3882 | 0.4036 | 0.3838 | 0.4094 | 0.3877 | 0.4135 | 0.3954 |

(3) Chromaticity Bins

| JEA | | JEB | | JEC | | JED | | JEE | | JEF | |
|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| Cx | Cy | Cx | Cy | Cx | Cy | Cx | Cy | Cx | Cy | Cx | Cy |
| 0.3922 | 0.3860 | 0.3882 | 0.3929 | 0.3786 | 0.3863 | 0.3715 | 0.3737 | 0.3754 | 0.3665 | 0.3850 | 0.3731 |
| 0.3880 | 0.3835 | 0.3856 | 0.3876 | 0.3799 | 0.3837 | 0.3756 | 0.3761 | 0.3780 | 0.3718 | 0.3837 | 0.3757 |
| 0.3882 | 0.3929 | 0.3786 | 0.3863 | 0.3715 | 0.3737 | 0.3754 | 0.3665 | 0.3850 | 0.3731 | 0.3922 | 0.3860 |
| 0.3856 | 0.3876 | 0.3799 | 0.3837 | 0.3756 | 0.3761 | 0.3780 | 0.3718 | 0.3837 | 0.3757 | 0.3880 | 0.3835 |

| Nominal CCT (Rank) | Steps | Center Point | | Major Axis | Minor Axis | Rotation Angle |
|--------------------|-------|--------------|--------|------------|------------|----------------|
| | | Cx | Cy | a | b | ϕ |
| 5000K (HE3) | 3 | 0.3447 | 0.3553 | 0.00822 | 0.00354 | 59.62 |
| 5000K (HEA~HEF) | 5 | | | 0.01370 | 0.00590 | |
| 5700K (GE3) | 3 | 0.3287 | 0.3417 | 0.00746 | 0.00320 | 59.09 |
| 5700K (GEA~GEF) | 5 | | | 0.01243 | 0.00533 | |
| 6500K (FE3) | 3 | 0.3123 | 0.3282 | 0.00669 | 0.00285 | 58.57 |
| 6500K (FEA~FEF) | 5 | | | 0.01115 | 0.00475 | |

| HEA | | HEB | | HEC | | HED | | HEE | | HEF | |
|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| Cx | Cy | Cx | Cy | Cx | Cy | Cx | Cy | Cx | Cy | Cx | Cy |
| 0.3532 | 0.3617 | 0.3491 | 0.3673 | 0.3413 | 0.3608 | 0.3362 | 0.3492 | 0.3403 | 0.3433 | 0.3481 | 0.3498 |
| 0.3498 | 0.3592 | 0.3473 | 0.3625 | 0.3426 | 0.3586 | 0.3396 | 0.3516 | 0.3421 | 0.3481 | 0.3468 | 0.3520 |
| 0.3491 | 0.3673 | 0.3413 | 0.3608 | 0.3362 | 0.3492 | 0.3403 | 0.3433 | 0.3481 | 0.3498 | 0.3532 | 0.3617 |
| 0.3473 | 0.3625 | 0.3426 | 0.3586 | 0.3396 | 0.3516 | 0.3421 | 0.3481 | 0.3468 | 0.3520 | 0.3498 | 0.3592 |

| GEA | | GEB | | GEC | | GED | | GEE | | GEF | |
|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| Cx | Cy | Cx | Cy | Cx | Cy | Cx | Cy | Cx | Cy | Cx | Cy |
| 0.3365 | 0.3475 | 0.3328 | 0.3526 | 0.3256 | 0.3467 | 0.3210 | 0.3362 | 0.3246 | 0.3308 | 0.3318 | 0.3367 |
| 0.3334 | 0.3452 | 0.3311 | 0.3482 | 0.3269 | 0.3447 | 0.3241 | 0.3384 | 0.3263 | 0.3352 | 0.3305 | 0.3387 |
| 0.3328 | 0.3526 | 0.3256 | 0.3467 | 0.3210 | 0.3362 | 0.3246 | 0.3308 | 0.3318 | 0.3367 | 0.3365 | 0.3475 |
| 0.3311 | 0.3482 | 0.3269 | 0.3447 | 0.3241 | 0.3384 | 0.3263 | 0.3352 | 0.3305 | 0.3387 | 0.3334 | 0.3452 |

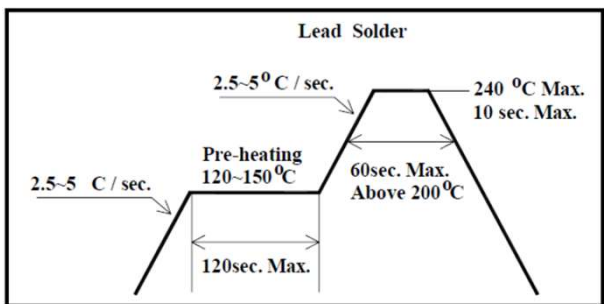
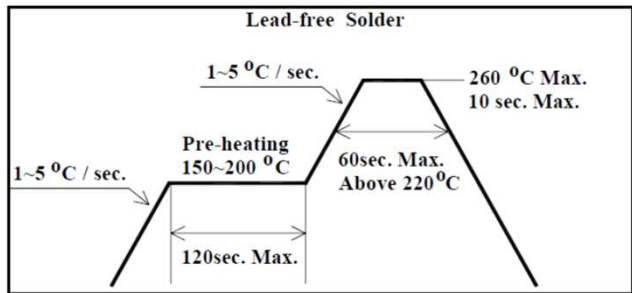
| FEA | | FEB | | FEC | | FED | | FEE | | FEF | |
|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| Cx | Cy | Cx | Cy | Cx | Cy | Cx | Cy | Cx | Cy | Cx | Cy |
| 0.3193 | 0.3333 | 0.3161 | 0.3379 | 0.3096 | 0.3327 | 0.3053 | 0.3233 | 0.3085 | 0.3185 | 0.3150 | 0.3237 |
| 0.3165 | 0.3313 | 0.3146 | 0.3340 | 0.3107 | 0.3309 | 0.3081 | 0.3253 | 0.3100 | 0.3224 | 0.3139 | 0.3255 |
| 0.3161 | 0.3379 | 0.3096 | 0.3327 | 0.3053 | 0.3233 | 0.3085 | 0.3185 | 0.3150 | 0.3237 | 0.3193 | 0.3333 |
| 0.3146 | 0.3340 | 0.3107 | 0.3309 | 0.3081 | 0.3253 | 0.3100 | 0.3224 | 0.3139 | 0.3255 | 0.3165 | 0.3313 |

REFLOW SOLDERING CHARACTERISTICS

For Reflow Process:

Preheating : 140°C~160°C±5°C, within 2 minutes.
 Operation heating : 260°C(Max.) within 10 seconds.(Max)
 Gradual Cooling (Avoid quenching).

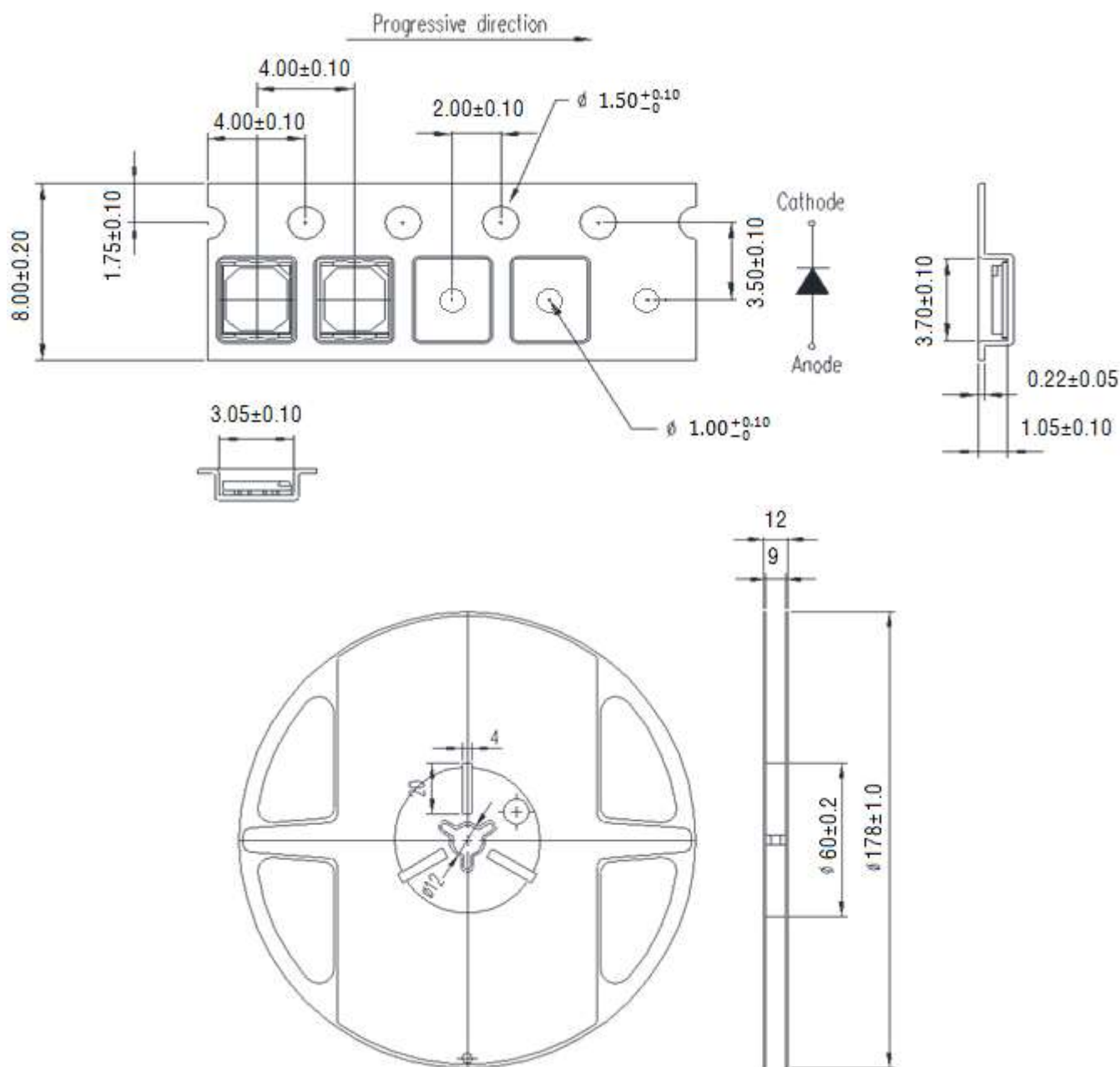
| Lead solder | | Lead-free solder | |
|--------------------------|--------------|--------------------------|--------------|
| Pre-heat | 120-150°C | Pre-heat | 150-200°C |
| Pre-heat time | 120 sec.Max. | Pre-heat time | 120 sec.Max. |
| Peak Temperature | 240°C Max. | Peak Temperature | 260°C Max. |
| Soldering time condition | 10 sec.Max. | Soldering time condition | 10 sec.Max. |

| | |
|--|--|
|  <p>Lead Solder</p> <p>2.5~5 °C / sec. (initial ramp) 2.5~5 °C / sec. (pre-heat ramp) Pre-heating 120~150 °C (120sec. Max.) 240 °C Max. (10 sec. Max.) 60sec. Max. Above 200 °C</p> |  <p>Lead-free Solder</p> <p>1~5 °C / sec. (initial ramp) 1~5 °C / sec. (pre-heat ramp) Pre-heating 150~200 °C (120sec. Max.) 260 °C Max. (10 sec. Max.) 60sec. Max. Above 220 °C</p> |
|--|--|

Notes:

The encapsulated material of the LEDs is silicone . Therefore the LEDs have a soft surface on the top of package. The pressure to the top surface will be influence to the reliability of the LEDs. Precautions should be taken to avoid the strong pressure on the encapsulated part. So when using the picking up nozzle, the pressure on the silicone resin should be proper.

TAPE AND REEL



Note: The tolerances unless mentioned is $\pm 0.1\text{mm}$, Unit=mm

Notes:

- (1) Quantity : 4,000pcs/Reel
- (2) Cumulative Tolerance : Cumulative Tolerance/10 pitches to be $\pm 0.2\text{mm}$
- (3) Adhesion Strength of Cover Tape : Adhesion strength to be 0.1-0.7N when the cover tape is turned off from the carrier tape at the angle of 10° to the carrier tape
- (4) Package : P/N, Manufacturing data Code No. and quantity to be indicated on a damp proof Package.

RELIABILITY TEST ITEMS

| Test Items | Test Conditions | Test Duration | Number of Damaged |
|--|--|---------------|-------------------|
| Steady State Operating Life of High Temperature (HTOL) | T _s =55°C, IF=65mA | 1000hrs | 0/20 |
| Steady State Operating Life of High Temperature (HTOL) | T _s =85°C, IF=65mA | 1000hrs | 0/20 |
| Steady State Operating Life of Low Temperature (LTOL) | T _a =-40°C, IF=65mA | 1000hrs | 0/20 |
| Wet Operating Life of High Temperature (WHTOL) | T _a =60°C, RH=90%, IF=65mA | 1000hrs | 0/20 |
| High Temperature Storage (HTS) | T _a =100°C | 1000hrs | 0/20 |
| Low Temperature Storage (LTS) | T _a =-40°C | 1000hrs | 0/20 |
| Wet High Temperature Storage Life (WHTSL) | T _a =60°C, RH=90% | 1000hrs | 0/20 |
| Thermal Shock (TS) | -45°C~125°C 15 min dwell 20sec transfer | 300 cycles | 0/20 |
| Moisture Sensitivity Level(MSL) | T _{sld} = 260°C (Pre treatment 60°C,60% 168hrs) | 3 Times | 0/20 |
| Random Vibration (RV) | 6G RMS, 10-2000Hz, 10min | Per axis | 0/6 |
| Variable Vibration Frequency (VVF) | 10-2000-10Hz, log or linear sweep rate, 20G for 1 min, 1.5mm each apply 3x per axis over | 6hrs | 0/6 |

Failure Criteria

| Item | Symbol | Test Condition | Criteria for Judgment | |
|---------------|----------------|--------------------|-----------------------|---------------------|
| | | | Min. | Max. |
| Forward | V _f | IF=Typical Current | -- | Initial Value × 1.1 |
| Luminous Flux | Im | IF=Typical Current | Initial Value × 0.7 | -- |

PRECAUTION FOR USE

- (1) This device should not be used in any type of fluid such as water, oil, organic solvent, etc. When washing is required, IPA should be used.
- (2) When the LEDs are illuminating, operating current should be decided after considering the ambient maximum temperature.
- (3) LEDs must be stored to maintain a clean atmosphere. If the LEDs are stored for 3 months or more after being shipped from ShineOn, a sealed container with a nitrogen atmosphere should be used for storage.
- (4) The LEDs must be used within four weeks after opening the moisture proof packing. Repack unused Products with anti-moisture packing, fold to close any opening and then store in a dry place.
- (5) The appearance and specifications of the product may be modified for improvement without notice.
- (6) This LED is sensitive to the static electricity and surge. It is recommended to use a wrist Band or anti-electrostatic glove when handling the LEDs.
- (7) On manual soldering, a solder tip must be needed as grounded for usage. If over voltage which exceeds the absolute maximum rating is applied to LEDs, it will cause damage LEDs and result in destruction. Damaged LEDs will show SO We unusual characteristics such as leak current remarkably increase ,turn-on voltage becomes lower and the LEDs get unlighted at low current.

DISCLAIMERS

- (1) Shineon is not responsible for any damages or accidents caused if the operating or storage conditions exceed the absolute maximum ratings recommended in this document.
- (2) The LEDs described in this document are intended to be operated by ordinary electronic equipment.
- (3) It is recommended to consult with Shineon when the environment or the LED operation is non-standard in order to avoid any possible malfunctions or damage to product or risk of life or health.
- (4) Disassembly of the LED products for the purpose of reverse engineering is prohibited without prior written consent from Shineon. All defected LEDs must be reported to Shineon and are not to be disassembled or analyzed.
- (5) The product information can be modified and upgraded without prior notice.