



SPECIFICATIONS

CUSTOMER : _____


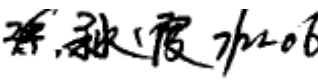
SAMPLE CODE (Ver.) : _____

MASS PRODUCTION CODE (Ver.) : PG12864LRU-KCN-H-Q (Ver.0)

DRAWING NO. (Ver.) : PG-98007

Customer Approved

Date: _____

Approved	QC Confirmed	Designer
		

- Approval For Specifications Only.
 - * This specification is subject to change without notice.
 - Please contact Powertip or it's representative before designing your product based on this specification.
- Approval For Specifications and Sample.

POWERTIP TECH. CORP.

Headquarters:	No.8, 6 th Road, Taichung Industrial Park, Taichung, Taiwan 台中市 407 工業區六路 8 號	TEL: 886-4-2355-8168 FAX: 886-4-2355-8166	E-mail: sales@powertip.com.tw Http://www.powertip.com.tw
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RECORDS OF REVISION

Date	Ver.	Description	Page	Design by
2006/7/21	0	PG12864LRU-KCN-H-Q is the ROHS compliant part number based on Powertip's standard PG12864LRU-KCN-H		

Total : 26Page

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Note : For detailed information please refer to IC data sheet : **NT7107,NT7108**

1. SPECIFICATIONS

1.1 Features

Item	Standard Value
Display Type	128 * 64 dots
LCD Type	STN, Y/G, Transflective, Positive, Extended Temp.
Driver Condition	LCD Module:1/64 Duty , 1/9 Bias
Viewing Direction	6 O'clock
Backlight	Yellow-green B/L
Weight	64 g
Interface	—
Other	—

1.2 Mechanical Specifications

Item	Standard Value	Unit
Outline Dimension	93.0(L) * 70.0(w) * 12.5(H)(Max)	mm
Viewing Area	72.0(L) * 40.0(w)	mm
Active Area	66.52(L) * 33.24(w)	mm
Dot Size	0.48(L) * 0.48(w)	mm
Dot Pitch	0.52(L) * 0.52(w)	mm

Note : For detailed information please refer to LCM drawing

1.3 Absolute Maximum Ratings

Item	Symbol	Condition	Min.	Max.	Unit
Power Supply Voltage	V _{DD}	—	-0.3	7.0	V
LCD Driver Supply Voltage	V _{LCD}	—	V _{DD} -19.0	V _{DD} +0.3	V
Input Voltage	V _{IN}	—	-0.3	V _{DD} +0.3	V
Operating Temperature	T _{OP}	Excluded B/L	-20	70	°C
Storage Temperature	T _{ST}	Excluded B/L	-30	80	°C
Storage Humidity	H _D	T _a < 40 °C	-	90	%RH

1.4 DC Electrical Characteristics

$$V_{DD} = 5.0 \text{ V} \pm 0.5\text{V}, V_{SS} = 0\text{V}, T_a = 25^\circ\text{C}$$

Item	Symbol	Condition	Min.	Typ.	Max.	Unit
Logic Supply Voltage	V_{DD}	—	4.5	5.0	5.5	V
“H” Input Voltage	V_{IH}	—	$0.7 V_{DD}$	-	V_{DD}	V
“L” Input Voltage	V_{IL}	—	V_{SS}	-	$0.3 V_{DD}$	V
“H” Output Voltage	V_{OH}	—	$V_{DD-0.4}$	-	-	V
“L” Output Voltage	V_{OL}	—	-	-	0.4	V
Supply Current	I_{DD}	$V_{DD} = 5.0 \text{ V}$	-	4.2	6.5	mA
LCM Driver Voltage	V_{OP}	-20°C	-	-	-	V
		25°C*1	12.3	12.5	12.7	
		70°C	-	-	-	

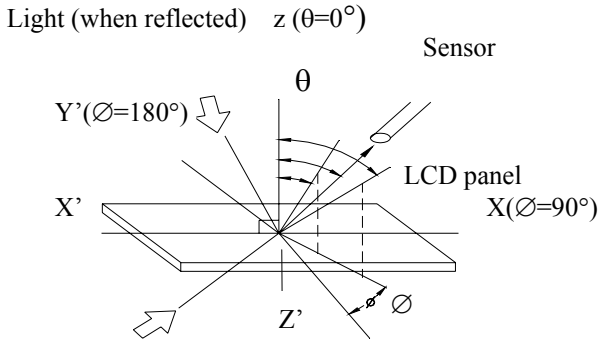
Note: *1. THE V_{OP} TEST POINT IS $V_{DD} - V_O$.

1.5 Optical Characteristics

$$\text{LCD Panel : } 1/64 \text{ Duty, } 1/9 \text{ Bias, } V_{LCD} = 12.4\text{V}, T_a = 25^\circ\text{C}$$

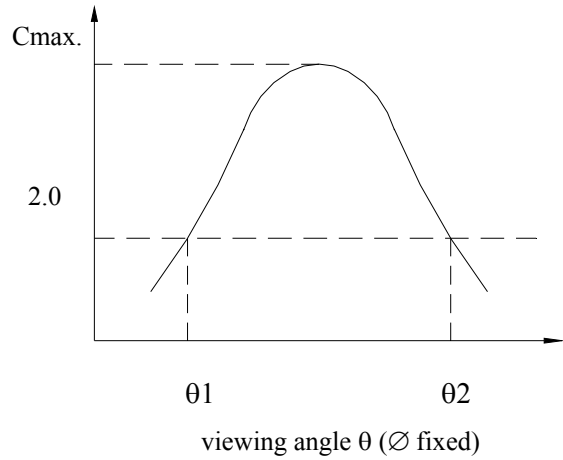
Item	Symbol	Conditions	Min.	Typ.	Max.	Reference
View Angle	θ	$C \geq 2.0, \varnothing = 0^\circ$	0	-	40°-	Notes 1 & 2
Contrast Ratio	C	$\theta = 5^\circ, \varnothing = 0^\circ$	5	7	-	Note 3
Response Time(rise)	tr	$\theta = 5^\circ, \varnothing = 0^\circ$	-	200ms	-	Note 4
Response Time(fall)	tf	$\theta = 5^\circ, \varnothing = 0^\circ$	-	150 ms	-	Note 4

Note 1: Definition of angles θ and \varnothing



Light (when transmitted) $Y (\varnothing=0^\circ)$
 $(\theta=90^\circ)$

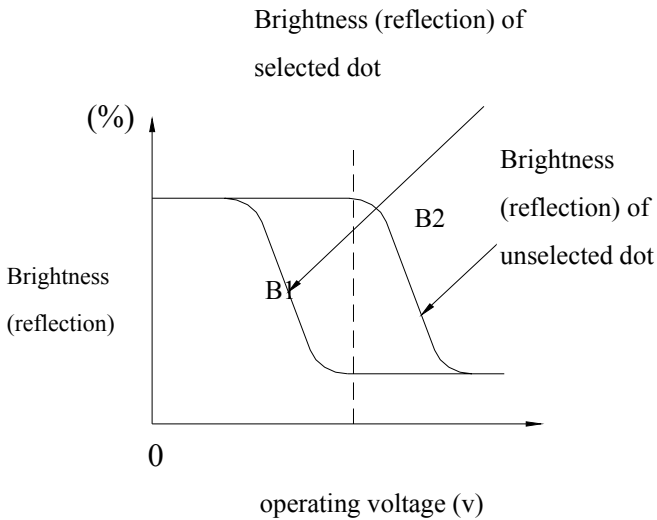
Note 2: Definition of viewing angles θ_1 and θ_2



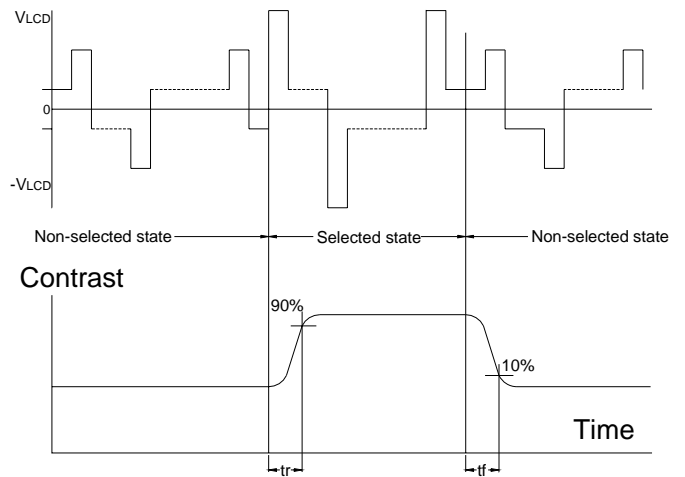
Note : Optimum viewing angle with the naked eye and viewing angle θ at C_{max} . Above are not always the same

Note 3: Definition of contrast C

$$C = \frac{\text{Brightness (reflection) of unselected dot (B2)}}{\text{Brightness (reflection) of selected dot (B1)}}$$



Note 4: Definition of response time



Note: Measured with a transmissive LCD panel which is displayed 1 cm^2

V_{LCD} : Operating voltage f_{FRM} : Frame frequency
 t_r : Response time (rise) t_f : Response time (fall)

1.6 Backlight Characteristics

LCD Module with LED Backlight

Maximum Ratings

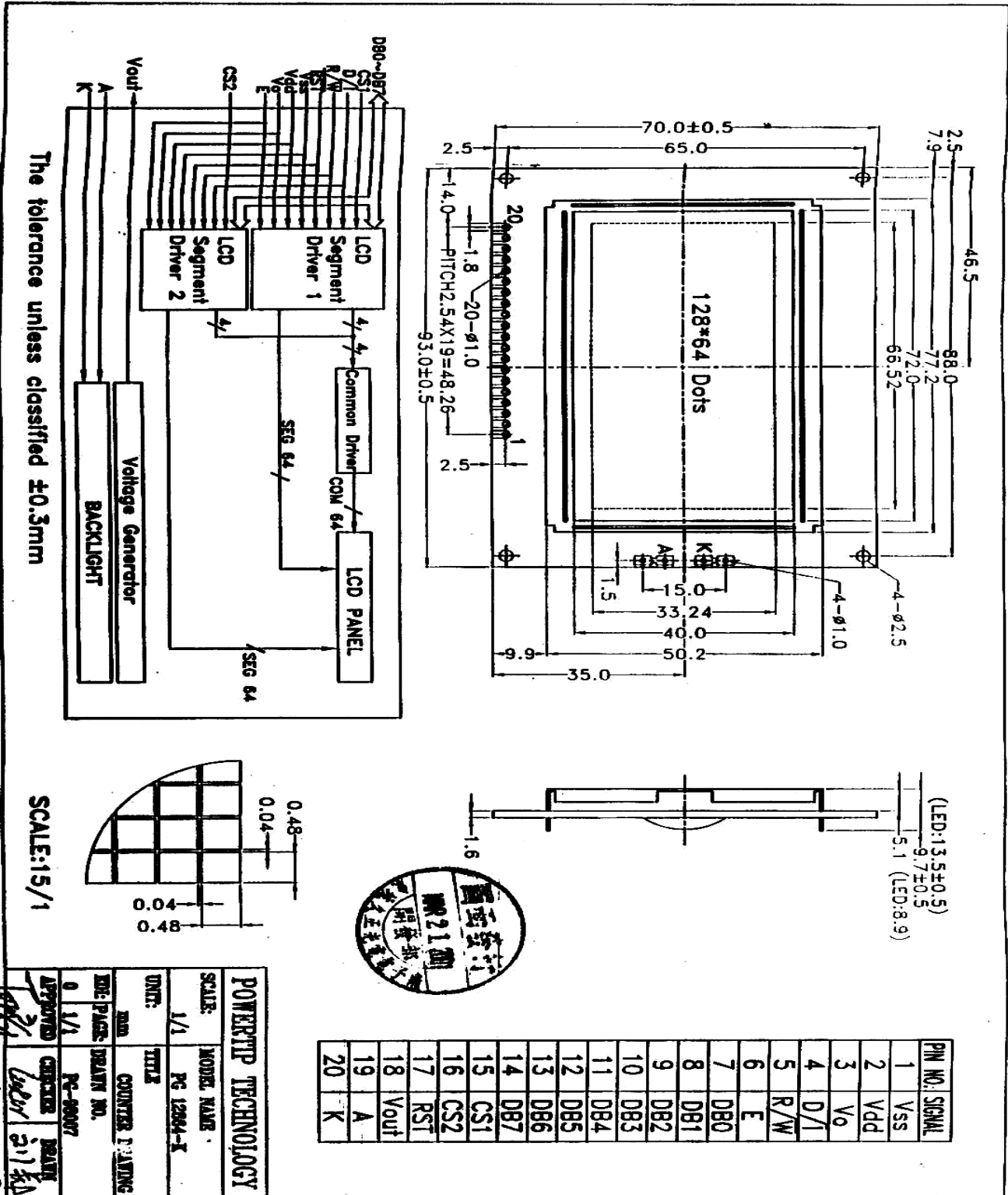
Item	Symbol	Conditions	Min.	Max.	Unit
Forward Current	IF	Ta =25°C	-	975	mA
Reverse Voltage	VR	Ta =25°C	-	8	V
Power Dissipation	PO	Ta =25°C	-	4.48	W

Electrical / Optical Characteristics

Item	Symbol	Conditions	Ta =25°C			Unit
			Min.	Typ.	Max.	
Forward Voltage	VF	IF= 390 mA	-	4.2	4.6	V
Reverse Current	IR	VR= 8 V	-	-	0.39	mA
Wavelength	λ_p	IF= 390 mA	569	-	576	nm
Luminous Intensity (without LCD)	IV	IF=390 mA	184	230	-	cd/m ²
Color	Yellow-green					

2. MODULE STRUCTURE

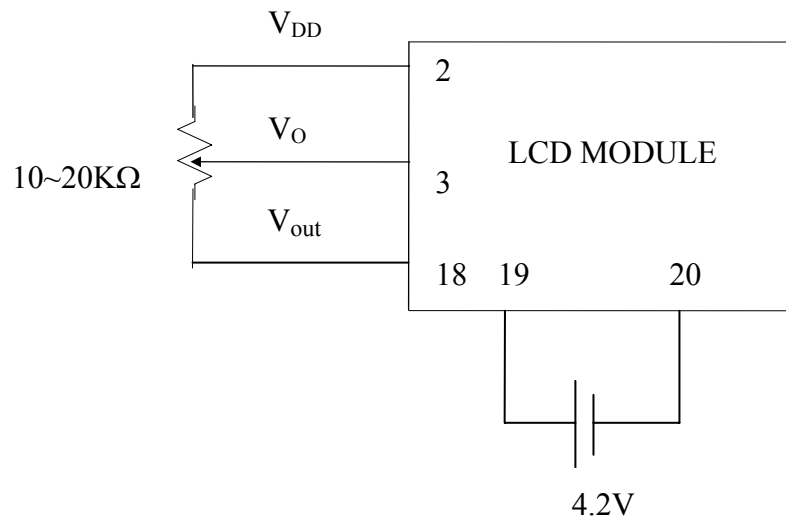
2.1 Counter Drawing



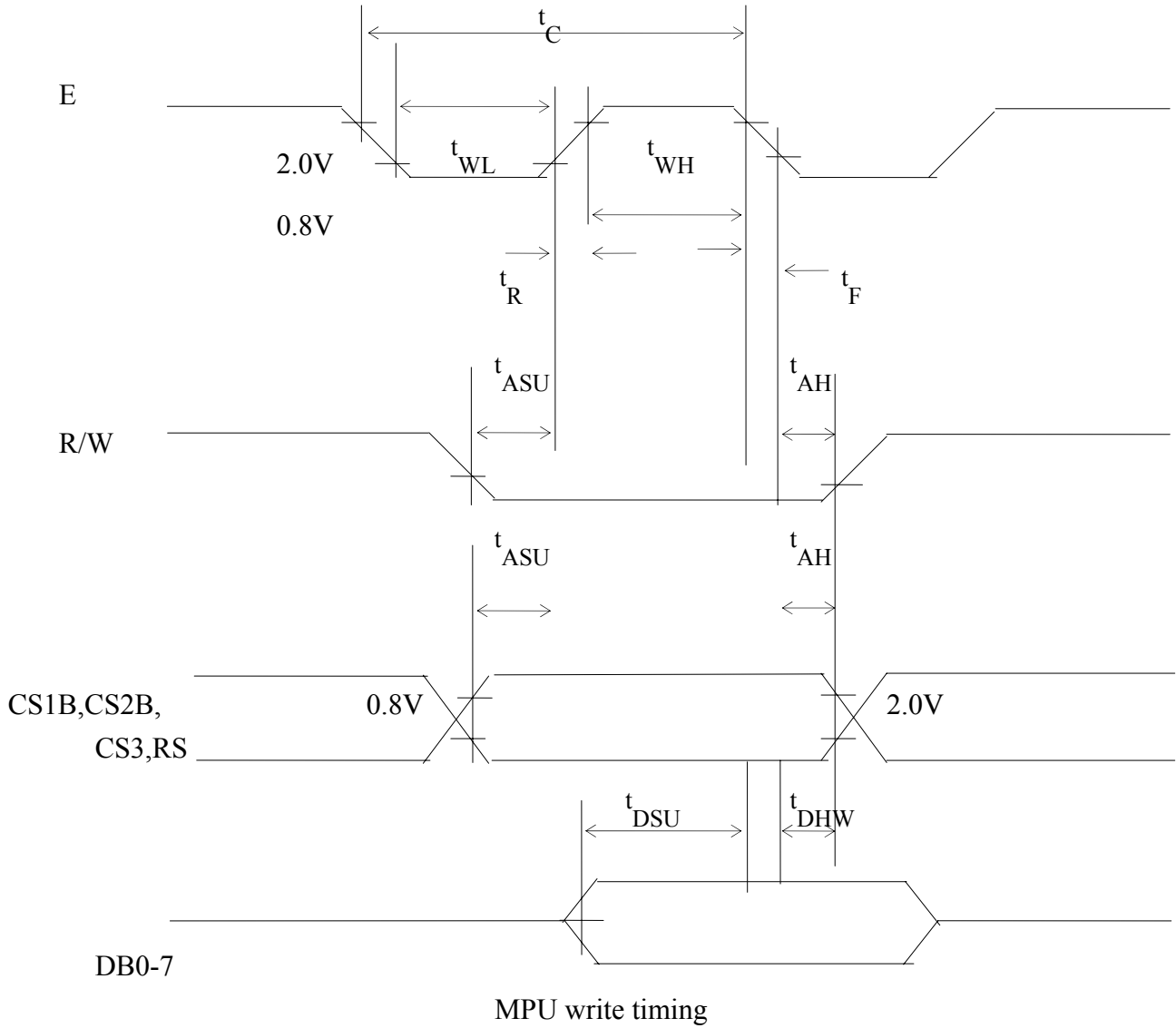
2.2 Interface Pin Description

Pin No.	Symbol	Function
1	VSS	Signal ground (GND)
2	VDD	Power supply for logic (VDD > VSS)
3	V _o	Operating voltage for LCD (variable)
4	D/ \bar{I}	Register selection input High =Data register Low =Instruction register (for write) Busy flag address counter (for read)
5	R/ \bar{W}	R/ \bar{W} signal input is used to select the read/write mode High =Read mode, Low =Write mode
6	E	Start enable signal to read or write the data
7-14	DB0-DB7	Data bus
15	CS1	Chip enable for D2 (segment 1 to segment 64)
16	CS2	Chip enable for D3 (segment 65 to segment 128)
17	\bar{RST}	Reset signal
18	V _{out}	Negative voltage power supply
19	A	Power supply for LED B/L(+)
20	K	Power supply for LED B/L(-)

Contrast Adjust

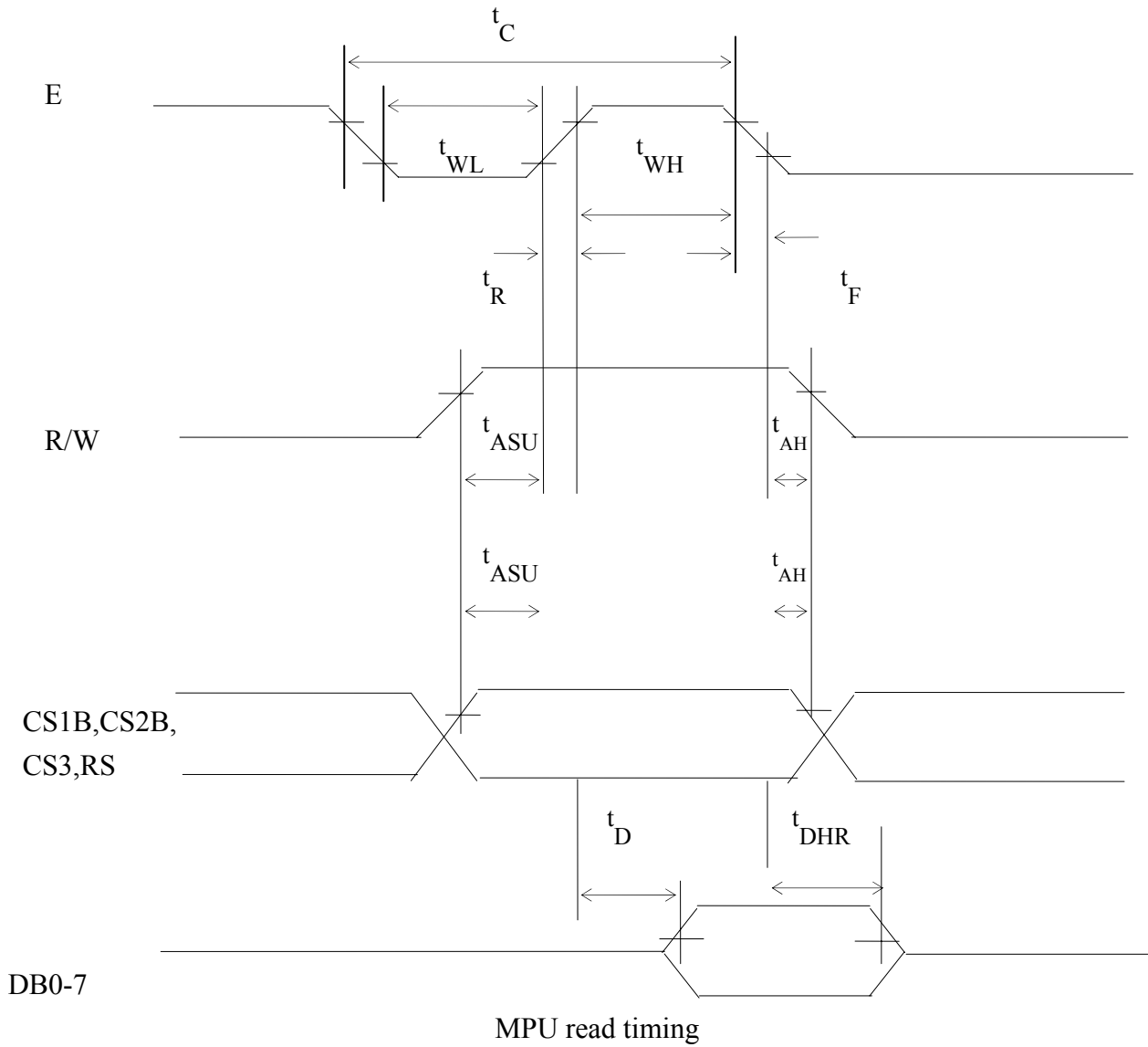


2.3 Timing Characteristics





POWER TIP



Characteristic	Symbol	Min.	Typ	Max	Unit
E Cycle	tc	1000	-	-	ns
E High Level Width	tWH	450	-	-	ns
E Low Level Width	tWL	450	-	-	ns
E Rise Time	tr	-	-	25	ns
E Fall Time	tf	-	-	25	ns
Address Set-Up time	tASU	140	-	-	ns
Address Hold Time	tAH	10	-	-	ns
Data Set-Up Time	tDSU	200		-	ns
Data Delay Time	td	-	-	320	ns
Data Hold Time (Write)	tDHW	10	-	-	ns
Data Hold Time (Read)	tDHR	20	-	-	ns

2.4 Display command

Instructions	RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Functions
Display on/off	0	0	0	0	1	1	1	1	1	0/1	Controls the display on or Off. Internal status and display RAM data is not affected. 0: OFF , 1: ON
Set address (Y address)	0	0	0	1	Y address (0~63)					Sets the Y address in the Y address counter.	
Set Page (X address)	0	0	1	0	1	1	1	Page (0-7)			Sets the X address at the X register.
Display Start Line (Z address)	0	0	1	1	Display start line (0~63)					Indicates the display data RAM displayed at the top of the screen.	
Status Read	0	1	B U S Y	0	O N / O F F	R E S E T	0	0	0	0	Reads status. BUSY 1 : In operation 0 : Ready ON/OFF 1 : Display OFF 0 : Display ON RESET 1 : Reset 0 : Normal
Write Display Data	1	0	Write Data					Writes data (DB0:7) into display data RAM. After writing instruction, Y address is increased by 1 automatically.			
Read Display Data	1	1	Read Data					Reads data (DB0:7) from display data RAM to the data bus.			

Detailed Explanation

Display On/Off

	RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
Code	0	0	0	0	1	1	1	1	1	D

The display data appears when D is 1 and disappears when D is 0. Though the data is not on the screen with D=0, it remains in the display data RAM. Therefore, you can make it appear by changing D=0

into D=1.

Display Start Line (Z Address)

	RS	R/W	DB7.....				DB0			
Code	0	0	1	1	AC5	AC4	AC3	AC2	AC1	AC0

Z address(AC0-AC5) of the display data RAM is set in the display start line register and displayed at the top of the screen. When the display duty cycle is 1/64 or others(1/32-1/64), the data of total line number of LCD screen, from the line specified by display start line instruction, is displayed.

See figure 1.

Set page (X address)

	RS	R/W	DB7.....				DB0			
Code	0	0	1	0	1	1	1	AC2	AC1	AC0

X address (AC0-AC2) of the display data RAM is set in the X address register. Writing or reading to or from MPU is executed in this specified page until the next page is set. See figure 2.

Set Address (Y Address)

	RS	R/W	DB7.....				DB0			
Code	0	0	0	1	AC5	AC4	AC3	AC2	AC1	AC0

Y address(AC0-AC5) of the display data RAM is set in the Y address Counter. An address is set by instruction and increased by 1 automatically by read or write operations of display data.

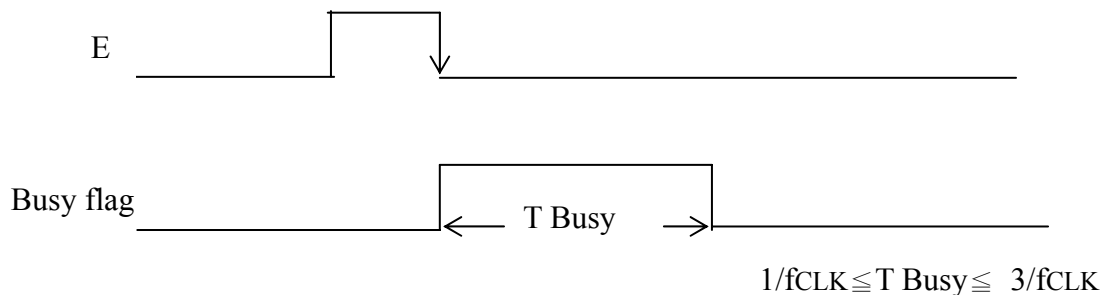
Status Read

	RS	R/W	DB7.....				DB0			
Code	0	1	BUSY	0	ON/OFF	REST	0	0	0	0

• Busy

When busy is 1, the Chip is executing internal operation and no instructions are accepted

When busy is 0, the Chip is ready to accept any instructions.



- ON/OFF

When on/off is 1, the display is OFF.

When on/off is 0, the display is ON.

- RESET

When RESET is 1, the system is being initialized.

In this condition, no instructions except status read can be accepted.

When RESET is 0, initializing has finished and the system is in the usual operation condition.

Write Display Data

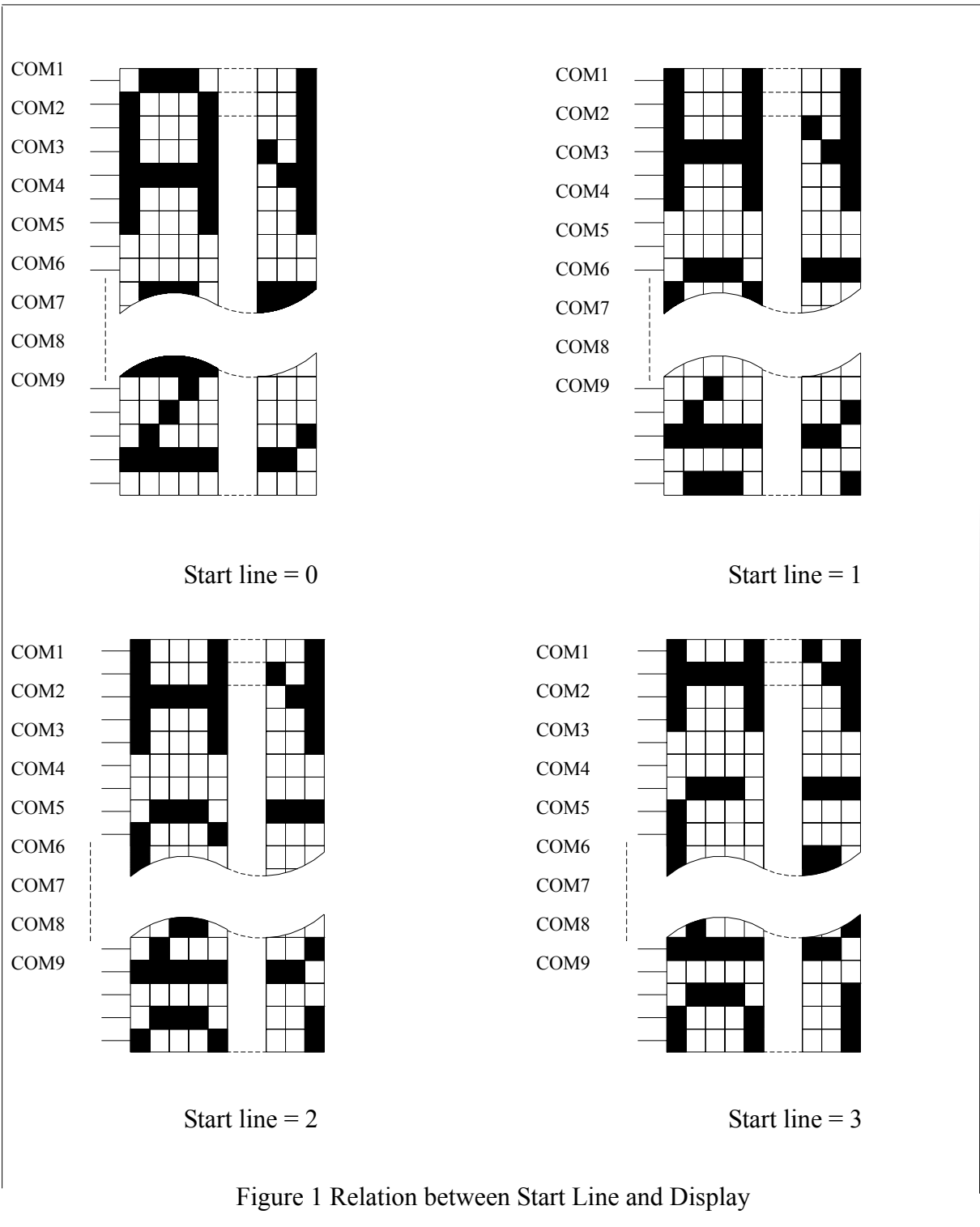
	RS	R/W DB7.....DB0								
Code	0	1	D7	D6	D5	D4	D3	D2	D1	D0

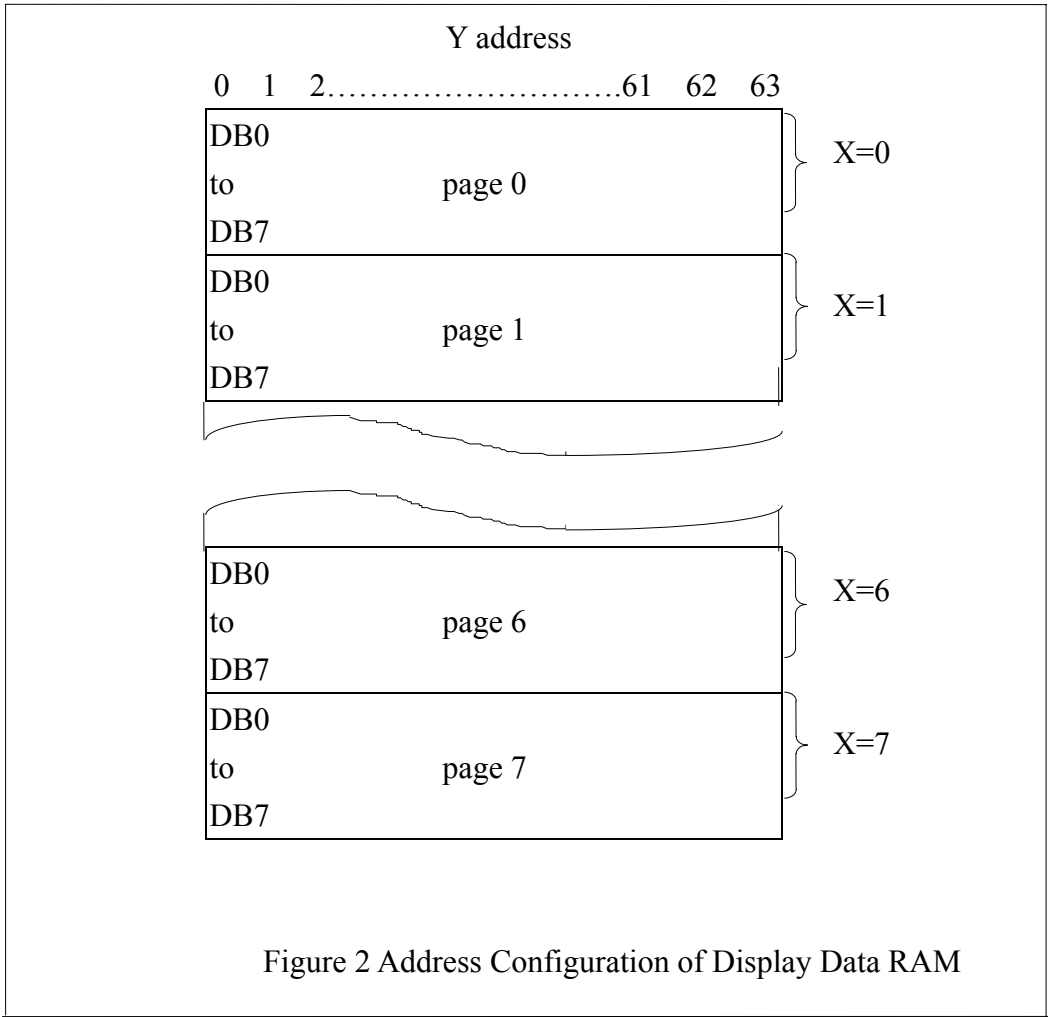
Write data(D0-D7) into the display data RAM. After writing instruction, Y address is increased by 1 automatically.

Read Display Data

	R/W	D/I	DB7.....DB0							
Code	1	1	D7	D6	D5	D4	D3	D2	D1	D0

Reads data(D0-D7) from the display data RAM. After reading instruction, Y address is increased by 1 automatically





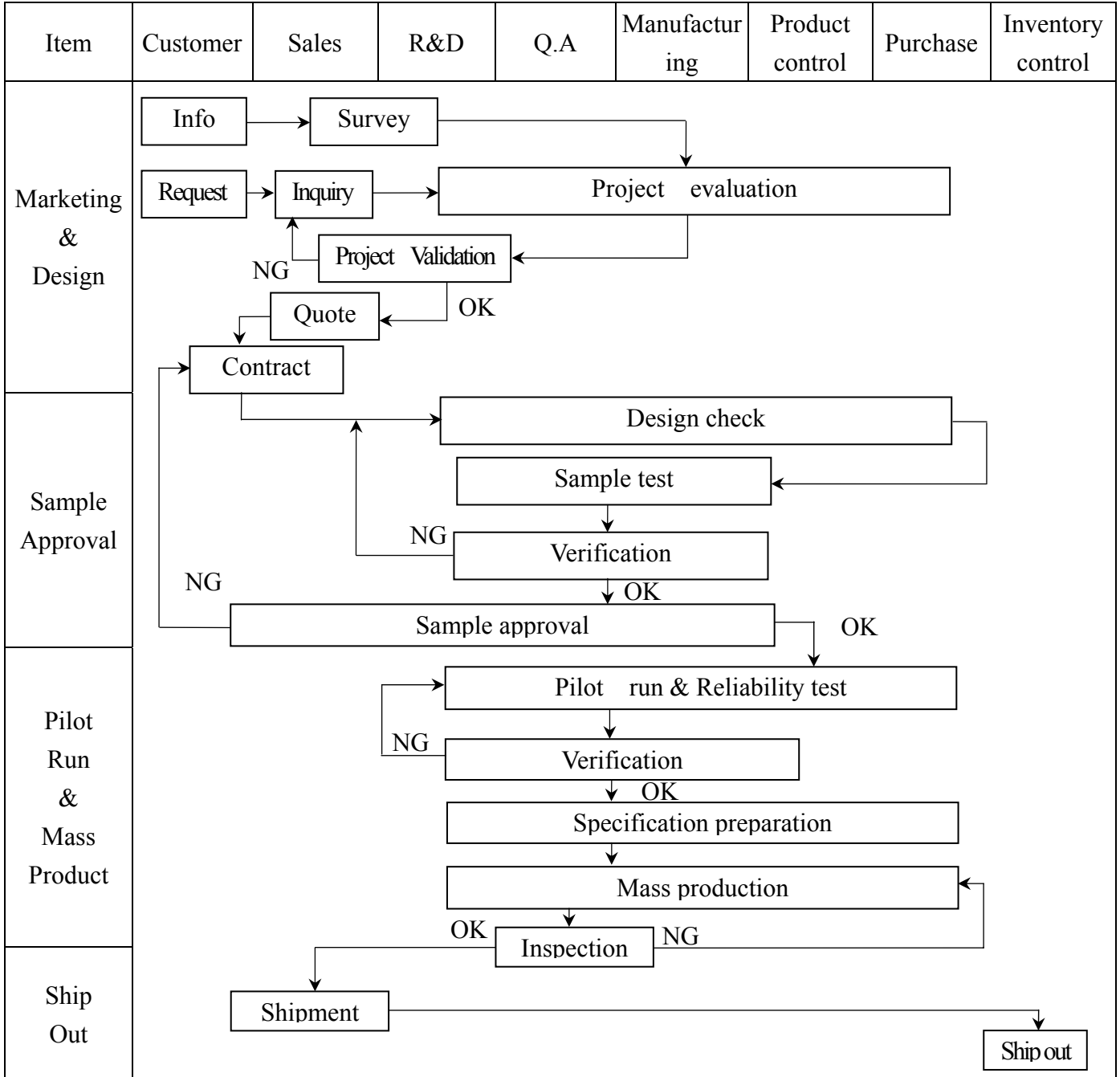
Note: “128*64” consist of 2 “64*64”

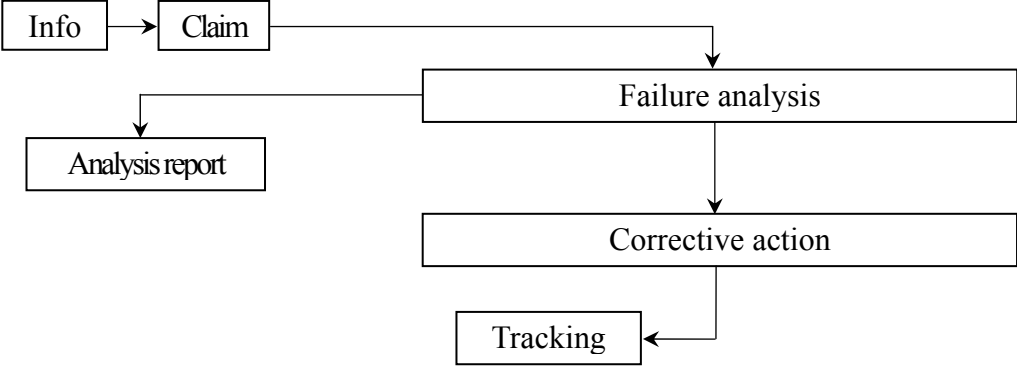
CS1⇒ Chip enable for left 64*64 (segment1 to segment 64)

CS2⇒ Chip enable for right 64*64 (segment 65 to segment 128)

3. QUALITY ASSURANCE SYSTEM

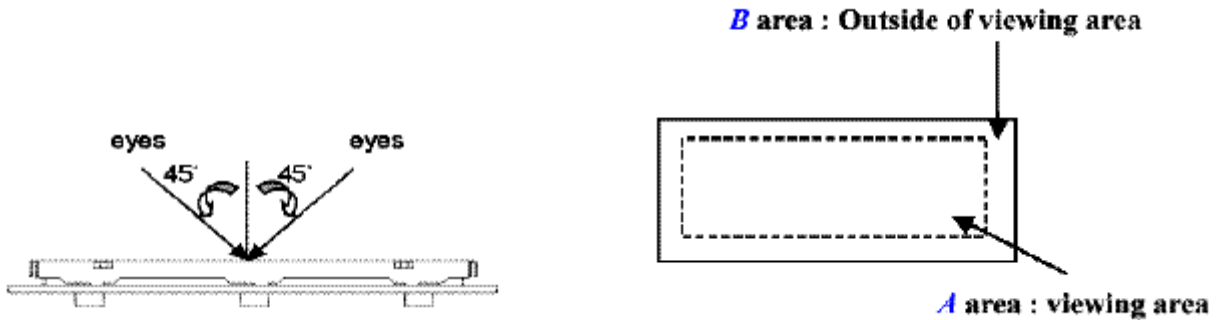
3.1 Quality Assurance Flow Chart



Item	Customer	Sales	R&D	Q.A	Manufacturing	Product control	Purchase	Inventory control
Sales Service	 <pre> graph TD Info[Info] --> Claim[Claim] Claim --> Failure[Failure analysis] Failure --> Report[Analysis report] Failure --> Action[Corrective action] Action --> Tracking[Tracking] </pre>							
Q.A Activity	1. ISO 9001 Maintenance Activities 3. Equipment calibration 5. Standardization Management				2. Process improvement proposal 4. Education And Training Activities			

3.2 Inspection Specification

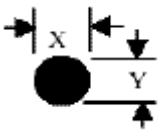
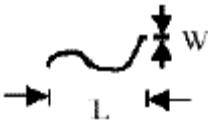

- ◆ Inspection Standard : MIL-STD-105E Table Normal Inspection Single Sampling Level II .
- ◆ Equipment : Gauge 、 MIL-STD 、 Powertip Tester 、 Sample
- ◆ Defect Level : Major Defect AQL 0.4; Minor Defect AQL 1.5 .
- ◆ OUT Going Defect Level : Sampling .
- ◆ Manner of appearance test :
 - (1). The test be under 40W×2 fluorescent light ' and distance of view must be at 30 cm.
 - (2). The test direction is base on about around 45° of vertical line. (Fig. 1)
 - (3). Definition of area . (Fig. 2)



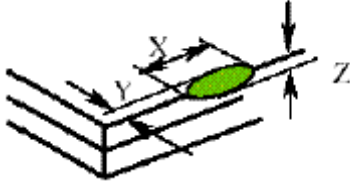
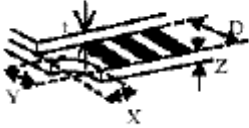
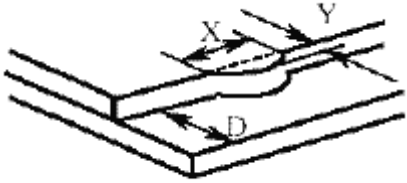
◆ Specification:

NO	Item	Criterion	level
01	Product condition	1.1 The part number is inconsistent with work order of Production.	Major
		1.2 Mixed production types.	Major
		1.3 Assembled in inverse direction.	Major
02	Quantity	2.1 The quantity is inconsistent with work order of production.	Major
03	Outline dimension	3.1 Product dimension and structure must conform to Structure diagram.	Major
04	Electrical Testing	4.1 Missing line character 、 dot and icon.	Major
		4.2 No function or no display.	Major
		4.3 Output data is error.	Major
		4.4 LCD viewing angle defect.	Major
		4.5 Current consumption exceeds product specifications.	Major
05	Black or white dot 、 scratch 、 contamination Round type	5.1 Round type: 5.1.1 display only : <ul style="list-style-type: none"> • White and black spots on display $\leq 0.25\text{mm}$, no more than Four white or black spots present. • Densely spaced : NO more than two spots or lines within 3mm 	Minor

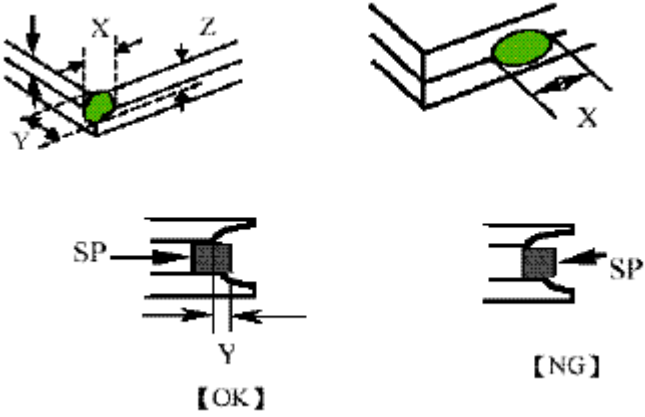
◆ Specification :

NO	Item	Criterion	level																																	
05	Black or white dot、scratch、contamination Round type  $\Phi = (x+y)/2$ 	5.1.2 Nom-display : <table border="1" data-bbox="518 459 1340 683"> <thead> <tr> <th>Dimension (diameter : Φ)</th> <th>Acceptance(Q'ty)</th> </tr> </thead> <tbody> <tr> <td>$\Phi \leq 0.10\text{mm}$</td> <td>Accept no dense</td> </tr> <tr> <td>$0.10\text{mm} < \Phi \leq 0.20\text{mm}$</td> <td>3</td> </tr> <tr> <td>$0.20\text{mm} < \Phi \leq 0.25\text{mm}$</td> <td>2</td> </tr> <tr> <td>Total</td> <td>4</td> </tr> </tbody> </table> 5.1.3 Line type: <table border="1" data-bbox="422 750 1412 1008"> <thead> <tr> <th colspan="2">Dimension (diameter : Φ)</th> <th colspan="2">Acceptance (Q'ty)</th> </tr> <tr> <th>Length</th> <th>width</th> <th>A area</th> <th>B area</th> </tr> </thead> <tbody> <tr> <td>---</td> <td>$w \leq 0.03\text{mm}$</td> <td>Accept no dense</td> <td>Don't count</td> </tr> <tr> <td>$L \leq 3.0\text{mm}$</td> <td>$0.03\text{mm} < \Phi \leq 0.05\text{mm}$</td> <td rowspan="2">4</td> <td>Don't count</td> </tr> <tr> <td>$L \leq 2.5\text{mm}$</td> <td>$0.05\text{mm} < \Phi \leq 0.075\text{mm}$</td> <td>Don't count</td> </tr> <tr> <td>---</td> <td>$w > 0.075\text{mm}$</td> <td colspan="2">As round type</td> </tr> </tbody> </table>	Dimension (diameter : Φ)	Acceptance(Q'ty)	$\Phi \leq 0.10\text{mm}$	Accept no dense	$0.10\text{mm} < \Phi \leq 0.20\text{mm}$	3	$0.20\text{mm} < \Phi \leq 0.25\text{mm}$	2	Total	4	Dimension (diameter : Φ)		Acceptance (Q'ty)		Length	width	A area	B area	---	$w \leq 0.03\text{mm}$	Accept no dense	Don't count	$L \leq 3.0\text{mm}$	$0.03\text{mm} < \Phi \leq 0.05\text{mm}$	4	Don't count	$L \leq 2.5\text{mm}$	$0.05\text{mm} < \Phi \leq 0.075\text{mm}$	Don't count	---	$w > 0.075\text{mm}$	As round type		Minor
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$\Phi > 1.00\text{mm}$	0	Don't count																																		
Total quantity	4	Don't count																																		
07	The crack of glass	<ul style="list-style-type: none"> ● Glass Crack: 7.1 Crack on the circuit of electrode terminal :  <table border="1" data-bbox="486 1792 1340 1948"> <thead> <tr> <th></th> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td>Front</td> <td>$X \leq 1/5 a$</td> <td>$Y \leq 1/2 D$</td> <td>$Z \leq t$</td> </tr> <tr> <td>Back</td> <td colspan="3">Neglect</td> </tr> </tbody> </table>		X	Y	Z	Front	$X \leq 1/5 a$	$Y \leq 1/2 D$	$Z \leq t$	Back	Neglect			Minor																					
	X	Y	Z																																	
Front	$X \leq 1/5 a$	$Y \leq 1/2 D$	$Z \leq t$																																	
Back	Neglect																																			

◆ Specification :

NO	Item	Criterion	Level												
07	<p>The crack of glass</p> <p>X: The length of Crack</p> <p>Y: The width of crack</p> <p>Z: The thickness of crack</p> <p>D: terminal length</p> <p>T: The thickness of glass</p> <p>A : The length of glass</p>	<p>● Glass Crack:</p> <p>7.2 General glass crack and corner edge:</p> <p>7.2.1</p>  <table border="1" data-bbox="432 824 1150 925"> <tr> <td>X</td> <td>Y</td> <td>Z</td> </tr> <tr> <td>Neglect</td> <td>Out A area</td> <td>Neglect</td> </tr> </table> <p>7.2.2</p>  <table border="1" data-bbox="552 1200 1270 1301"> <tr> <td>X</td> <td>Y</td> <td>Z</td> </tr> <tr> <td>Neglect</td> <td>Out A area</td> <td>Neglect</td> </tr> </table>	X	Y	Z	Neglect	Out A area	Neglect	X	Y	Z	Neglect	Out A area	Neglect	Minor
X	Y	Z													
Neglect	Out A area	Neglect													
X	Y	Z													
Neglect	Out A area	Neglect													
		<p>7.3 Glass remain:</p>  <table border="1" data-bbox="699 1778 1155 1879"> <tr> <td>X</td> <td>Y</td> </tr> <tr> <td>Neglect</td> <td>$\leq 1/3 d$</td> </tr> </table>	X	Y	Neglect	$\leq 1/3 d$	Minor								
X	Y														
Neglect	$\leq 1/3 d$														

◆Specification :

NO	Item	Criterion	Level									
07	<p>The crack of glass</p> <p>X: The length of Crack</p> <p>Y: The width of crack</p> <p>Z: The thickness of crack</p> <p>D: terminal length</p> <p>T: The thickness of glass</p> <p>A : The length of glass</p>	<p>7.4 Corner crack and medial crack:</p>  <table border="1" data-bbox="443 1064 1396 1258"> <thead> <tr> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td>$\leq 1/5a$</td> <td>Crack can't enter viewing area</td> <td>$\leq 1/2t$</td> </tr> <tr> <td>$\leq 1/5a$</td> <td>Crack can't exceed the half of width of SP</td> <td>$1/2t < Z \leq 2t$</td> </tr> </tbody> </table>	X	Y	Z	$\leq 1/5a$	Crack can't enter viewing area	$\leq 1/2t$	$\leq 1/5a$	Crack can't exceed the half of width of SP	$1/2t < Z \leq 2t$	Minor
X	Y	Z										
$\leq 1/5a$	Crack can't enter viewing area	$\leq 1/2t$										
$\leq 1/5a$	Crack can't exceed the half of width of SP	$1/2t < Z \leq 2t$										
08	Backlight elements	8.1 Backlight can't work normally.	Major									
		8.2 Backlight doesn't light or color is wrong.	Major									
		8.3 Illumination source flickers when lit.	Major									
09	General appearance	9.1 pin type must match type in specification sheet	Major									
		9.2 No short circuits in components on PCB or FPC	Major									
		9.3 Product packaging must the same as specified on packaging specification sheet.	Major									
		9.4 The folding and peeled off in polarizer are not acceptable	Major									
		9.5 The PCB or FPC between B/L assembled distance (PCB or FPC) is $\leq 1.5\text{mm}$	Major									

4. RELIABILITY TEST

4.1 Reliability Test Condition

NO.	TEST ITEM	TEST CONDITION										
1	High Temperature Storage Test	Keep in $80 \pm 2^{\circ}\text{C}$ 96 hrs Surrounding temperature, then storage at normal condition 4hrs										
2	Low Temperature Storage Test	Keep in $-30 \pm 2^{\circ}\text{C}$ 96 hrs Surrounding temperature, then storage at normal condition 4hrs										
3	High Humidity Storage	Keep in $+60^{\circ}\text{C}/90\%\text{RH}$ duration for 96 hrs Surrounding temperature, then storage at normal condition 4hrs (Excluding the polarizer)Or Keep in $+40^{\circ}\text{C}/90\%\text{RH}$ duration for 96 hrs Surrounding temperature, then storage at normal condition 4hrs										
4	Vibration Test	1. Sine wave $10 \sim 55\text{HZ}$ frequency (1 min) 2. The amplitude of vibration :1.5 mm 3. Each direction (XYZ) duration for 2 Hrs										
5	ESD Test	Air Discharge: Apply 6 KV with 5 times Discharge foreach polarity +/-										
		Contact Discharge: Apply 250V with 5 times discharge foreach polarity +/-										
6	Temperature Cycling Test	$-20^{\circ}\text{C} \rightarrow 25^{\circ}\text{C} \rightarrow 70^{\circ}\text{C} \rightarrow 25^{\circ}\text{C}$ $\xleftarrow{(30\text{mins}) (5\text{mins}) (30\text{mins}) (5\text{mins})}$ <p style="text-align: center;">10 Cycle</p> Surrounding temperature, then storage at normal condition 4hrs										
7	Vibration Test (Packaged)	1. Sine wave $10 \sim 55\text{HZ}$ frequency (1 min) 2. The amplitude of vibration :1.5 mm 3. Each direction (XYZ) duration for 2 Hrs										
8	Drop Test (Packaged)	<table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>Packing Weight (Kg)</th> <th>Drop Height (cm)</th> </tr> </thead> <tbody> <tr> <td>0 ~ 45.4</td> <td>122</td> </tr> <tr> <td>45.4 ~ 90.8</td> <td>76</td> </tr> <tr> <td>90.8 ~ 454</td> <td>61</td> </tr> <tr> <td>Over 454</td> <td>46</td> </tr> </tbody> </table> <p style="text-align: center;">Drop direction :※3 comer /1 edges /6 sides etch 1times</p>	Packing Weight (Kg)	Drop Height (cm)	0 ~ 45.4	122	45.4 ~ 90.8	76	90.8 ~ 454	61	Over 454	46
Packing Weight (Kg)	Drop Height (cm)											
0 ~ 45.4	122											
45.4 ~ 90.8	76											
90.8 ~ 454	61											
Over 454	46											

5. PRECAUTION RELATING PRODUCT HANDLING

5.1 SAFETY

- 5.1.1 If the LCD panel breaks , be careful not to get the liquid crystal to touch your skin.
- 5.1.2 If the liquid crystal touches your skin or clothes , please wash it off immediately by using soap and water.

5.2 HANDLING

- 5.2.1 Avoid any strong mechanical shock which can break the glass.
- 5.2.2 Avoid static electricity which can damage the CMOS LSI—When working with the module , be sure to ground your body and any electrical equipment you may be using.
- 5.2.3 Do not remove the panel or frame from the module.
- 5.2.4 The polarizing plate of the display is very fragile. So , please handle it very carefully ,do not touch , push or rub the exposed polarizing with anything harder than an HB pencil lead (glass , tweezers , etc.)
- 5.2.5 Do not wipe the polarizing plate with a dry cloth , as it may easily scratch the surface of plate.
- 5.2.6 Do not touch the display area with bare hands , this will stain the display area.
- 5.2.7 Do not use ketonics solvent & aromatic solvent. Use with a soft cloth soaked with a cleaning naphtha solvent.
- 5.2.8 To control temperature and time of soldering is $320\pm 10^{\circ}\text{C}$ and 3-5 sec.
- 5.2.9 To avoid liquid (include organic solvent) stained on LCM .

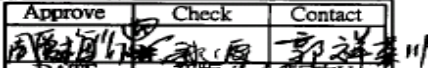
5.3 STORAGE

- 5.3.1 Store the panel or module in a dark place where the temperature is $25^{\circ}\text{C} \pm 5^{\circ}\text{C}$ and the humidity is below 65% RH.
- 5.3.2 Do not place the module near organics solvents or corrosive gases.
- 5.3.3 Do not crush , shake , or jolt the module.

5.4 TERMS OF WARRANTY

- 5.4.1 Applicable warrant period
The period is within thirteen months since the date of shipping out under normal using and storage conditions.
- 5.4.2 Unaccepted responsibility
This product has been manufactured to your company's specification as a part for use in your company's general electronic products. It is guaranteed to perform according to delivery specifications. For any other use apart from general electronic equipment , we cannot take responsibility if the product is used in nuclear power control equipment , aerospace equipment , fire and security systems or any other applications in which there is a direct risk to human life and where extremely high levels of reliability are required.

6. PACKING Specification.

LCM Model	PG12864LRU-KCN-H-Q	LCM包裝規格書 LCM Packaging Specifications	Approve	Check	Contact
Drawing NO.	DPK-06786		 DATE: 06'11'15 初版: 06'11'15 修改次数: 0		

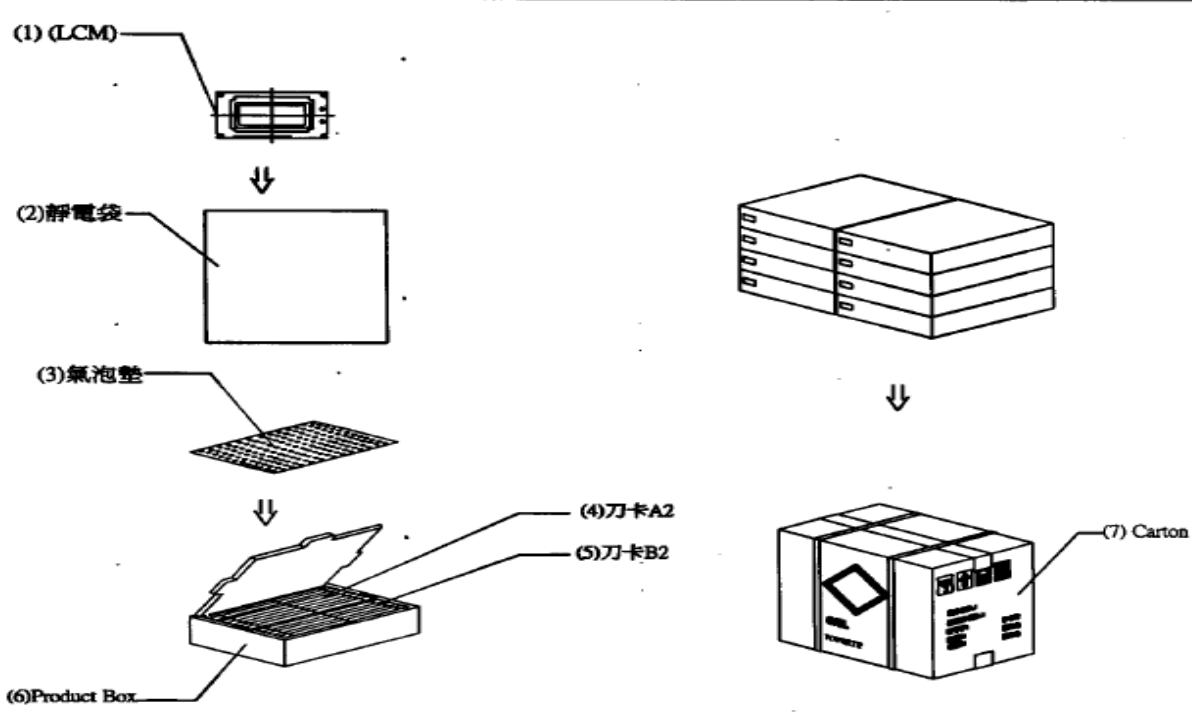
1. 包裝材料規格表 (Packaging Material) : (per carton)

No.	Item	Model	Dimensions (mm)	Quantity
1	成品(1) LCM	PG12864LRU-KCN-H-Q	(93*70*14)	224
2	靜電袋 (2)BAG	BAG150100ARABA	150*100*0.05	224
3	氣泡墊(3)BAG	BAG290240BRBBA	240*290*5	16
4	刀卡A2(4)BX	BX29500072BZBA	295*72*3	104
5	刀卡B2(5)BX	BX24500072BZBA	245*72*3	24
6	C2內盒(6)Product Box	BX31025580AABA	310*255*86	8
7	外紙箱(7)Carton	BX52532536CCBA	525 * 325 *360	1
8				
9				

2. 單箱數量規格表 (Packaging Specifications and Quantity) :

(1) LCM quantity per box : no per box 14 x no of box 2 = 28

(2) Total LCM quantity in carton : quantity per box 28 x no of boxes 8 = 224



特 . 記 事 項 (REMARK)

1. Label Specifications : MODEL: LOT NO: QUANTITY: CHECK:		每啤盒裝28PCS
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